

*Gotfredson*

# SERVICE PARTS LIST

MODEL 41



*Gotfredson Corporation Limited*

*Walkerville, Ontario*

# SERVICE PARTS LIST

*Gotfredson*

MODEL 41

**C**HANGES on Service Parts and Price lists are necessary, at times, due to improvement of product and ever changing costs. This folder is so designed that it will meet these requirements and also accommodate the numerically arranged price list.

*Issued June, 1926*

***Gotfredson Corporation Limited***  
Walkerville, Ontario



## *Guarantee*

**T**HE GOTFREDSON CORPORATION LTD. guarantees each new truck manufactured by the GOTFREDSON CORPORATION LTD. to be free from defects in material and workmanship under normal use and service. This guarantee shall not apply to any truck which has been subject to misuse, neglect or accident; nor shall it apply to any truck which has been repaired or altered outside of its factory, or branches of the GOTFREDSON CORPORATION LTD., so as, in the judgment of the GOTFREDSON CORPORATION LTD. to affect its stability or reliability. This guarantee is in lieu of all other guarantees, expressed or implied, and the GOTFREDSON CORPORATION LTD., does not authorize any representative or person to assume for it any other liability in connection with its trucks.

No guarantee whatever is made in respect to tires, rims, ignition apparatus, lamps, vacuum tanks, signalling devices, generators, batteries or other trade accessories, inasmuch as these are usually warranted separately by their respective manufacturers.

The obligations of the GOTFREDSON CORPORATION LTD. under this guarantee are limited to the furnishing at its factory of any part of said truck which shall, within ninety (90) days after delivery to the original purchaser, and provided the truck has not been run more than three thousand (3,000) miles, be returned to it, transportation charges prepaid, and which examination shall disclose, in its judgment to have been defective. Labor charges incurred in the removal, disassembling, reassembling, or reinstallation of this equipment will not be allowed.

*Gotfredson Corporation Ltd.*

Walkerville, Ontario

## *Important*

When ordering parts for your Gotfredson Truck:

You can save TIME, MONEY and procure GENUINE PARTS by ordering from your Gotfredson Dealer.

BE SURE to give part number and name; also state model and serial number of chassis. (found on caution plate on dash and on left front spring horn).

State how many of each part are wanted. Do not order "one pair" or "one set" as a set of rear wheel bearings may mean bearings for one rear wheel or bearings for both rear wheels.

CARE SHOULD BE TAKEN to divide the part numbers exactly as printed on service list, for example: 10001A1—SA1 (should be pronounced ten thousand one A1 dash SA1) and standard parts G-36705-A (should be pronounced G dash thirty six thousand seven hundred five dash A).

GIVE SHIPPING INSTRUCTIONS and be sure to write name of city and state (or province), also how to ship,—parcel post, express, freight, or carload. WRITE your orders for parts on a separate sheet from your letter.

When similar parts are used on both sides of truck, be sure to specify which are wanted, RIGHT or LEFT.

Always refer to RIGHT HAND or LEFT HAND side of truck taken from the location of the driver as he sits behind the steering wheel.

"Front" or "Rear" following a name indicates the position on truck.

When the terms "Inner" and "Outer" appear, "Inner" means the part nearest the center line of the truck.

The terms "Upper" and "Lower" are used to denote that "Lower" is nearest the base line of the truck.

If in doubt concerning the correct part or symbol number, name or description of the part wanted, we advise that you send to us a sketch of the part required, give the principal dimensions, or send us the old part for duplication, transportation prepaid.

It is best to always CONFIRM your telegraphic order with a WRITTEN ORDER.

WHEN RETURNING GOODS to us for any reason whatsoever, charges must be prepaid, or we will refuse to accept them. Be sure to mark the package plainly with your name and address and advise the factory of your action by letter. This will enable us to make proper distribution of parts returned and accord you credit for same.

WE RESERVE THE RIGHT to change the design, construction or material, of any detailed part, where we find it desirable, without incurring to ourselves the obligation of installing such changes on trucks already sold or in service.



## Gotfredson Numbering System

The GOTFREDSON numbering system is so arranged that the first numerals of the master part number designates the unit on which the part is used. A complete list of master part numbers, as applied to various units, follows:

- 100 to 999 inclusive—Engine—Fan—Muffler.
- 1000 to 2499 inclusive—Clutch—Transmission—Hand Control—Power Take-off.
- 2500 to 2999 inclusive—Propellor Shaft—Propellor Shaft Amidship Bearing Assembly.
- 3000 to 4999 inclusive—Front Axle—Rear Axle—Radius Rod—Springs (leaf)—Transmission Brake—Propellor Shaft Brake—Brake Operating Parts—Wheels—Rims—Tires—Tubes—Flaps—Hubs—Flanges—Caps, Etc.
- 5000 to 5999 inclusive—Steering Gear—Drag Link or Reach Rod.
- 6000 to 6499 inclusive—Radiator.
- 6500 to 6999 inclusive—Fenders—Hood—Filler Plates—Mud Pans—Radiator Aprons—Battery Boxes—Tool Boxes—All Other Sheet Metal Parts.
- 7000 to 7499 inclusive—Frames.
- 7500 to 7999 inclusive—Carburetor — Choke — Sediment Trap — Vacuum Tank — Fuel Tank—Fuel Lines.
- 8000 to 9999 inclusive—Electrical Parts—Wires—Cables—Lugs — Terminals — Clips—Junction Block—Starting Switch—Starting Motor—Generator—Horn—Magneto—Ammeter—Coil—Distributor—Battery—Instrument Panel—Switches—Head Lamp—Tail Lamp—All Other Lamps—Cigar Lighter—All Other Electrical Parts.
- 10,000 to 10,999 inclusive—Windshield—Bodies.
- 11,000 to 12,999 inclusive—Jack—Tire Pump and Parts—Air Compressor—Governor—Air Cleaner—Oil Gauge—Air Gauge—Gasoline Gauge—Speedometer—Clock—Windshield Wipers—Mirror—Bumpers—Tire Carrier—Miscellaneous Equipment.
- 13,000 Up—Miscellaneous Parts.

All part numbers with the letter "G" as a prefix, are Standard Parts such as Cap Screws, bolts, nuts, lock washers, cotter pins, etc. The letter "G" and the first three numerals (of a Standard Part Number) designate the drawing size and number on which these Standard Parts are shown.

Example—G-36012 is a lock washer  $\frac{1}{4}$ " SAE Special Light, on drawing G-360.

A dash and letter following a Standard Part Number designates the type of head on a rivet or type of point on a set screw, etc.

Example—G-26857-J is a set screw— $\frac{3}{8}$ "—16 USS Thd. x  $\frac{7}{8}$ " Long—Full square head—Cup point. The "J" designates the type of point in this particular case.

When ordering an assembly or a sub-assembly it is not necessary to give all the detail parts that go to make up these assemblies, as the assembly, or sub-assembly number is sufficient.

For Example—If an engine assembly is wanted, refer to engine Complete assembly, check over items listed therein and if it is what you want order as follows:

1 only 100A1—A1 Engine Complete Assembly

The A1 shown in heavy type (following the part number 100A1) designates an assembly.

If a flywheel and ring gear sub-assembly is wanted refer to the engine division, check over items listed under this particular sub-assembly and if it is what you want, order as follows:

1 only—122A1—SA1—Engine Flywheel and Ring Gear Assembly

The SA1 shown in heavy type (following the part No. 122A1) designates a sub-assembly—part of the engine complete assembly.



# Index

A	PAGE	C	PAGE
Adaptor-Speedometer .....	77	Core-Radiator .....	69
Amidship Bearing (For Propellor Shaft) .....	68	Countershaft-Transmission .....	84
Ammeter .....	25	Cover-Gear Case .....	49
Apron-Radiator .....	62	Cowl Assembly .....	22
Armature-Generator .....	26	Crankcase .....	46
Armature-Magneto .....	38	Crankshaft .....	47
Armature-Starting Motor .....	41	Crankshaft Bearings .....	46-47
Axle-Front .....	1	Cylinder (Block) .....	44
Axle-Rear .....	5	Cylinder Head .....	44
Axle Housing .....	5		
Axle Shaft .....	5	D	
		Dash Lamp .....	32
B		Dash and Seat .....	23
Battery and Parts (Storage) .....	25	Differential-Rear Axle .....	7
Bearing-Amidship .....	68	Drag Link or Reach Rod .....	24
Bearings-Camshaft .....	47		
Bearing-Clutch .....	19	E	
Bearing-Connecting Rod .....	45	Electrical Parts .....	25
Bearings-Crankshaft .....	46-47	Electric Wiring .....	43
Bearings-Differential .....	7	Engine .....	44
Bearings-Magneto .....	38-39	Equipment and Tools .....	54
Bearings-Transmission .....	84-85-86		
Bearings-Wheel .....	2-3-4-5-6	F	
Bearings-Worm Shaft .....	8	Fan .....	56
Bell Housing .....	46	Fender-Front .....	57
Bendix Gear .....	41	Filler Plates .....	61
Brake Hand Lever (To Rear Axle) For Left Hand Steer .....	87-88	Flywheel .....	47
Brake Operating Parts .....	11	Frame For (Left Hand Steer) .....	58
Brake Pedal (To Rear Axle Brake) .....	11	Frame Parts .....	58-59
Brake-Rear Axle (Internal) .....	6-7	Front Axle .....	1
Brake Rods and Levers .....	11-12	Front Spring and Parts .....	72
		Front Wheel .....	3-4
C		Fuel Lines .....	60
Cab-Closed (Assembly) .....	17	Fuel Tank .....	60
Camshaft (Engine) .....	47		
Camshaft (Rear Axle) .....	6	G	
Camshaft Bearing (Engine) .....	47	Gas Control Rods, Levers and Ball Joints .....	20-21
Cap-Hub .....	3-9	Gasoline Tank .....	60
Carburetor .....	13	Gauge-Oil .....	64
Carburetor Control Rods and Levers .....	20	Gear-Bendix Drive .....	41
Choke (For Carburetor) .....	16	Gear-Camshaft .....	47
Clutch .....	18	Gear Cover (on Engine) .....	49
Clutch Bearing .....	19	Gear-Crankshaft .....	47
Clutch Pedal .....	19	Gear-Generator .....	28
Companion Flange (For Propellor Shaft) .....	65-66	Gear-Idler (Engine) .....	49
Connecting Rod .....	45	Gear-Oil Pump .....	52
Connecting Rod Bearing .....	45	Gear-Rear Axle .....	8
Control System (Rod, Lever and Ball Joint) For Ignition and Carburation .....	20-21	Gears-Speedometer .....	76-77
		Gear-Steering .....	78



G	PAGE	R	PAGE
Gears-Transmission .....	84-85-86	Rear Axle Worm Shaft .....	8
Gear-Water Pump .....	51	Rear Axle Worm Wheel .....	8
Generator .....	26	Rear Spring .....	73
Glass-Windshield .....	91-92	Rear Wheel .....	9
		Relay .....	28
H		Rims (Front-Rear-Spare) .....	4-10-54
Head Lamp .....	32		
Hood .....	61	S	
Horn .....	29	Seat and Dash Assembly .....	23
Hub Cap .....	3-9	Sediment Trap (Bottom of Fuel Tank) .....	75
		Shaft-Axle .....	5
I		Shaft-Propellor (Front and Rear) .....	65-66
Ignition Control Rods, Levers, and Ball Joints .....	20-21	Shaft-Transmission Main .....	85
Instrument Panel .....	30	Shifting Lever .....	87
		Speedometer Adaptor .....	77
J		Speedometer Drive Gears .....	76-77
Joints-Universal .....	65-66	Speedometer Head .....	76
Junction Block .....	32	Speedometer Shaft .....	76
		Spring-Front .....	72
L		Spring-Rear .....	73
Lamp-Dash .....	32	Starting Motor .....	40
Lamp-Head .....	32	Starter Switch .....	40
Lamp-Tail .....	33	Steering Gear (For Left Hand Steer) .....	78
Lever-Brake (Emergency) .....	87-88	Storage Battery .....	25
Lever-Transmission Gear Shift (For L. H. Steer) .....	87		
		T	
M		Tail Lamp .....	33
Magneto .....	34	Tank-Fuel .....	60
Motor-Starting .....	40	Tank-Vacuum .....	89
Mud Pans .....	62	Tappets-Engine Valve .....	44
Muffler .....	63	Tires-Front and Rear .....	4-10
		Tools and Equipment .....	54
O		Transmission .....	84
Oil Gauge .....	64	Transmission Counter Shaft .....	84
Oil Line .....	60	Transmission Main Shaft .....	85
Oil Pan .....	50		
Oil Pump .....	52-53	U	
		Universal Joints .....	65-66
P			
Pedal-Brake (To Rear Axle Brake) .....	11	V	
Pedal-Clutch .....	19	Vacuum Tank .....	89
Piston .....	44	Valves and Tappets .....	44
Propellor Shaft Amidship Bearing .....	68		
Propellor Shaft Companion Flanges .....	65-66	W	
Propellor Shaft-Front .....	65	Water Pump .....	50-51
Propellor Shaft-Rear .....	66	Wheel-Front .....	3-4
Pump-Oil .....	52-53	Wheel-Rear .....	9
Pump-Water .....	50-51	Wheel Bearings-Front .....	2-3-4
		Wheel Bearings-Rear .....	5-6
R		Wheel-Steering .....	80
Radiator .....	69	Windshield .....	91
Radiator Apron .....	62	Wiring-Electric .....	43
Radiator Core .....	69	Wood Cowl Assembly .....	22
Reach Rod or Drag Link .....	24	Worm Shaft (Rear Axle) .....	8
Rear Axle .....	5	Worm Wheel (Rear Axle) .....	8
Rear Axle Brake .....	6-7		
Rear Axle Differential .....	7		



### AXLE (FRONT) Wheels, Tires and Rims

PART No.	No. per Truck	No. per Assy.	NAME OF PART
3000B2—A1	1		<b>FRONT AXLE—Complete Assembly—Less Hubs and Bearing Parts—</b> <b>Consisting of—83—Succeeding Items—</b>
3001B2—SA1	1		<b>Front Axle Center and Parts Assembly—</b> <b>CONSISTING OF—6—SUCCEEDING ITEMS—</b>
3001B2		1	Front Axle Center
3405H8		2	Front Axle Center Bushing—Upper
3405J10		2	Front Axle Center Bushing—Lower
13004D4		2	Front Axle Center Bushing Plug (Leather)
G-27168K		2	Front Axle Steering Arm Stop Screw— $\frac{3}{8}$ "—16 USS Thd. x $3\frac{1}{2}$ " Long—Square Head —Low—Oval Point
13038J62		4	Front Axle Steering Arm Stop Screw Nut <u>END OF PARTS IN ASSEMBLY No. 3001B2—SA1</u>
3002D4—SA1	1		<b>Front Axle Steering Knuckle and Single Arm Assembly—Right Hand—</b> <b>CONSISTING OF—9—SUCCEEDING ITEMS—</b>
3002D4		1	Front Axle Steering Knuckle—Right Hand
13038K63		1	Front Axle Steering Knuckle Bearing Adjusting Nut Jam Nut—Special
3014A1—SA1	1		<b>Front Axle Steering Knuckle Adjusting Nut and Dowel Assembly—</b> <b>CONSISTING OF—2—SUCCEEDING ITEMS—</b>
3014A1		1	Front Axle Steering Knuckle Bearing Adjusting Nut—(Sold Only as an Assembly)
13022F6		1	Front Axle Steering Knuckle Bearing Adjusting Nut Dowel <u>END OF PARTS IN ASSEMBLY No. 3014A1—SA1</u>
3003B2	1		Front Axle Steering Arm—Right Hand—Single
13038L64	1		Front Axle Steering Arm Nut
13012J10	1		Front Axle Steering Arm Key
G-36348	1		Front Axle Steering Arm Cotter— $\frac{3}{16}$ " x $1\frac{1}{4}$ " Long <u>END OF PARTS IN ASSEMBLY No. 3002D4—SA1</u>
3002C3—SA1	1		<b>Front Axle Steering Knuckle and Double Arm Assembly—Left Hand—</b> <b>CONSISTING OF—12—SUCCEEDING ITEMS—</b>
3002C3		1	Front Axle Steering Knuckle—Left Hand
13038K63		1	Front Axle Steering Knuckle Bearing Adjusting Nut Jam Nut—Special
3014A1—SA1	1		<b>Front Axle Steering Knuckle Adjusting Nut and Dowel Assembly—</b> <b>CONSISTING OF—2—SUCCEEDING ITEMS—</b>
3014A1		1	Front Axle Steering Knuckle Bearing Adjusting Nut—(Sold Only as an Assembly)
13022F6		1	Front Axle Steering Knuckle Bearing Adjusting Nut Dowel <u>END OF PARTS IN ASSEMBLY No. 3014A1—SA1</u>
13038L64	1		Front Axle Steering Arm Nut
13012J10	1		Front Axle Steering Arm Nut Key
G-36348	1		Front Axle Steering Arm Nut Cotter— $\frac{3}{16}$ " x $1\frac{1}{4}$ " Long
3004B2—SA1	1		<b>Front Axle Steering Arm and Ball Assembly—</b> <b>CONSISTING OF—4—SUCCEEDING ITEMS—</b>
3004B2		1	Front Axle Steering Arm—Left Hand—Double (Ball Turned Down)
3005B2		1	Front Axle Steering Arm Ball— $1\frac{1}{4}$ " Diameter
13038M65		1	Front Axle Steering Arm Ball Nut

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER



## AXLE (FRONT) Wheels, Tires and Rims—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
G-36328		1	Front Axle Steering Arm Ball Nut Cotter— $\frac{1}{8}$ " x $1\frac{1}{4}$ " Long END OF PARTS IN ASSEMBLY No. 3004B2—SA1 END OF PARTS IN ASSEMBLY No. 3002C3—SA1
3015A1	2	..	Front Axle Steering Knuckle Bearing Adjusting Nut Lock Ring
3016A1	2	..	Front Axle Steering Knuckle Bearing Adjusting Nut Jam Nut Lock
G-36330	2	..	Front Axle Steering Knuckle Bearing Adjusting Nut Jam Nut Cotter— $\frac{1}{8}$ " x $1\frac{1}{2}$ " Long
3009B2	2	..	Front Axle Steering Knuckle Pin
13011A1	2	..	Front Axle Steering Knuckle Pin Draw Key
3008C3	2	..	Front Axle Steering Knuckle Thrust Washer—Upper
3008D4	2	..	Front Axle Steering Knuckle Thrust Washer—Lower
13020T20	2	..	Front Axle Steering Knuckle Thrust Washer Pin
3010B2	2	..	Front Axle Steering Knuckle Pin Dust Cap
13138A1	As Req'd		Front Axle Steering Knuckle Shim (.028)
13138B2	As Req'd		Front Axle Steering Knuckle Shim (.016)
13138C3	As Req'd		Front Axle Steering Knuckle Shim (.020)
13138D4	As Req'd		Front Axle Steering Knuckle Shim (.010)
3011B2—SA1	1	..	Front Axle Steering Cross Tube and Ends Assembly— CONSISTING OF—8—SUCCEEDING ITEMS—
3011B2	1	..	Front Axle Steering Cross Tube
3012C3—SA1	2	..	Front Axle Steering Cross Tube End and Parts Assembly— CONSISTING OF—6—SUCCEEDING ITEMS—
3012C3	1	..	Front Axle Steering Cross Tube End
3405K11	1	..	Front Axle Steering Cross Tube End Bushing—Upper
3405L12	1	..	Front Axle Steering Cross Tube End Bushing—Lower
13023D108	2	..	Front Axle Steering Cross Tube End Clamp Screw
13038S71	2	..	Front Axle Steering Cross Tube End Clamp Screw Nut
G-35916	2	..	Front Axle Steering Cross Tube End Clamp Screw Nut Lockwasher— $\frac{1}{2}$ " SAE Std. END OF PARTS IN ASSEMBLY No. 3012C3—SA1 END OF PARTS IN ASSEMBLY No. 3011B2—SA1
3013B2	2	..	Front Axle Steering Cross Tube End Pin
3006C3	2	..	Front Axle Steering Cross Tube End Pin Washer
13038M65	2	..	Front Axle Steering Cross Tube End Pin Nut
G-36328	2	..	Front Axle Steering Cross Tube End Pin Cotter
13011B2	2	..	Front Axle Steering Cross Tube End Pin Draw Key
13038P68	2	..	Front Axle Steering Cross Tube End Pin Draw Key Nut
G-35914	2	..	Front Axle Steering Cross Tube End Pin Draw Key Lockwasher— $\frac{3}{8}$ " SAE Std.
3010C3	2	..	Front Axle Steering Cross Tube End Pin Dust Cap END OF PARTS IN ASSEMBLY No. 3000B2—A1
G-37300	2	..	Front Axle Hub Cap Alemite Fitting— $\frac{1}{8}$ " Pipe Thread—Straight
G-37300	2	..	Front Axle Steering Knuckle Alemite Fitting— $\frac{1}{8}$ " Pipe Thread—Straight
G-37308	2	..	Front Axle Steering Knuckle Pin Alemite Fitting— $\frac{1}{8}$ " Pipe Thread—90° Angle
G-37308	2	..	Front Axle Steering Cross Tube End Pin Alemite Fitting— $\frac{1}{8}$ " Pipe Thread—90° Angle
13005R18	2	..	Front Axle Hub Dust Felt
3407G7	2	..	Front Axle Hub Dust Felt Retainer—Inner
3407H8	2	..	Front Axle Hub Dust Felt Retainer—Outer
13000W49	2	..	Front Axle Hub Bearing Cone—Inner—Timken No. 4364

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER



## AXLE (FRONT) Wheels, Tires and Rims—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
13000X50	2	..	Front Axle Hub Bearing Cone—Outer—Timken No. 3161
3303B2	2	..	Front Axle Hub Cap—(For Smith Wheel—36 x 4)
3313A1	2	..	Front Axle Hub Cap Gasket—(For Smith Wheel—36 x 4)
G-10200	12	..	Front Axle Hub Cap Cap Screw— $\frac{3}{8}$ "—16 USS Thd. x $\frac{1}{2}$ " Long— $\frac{1}{8}$ " Hex. x $\frac{3}{8}$ " High —(For Smith Wheel—36 x 4)
G-36014	12	..	Front Axle Hub Cap Cap Screw Lockwasher— $\frac{3}{8}$ " SAE Special Light—(For Smith Wheel—36 x 4)
3300C3—SA1	2	..	<b>Front Wheel, Hub and Flange Assembly—(Smith Wheel—36 x 4—Solid Tire)—</b> CONSISTING OF—8—SUCCEEDING ITEMS—
3300C3	1	..	Front Wheel—(Smith—36 x 4 Solid Tire)
3301C3—SA1	2	..	<b>Front Hub and Cups Assembly—(For Smith Wheel Only)—</b> CONSISTING OF—3—SUCCEEDING ITEMS—
3301C3	..	1	Front Hub—(8 Bolt Holes on $7\frac{5}{8}$ " Dia.) (Not Sold Separately—See 3301C3—SA1)
13000Y51	..	1	Front Hub Bearing Cup—Inner—Timken No. 4320
13000Z52	..	1	Front Hub Bearing Cup—Outer—Timken No. 3120 END OF PARTS IN ASSEMBLY NO. 3301C3—SA1
3302B2	1	..	Front Hub Flange—(8 Bolt Holes on $7\frac{5}{8}$ " Dia.) (For Smith 36" x 4" Wheel)
G-30200	8	..	Front Hub Bolt—(For Smith Wheel Only)
G-30504	8	..	Front Hub Bolt Nut—(For Smith Wheel Only) END OF PARTS IN ASSEMBLY NO. 3300C3—SA1
3303C3	2	..	Front Hub Cap—(Used Only with Dayton Wheel 1026A)
G-10202	8	..	Front Hub Cap Cap Screw— $\frac{3}{8}$ "—16 USS Thd. x $\frac{1}{4}$ " Long— $\frac{9}{16}$ " Hex. x $\frac{3}{8}$ " High
G-36014	8	..	Front Hub Cap Cap Screw Lockwasher— $\frac{3}{8}$ " SAE Special Light
3300D4—SA1	2	..	<b>Front Wheel and Cups Assembly—(Dayton Wheel—36 x 4 Solid Tire)—</b> CONSISTING OF—3—SUCCEEDING ITEMS—
3300D4	..	1	Front Wheel—(Dayton 36 x 4 Solid Tire)
13000Y51	..	1	Front Wheel Bearing Cup—Inner—Timken No. 4320
13000Z52	..	1	Front Wheel Bearing Cup—Outer—Timken No. 3120 END OF PARTS IN ASSEMBLY NO. 3300D4—SA1
3300E5—SA1	2	..	<b>Front Wheel, Hub and Flange Assembly—(Smith Wheel 36 x 6 Pneumatic Tire)—</b> CONSISTING OF—8—SUCCEEDING ITEMS—
3300E5	1	..	Front Wheel—(Smith—36 x 6 Pneumatic Tire)
3301C3—SA1	2	..	<b>Front Hub and Cups Assembly—(For Smith Wheel Only)—</b> CONSISTING OF—3—SUCCEEDING ITEMS—
3301C3	..	1	Front Hub—(8 Bolt Holes on $7\frac{5}{8}$ " Dia.) (Not Sold Separately—See 3301C3—SA1)
13000Y51	..	1	Front Hub Bearing Cup—Inner—Timken No. 4320
13000Z52	..	1	Front Hub Bearing Cup—Outer—Timken No. 3120 END OF PARTS IN ASSEMBLY NO. 3301C3—SA1
3302B2	1	..	Front Hub Flange—(8 Bolt Holes on $7\frac{5}{8}$ " Dia.) (For Smith Wheel Only)
G-30200	8	..	Front Hub Bolt—(For Smith Wheel Only)
G-30504	8	..	Front Hub Bolt Nut—(For Smith Wheel Only) END OF PARTS IN ASSEMBLY NO. 3300E5—SA1
3300G7—SA1	2	..	<b>Front Wheel, Hub and Flange Assembly—(Smith Wheel 32 x 6 Pneumatic Tire)—</b> CONSISTING OF—8—SUCCEEDING ITEMS—

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER



## AXLE (FRONT) Wheels, Tires and Rims—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
3300G7	1	..	Front Wheel—(Smith—32 x 6 Pneumatic Tire)
3301C3—SA1	2	..	<b>Front Hub and Cups Assembly—(For Smith Wheel Only)—</b> CONSISTING OF—3—SUCCEEDING ITEMS—
3301C3	..	1	Front Hub—(Not Sold Separately—See 3301C3—SA1)
13000Y51	..	1	Front Hub Bearing Cup—Inner—Timken No. 4320
13000Z52	..	1	Front Hub Bearing Cup—Outer—Timken No. 3120 <u>END OF PARTS IN ASSEMBLY NO. 3301C3—SA1</u>
3302B2	1	..	Front Hub Flange—(8 Bolt Holes on 7 $\frac{1}{4}$ " Dia.)—(For Smith Wheel Only)
G-30200	8	..	Front Hub Bolt—(For Smith Wheel Only)
G-30504	8	..	Front Hub Bolt Nut—(For Smith Wheel Only) <u>END OF PARTS IN ASSEMBLY NO. 3300G7—SA1</u>
3312A1	2	..	Front Wheel Tire—36 x 4 Solid
3305B2	2	..	Front Wheel Tire Casing—36 x 6 Cord Pneumatic
3305C3	2	..	Front Wheel Tire Casing—32 x 6 Cord Pneumatic
3306B2	2	..	Front Wheel Tire Inner Tube—36 x 6—Heavy Tourist
3306C3	2	..	Front Wheel Tire Inner Tube—32 x 6—Heavy Tourist
3307B2	2	..	Front Wheel Tire Inner Tube Flap—For 36 x 6 Casing
3307C3	2	..	Front Wheel Tire Inner Tube Flap—For 32 x 6 Casing
3308B2—SA1	2	..	<b>Front Wheel Rim Assembly—36 x 6 Pneumatic—</b> CONSISTING OF—4—SUCCEEDING ITEMS—
3308B2	..	1	Front Wheel Rim Base—36 x 6 Tire
3309D4	..	2	Front Wheel Rim Side Ring—36 x 6 Tire
3309E5	..	1	Front Wheel Rim Locking Ring—36 x 6 Tire
3309F6	..	1	Front Wheel Rim Clamp Ring—36 x 6 Tire <u>END OF PARTS IN ASSEMBLY NO. 3308B2—SA1</u>
3308C3—SA1	2	..	<b>Front Wheel Rim Assembly—32 x 6 Pneumatic—</b> CONSISTING OF—4—SUCCEEDING ITEMS—
3308C3	..	1	Front Wheel Rim Base—32 x 6 Tire
3309G7	..	2	Front Wheel Rim Side Ring—32 x 6 Tire
3309H8	..	1	Front Wheel Rim Locking Ring—32 x 6 Tire
3309J10	..	1	Front Wheel Rim Clamp Ring—32 x 6 Tire <u>END OF PARTS IN ASSEMBLY NO. 3308C3—SA1</u>
3310A1	8	..	Front Wheel Rim Clamp
13016D4	8	..	Front Wheel Rim Bolt
3425B2	8	..	Front Wheel Rim Bolt Nut

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER

## AXLE (REAR) Wheels, Tires and Rims

PART No.	No. per Truck	No. per Assy.	NAME OF PART
3400B2— A1	1	..	<b>REAR AXLE—Complete Assembly—Less Hubs, Hub Caps, Hub Bolts, Hub Bolt Nuts, Brake Drums and Spring Seats—</b> <b>Consisting of—134—Succeeding Items—</b>
3401B2—SA1	1	..	<b>Rear Axle Housing and Parts Assembly—</b> <b>CONSISTING OF—26—SUCCEEDING ITEMS—</b>
3401B2	1	..	Rear Axle Housing
3402A1	1	..	Rear Axle Housing Filler
3406B2	1	..	Rear Axle Housing Filler Gasket
3468A1	1	..	Rear Axle Housing Filler Cap
G-10201	3	..	Rear Axle Housing Filler Capscrew— $\frac{3}{8}$ "—16 USS Thd. x $\frac{5}{8}$ " Long— $\frac{9}{16}$ " Hex. x $\frac{3}{8}$ " High
G-35914	3	..	Rear Axle Housing Filler Capscrew Lockwasher— $\frac{3}{8}$ " SAE Std.
G-37531	1	..	Rear Axle Housing Drain Hole Plug— $1\frac{1}{4}$ " Pipe Thd.—Headless—Square Hole—Iron
3467A1	1	..	Rear Axle Housing Breather Nipple
3468B2	1	..	Rear Axle Housing Breather Nipple Cap
3404A1—SA1	2	..	<b>Rear Axle Brake Spider and Parts Assembly—</b> <b>CONSISTING OF—5—SUCCEEDING ITEMS—</b>
3404A1	..	1	Rear Axle Brake Spider
3405M13	..	2	Rear Axle Brake Spider Bushing—(For Camshaft)
3411F6	..	2	Rear Axle Brake Anchor Pin
3006D4	..	2	Rear Axle Brake Anchor Pin Washer—Inner
3006E5	..	2	Rear Axle Brake Anchor Pin Washer—Outer
			<b>END OF PARTS IN ASSEMBLY NO. 3404A1—SA1</b>
G-10514	8	..	Rear Axle Brake Spider and Housing Cap Screw— $\frac{9}{16}$ "—12 USS Thd. x $2\frac{1}{2}$ " Long— $1\frac{3}{8}$ " Hex. x $\frac{1}{8}$ " High
G-30505	8	..	Rear Axle Brake Spider and Housing Cap Screw Nut— $\frac{9}{16}$ "—12 USS Thd.— $\frac{11}{16}$ " Hex. x $\frac{1}{8}$ " High
G-35917	8	..	Rear Axle Brake Spider and Housing Cap Screw Lockwasher— $\frac{9}{16}$ " SAE Std.
13013S19	8	..	Rear Axle Brake Spider and Wheel Bearing Housing Stud—Special
13038Q69	16	..	Rear Axle Brake Spider and Wheel Bearing Housing Stud Nut
G-35918	16	..	Rear Axle Brake Spider and Wheel Bearing Housing Stud Nut Lockwasher— $\frac{5}{8}$ " SAE Std.
3409K11	2	..	Rear Axle Brake Cam Shaft Bracket
3414B2	As Req'd	..	Rear Axle Brake Cam Shaft Bracket Spacer— $\frac{1}{8}$ " Thick
3414C3	As Req'd	..	Rear Axle Brake Cam Shaft Bracket Spacer— $\frac{1}{8}$ " Thick
G-10403	6	..	Rear Axle Brake Cam Shaft Bracket Capscrew— $\frac{1}{2}$ "—13 USS Thd. x 1" Long— $\frac{3}{4}$ " Hex x $\frac{1}{2}$ " High
G-35916	6	..	Rear Axle Brake Cam Shaft Bracket Capscrew Lockwasher— $\frac{1}{2}$ " SAE Std.
			<b>END OF PARTS IN ASSEMBLY NO. 3401B2—SA1</b>
3426B2	2	..	Rear Axle Shaft
13038R70	2	..	Rear Axle Shaft Nut
3006F6	2	..	Rear Axle Shaft Washer
G-36357	2	..	Rear Axle Shaft Cotter— $\frac{1}{8}$ " x 3" Long
13012K11	2	..	Rear Axle Shaft and Hub Key
13000A53	4	..	Rear Axle Wheel Bearing Cone—Inner and Outer—Timken—No. 560
13000B54	2	..	Rear Axle Wheel Bearing Cup—Inner—Timken No. 552

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER



## AXLE (REAR) Wheels, Tires and Rims—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
3469A1—SA1	2		<b>Rear Axle Wheel Bearing Cage and Cup Assembly—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
3469A1		1	Rear Axle Wheel Bearing Cage—Sold Only as an Assembly
13000B54		1	Rear Axle Wheel Bearing Cup—Outer—Timken No. 552 <u>END OF PARTS IN ASSEMBLY No 3469A1—SA1</u>
13138E5	As Req'd		Rear Axle Wheel Bearing Cage Shim—(.020 Thick)
13138F6	As Req'd		Rear Axle Wheel Bearing Cage Shim—(.010 Thick)
13138G7	As Req'd		Rear Axle Wheel Bearing Cage Shim—(.005 Thick)
3407J10—SA1	2		<b>Rear Axle Wheel Bearing Inner Oil Seal Assembly—</b> CONSISTING OF—5—SUCCEEDING ITEMS—
3407J10		1	Rear Axle Wheel Bearing Inner Oil Seal Retainer
13004E5		1	Rear Axle Wheel Bearing Inner Oil Seal Leather
3454G7		1	Rear Axle Wheel Bearing Inner Oil Seal Spring
3407L12		1	Rear Axle Wheel Bearing Inner Oil Seal Spring Retainer
G-37634A		8	Rear Axle Wheel Bearing Inner Oil Seal Rivet— $\frac{3}{32}$ " x $\frac{1}{8}$ " Long—Round Head—Iron <u>END OF PARTS IN ASSEMBLY No. 3407J10—SA1</u>
3407K11—SA1	2		<b>Rear Axle Wheel Bearing Outer Oil Seal Assembly—</b> CONSISTING OF—5—SUCCEEDING ITEMS—
3407K11		1	Rear Axle Wheel Bearing Outer Oil Seal Retainer
13004E5		1	Rear Axle Wheel Bearing Outer Oil Seal Leather
3454G7		1	Rear Axle Wheel Bearing Outer Oil Seal Spring
3407L12		1	Rear Axle Wheel Bearing Outer Oil Seal Spring Retainer
G-37634A		8	Rear Axle Wheel Bearing Outer Oil Seal Rivet— $\frac{3}{32}$ " x $\frac{1}{8}$ " Long—Round Head—Iron <u>END OF PARTS IN ASSEMBLY No. 3407K11—SA1</u>
3406C3	2		Rear Axle Wheel Bearing Outer Oil Seal Gasket
13023E109	12		Rear Axle Wheel Bearing Outer Oil Seal Capscrew
G-35912	12		Rear Axle Wheel Bearing Outer Oil Seal Capscrew Lockwasher— $\frac{1}{4}$ " SAE Std.
3417A1—SA1	4		<b>Rear Axle Brake Shoe and Lining Assembly—Single Leg—</b> CONSISTING OF—3—SUCCEEDING ITEMS—
3417A1		1	Rear Axle Brake Shoe—Single Leg
3419C3		1	Rear Axle Brake Shoe Lining— $\frac{1}{4}$ " x $3\frac{1}{4}$ " x $11\frac{5}{16}$ " Long
13042M13		8	Rear Axle Brake Shoe Lining Rivet <u>END OF PARTS IN ASSEMBLY No. 3417A1—SA1</u>
3417B2—SA1	4		<b>Rear Axle Brake Shoe and Lining Assembly—Double Leg—</b> CONSISTING OF—3—SUCCEEDING ITEMS—
3417B2		1	Rear Axle Brake Shoe—Double Leg
3419C3		1	Rear Axle Brake Shoe Lining— $\frac{1}{4}$ " x $3\frac{1}{4}$ " x $11\frac{5}{16}$ " Long
13042M13		8	Rear Axle Brake Shoe Lining Rivet <u>END OF PARTS IN ASSEMBLY No. 3417B2—SA1</u>
3454H8	8		Rear Axle Brake Shoe Spring
3422A1—SA1	4		<b>Rear Axle Brake Cam Shaft and Washer Assembly—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
3422A1		1	Rear Axle Brake Cam Shaft—Sold Only as an Assembly

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER



**AXLE (REAR) Wheels, Tires and Rims—Continued**

PART No.	No. per Truck	No. per Assy.	NAME OF PART
3006G7	..	1	Rear Axle Brake Cam Shaft Washer—Outer <u>END OF PARTS IN ASSEMBLY NO. 3422A1—SA1</u>
3006H8	4	..	Rear Axle Brake Cam Shaft Washer—Inner
3454J10	4	..	Rear Axle Brake Cam Shaft Spacing Spring
3006J10	4	..	Rear Axle Brake Cam Shaft Spacing Spring Washer
3408E5	2	..	Rear Axle Brake Cam Shaft Lever—Forward
3408F6	2	..	Rear Axle Brake Cam Shaft Lever—Rear
13023F110	4	..	Rear Axle Brake Cam Shaft Lever Clamp Screw
13038S71	4	..	Rear Axle Brake Cam Shaft Lever Clamp Screw Nut
G-35916	4	..	Rear Axle Brake Cam Shaft Lever Clamp Screw Nut Lockwasher— $\frac{1}{2}$ " SAE Std.
3465B2—SA1	1	..	<b>Rear Axle Differential Carrier and Parts Assembly—<math>7\frac{1}{4}</math> : 1 Ratio Only—</b> CONSISTING OF—52—SUCCEEDING ITEMS—
3465B2—SA2	1	..	<b>Rear Axle Differential Carrier and Bearing Caps Assembly—</b> CONSISTING OF—4—SUCCEEDING ITEMS—
3465B2	..	1	Rear Axle Differential Carrier
3466B2	..	2	Rear Axle Differential Carrier Cap
13023G111	..	4	Rear Axle Differential Carrier Cap Cap Screw
G-35917	..	4	Rear Axle Differential Carrier Cap Cap Screw Lockwasher— $\frac{9}{16}$ SAE Std. <u>END OF PARTS IN ASSEMBLY NO. 3465B2—SA2</u>
13000D56	2	..	Rear Axle Differential Bearing Cone—Timken No. 477
13000C55	2	..	Rear Axle Differential Bearing Cup — Timken No. 473
13134L12	2	..	Rear Axle Differential Bearing Cap Cap Screw Lockwire
3424B2	2	..	Rear Axle Differential Bearing Adjusting Ring
13015C3	2	..	Rear Axle Differential Bearing Adjusting Ring Lock
3411G7	2	..	Rear Axle Differential Bearing Adjusting Ring Lock Pin
G-36302	4	..	Rear Axle Differential Bearing Adjusting Ring Lock Pin Cotter— $\frac{1}{16}$ " x $\frac{1}{2}$ " Long
3454K11	2	..	Rear Axle Differential Bearing Adjusting Ring Lock Spring
G-36328	2	..	Rear Axle Differential Bearing Adjusting Ring Lock Cotter— $\frac{1}{8}$ " x $1\frac{1}{4}$ " Long
3470A1	2	..	Rear Axle Differential Bearing Collar
3460B2—SA1	1	..	<b>Rear Axle Differential and Worm Wheel Assembly—<math>7\frac{1}{4}</math> : 1 Ratio—</b> CONSISTING OF—9—SUCCEEDING ITEMS—
3460B2—SA2	1	..	<b>Rear Axle Differential Assembly—Held Together by 4 Bolts and Nuts for Shipping Purposes Only—</b> CONSISTING OF—6—SUCCEEDING ITEMS—
3461D4—SA1	1	..	<b>Rear Axle Differential Case Assembly—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
3461D4	..	1	Rear Axle Differential Case—Grooved Side
3461C3	..	1	Rear Axle Differential Case—Plain Side
			} Sold Only as an Assembly—Held Together by 4 Bolts and Nuts for Shipping Purposes Only
			<u>END OF PARTS IN ASSEMBLY NO. 3461D4—SA1</u>
3462B2	2	..	Rear Axle Differential Side Gear
3463B2	4	..	Rear Axle Differential Pinion
3464B2	1	..	Rear Axle Differential Spider <u>END OF PARTS IN ASSEMBLY NO. 3460B2—SA2</u>

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER



### AXLE (REAR) Wheels, Tires and Rims—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
3459D4	1	..	Rear Axle Worm Wheel— $7\frac{1}{4}$ : 1 Ratio
G-38616A	12	..	Rear Axle Differential and Worm Wheel Rivet— $\frac{1}{2}$ " x $2\frac{3}{4}$ " Long—Round Head—Iron <u>END OF PARTS IN ASSEMBLY No. 3460B2—SA1</u>
3458D4	1	..	Rear Axle Worm Shaft— $7\frac{1}{4}$ : 1 Ratio
3469B2—SA1	1	..	<b>Rear Axle Worm Shaft Rear Bearing Cage and Cup Assembly—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
3469B2	..	1	Rear Axle Worm Shaft Rear Bearing Cage—Sold Only as an Assembly
13000E57	..	2	Rear Axle Worm Shaft Rear Bearing Cup—Timken No. 53387 <u>END OF PARTS IN ASSEMBLY No. 3469B2—SA1</u>
13000F58	2	..	Rear Axle Worm Shaft Rear Bearing Cone—Timken No. 53162
3425C3—SA1	1	..	<b>Rear Axle Worm Shaft Rear Bearing Adjusting Nut and Dowel Assembly—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
3425C3	..	1	Rear Axle Worm Shaft Rear Bearing Adjusting Nut—Sold Only as an Assembly
13022G7	..	1	Rear Axle Worm Shaft Rear Bearing Adjusting Nut Dowel <u>END OF PARTS IN ASSEMBLY No. 3425C3—SA1</u>
3447A1	1	..	Rear Axle Worm Shaft Rear Bearing Adjusting Nut Lock Ring
3425D4	1	..	Rear Axle Worm Shaft Rear Bearing Adjusting Nut Jam Nut
13015D4	1	..	Rear Axle Worm Shaft Rear Bearing Adjusting Nut Jam Nut Lock
3406D4	1	..	Rear Axle Worm Shaft Rear Bearing Cage Gasket
3412B2	1	..	Rear Axle Worm Shaft Rear Bearing Cage Cover
3406E5	1	..	Rear Axle Worm Shaft Rear Bearing Cage Cover Gasket
G-10208	6	..	Rear Axle Worm Shaft Rear Bearing Cage Cover Gasket Cap Screw— $\frac{3}{8}$ "—16 USS Thd. x $1\frac{1}{2}$ " Long— $\frac{1}{8}$ " Hex. x $\frac{3}{8}$ " High
G-35914	6	..	Rear Axle Worm Shaft Rear Bearing Cage Cover Gasket Cap Screw Lockwasher— $\frac{3}{8}$ " SAE Std.
3469C3	1	..	Rear Axle Worm Shaft Forward Bearing Cage
3406D4	1	..	Rear Axle Worm Shaft Forward Bearing Cage Gasket
13023H112	6	..	Rear Axle Worm Shaft Forward Bearing Cage Cap Screw
G-35914	6	..	Rear Axle Worm Shaft Forward Bearing Cage Cap Screw Lockwasher— $\frac{3}{8}$ " SAE Std.
13026G7	3	..	Rear Axle Worm Shaft Forward Packing
13027B2	1	..	Rear Axle Worm Shaft Forward Packing Gland
13023H112	2	..	Rear Axle Worm Shaft Forward Packing Gland Cap Screw
G-35914	2	..	Rear Axle Worm Shaft Forward Packing Gland Cap Screw Lockwasher— $\frac{3}{8}$ " SAE Std.
13003A1	1	..	Rear Axle Worm Shaft Forward Bearing—Hyatt—No. RA 407
13038T72	1	..	Rear Axle Worm Shaft Forward Nut—(Universal Joint Flange End)—Special
G-36332	1	..	Rear Axle Worm Shaft Forward Nut Cotter—Outer— $\frac{1}{8}$ " Dia. x $1\frac{3}{4}$ " Long <u>END OF PARTS IN ASSEMBLY No. 3465B2—SA1</u>
3406F6	1	..	Rear Axle Differential Carrier and Housing Gasket
13013U21	1	..	Rear Axle Differential Carrier and Housing Stud
G-30504	1	..	Rear Axle Differential Carrier and Housing Stud Nut— $\frac{1}{2}$ "—13 USS Thd.— $\frac{3}{8}$ " Hex. x $\frac{1}{2}$ " High
G-10405	4	..	Rear Axle Differential Carrier and Housing Cap Screw— $\frac{1}{2}$ "—13 USS Thd. x $1\frac{1}{4}$ " Long — $\frac{3}{4}$ " Hex. x $\frac{1}{2}$ " High
G-36064	14	..	Rear Axle Differential Carrier and Housing Cap Screw and Stud Lockwasher— $\frac{3}{8}$ " SAE Heavy
13022H8	4	..	Rear Axle Differential Carrier Dowel <u>END OF PARTS IN ASSEMBLY No. 3400B2—A1</u>

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER



## AXLE (REAR) Wheels, Tires and Rims—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
13012A1	2	..	Rear Axle Worm Shaft and Universal Joint Flange Key
G-37300	2	..	Rear Axle Brake Spider Alemite Fitting— $\frac{3}{8}$ " Pipe Thread—Straight
G-37300	8	..	Rear Axle Brake Camshaft Alemite Fitting— $\frac{3}{8}$ " Pipe Thread—Straight
3303D4	2	..	Rear Axle Hub Cap—(For Smith Wheel Only)
G-10200	12	..	Rear Axle Hub Cap Capscrew— $\frac{3}{8}$ "—16 USS Thd. x $\frac{1}{2}$ " Long— $\frac{9}{16}$ " Hex. x $\frac{3}{8}$ " High—(For Smith Wheel Only)
G-35914	12	..	Rear Axle Hub Cap Capscrew Lockwasher— $\frac{3}{8}$ " SAE Std.—(For Smith Wheel Only)
3300F6—SA1	2	..	<b>Rear Wheel Hub Flange and Brake Drum Assembly—(Smith Wheel 36 x 8 Solid Tire)—</b> CONSISTING OF—9—SUCCEEDING ITEMS—
3300F6	..	1	Rear Wheel—(Smith 36 x 8 Solid Tire)
3301D4	..	1	Rear Wheel Hub—(8 Bolt Holes on $6\frac{7}{8}$ " Dia.) (For Smith Wheel Only)
3302C3	..	1	Rear Wheel Hub Flange—(8 Bolt Holes on $6\frac{7}{8}$ " Dia.) (For Smith Wheel Only)
G-30202	..	12	Rear Wheel Hub Bolt— $\frac{1}{2}$ "—13 USS Thd. x $3\frac{1}{4}$ " Long—(For Smith Wheel Only)
G-30504	..	12	Rear Wheel Hub Bolt Nut— $\frac{1}{2}$ "—13 USS Thd.— $\frac{7}{8}$ " Hex. x $\frac{1}{2}$ " High—(For Smith Wheel Only)
3428C3	..	1	Rear Wheel Brake Drum—(For 16" Brakes)
G-11818	..	6	Rear Wheel Brake Drum Bolt— $\frac{1}{2}$ "—20 SAE Thd. x $3\frac{1}{2}$ " Long— $\frac{3}{4}$ " Hex. x $\frac{3}{8}$ " High
G-31104	..	6	Rear Wheel Brake Drum Bolt Nut— $\frac{1}{2}$ "—20 SAE Thd.— $\frac{3}{4}$ " Hex. x $\frac{1}{8}$ " High
G-35916	..	6	Rear Wheel Brake Drum Bolt Nut Lockwasher— $\frac{1}{2}$ " SAE Std. END OF PARTS IN ASSEMBLY NO. 3300F6—SA1
3300H8—SA1	2	..	<b>Rear Wheel and Drum Assembly—Dayton 36 x 8 Solid Tire)—</b> CONSISTING OF—5—SUCCEEDING ITEMS—
3300H8	..	1	Rear Wheel—(Dayton 36 x 8 Solid Tire)
3428C3	..	1	Rear Wheel Brake Drum—(For 16" Brakes)
G-11820	..	5	Rear Wheel Brake Drum Bolt— $\frac{1}{2}$ "—20 SAE Thd. x 4" Long— $\frac{3}{4}$ " Hex. x $\frac{3}{8}$ " High
G-31104	..	5	Rear Wheel Brake Drum Bolt Nut— $\frac{1}{2}$ "—20 SAE Thd.— $\frac{3}{4}$ " Hex. x $\frac{1}{8}$ " High
G-35916	..	5	Rear Wheel Brake Drum Bolt Nut Lockwasher— $\frac{1}{2}$ " SAE Std. END OF PARTS IN ASSEMBLY NO. 3300H8—SA1
3300J10—SA1	2	..	<b>Rear Wheel, Hub, Flange and Drum Assembly—(Smith 36 x 8 Pneumatic Tire)</b> CONSISTING OF—9—SUCCEEDING ITEMS—
3300J10	..	1	Rear Wheel—(Smith 36 x 8 Pneumatic Tire)
3301D4	..	1	Rear Wheel Hub—(8 Bolt Holes on $6\frac{7}{8}$ " Dia.) (For Smith Wheel Only)
3302C3	..	1	Rear Wheel Hub Flange—(8 Bolt Holes on $6\frac{7}{8}$ " Dia.) (For Smith Wheel Only)
G-30202	..	12	Rear Wheel Hub Bolt— $\frac{1}{2}$ "—13 USS Thd. x $3\frac{1}{4}$ " Long—(For Smith Wheel Only)
G-30504	..	12	Rear Wheel Hub Bolt Nut— $\frac{1}{2}$ "—13 USS Thd.— $\frac{7}{8}$ " Hex. x $\frac{1}{2}$ " High—(For Smith Wheel Only)
3428C3	..	1	Rear Wheel Brake Drum—(For 16" Brakes)
G-11818	..	6	Rear Wheel Brake Drum Bolt— $\frac{1}{2}$ "—20 SAE Thd. x $3\frac{1}{2}$ " Long— $\frac{3}{4}$ " Hex. x $\frac{3}{8}$ " High
G-31104	..	6	Rear Wheel Brake Drum Bolt Nut— $\frac{1}{2}$ "—20 SAE Thd.— $\frac{3}{4}$ " Hex. x $\frac{1}{8}$ " High
G-35916	..	6	Rear Wheel Brake Drum Bolt Nut Lockwasher— $\frac{1}{2}$ " SAE Std. END OF PARTS IN ASSEMBLY NO. 3300J10—SA1
3300K11—SA1	2	..	<b>Rear Wheel Hub, Flange and Drum Assembly—(Smith 40 x 8 Pneumatic Tire)—</b> CONSISTING OF—5—SUCCEEDING ITEMS—
3300K11	..	1	Rear Wheel—(40 x 8 Pneumatic Tire)

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER



## AXLE (REAR) Wheels, Tires and Rims—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
3301D4	..	1	Rear Wheel Hub—(8 Bolt Holes on 6 $\frac{7}{8}$ " Dia.) (For Smith Wheel Only)
3302C3	..	1	Rear Wheel Hub Flange—(8 Bolt Holes on 6 $\frac{7}{8}$ " Dia.) (For Smith Wheel Only)
G-30202	..	12	Rear Wheel Hub Bolt— $\frac{1}{2}$ "—13 USS Thd. x 3 $\frac{1}{4}$ " Long—(For Smith Wheel Only)
G-30504	..	12	Rear Wheel Hub Bolt Nut— $\frac{1}{2}$ "—13 USS Thd.— $\frac{3}{8}$ " Hex. x $\frac{1}{2}$ " High—(For Smith Wheel Only)
3428C3	..	1	Rear Wheel Brake Drum—(For 16" Brakes)
G-11818	..	6	Rear Wheel Brake Drum Bolt— $\frac{1}{2}$ "—20 SAE Thd. x 3 $\frac{1}{2}$ " Long— $\frac{3}{4}$ " Hex. x $\frac{3}{8}$ " High
G-31104	..	6	Rear Wheel Brake Drum Bolt Nut— $\frac{1}{2}$ "—20 SAE Thd.— $\frac{3}{4}$ " Hex. x $\frac{7}{8}$ " High
G-35916	..	6	Rear Wheel Brake Drum Bolt Nut Lockwasher— $\frac{1}{2}$ " SAE Std.
END OF PARTS IN ASSEMBLY No. 3300K11—SA1			
3312B2	2	..	Rear Wheel Tire—36 x 8 Solid
3305D4	2	..	Rear Wheel Tire Casing—36 x 8 Cord—Pneumatic
3305E5	2	..	Rear Wheel Tire Casing—40 x 8 Cord—Pneumatic
3306D4	2	..	Rear Wheel Tire Inner Tube—36 x 8—Heavy Tourist—Pneumatic
3306E5	2	..	Rear Wheel Tire Inner Tube—40 x 8—Heavy Tourist—Pneumatic
3307D4	2	..	Rear Wheel Tire Inner Tube Flap—For 36 x 8 Casing
3307E5	2	..	Rear Wheel Tire Inner Tube Flap—For 40 x 8 Casing
3308D4—SA1	2	..	Rear Wheel Rim Assembly—(36 x 8 Pneumatic Tire)— CONSISTING OF—4—SUCCEEDING ITEMS—
3308D4	..	1	Rear Wheel Rim Base—36 x 8 Pneumatic Tire
3309P16	..	2	Rear Wheel Rim Side Ring—36 x 8 Pneumatic Tire
3309K11	..	1	Rear Wheel Rim Locking Ring—36 x 8 Pneumatic Tire
3309L12	..	1	Rear Wheel Rim Clamp Ring—36 x 8 Pneumatic Tire
END OF PARTS IN ASSEMBLY No. 3308D4—SA1			
3308E5—SA1	2	..	Rear Wheel Rim Assembly—(40 x 8 Pneumatic Tire)— CONSISTING OF—4—SUCCEEDING ITEMS—
3308E5	..	1	Rear Wheel Rim Base—(40 x 8 Pneumatic Tire)
3309Q17	..	2	Rear Wheel Rim Side Ring—(40 x 8 Pneumatic Tire)
3309M13	..	1	Rear Wheel Rim Locking Ring—(40 x 8 Pneumatic Tire)
3309N14	..	1	Rear Wheel Rim Clamp Ring—(40 x 8 Pneumatic Tire)
END OF PARTS IN ASSEMBLY No. 3308E5—SA1			
3310A1	8	..	Rear Wheel Clamp
13016D4	8	..	Rear Wheel Clamp Bolt
3425B2	8	..	Rear Wheel Clamp Bolt Nut

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER



BRAKE OPERATING PARTS—For 146 $\frac{7}{16}$ " Wheel Base Only

PART No.	No. per Truck	No. per Assy.	NAME OF PART
13032F6	1		<b>BRAKE PEDAL—For Foot Brake Only</b>
13033A1—A1	1		<b>Brake Pedal Foot Pad and Rod Assembly</b>
G-11608	1		Brake Pedal and Foot Pad Rod Clamp Bolt— $\frac{3}{8}$ "—24 SAE Thd. x $1\frac{1}{2}$ " Long— $\frac{9}{16}$ " Hex. x $\frac{3}{2}$ " High
G-31102	1		Brake Pedal and Foot Pad Rod Clamp Bolt Nut— $\frac{3}{8}$ "—24 SAE Thd.— $\frac{9}{16}$ " Hex. x $\frac{3}{4}$ " High
G-35914	1		Brake Pedal and Foot Pad Rod Clamp Bolt Nut Lockwasher— $\frac{3}{8}$ " SAE Std.
4900D4—SA1	1		<b>Brake Rod and Yokes Assembly—(Brake Pedal to Rear Cross Shaft)—</b> CONSISTING OF—5—SUCCEEDING ITEMS—
4900D4	1		Brake Rod— $\frac{1}{2}$ " Dia. x $58\frac{1}{2}$ " Long
G-31104	2		Brake Rod Nut— $\frac{1}{2}$ "—20 SAE Thd.— $\frac{3}{4}$ " Hex. x $\frac{1}{16}$ " High
G-37005	1		Brake Rod End Yoke— $\frac{1}{2}$ " SAE Adjustable
4905A1	1		Brake Rod End Yoke— $\frac{1}{2}$ " SAE Adjustable—With Special Nut—(Not Sold Without Nut)
4901A1	1		Brake Rod End Yoke Special Nut
			<u>END OF PARTS IN ASSEMBLY No. 4900D4—SA1</u>
4900E5—SA1	1		<b>Brake Rod and Yokes Assembly—(Hand Brake Lever to Front Cross Shaft)—</b> CONSISTING OF—5—SUCCEEDING ITEMS—
4900E5	1		Brake Rod— $\frac{1}{2}$ " Dia. x $48\frac{1}{2}$ " Long
G-31104	2		Brake Rod Nut— $\frac{1}{2}$ "—20 SAE Thd.— $\frac{3}{4}$ " Hex. x $\frac{1}{16}$ " High
G-37005	1		Brake Rod End Yoke— $\frac{1}{2}$ " SAE Adjustable
4905A1	1		Brake Rod End Yoke— $\frac{1}{2}$ " SAE Adjustable—With Special Nut—(Not Sold Without Nut)
4901A1	1		Brake Rod End Yoke Special Nut
			<u>END OF PARTS IN ASSEMBLY No. 4900E5—SA1</u>
4902B2	1		Brake Cross Shaft—Front—(Emergency Brake)—1" Dia. x $31\frac{9}{16}$ " Long
4902C3	1		Brake Cross Shaft—Rear—(Service Brake)—1" Dia. x $31\frac{9}{16}$ " Long
3409L12	2		Brake Cross Shaft Bracket
4906A1	2		Brake Cross Shaft Bracket Gasket
G-14212	4		Brake Cross Shaft Bracket Bolt— $\frac{3}{8}$ "—24 SAE Thd. x $1\frac{1}{4}$ " Long— $\frac{9}{16}$ " Hex. x $\frac{3}{2}$ " High—Drilled End
G-31202	4		Brake Cross Shaft Bracket Bolt Castle Nut— $\frac{3}{8}$ "—24 SAE Thd.— $\frac{9}{16}$ " Hex. x $\frac{1}{2}$ " High
G-36317	4		Brake Cross Shaft Bracket Bolt Castle Nut Cotter— $\frac{3}{32}$ " x 1" Long
3408C3	2		Brake Lever—5" Centers
G-11510	2		Brake Lever Clamp Bolt— $\frac{5}{16}$ "—24 SAE Thd. x $1\frac{5}{8}$ " Long— $\frac{1}{2}$ " Hex. x $\frac{1}{4}$ " High
G-31101	2		Brake Lever Clamp Bolt Nut— $\frac{5}{16}$ "—24 SAE Thd.— $\frac{1}{2}$ " Hex. x $\frac{1}{4}$ " High
G-35913	2		Brake Lever Clamp Bolt Nut Lockwasher— $\frac{5}{16}$ " SAE Std.
G-36616	2		Brake Lever Key—No. 13 Woodruff
3408D4	4		Brake Lever—4" Centers
G-11510	4		Brake Lever Clamp Bolt— $\frac{5}{16}$ "—24 SAE Thd. x $1\frac{5}{8}$ " Long— $\frac{1}{2}$ " Hex. x $\frac{1}{4}$ " High
G-31101	4		Brake Lever Clamp Bolt Nut— $\frac{5}{16}$ "—24 SAE Thd.— $\frac{1}{2}$ " Hex. x $\frac{1}{4}$ " High
G-35913	4		Brake Lever Clamp Bolt Nut Lockwasher— $\frac{5}{16}$ " SAE Std.
G-36616	4		Brake Lever Key—No. 13 Woodruff
4900F6—SA1	2		<b>Brake Rod and Yokes Assembly—(Brake Cross Shaft (Front) to Axle)—</b> CONSISTING OF—5—SUCCEEDING ITEMS—
4900F6	1		Brake Rod— $\frac{1}{2}$ " Dia. x 46" Long

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER



BRAKE OPERATING PARTS—For 146<sup>7</sup>/<sub>16</sub>" Wheel Base Only—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
G-31104	..	2	Brake Rod Nut— $\frac{1}{2}$ "—20 SAE Thd.— $\frac{3}{4}$ " Hex. x $\frac{1}{8}$ " High
G-37005	..	1	Brake Rod End Yoke— $\frac{1}{2}$ " SAE Adjustable
4905A1	..	1	Brake Rod End Yoke— $\frac{1}{2}$ " SAE Adjustable—With Special Nut—(Not Sold Without Nut)
4901A1	..	1	Brake Rod End Yoke Special Nut
			END OF PARTS IN ASSEMBLY No. 4900F6—SA1
4900G7—SA1	2	..	Brake Rod and Yoke Assembly—(Brake Cross Shaft (Rear) to Axle)— CONSISTING OF—5—SUCCEEDING ITEMS—
4900G7	..	1	Brake Rod— $\frac{1}{2}$ " Dia. x 52" Long
G-31104	..	2	Brake Rod Nut— $\frac{1}{2}$ "—20 SAE Thd.— $\frac{3}{4}$ " Hex. x $\frac{1}{8}$ " High
G-37005	..	1	Brake Rod End Yoke— $\frac{1}{2}$ " SAE Adjustable
4905A1	..	1	Brake Rod End Yoke— $\frac{1}{2}$ " SAE Adjustable—With Special Nut—(Not Sold Without Nut)
4901A1	..	1	Brake Rod End Yoke Special Nut
			END OF PARTS IN ASSEMBLY No. 4900G7—SA1
G-36705	12	..	Brake Rod End Yoke Clevis Pin— $\frac{1}{2}$ " SAE Std.
G-36325	12	..	Brake Rod End Yoke Clevis Pin Cotter— $\frac{1}{8}$ " x $\frac{3}{8}$ " Long
3454E5	1	..	Brake Lever Pull Back Spring
G-37300	2	..	Brake Cross Shaft Bracket Alemite Fitting— $\frac{1}{8}$ " Pipe Thread—Straight

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER



## CARBURETOR—Zenith SV5 (Setting 24-11 21 x 4-20-50-38)—For Use With Buda KBU-I Engine

PART No.	No. per Truck	No. per Assy.	NAME OF PART
7500B2— A1	1	..	<b>CARBURETOR—Complete Assembly—</b> <b>Consisting of—81—Succeeding Items—</b>
7505B2—SA1	1	..	<b>Carburetor Bowl and Bushing Assembly—</b> <b>CONSISTING OF—2—SUCCEEDING ITEMS—</b>
7505B2	..	1	Carburetor Bowl
7507H8	..	1	Carburetor Idling Well Bushing
			<b>END OF PARTS IN ASSEMBLY NO. 7502B2—SA1</b>
7517A1	1	..	Carburetor Bowl Plug—In Bottom of Bowl—Over Main Jet
13049H8	1	..	Carburetor Bowl Plug Washer—Red Fibre
7517B2	1	..	Carburetor Bowl Plug—In Side of Bowl—Over Compensating Jet
13049J10	1	..	Carburetor Bowl Plug Washer—Red Fibre
7520A1	3	..	Carburetor Channel Filler Screw—In Bowl
13049K11	3	..	Carburetor Channel Filler Screw Washer—Red Fiber
7515E5	1	..	Carburetor Compensating Jet—In Side of Bowl
13049Z78	1	..	Carburetor Compensating Jet Washer—Red Fibre
7504C3	1	..	Carburetor Union Body
13049A79	1	..	Carburetor Union Body Washer—Red Fibre
7517F6	1	..	Carburetor Union Body Filter Plug
13049B80	1	..	Carburetor Union Body Filter Plug Washer—Red Fibre
7519E5	1	..	Carburetor Filter Screen Assembly—In Union Body
7507G7	1	..	Carburetor Idling Well Bushing—Screwed in Bowl
7526C3	1	..	Carburetor Sec. Venturi Assembly—Pressed Into Bowl
7515F6	1	..	Carburetor Main Jet Assembly—In Bowl
13049N14	1	..	Carburetor Main Jet Washer—Red Fibre
7515G7	1	..	Carburetor Cap Jet Assembly—Screwed Into Bowl
13049N14	1	..	Carburetor Cap Jet Washer—Red Fibre
7512C3	1	..	Carburetor Float Assembly
7520E5	1	..	Carburetor Float Axle and Retaining Screw Assembly
7527D4	1	..	Carburetor Float Axle and Retaining Screw Lock Washer—Special
7520A1	1	..	Carburetor Float Chamber Channel Screw
13049Q17	1	..	Carburetor Float Chamber Channel Screw Washer—Red Fibre
7511C3	1	..	Carburetor Float Cover
13023K115	3	..	Carburetor Float Cover Machine Screw
G-35905	3	..	Carburetor Float Cover Machine Screw Lockwasher—For No. 12 Fill. Head Machine Screw—Standard
7521C3	1	..	Carburetor Needle Valve Seat
13049X76	1	..	Carburetor Needle Valve Seat Washer—Red Fibre
7525C3—SA1	1	..	<b>Carburetor Needle Valve and Collar Assembly—</b> <b>CONSISTING OF—2—SUCCEEDING ITEMS—</b>
7525C3	..	1	Carburetor Needle Valve
7510D4	..	1	Carburetor Needle Valve Collar
			<b>END OF PARTS IN ASSEMBLY NO. 7525C3—SA1</b>
7503B2	1	..	Carburetor Barrel
7513F6	1	..	Carburetor Barrel and Bowl Gasket
13023L116	4	..	Carburetor Barrel and Bowl Machine Screw
G-35912	4	..	Carburetor Barrel and Bowl Machine Screw Lockwasher— $\frac{1}{4}$ " Standard Screw

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER



## CARBURETOR—Zenith SV5—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
7520B2	1	..	Carburetor Priming Hole Screw—In Barrel
7526D4	1	..	Carburetor Venturi—(Choke)
13023A27	1	..	Carburetor Venturi Machine Screw
G-35904	1	..	Carburetor Venturi Machine Screw Lockwasher—For No. 10—Fill. Head Mach. Screw
7519F6	1	..	Carburetor Idling Well Screen
7515H8	1	..	Carburetor Idling Jet Assembly
13049Q17	1	..	Carburetor Idling Jet Washer—Red Fibre.
7521D4	1	..	Carburetor Idling Adjusting Seat
13049Y77	1	..	Carburetor Idling Adjusting Seat Washer—Red Fibre
7528B2	1	..	Carburetor Idling Adjusting Needle
7523A1	1	..	Carburetor Adjusting Needle Spring
7508C3	1	..	Carburetor Butterfly—(In Barrel)
7520F6	2	..	Carburetor Butterfly and Shaft Set Screw
7522C3—SA1	1	..	<b>Carburetor Butterfly Shaft and Lever Assembly—</b> CONSISTING OF—3—SUCCEEDING ITEMS—
7522C3	..	1	Carburetor Butterfly Shaft
7516G7	..	1	Carburetor Butterfly Shaft Lever Assembly—(With ¼"—28 Thd. Tapped Hole)
13020J10	..	1	Carburetor Butterfly Shaft Lever Taper Pin—Special
			END OF PARTS IN ASSEMBLY NO. 7522C3—SA1
13005X24	2	..	Carburetor Butterfly Shaft Packing—Felt
7518A1	1	..	Carburetor Butterfly Shaft Packing Retainer—Plain
7509D4	1	..	Carburetor Butterfly Shaft Packing Retainer Cap—With Hole for Cotter Pin
G-36302	1	..	Carburetor Butterfly Shaft Packing Retainer Cap Cotter— $\frac{1}{16}$ " x $\frac{1}{2}$ " Long
13023B28	1	..	Carburetor Butterfly Shaft Lever Stop Screw
13023Y25	1	..	Carburetor Butterfly Shaft Lever Stop Screw Clamp Screw
7514B2	1	..	Carburetor Air Intake
13023N117	4	..	Carburetor Air Intake and Bowl Machine Screw
G-35905	4	..	Carburetor Air Intake and Bowl Machine Screw Lockwasher—For No. 12 Machine Screw—Standard
7502B2	1	..	Carburetor Air Intake Temperature Band (or Shutter)
13023N118	1	..	Carburetor Air Intake Temperature Band (or Shutter) Screw—Special—Brass
13038C81	1	..	Carburetor Air Intake Temperature Band (or Shutter) Screw Nut—Special—Brass
7508D4	1	..	Carburetor Air Intake Butterfly (or Shutter)
7522D4	1	..	Carburetor Air Intake Butterfly Shaft
7529A1	1	..	Carburetor Air Intake Butterfly Retaining Wire
7520F6	2	..	Carburetor Air Intake Butterfly Retaining Screw
7506A1	1	..	Carburetor Air Intake Bracket
13023D30	1	..	Carburetor Air Intake Bracket Clamp Screw
13023M13	1	..	Carburetor Air Intake Bracket Choke Tube Clamp Screw
7516B2—SA1	1	..	<b>Carburetor Air Shutter Lever and Swivel Assembly—</b> CONSISTING OF—3—SUCCEEDING ITEMS—
7516B2	..	1	Carburetor Air Shutter Lever
7524A1	..	1	Carburetor Air Shutter Lever Swivel
7527A1	..	1	Carburetor Air Shutter Lever Swivel Washer
			END OF PARTS IN ASSEMBLY NO. 7516B2—SA1
13023E31	1	..	Carburetor Air Shutter Lever Clamp Screw

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER



## CARBURETOR—Zenith SV5—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
13023N14	1	...	Carburetor Air Shutter Lever Swivel Screw
			<u>END OF PARTS IN ASSEMBLY No. 7500B2—A1</u>
7513G7	1	...	Carburetor and Intake Manifold Gasket
13013K11	2	...	Carburetor and Intake Manifold Stud
G-31101	2	...	Carburetor and Intake Manifold Stud Nut— $\frac{1}{8}$ "—24 SAE Thd.— $\frac{1}{2}$ " Hex. x $\frac{1}{4}$ " High
G-35913	2	...	Carburetor and Intake Manifold Stud Nut Lockwasher— $\frac{1}{8}$ " SAE Std.



**CHOKE (For Carburetor)**

PART No.	No. per Truck	No. per Assy.	NAME OF PART
7600A1— A1	1	..	<b>CHOKE Assembly—</b>
			<b>Consisting of—6—Succeeding Items—</b>
7601A1	..	1	Choke Bracket and Lever Assembly—Sold as a Unit Only
7602A1	..	1	Choke Handle
7801A1	..	1	Choke Spiral Tube
13023V22	..	1	Choke Spiral Tube Clamp Screw
13038K11	..	1	Choke Spiral Tube Clamp Screw Nut
7603A1	..	1	Choke Wire
			<b>END OF PARTS IN ASSEMBLY NO. 7600A1—A1</b>
13023A105	2	..	Choke and Dash Wood Screw—No. 6 x 3/4" Long—Oval Head—N. P.

**ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER**



**CLOSED CAB ASSEMBLY—As Required**

PART No.	No. per Truck	No. per Assy.	NAME OF PART
10102B2— A1	1	..	<b>CLOSED CAB—Complete Assembly—</b>
G-28956	6	..	Closed Cab Assembly and Frame Carriage Bolt— $\frac{3}{8}$ " Dia. x $2\frac{1}{2}$ " Long
G-30802	6	..	Closed Cab Assembly and Frame Carriage Bolt Nut— $\frac{3}{8}$ "—16 USS Thd.—Square
G-35914	6	..	Closed Cab Assembly and Frame Carriage Bolt Lockwasher— $\frac{3}{8}$ " SAE Std.
13014H8	1	..	Caution Plate—For Detroit Production Only—As Specified
13014J10	1	..	Caution Plate—For Walkerville Production Only—As Specified
13023U21	4	..	Caution Plate Wood Screw—No. 4 x $\frac{1}{2}$ " Long—Oval Head—Nickel Plated

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER



## CLUTCH—Borg &amp; Beck Model No. 11QL

PART No.	No. per Truck	No. per Assy.	NAME OF PART
1000B2— A1	1	..	<b>CLUTCH—Complete Assembly—</b> Consisting of—28—Succeeding Items—
1021J10—SA1	1	..	<b>Clutch First Cover and Parts Assembly—</b> CONSISTING OF—10—SUCCEEDING ITEMS—
1021J10—SA2	1	..	<b>Clutch First Cover Assembly—</b> CONSISTING OF—3—SUCCEEDING ITEMS—
1021J10	..	1	Clutch First Cover
None	..	1	Clutch Name Plate—(Not Sold Separately)
None	..	2	Clutch Name Plate Drive Screw—(Not Sold Separately)
			<u>END OF PARTS IN ASSEMBLY NO. 1021J10—SA2</u>
1005H8—SA1	1	..	<b>Clutch Release Sleeve and Key Assembly—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
1005H8	..	1	Clutch Release Sleeve
G-36623	..	1	Clutch Release Sleeve Key—No. 16 Woodruff
			<u>END OF PARTS IN ASSEMBLY NO. 1005H8—SA1</u>
1006P16	1	..	Clutch Thrust Spring—Weight 300 lbs.—(Painted Red Stripe on Side)
1017C3	3	..	Clutch Pressure Lever
1511H8	3	..	Clutch Pressure Lever Pin—Always Order New Pins When Pressure Levers Are Removed —Old Pins Cannot Be Riveted a Second Time
			<u>END OF PARTS IN ASSEMBLY NO. 1021J10—SA1</u>
1004C3—SA1	1	..	<b>Clutch Pressure Plate and Release Spring Assembly—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
1004C3	..	1	Clutch Pressure Plate
1006Q17	..	3	Clutch Pressure Plate Release Spring
			<u>END OF PARTS IN ASSEMBLY NO. 1004C3—SA1</u>
1004D4—SA1	1	..	<b>Clutch Driven Plate Assembly—</b> CONSISTING OF—5—SUCCEEDING ITEMS—
1004D4	..	1	Clutch Driven Plate
1019B2	..	1	Clutch Driven Plate Hub
13042B2	..	10	Clutch Driven Plate Hug Rivet—Special—Steel
1003B2	..	2	Clutch Driven Plate Facing—10 $\frac{7}{8}$ " Dia.—Asbestos Fabric
13042N14	..	8	Clutch Driven Plate Facing Rivet—Special—Tubular Brass
			<u>END OF PARTS IN ASSEMBLY NO. 1004D4—SA1</u>
1007A1—SA1	1	..	<b>Clutch Throw Out Cup and Release Bearing Assembly—</b> CONSISTING OF—4—SUCCEEDING ITEMS—
1007A1	..	1	Clutch Throw Out Cup
G-10110	..	1	Clutch Throw Out Cup Clamp Bolt— $\frac{5}{16}$ "—18 USS Thd. x 1 $\frac{5}{8}$ " Long— $\frac{1}{2}$ " Hex. x $\frac{5}{16}$ " High
G-35913	..	1	Clutch Throw Out Cup Clamp Bolt Lockwasher— $\frac{5}{16}$ " SAE Std.
1008A1	..	1	Clutch Release Bearing—(Graphite)
			<u>END OF PARTS IN ASSEMBLY NO. 1007A1—SA1</u>
1524D4	2	..	Clutch Throw Out Cup Retainer
1015A1	3	..	Clutch Cover Clamp
1511B2	3	..	Clutch and Flywheel Pin
			<u>END OF PARTS IN ASSEMBLY NO. 1000B2—A1</u>

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER

CLUTCH—Borg & Beck Model No. 11QL—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
13001B2	1	..	Clutch Pilot Bearing—S. K. F. No. 205S
G-10305	3	..	Clutch Assembly and Flywheel Cap Screw— $\frac{7}{16}$ "—14 USS Thd. x $1\frac{1}{8}$ " Long— $\frac{5}{8}$ " Hex. x $\frac{1}{16}$ " High
G-36065	3	..	Clutch Assembly and Flywheel Cap Screw Lockwasher— $\frac{7}{16}$ " SAE Heavy
13032E5	1	..	Clutch Pedal
13033A1— A1	1	..	<b>Clutch Pedal Foot Pad and Rod Assembly—</b>
G-14216	1	..	Clutch Pedal Foot Pad and Rod Assembly Clamp Screw— $\frac{3}{8}$ "—24 SAE Thd. x 2" Long— $\frac{9}{16}$ " Hex. x $\frac{9}{32}$ " High—Drilled End
G-31202	1	..	Clutch Pedal Foot Pad and Rod Assembly Clamp Screw Castle Nut— $\frac{3}{8}$ "—24 SAE Thd.— $\frac{9}{16}$ " Hex. x $\frac{13}{32}$ " High
G-36317	1	..	Clutch Pedal Foot Pad and Rod Assembly Clamp Screw Castle Nut Cotter— $\frac{3}{32}$ " x 1" Long
G-26863R	1	..	Clutch Pedal Set Screw— $\frac{3}{8}$ "—16 USS Thd. x $2\frac{1}{4}$ " Long—Oval Pivot Point—Full Square Head
G-30502	1	..	Clutch Pedal Set Screw Nut— $\frac{3}{8}$ "—16 USS Thd.— $\frac{11}{16}$ " Hex. x $\frac{3}{8}$ " High
1017B2	1	..	Clutch Throw Out Lever
G-36616	1	..	Clutch Throw Out Lever and Shaft Key—No. 13 Woodruff
G-14224	1	..	Clutch Throw Out Lever Clamp Screw— $\frac{3}{8}$ "—24 SAE Thd. x 2" Long— $\frac{9}{16}$ " Hex. x $\frac{9}{32}$ " High—Drilled End
G-31202	1	..	Clutch Throw Out Lever Clamp Screw Castle Nut— $\frac{3}{8}$ "—24 SAE Thd.— $\frac{9}{16}$ " Hex. x $\frac{13}{32}$ " High
G-36317	1	..	Clutch Throw Out Lever Clamp Screw Castle Nut Cotter— $\frac{3}{32}$ " x 1" Long

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER



## CONTROL SYSTEM—For Ignition and Carburation

PART No.	No. per Truck	No. per Assy.	NAME OF PART
13050A1	1	..	Accelerator Plunger
G-36402	1	..	Accelerator Plunger Taper Pin—No. 0 x 1 1/4" Long
13051A1	1	..	Accelerator Plunger Cap
13052A1	1	..	Accelerator Plunger Cap Bracket
G-25112	2	..	Accelerator Plunger Cap Bracket Machine Screw—No. 10—24 Thd. x 1 1/4" Long—Round Head
G-32107	2	..	Accelerator Plunger Cap Bracket Machine Screw Nut—No. 10—24 Thd.—Hex.
G-36254	2	..	Accelerator Plunger Cap Bracket Machine Screw Washer—3/7" I. D. x 1/2" O. D. x 1/8" Thick
G-35910	2	..	Accelerator Plunger Cap Bracket Machine Screw Lockwasher—For No. 10 SAE Std. Round Head Screw
13037K11	1	..	Control Rod—Foot Accelerator to Cross Rod Lever—1/4" x 29 1/2" Long
G-31100	2	..	Control Rod Jam Nut—1/4"—28 SAE Thd.—1/8" Hex. x 3/2" High
13053A1	2	..	Control Rod Ball Joint Assembly
G-31100	2	..	Control Rod Ball Joint Assembly Nut—1/4"—28 SAE Thd.—1/8" Hex. x 3/2" High
G-36012	2	..	Control Rod Ball Joint Assembly Nut Lockwasher—1/4" SAE—Special Light
13054C3	1	..	Control Rod Lever—Left Hand—On Control Cross Rod
G-36402	1	..	Control Rod Lever—Left Hand Taper Pin—No. 0 x 1 1/4" Long
13037L12	1	..	Control Cross Rod—3/8" x 19" Long
13052B2	2	..	Control Cross Rod Bracket
G-11612	2	..	Control Cross Rod Bracket Bolt—3/8"—24 SAE Thd. x 2" Long—1/8" Hex. x 3/2" High
G-31102	2	..	Control Cross Rod Bracket Bolt Nut—3/8"—24 SAE Thd.—1/8" Hex. x 3/4" High
G-35914	2	..	Control Cross Rod Bracket Bolt Nut Lockwasher—3/8"—SAE Std.
13054B2	1	..	Control Cross Rod Lever
G-24026	1	..	Control Cross Rod Lever Clamp Screw—No. 10—24 Thd. x 1/2" Long—Fill. Head—Machine Screw
13037M13	1	..	Control Rod—Cross Shaft to Carburetor—1/4" x 12 1/2" Long
G-31100	2	..	Control Rod Jam Nut—1/4"—28 SAE Thd.—1/8" Hex. x 3/2" High
13053A1	2	..	Control Rod Ball Joint Assembly
G-31100	2	..	Control Rod Ball Joint Assembly Nut—1/4"—28 SAE Thd.—1/8" Hex. x 3/2" High
G-36012	2	..	Control Rod Ball Joint Assembly Nut Lockwasher—1/4" SAE—Special Light
13046A1	1	..	Control Rod Coil Spring
13037N14—SA1	1	..	<b>Control Rod Assembly—Cross Shaft to Steering Gear—</b> CONSISTING OF—8—SUCCEEDING ITEMS—
13037N14	..	1	Control Rod—1/4" x 24" Long
G-31100	..	2	Control Rod Jam Nut—1/4"—28 SAE Thd.—1/8" Hex. x 3/2" High
13053A1	..	2	Control Rod Ball Joint Assembly
G-31100	..	2	Control Rod Ball Joint Assembly Nut—1/4"—28 SAE Thd.—1/8" Hex. x 3/2" High
G-36012	..	2	Control Rod Ball Joint Assembly Nut Lockwasher—1/4"—SAE—Special Light
13055A1	..	1	Control Rod Tube
13020H8	..	1	Control Rod Tube Pin
13037H8	..	1	Control Rod Tube End Rod—1/4" x 2 1/2" Long
			END OF PARTS IN ASSEMBLY NO. 13037N14—SA1
13037P16	1	..	Control Rod—Steering Gear to Bell Crank—1/4" x 2 1/2" Long
G-31100	2	..	Control Rod Jam Nut—1/4"—28 SAE Thd.—1/8" Hex. x 3/2" High
13053A1	2	..	Control Rod Ball Joint Assembly
G-31100	2	..	Control Rod Ball Joint Assembly Nut—1/4"—28 SAE Thd.—1/8" Hex. x 3/2" High

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER

## CONTROL SYSTEM—For Ignition and Carburation—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
G-36012	2	..	Control Rod Ball Joint Assembly Nut Lockwasher— $\frac{1}{4}$ " SAE—Special Light
13037Q17	1	..	Control Rod—Bell Crank to Magneto— $\frac{1}{4}$ " x $10\frac{1}{4}$ " Long
G-31100	2	..	Control Rod Jam Nut— $\frac{1}{4}$ "—28 SAE Thd.— $\frac{1}{8}$ " Hex. x $\frac{3}{2}$ " High
13053A1	2	..	Control Rod Ball Joint Assembly
G-31100	2	..	Control Rod Ball Joint Assembly Nut— $\frac{1}{4}$ "—28 SAE Thd.— $\frac{1}{8}$ " Hex. x $\frac{3}{2}$ " High
G-36012	2	..	Control Rod Ball Joint Assembly Nut Lockwasher— $\frac{1}{4}$ " SAE—Special Light
13140A1	1	..	Control Rod Bell Crank
G-10208	1	..	Control Rod Bell Crank and Bracket Bolt— $\frac{3}{8}$ "—16 USS Thd. x $1\frac{1}{2}$ " Long— $\frac{9}{16}$ " Hex. x $\frac{3}{8}$ " High
G-30502	1	..	Control Rod Bell Crank and Bracket Bolt Nut— $\frac{3}{8}$ "—16 USS Thd.— $\frac{11}{16}$ " Hex. x $\frac{3}{8}$ " High
G-35714	1	..	Control Rod Bell Crank and Bracket Bolt Nut Lockwasher— $\frac{3}{8}$ " SAE—Std.
13052D4	1	..	Control Rod Bell Crank Bracket
G-11612	1	..	Control Rod Bell Crank Bracket Bolt— $\frac{3}{8}$ "—24 SAE Thd. x 2" Long— $\frac{9}{16}$ " Hex. x $\frac{3}{2}$ " High
G-31102	1	..	Control Rod Bell Crank Bracket Bolt Nut— $\frac{3}{8}$ "—24 SAE Thd.— $\frac{9}{16}$ " Hex. x $\frac{11}{16}$ " High
G-35914	1	..	Control Rod Bell Crank Bracket Bolt Nut Lockwasher— $\frac{3}{8}$ " SAE—Std.



**COWL ASSEMBLY (Wood) As Required**

PART No.	No. per Truck	No. per Assy.	NAME OF PART
10100B2— A1	1	..	<b>WOOD COWL—Complete Assembly—</b>
G-28956	6	..	Wood Cowl Assembly and Frame Carriage Bolt— $\frac{3}{8}$ " Dia. x $2\frac{1}{2}$ " Long
G-30802	6	..	Wood Cowl Assembly and Frame Carriage Bolt Nut— $\frac{3}{8}$ "—16 USS. Thd.—Square
G-35914	6	..	Wood Cowl Assembly and Frame Carriage Bolt Lockwasher— $\frac{3}{8}$ " SAE Std.
13014H8	1	..	Caution Plate—For Detroit Production Only—As Specified
13014J10	1	..	Caution Plate—For Walkerville Production Only—As Specified
13023U21	4	..	Caution Plate Wood Screw—Nickel Plated

**ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER**

DASH AND SEAT ASSEMBLY—As Required

PART No.	No. per Truck	No. per Assy.	NAME OF PART
10101B2—A1	1	..	SEAT AND DASH—Complete Assembly—
G-28956	6	..	Seat and Dash Assembly and Frame Carriage Bolt— $\frac{3}{8}$ " Dia. x $2\frac{1}{2}$ " Long
G-30502	6	..	Seat and Dash Assembly and Frame Carriage Bolt Nut— $\frac{3}{8}$ "—16 USS Thd.— $\frac{11}{16}$ " Hex. x $\frac{3}{8}$ " High
G-35914	6	..	Seat and Dash Assembly and Frame Carriage Bolt Lockwasher— $\frac{3}{8}$ " SAE Std.
13014H8	1	..	Caution Plate—For Detroit Production Only—As Specified
13014J10	1	..	Caution Plate—For Walkerville Production Only—As Specified
13023U21	4	..	Caution Plate Wood Screw—Nickel Plated

BATTERY AND PARTS—Willard Type SJRR-4

10101B2—A1	1	..	BATTERY—Complete Assembly—
10101B2—A1	1	..	Consisting of—4—Successor Plates—
10101B2—A1	1	..	Battery Mounting and Handles Assembly—
10101B2—A1	1	..	Consisting of—2—Successor Plates—
10101B2—A1	1	..	Battery Mounting
10101B2—A1	1	..	Battery Mounting Handle
10101B2—A1	1	..	Battery Mounting Handle Wood Screws
10101B2—A1	1	..	See List of Parts in Assembly No. 10101B2—A1
10101B2—A1	1	..	Battery Positive Plate Group Assembly—
10101B2—A1	1	..	Consisting of—4—Successor Plates—
10101B2—A1	1	..	Battery Positive Plate
10101B2—A1	1	..	Battery Positive Plate Connector Strap
10101B2—A1	1	..	See List of Parts in Assembly No. 10101B2—A1
10101B2—A1	1	..	Battery Negative Plate Group Assembly—
10101B2—A1	1	..	Consisting of—4—Successor Plates—
10101B2—A1	1	..	Battery Negative Plate
10101B2—A1	1	..	Battery Negative Grid Plate
10101B2—A1	1	..	Battery Negative Plate Connector Strap
10101B2—A1	1	..	See List of Parts in Assembly No. 10101B2—A1
10101B2—A1	1	..	Battery Cover
10101B2—A1	1	..	Battery Cover Gasket
10101B2—A1	1	..	Battery Cover Vent Plug
10101B2—A1	1	..	Battery Top Connector
10101B2—A1	1	..	Battery Plate Isolator or Separator
10101B2—A1	1	..	See List of Parts in Assembly No. 10101B2—A1
10101B2—A1	1	..	Battery Box
10101B2—A1	1	..	Battery Box Hanger
10101B2—A1	1	..	Battery Box Hanger Bolt— $\frac{3}{8}$ "—16 USS Thd. x $2\frac{1}{2}$ " Long— $\frac{11}{16}$ " Hex. x $\frac{3}{8}$ " High
10101B2—A1	1	..	Battery Box Hanger Bolt Nut— $\frac{3}{8}$ "—16 USS Thd.— $\frac{11}{16}$ " Hex. x $\frac{3}{8}$ " High
10101B2—A1	1	..	Battery Box Hanger Bolt Lockwasher— $\frac{3}{8}$ " SAE Std.
10101B2—A1	1	..	Battery Box Hanger Bolt Nut Washer

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER



**DRAG LINK or REACH ROD**

PART No.	No. per Truck	No. per Assy.	NAME OF PART
5900B2— A1	1	..	<b>DRAG LINK—Complete Assembly—</b>
			<b>Consisting of—7—Succeeding Items—</b>
5901B2	..	1	Drag Link Shell
5902B2	..	4	Drag Link Bearing
5025C3	..	2	Drag Link Spring
13049C81	..	1	Drag Link Spring Washer
5903B2	..	1	Drag Link Grease Tube
5904B2	..	2	Drag Link Plug—Threaded
5023C3	..	2	Drag Link Plug Lock Ring
			<b>END OF PARTS IN ASSEMBLY No. 5900B2—A1</b>
G-37300	2	..	Drag Link Alemite Fitting— $\frac{1}{8}$ " Pipe Thd.—Straight

---

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER

**ELECTRICAL EQUIPMENT****AMMETER**

PART No.	No. per Truck	No. per Assy.	NAME OF PART
8400A1— A1	1	..	<b>AMMETER—Complete Assembly—</b>
11451B2—SA1	1	..	<b>Ammeter Flange and Glass Assembly—This is the Only Part Sold Separately</b> When Ammeter Is in Need of Repair It Must Be Returned to The Manufacturer Where It Will Be Put in Condition at a Nominal Cost
13023F32	3	..	Ammeter and Instrument Panel Machine Screw
13038L12	3	..	Ammeter and Instrument Panel Machine Screw Nut
G-36051	3	..	Ammeter and Instrument Panel Machine Screw Nut Lockwasher—No. 4 SAE Special Heavy

**BATTERY AND PARTS—Willard Type SJRR-4**

8500A1— A1	1	..	<b>BATTERY—Complete Assembly—</b> Consisting of—16—Succeeding Items—
8501A1—SA1	1	..	<b>Battery Monobloc and Handles Assembly—</b> CONSISTING OF—3—SUCCEEDING ITEMS—
8501A1	..	1	Battery Monobloc
8502A1	..	2	Battery Monobloc Handle
13023T20	..	8	Battery Monobloc Handle Wood Screws <u>END OF PARTS IN ASSEMBLY No. 8501A1—SA1</u>
8154C3—SA1	3	..	<b>Battery Positive Plate Group Assembly—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
8154C3	..	6	Battery Positive Plate
8503A1	..	1	Battery Positive Plate Connector Strap <u>END OF PARTS IN ASSEMBLY No. 8154C3—SA1</u>
8154D4—SA1	3	..	<b>Battery Negative Plate Group Assembly—</b> CONSISTING OF—3—SUCCEEDING ITEMS—
8154D4	..	5	Battery Negative Plate
8154E5	..	2	Battery Negative End Plate
8503B2	..	1	Battery Negative Plate Connector Strap <u>END OF PARTS IN ASSEMBLY No. 8154D4—SA1</u>
8417C3	3	..	Battery Cover
8109G7	6	..	Battery Cover Bushing
8504A1	3	..	Battery Cover Vent Plug
8103C3	2	..	Battery Top Connector
8505A1	36	..	Battery Plate Insulator or Separator <u>END OF PARTS IN ASSEMBLY No. 8500A1—A1</u>
6625C3	1	..	Battery Box
6628A1	2	..	Battery Box Hanger
G-11503	8	..	Battery Box Hanger Bolt— $\frac{5}{16}$ "—24 SAE Thd. x $\frac{3}{4}$ " Long— $\frac{1}{2}$ " Hex. x $\frac{1}{4}$ " High
G-31101	8	..	Battery Box Hanger Bolt Nut— $\frac{5}{16}$ "—24 SAE Thd.— $\frac{1}{2}$ " Hex. x $\frac{1}{4}$ " High
G-35913	8	..	Battery Box Hanger Bolt Nut Lockwasher— $\frac{5}{16}$ " SAE Std.
13049G7	2	..	Battery Box Hanger Bolt Nut Washer

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER



## ELECTRICAL EQUIPMENT—Continued

## BATTERY AND PARTS—Willard Type SJRR-4—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
13139A1	1	..	Battery Box Wood Base
G-29504	4	..	Battery Box Wood Base Carriage Bolt— $\frac{5}{16}$ "—18 USS Thd. x $1\frac{1}{2}$ " Long
G-30801	4	..	Battery Box Wood Base Carriage Bolt Nut— $\frac{5}{16}$ "—18 USS Thd.— $\frac{3}{16}$ " Sq. x $\frac{3}{2}$ " High
G-35913	4	..	Battery Box Wood Base Carriage Bolt Nut Lockwasher— $\frac{5}{16}$ " SAE Std.
8155C3	2	..	Battery Hold Down Clamp
G-30502	4	..	Battery Hold Down Clamp Nut— $\frac{3}{8}$ "—16 USS Thd.— $\frac{1}{8}$ " Hex. x $\frac{3}{8}$ " High—Steel
13049G7	2	..	Battery Hold Down Clamp Nut Washer
8002M13—SA1	1	..	<b>Battery Cable and Terminals Assembly—Positive—</b> CONSISTING OF—5—SUCCEEDING ITEMS—
8002M13	..	1	Battery Cable—No. O. W. P.—Style No. 267
8003A1	..	1	Battery Cable Lug— $\frac{1}{8}$ "
8001C3	..	1	Battery Cable Terminal—Battery Positive Post End
13016T20	..	1	Battery Cable Terminal Clamp Bolt—Special
13038T46	..	1	Battery Cable Terminal Clamp Bolt Nut—Special
			END OF PARTS IN ASSEMBLY No. 8002M13—SA1
8002N14—SA1	1	..	<b>Battery Cable and Terminals Assembly—Negative—</b> CONSISTING OF—5—SUCCEEDING ITEMS—
8002N14	..	1	Battery Cable—No. O. W. P.—Style No. 267
8003A1	..	1	Battery Cable Lug— $\frac{1}{8}$ "
8001D4	..	1	Battery Cable Terminal—Battery Negative Post End
13016U21	..	1	Battery Cable Terminal Clamp Bolt—Special
13038U47	..	1	Battery Cable Terminal Clamp Bolt Nut—Special
			END OF PARTS IN ASSEMBLY No. 8002N14—SA1

GENERATOR AND RELAY—Old Type No. 917-D—Superceded by No. 941-F,  
October 1st, 1925 (See Pages 26-A, 27-A, 28-A for Generator No. 941-F)

8150A1—A1	1	..	<b>GENERATOR AND RELAY—Complete Asembly—</b> Consisting of—66—Succeeding Items—
8101B2—SA1	1	..	<b>Generator Frame and Field Assembly—</b> CONSISTING OF—8—SUCCEEDING ITEMS—
8101B2	..	1	Generator Frame—(With Name Plate and Rivets)
8151A1	..	2	Generator Pole Shoe
13023H34	..	2	Generator Pole Shoe Screw
8109B2	..	1	Generator Lead Bushing
8005B2	..	1	Generator Lead Clip
8102D4	..	1	Generator Field Coil—Right Hand
8102C3	..	1	Generator Field Coil—Left Hand
8000H8—SA1	..	1	<b>Generator Relay Lead Assembly—(Wire and —1—Clip No. 3634)</b> END OF PARTS IN ASSEMBLY No. 8101B2—SA1
8005C3	1	..	Generator Relay Lead Clip—Sold Separately If Desired
8106B2	1	..	Generator Armature Assembly
G-36608	1	..	Generator Armature Shaft and Gear Key—No. 8 Woodruff

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER

## ELECTRICAL EQUIPMENT—Continued

### GENERATOR AND RELAY—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
G-31204	1	..	Generator Armature Shaft and Gear Castle Nut— $\frac{1}{2}$ "—20SAE Thd.— $\frac{3}{4}$ " Hex. x $\frac{9}{16}$ " High
13049V22	1	..	Generator Armature Shaft and Gear Washer
8162A1	1	..	Generator Oil Baffle
8115B2—SA1	1	..	<b>Generator Drive End Bearing and Bushing Assembly—</b> CONSISTING OF—3—SUCCEEDING ITEMS—
8115B2	..	1	Generator Drive End Bearing
8109C3	..	1	Generator Drive End Bearing Bushing
13022E5	..	1	Generator Drive End Bearing and Bushing Dowel END OF PARTS IN ASSEMBLY NO. 8115B2—SA1
13049N40	As Req'd	..	Generator Drive End Bearing Shim Washer
13048C3	1	..	Generator Drive End Bearing Oil Wick
8107B2—SA1	1	..	<b>Generator Commutator Band Assembly—Sold Only As An Assembly</b>
13016G7	2	..	Generator Thru Bolt—Special—Blued
G-35912	2	..	Generator Thru Bolt Lockwasher— $\frac{1}{4}$ "—SAE Std.
13045A1	1	..	Generator Armature Shaft Oiler
8152A1	1	..	Generator Armature Shaft Oiler Well
13048B2—SA1	1	..	<b>Generator Armature Shaft Oil Wick and Spring Assembly—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
13048B2	..	1	Generator Armature Shaft Oil Wick—Not Sold Separately—Sold Only as an Assembly
8112D4	..	1	Generator Armature Shaft Oil Wick Spring—Not Sold Separately—Sold Only as an Assembly END OF PARTS IN ASSEMBLY NO. 13048B2—SA1
8115C3—SA1	1	..	<b>Generator Commutator End Bearing and Brush Complete Assembly—</b> CONSISTING OF—32—SUCCEEDING ITEMS—
8115C3—SA2	1	..	<b>Generator Commutator End Bearing and Bushing Assembly—</b> CONSISTING OF—3—SUCCEEDING ITEMS—
8115C3	..	1	Generator Commutator End Bearing
8109D4	..	1	Generator Commutator End Bearing Bushing
13022C3	..	1	Generator Commutator End Bearing Bushing Dowel END OF PARTS IN ASSEMBLY NO. 8115C3—SA2
8153A1	3	..	Generator Brush
8117B2	3	..	Generator Brush Holder
G-25025	6	..	Generator Brush Machine Screw—No. 6—32 Thd. x $\frac{1}{8}$ " Long—Round Head
G-36008	6	..	Generator Brush Machine Screw Lockwasher—No. 6—SAE Spec. Light—For Button Head Screw
8156K11	6	..	Generator Brush Machine Screw Washer—Special
8112E5	2	..	Generator Brush Spring—Third and Ground Brushes
8112F6	1	..	Generator Brush Spring—Ins. Main Brush
8154A1—SA1	1	..	<b>Generator Third Brush Plate Assembly—</b>
8155A1	1	..	Generator Third Brush Plate Clamp
13023J36	1	..	Generator Third Brush Plate Clamp Machine Screw
G-35910	1	..	Generator Third Brush Plate Clamp Machine Screw Lockwasher—No. 10—SAE Std.—For Round Head Screw

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER



## ELECTRICAL EQUIPMENT—Continued

## GENERATOR AND RELAY—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
8000B2—SA1	1	..	Generator Brush Ground Lead Wire and Clip
8005B2	1	..	Generator Brush Ground Lead Clip
G-23921	3	..	Generator Brush Clip Machine Screw—No. 6—32 Thd. x $\frac{3}{8}$ " Long—Fill. Head
G-36008	3	..	Generator Brush Clip Machine Screw Lockwasher—No. 6—SAE Special Light—For Round Head Screw
8156A1	1	..	Generator Brush Spring Washer
8157A1	1	..	Generator Brush Spring Washer Pin
G-25022	1	..	Generator Ground Machine Screw—No. 6—32 Thd. x $\frac{1}{4}$ " Long—Round Head
13049W23	1	..	Generator Ground Machine Screw Washer
G-36008	1	..	Generator Ground Machine Screw Lockwasher—No. 6—SAE Special Light—For Round Head Screw
8118B2	1	..	Generator Commutator Dust Cap
G-25023	2	..	Generator Thermostat Resistance Screw—No. 6—32 Thd. x $\frac{5}{8}$ " Long—Round Head Machine Screw
G-36008	2	..	Generator Thermostat Resistance Screw Lockwasher—No. 6—SAE—Special Light—For Round Head Screw
13023G33	2	..	Generator Thermostat Screw
G-36008	2	..	Generator Thermostat Screw Lockwasher—No. 6—SAE Special Light—For Round Head Screw
13022D4	1	..	Generator Commutator End Bearing Dowel
8416B2—SA1	1	..	<b>Generator Thermostat Resistance Assembly—</b>
8158A1—SA1	1	..	<b>Generator Thermostat Assembly—</b> <u>END OF PARTS IN ASSEMBLY NO. 8115C3—SA1</u>
13023K37	2	..	Relay and Generator Screw
G-36009	2	..	Relay and Generator Screw Lockwasher—No. 8—SAE Special Light—For Round Head Screw
8103B2	1	..	Relay Short Circuit Connector
8159A1—SA1	1	..	<b>Relay and Parts Assembly—Sold as a Complete Unit Only—</b> <u>END OF PARTS IN ASSEMBLY NO. 8150A1—A1</u>
			Note—The Next—5—Items Are the Only Ones Sold as Service Parts on This Relay
8417B2	1	..	Relay Cover
13023L38	2	..	Relay Base Terminal Screw
8156B2	1	..	Relay Base Terminal Screw Locking Washer—Special
G-36009	2	..	Relay Base Terminal Screw Lockwasher—No. 8—SAE Special Light—For Round Head Screw
8161A1	1	..	Relay Base
8111F6	1	..	Generator Gear—Assembled on Generator Shaft
G-10305	3	..	Generator and Crankcase Cap Screw— $\frac{7}{16}$ "—14 USS Thd. x $1\frac{1}{8}$ " Long x $\frac{5}{8}$ " Hex. x $\frac{1}{16}$ " High
G-35915	3	..	Generator and Crankcase Cap Screw Lockwasher— $\frac{7}{16}$ " SAE—Std.
G-36259	1	..	Generator and Crankcase Cap Screw Plain Washer—Upper Only— $\frac{11}{16}$ " I. D. x $\frac{11}{16}$ " O. D. x $\frac{1}{16}$ " Thick—Steel
8160D4	1	..	Generator and Crankcase Gasket
G-36317	1	..	Generator Shaft Nut Cotter— $\frac{3}{8}$ " x 1" Long

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER



## ELECTRICAL EQUIPMENT—Continued

## HORN ASSEMBLY—Remy Model K7, Type No. 602—Superceded by New Model K-8-C September 21, 1925 (See Pages 29-A, 30-A for Horn Model K-8-C)

PART No.	No. per Truck	No. per Assy.	NAME OF PART
8200A1— A1	1	..	<b>HORN—Complete Assembly—</b> <b>Consisting of—9—Succeeding Items—</b>
8201A1—SA1	..	1	<b>Horn Projector—With Collar, Name Plate and Rivets Assembly—</b>
8202A1—SA1	..	1	<b>Horn Diaphragm and Parts Assembly—</b>
8160B2	..	2	Horn Diaphragm Gasket
8203A1—SA1	..	1	<b>Horn Complete Motor and Shell Assembly—</b>
13023N40	..	3	Horn Projector and Motor Shell Screw—Short
13023P42	..	3	Horn Projector and Motor Shell Screw—Long
13038P16	..	9	Horn Projector and Motor Shell Screw Nut
G-35910	..	9	Horn Projector and Motor Shell Screw Nut Lockwasher—No. 10 SAE Std.—For Round Head Screw
8076B2	..	3	Horn Universal Dash Bracket (K8B Type 203) <u>END OF PARTS IN ASSEMBLY No. 8200A1—A1</u>
			The Following—19—Horn Parts Are Sold Separately If Desired—All Are Included in Assemblies No. 8202A1—SA1 and No. 8203A1—SA1 Listed Above
8153D4	1	..	Horn Brush and Holder—Right Hand
8153C3	1	..	Horn Brush and Holder—Left Hand
8112H8	1	..	Horn Brush Spring—Right Hand
8112G7	1	..	Horn Brush Spring—Left Hand
8204A1	1	..	Horn Rotar
8205A1	1	..	Horn Rotar Screw—Blued
8206A1	2	..	Horn Terminal Stud—Sherardized
13038N14	4	..	Horn Terminal Stud Nut
G-35909	4	..	Horn Terminal Stud Nut Lockwasher—No. 8 SAE Std.
13049X24	2	..	Horn Terminal Stud Nut Washer
8109E5	2	..	Horn Terminal Stud Bushing—Outer—Fibre
8109F6	2	..	Horn Terminal Stud Bushing—Inner—Fibre
8207A1	2	..	Horn Terminal Stud Insulator Strip—Fibre
13049B2	2	..	Horn Terminal Stud Washer—Brass—Special Square Hole
13038X50	1	..	Horn Tone Adjusting Lock Nut—Zinc Plated
13023M39	2	..	Horn Shell and Motor Assembly Screw
13038P16	2	..	Horn Shell and Motor Assembly Screw Nut
13132C3	2	..	Horn Shell and Motor Assembly Screw Nut Lockwasher
8005D4	2	..	Horn Ground Clip <u>END OF HORN PARTS</u>
G-25112	3	..	Horn Bracket and Dash Machine Screw—No. 10—24 Thd. x 1¼" Long—Round Head—Steel
G-32107	3	..	Horn Bracket and Dash Machine Screw Nut—No. 10—24 Thd.—¾" Hex. x ⅜" High—Steel
G-35910	3	..	Horn Bracket and Dash Machine Screw Nut Lockwasher—No. 10 SAE Std.—For Round Head Screw
13049Y25	3	..	Horn Bracket and Dash Machine Screw Washer

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER



## ELECTRICAL EQUIPMENT—Continued

## HORN ASSEMBLY—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
8002P16—SA1	1	..	<b>Horn to Junction Block Cable Assembly—</b> CONSISTING OF—3—SUCCEEDING ITEMS—
8002P16	..	1	Horn to Junction Block Cable—No. 12 I-C Armored—13 $\frac{1}{4}$ " Long
8208A1	..	2	Horn to Junction Block Cable Rubber Sleeve
8001B2	..	2	Horn to Junction Block Cable Terminal—No. 6 Sherman
			<u>END OF PARTS IN ASSEMBLY No. 8002P16—SA1</u>

## INSTRUMENT PANEL—(For Magneto Ignition Only)

8550B2—A1	1	..	<b>INSTRUMENT PANEL—Complete Assembly—</b> Consisting of—62—Succeeding Items—
8550A1—SA1	1	..	<b>Instrument Panel and Fuse Block Assembly—(Sold Only as an Assembly)—</b> CONSISTING OF—10—SUCCEEDING ITEMS—
8550A1—SA2	1	..	<b>Instrument Panel and Switch Case Assembly—</b> CONSISTING OF—3—SUCCEEDING ITEMS—
8550A1	..	1	Instrument Panel
8551A1	..	1	Instrument Panel Switch Case
13042C3	..	4	Instrument Panel and Switch Case Rivet
			<u>END OF PARTS IN ASSEMBLY No. 8550A1—SA2</u>
8552A1—SA1	1	..	<b>Instrument Panel Fuse Block Assembly—</b> CONSISTING OF—4—SUCCEEDING ITEMS—
None	..	1	Instrument Panel Fuse Block—Not Sold Separately
None	..	2	Instrument Panel Fuse Clip—Not Sold Separately
None	..	2	Instrument Panel Fuse Connector—Not Sold Separately
None	..	2	Instrument Panel Fuse Connector Block and Clip Rivet—Tubular—Not Sold Separately
			<u>END OF PARTS IN ASSEMBLY No. 8552A1—SA1</u>
13042D4	4	..	Instrument Panel and Fuse Block Assembly Rivet
			<u>END OF PARTS IN ASSEMBLY No. 8550A1—SA1</u>
8553A1—SA1	1	..	<b>Instrument Panel Fuse Door Assembly—</b> CONSISTING OF—3—SUCCEEDING ITEMS—
None	..	1	Instrument Panel Fuse Door—Not Sold Separately
None	..	1	Instrument Panel Fuse Door Knob—Not Sold Separately
None	..	1	Instrument Panel Fuse Door Clip—Not Sold Separately
			<u>END OF PARTS IN ASSEMBLY No. 8553A1—SA1</u>
8554A1	1	..	Instrument Panel Fuse—20A—25V
8114C3—SA1	1	..	<b>Instrument Panel Terminal Head and Parts Assembly—</b> CONSISTING OF—25—SUCCEEDING ITEMS—
8114C3—SA2	1	..	<b>Instrument Panel Terminal Head and Bushings Assembly—</b> CONSISTING OF—6—SUCCEEDING ITEMS—
None	..	1	Instrument Panel Terminal Head—Not Sold Separately
None	..	1	Instrument Panel Terminal Head Bushing—Not Sold Separately
None	..	1	Instrument Panel Terminal Head Bushing—Not Sold Separately
None	..	2	Instrument Panel Terminal Head Bushing—Not Sold Separately

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER



## ELECTRICAL EQUIPMENT—Continued

## INSTRUMENT PANEL—(For Magneto Ignition Only)—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
None	..	1	Instrument Panel Terminal Head Bushing—Not Sold Separately
13020K11	..	1	Instrument Panel Terminal Head Pin
			END OF PARTS IN ASSEMBLY NO. 8114C3—SA2
8112V22	2	..	Instrument Panel Terminal Head Reinforcing Spring
8112W23	1	..	Instrument Panel Terminal Head Contact Spring
13023S45	1	..	Instrument Panel Terminal Head Contact and Reinforcing Spring Machine Screw— No. 6—32 Thd x $\frac{3}{16}$ " Long—Round Head—Zinc Plated
G-36008	1	..	Instrument Panel Terminal Head Contact and Reinforcing Spring Machine Screw Lock- washer—For No. 6 Round Head Machine Screw—SAE—Special Light
8443B2	1	..	Instrument Panel Terminal Head Contact Segment
13023S45	1	..	Instrument Panel Terminal Head Contact Segment Machine Screw—No. 6—32 Thd. x $\frac{3}{16}$ " Long—Round Head—Zinc Plated
G-36008	1	..	Instrument Panel Terminal Head Contact Segment Machine Screw Lockwasher—For No. 6 Round Head Machine Screw—SAE—Special Light
8103E5	1	..	Instrument Panel Terminal Head Ground Connector
13023S45	1	..	Instrument Panel Terminal Head Ground Connector Machine Screw—No. 6—32 Thd. x $\frac{3}{16}$ " Long—Round Head—Zinc Plated
G-36008	1	..	Instrument Panel Terminal Head Ground Connector Machine Screw Lockwasher—For No. 6 Round Head Machine Screw—SAE—Special Light
8560A1	1	..	Instrument Panel Terminal Head Resister Coil
13023L38	2	..	Instrument Panel Terminal Head Resister Coil Machine Screw—No. 8—32 Thd. x $\frac{5}{16}$ " Long—Round Head—Zinc Plated
G-36009	2	..	Instrument Panel Terminal Head Resister Coil Machine Screw Lockwasher—For No. 8 Round Head Machine Screw—SAE—Special Light
13023L38	1	..	Instrument Panel Terminal Head Bushing Machine Screw—No. 8—32 Thd. x $\frac{5}{16}$ " Long —Round Head—Zinc Plated
G-36009	1	..	Instrument Panel Terminal Head Bushing Machine Screw Lockwasher—For No. 8 Round Head Machine Screw—SAE—Special Light
13023U47	2	..	Instrument Panel Terminal Head and Switch Case Machine Screw—No. 4—36 Thd. x $\frac{3}{4}$ " Long—Round Head—Zinc Plated
G-36007	2	..	Instrument Panel Terminal Head and Switch Case Machine Screw Lockwasher—For No. 4 Round Head Machine Screw
13038R18	2	..	Instrument Panel Terminal Head and Switch Case Machine Screw Nut—No. 4—36 Thd. —Square—Sherardized
			END OF PARTS IN ASSEMBLY NO. 8114C3—SA1
8555A1—SA1	1	..	<b>Instrument Panel Contact Disc and Spider Assembly—</b> CONSISTING OF—3—SUCCEEDING ITEMS—
None	..	1	Instrument Panel Contact Disc—Not Sold Separately
None	..	2	Instrument Panel Contact Disc Spider—Not Sold Separately
None	..	2	Instrument Panel Contact Disc Spider Pin
			END OF PARTS IN ASSEMBLY NO. 8555A1—SA1
G-26123	2	..	Instrument Panel Contact Disc and Switch Case Machine Screw—No. 6—32 Thd. x $\frac{5}{16}$ " Long—Flat Countersunk Head—Steel
8502B2	1	..	Instrument Panel Switch Handle
8556A1	1	..	Instrument Panel Switch Pusher

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER



## ELECTRICAL EQUIPMENT—Continued

## INSTRUMENT PANEL—(For Magneto Ignition Only)—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
8557A1	1	..	Instrument Panel Switch Thrust Cup
8558A1	1	..	Instrument Panel Switch Key
8559A1	1	..	Instrument Panel Switch Key Guide
8000J10—SA1	1	..	Instrument Panel Wire and Eyelet—From Terminal Head to Dash Lamp— 9" Long
8000K11—SA1	1	..	Instrument Panel Wire and Eyelet—From Fuse Block to Ammeter—7½" Long
8000L12	1	..	Instrument Panel Wire—From Fuse Block to Terminal Head—9½" Long
8690A1—SA1	1	..	Instrument Panel Dash Lamp Assembly— CONSISTING OF—6—SUCCEEDING ITEMS—
8651D4	..	1	Instrument Panel Dash Lamp Body
13038W49	..	1	Instrument Panel Dash Lamp Body Nut—Special
13132B2	..	1	Instrument Panel Dash Lamp Body Nut Lockwasher
8691A1	..	1	Instrument Panel Dash Lamp Body Contact Unit
8692A1	..	1	Instrument Panel Dash Lamp Body Contact Unit Lever
8693A1	..	1	Instrument Panel Dash Lamp Hood
			END OF PARTS IN ASSEMBLY No. 8690A1—SA1
			END OF PARTS IN ASSEMBLY No. 8550B2—A1
8655B2	1	..	Instrument Panel Dash Lamp Bulb—6-8 Volt—2-C. P.—Single Contact
13023V48	4	..	Instrument Panel and Dash Wood Screw
8004C3— A1	1	..	Instrument Board Electric Wiring Harness Assembly

## JUNCTION BLOCK

8050A1— A1	1	..	JUNCTION BLOCK—Assembled Complete— The Only Parts Serviced on This Are Listed Below—(2—Items Only)
13023X50	8	..	Junction Block Machine Screw
13049E31	8	..	Junction Block Machine Screw Washer
			END OF JUNCTION BLOCK PARTS
G-32904	2	..	Junction Block Assembly and Wood Dash Wood Screw—No. 10—¾" Long—Round Head

## LAMP—Head

8650B2— A1	1	..	HEAD LAMP—Complete Assembly—Right Hand— Consisting of—18—Succeeding Items
8651B2	..	1	Headlamp Body and Bracket—(Less Connector Socket)
8103D4	..	1	Headlamp Body Connector
8156H8	..	1	Headlamp Body Connector Washer—Special
13038B54	..	1	Headlamp Body Connector Nut—Special
8652A1	..	1	Headlamp Body Connector Plug
8118C3	..	1	Headlamp Body Connector Cap
8653A1	..	1	Headlamp Reflector
8654A1	..	1	Headlamp Reflector Electric Socket
8156J10	..	1	Headlamp Reflector Electric Socket Lockwasher—Special

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER



## ELECTRICAL EQUIPMENT—Continued

## LAMP—Head—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
13038B54	..	1	Headlamp Reflector Electric Socket Nut—Special
8116B2	..	1	Headlamp Reflector Retaining Ring
8000G7	..	1	Headlamp Connecting Wire—Between Socket and Connector—No. 16 SAE Wire— 4" Long
8655A1	..	1	Headlamp Bulb—21 C. P.—6-8 Volt—Single Contact
8656A1	..	1	Headlamp Lens—6 $\frac{1}{8}$ " Dia. Monogram
8116C3	..	1	Headlamp Lens Retaining Ring
8553B2	..	1	Headlamp Door
8116D4	..	1	Headlamp Door and Body Coupling Ring
13023W23	..	1	Headlamp Door and Body Coupling Ring Machine Screw
			END OF PARTS IN ASSEMBLY NO. 8650B2—A1
8650A1— A1	1	..	<b>Headlamp Complete Assembly—Left Hand—</b> CONSISTING OF—18—SUCCEEDING ITEMS—
8651A1	..	1	Headlamp Body and Bracket—(Less Connector Socket)
8103D4	..	1	Headlamp Body Connector
8156H8	..	1	Headlamp Body Connector Washer—Special
13038B54	..	1	Headlamp Body Connector Nut—Special
8652A1	..	1	Headlamp Body Connector Plug
8118C3	..	1	Headlamp Body Connector Cap
8653A1	..	1	Headlamp Reflector
8654A1	..	1	Headlamp Reflector Electric Socket
8156J10	..	1	Headlamp Reflector Electric Socket Lockwasher—Special
13038B54	..	1	Headlamp Reflector Electric Socket Nut—Special
8116B2	..	1	Headlamp Reflector Retaining Ring
8000G7	..	1	Headlamp Connecting Wire—Between Socket and Connector—No. 16 SAE Wire— 4" Long
8655A1	..	1	Headlamp Bulb—21 C. P.—6-8 Volt—Single Contact
8656A1	..	1	Headlamp Lens—6 $\frac{1}{8}$ " Dia. Monogram
8116C3	..	1	Headlamp Lens Retaining Ring
8553B2	..	1	Headlamp Door
8116D4	..	1	Headlamp Door and Body Coupling Ring
13023W23	..	1	Headlamp Door and Body Coupling Ring Machine Screw
			END OF PARTS IN ASSEMBLY NO. 8650A1—A1
13023X24	4	..	Headlamp and Radiator Cap Screw
13049T20	4	..	Headlamp and Radiator Cap Screw Washer
13132A1	4	..	Headlamp and Radiator Cap Screw Lockwasher
G-36304	2	..	Headlamp Cable Cotter Pin—In Cap Screw on Engine— $\frac{1}{8}$ " x $\frac{3}{4}$ " Long

## LAMP—Tail

8675A1— A1	1	..	<b>TAIL LAMP—Complete Assembly—</b> Consisting of—7—Succeeding Items—
8651C3	..	1	Tail Lamp Body—With 2 Screws Assembled—Sold Only as a Unit
G-32107	..	2	Tail Lamp Body Screw Nut—No. 10—24 Thd. Hex. Nut for Machine Screw
8676A1	..	1	Tail Lamp Body Celluloid Window—1 $\frac{1}{8}$ " x 2 $\frac{3}{8}$ " x $\frac{1}{32}$ " Thick



## ELECTRICAL EQUIPMENT—Continued

## LAMP—Tail—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
8656B2	..	1	Tail Lamp 3" Ruby Semaphore (Jefferson 900) Lens
8116E5	..	1	Tail Lamp 3" Ruby Semaphore Wire Retaining Ring
8655B2	..	1	Tail Lamp Bulb—6-8 Volt—2 C. P.—Single Point Contact
8652B2	..	1	Tail Lamp Plug and Connector—Sold Only as a Unit END OF PARTS IN ASSEMBLY No. 8675A1—A1
G-36326	7	..	Tail Lamp Cable to Frame Cotter Pin— $\frac{1}{8}$ " x 1" Long

## MAGNETO—Robert Bosch—ZU4—(Without Impulse Coupling)

8300A1— A1	1	..	MAGNETO—Complete Assembly— Consisting of—162—Succeeding Items—
8555B2—SA1	1	..	Magneto Interrupter—Clockwise— CONSISTING OF—31—SUCCEEDING ITEMS—
8112N14	1	..	Magneto Interrupter Lever Operating Spring
8205C3	2	..	Magneto Interrupter Lever Operating Spring Fastening Screw
8112P16	1	..	Magneto Interrupter Lever Reinforcing Spring—on Disc
8112Q17	1	..	Magneto Interrupter Lever Reinforcing Spring—on Lever
8440C3—SA1	1	..	Magneto Interrupter Lever—Clockwise and Parts Assembly— CONSISTING OF—4—SUCCEEDING ITEMS—
8440C3	..	1	Magneto Interrupter Lever
8157F6	..	1	Magneto Interrupter Lever Fibre Pin
8552B2	..	1	Magneto Interrupter Lever Fibre Block
13042Q17	..	2	Magneto Interrupter Lever Fibre Block Rivet END OF PARTS IN ASSEMBLY No. 8440C3—SA1
8205D4	1	..	Magneto Platinum Screw—Short
8205E5	1	..	Magneto Platinum Screw—Long
13038W75	1	..	Magneto Platinum Screw Lock Nut—on Long Screw
8552C3	1	..	Magneto Contact Block
8109H8	1	..	Magneto Contact Block Insulating Bushing
8154F6	1	..	Magneto Contact Block Insulating Plate—Thin
8154G7	1	..	Magneto Contact Block Insulating Plate—Thick
8205F6	1	..	Magneto Contact Block Fastening Screw
8156L12	1	..	Magneto Contact Block Fastening Screw Washer—Brass
8156M13	1	..	Magneto Contact Block Fastening Screw Insulating Washer—Thin
8156N14	1	..	Magneto Contact Block Fastening Screw Insulating Washer—Thick
8156P16	1	..	Magneto Contact Block Washer—Brass
8109K11	1	..	Magneto Interrupter Center Bushing—Flanged
8555B2—SA2	1	..	Magneto Interrupter Disc with Fibre Bushing—Plate and Lever Holding Spring CONSISTING OF—8—SUCCEEDING ITEMS—
8555B2	..	1	Magneto Interrupter Disc
8154H8	..	1	Magneto Interrupter Disc Fibre Plate
13042R18	..	2	Magneto Interrupter Disc Fibre Plate Rivet
8109J10	..	1	Magneto Interrupter Lever Fibre Bushing
8112R18	..	1	Magneto Interrupter Lever Holding Spring
8156Q17	..	1	Magneto Interrupter Lever Holding Spring Washer

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER

## ELECTRICAL EQUIPMENT—Continued

## MAGNETO—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
8157G7		1	Magneto Interrupter Lever Holding Spring Washer Pin
8153E5		1	Magneto Interrupter grounding Brush and Spring
			END OF PARTS IN ASSEMBLY NO. 8555B2—SA2
			END OF PARTS IN ASSEMBLY NO. 8555B2—SA1
8205G7	1		Magneto Interrupter Fastening Screw
8118D4—SA1	1		Magneto End Cap Complete—Less Fastening Screw
8205H8	1		Magneto End Cap Cable Fastening Screw
8301A1	1		Magneto End Cap Holding Post and Spring
8693B2—SA1	1		Magneto Water Proof Hood, Oil Hole Cover and Felt Packing Assembly—
			CONSISTING OF—5—SUCCEEDING ITEMS—
8693B2		1	Magneto Water Proof Hood
13005S19		1	Magneto Water Proof Hood Packing Strip Felt
8417D4		1	Magneto Water Proof Hood Oil Hole Cover—(Clockwise)
8205J10		1	Magneto Water Proof Hood Oil Hole Cover Fastening Screw
8112S19		1	Magneto Water Proof Hood Oil Hole Cover Spring
			END OF PARTS IN ASSEMBLY NO. 8693B2—SA1
8205K11	2		Magneto Water Proof Hood Screw
13132H8	2		Magneto Water Proof Hood Screw Lockwasher
8108B2—SA1	1		Magneto Gear Housing and Parts Complete Assembly—
			CONSISTING OF—19—SUCCEEDING ITEMS—
8108B2		1	Magneto Gear Housing
8676B2		1	Magneto Gear Housing Inspection Window—(Complete)
8205L12		1	Magneto Gear Housing Inspection Window Set Screw
13005T20		1	Magneto Gear Housing Packing Strip Felt
8417E5		1	Magneto Gear Housing Oil Hole Cover
8157H8		1	Magneto Gear Housing Oil Hole Cover Pin
8112T20		1	Magneto Gear Housing Oil Hole Cover Spring
8302A1—SA1		1	Magneto Gear Bearing Flange Complete—with Bronze Bushing and Pin
13016B28		1	Magneto Gear Bearing Fastening Bolt—Concentric
13016C29		1	Magneto Gear Bearing Fastening Bolt—Eccentric
13038X76		4	Magneto Gear Bearing Fastening Bolt Nut
13132J10		2	Magneto Gear Bearing Fastening Bolt Nut Lockwasher
8160C3		1	Magneto Gear Bearing Gasket
13048D4—SA1		1	Magneto Gear Bearing Wick and Holder—Complete
13048D4—SA2		1	Magneto Gear Bearing Wick and Spring Assembly
13004F6		1	Magneto Gear Bearing Wick and Spring Leather
8157J10		2	Magneto Dust Cover Locating Pin
8112U21		2	Magneto Distributor Plate Holding Spring
8157K11		2	Magneto Distributor Plate Holding Spring Pin
			END OF PARTS IN ASSEMBLY NO. 8108B2—SA1
8205M13	4		Magneto Gear Housing Fastening Screws

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER



## ELECTRICAL EQUIPMENT—Continued

## MAGNETO—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
8205R18—SA1	2	..	<b>Magneto Gear Housing Grounding Brush Holder Screw Assembly—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
8205R18	..	2	Magneto Gear Housing Grounding Brush Holder Screw
8153F6	..	2	Magneto Gear Housing Grounding Brush and Spring END OF PARTS IN ASSEMBLY NO. 8205R18—SA1
8303A1	2	..	Magneto Magnet
8205N14	4	..	Magneto Magnet Fastening Screw—Top
8205P16	4	..	Magneto Magnet Fastening Screw—Bottom
13026H8	4	..	Magneto Magnet Packing
8154J10—SA1	1	..	<b>Magneto Base Plate—Pole Shoes and Parts Assembly—</b> CONSISTING OF—4—SUCCEEDING ITEMS—
8154J10	..	1	Magneto Base Plate
8157L12	..	4	Magneto Base Plate Locating Pin
8151B2	..	2	Magneto Pole Shoe—Pair
8205Q17	..	4	Magneto Pole Shoe and Base Plate Fastening Screw END OF PARTS IN ASSEMBLY NO. 8154J10—SA1
8304A1—SA1	1	..	<b>Magneto Interrupter Housing Control Arm and Band and Screw Assembly—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
8304A1	..	1	Magneto Interrupter Housing Control Arm and Band—as a Unit
8205S19	..	1	Magneto Interrupter Housing Control Arm Fastening Screw END OF PARTS IN ASSEMBLY NO. 8304A1—SA1
8108C3—SA1	1	..	<b>Magneto Interrupter Housing with Short Cams—Clockwise Assembly—</b> CONSISTING OF—5—SUCCEEDING ITEMS—
8108C3	..	1	Magneto Interrupter Housing
8442B2	..	1	Magneto Cam—With Felt Wick—Short
13048E5	..	1	Magneto Cam Felt Wick
8442C3	..	1	Magneto Cam—Without Felt Wick—Short
8205T20	..	2	Magneto Cam Fastening Screw END OF PARTS IN ASSEMBLY NO. 8108C3—SA1
8154K11—SA1	1	..	<b>Magneto Rear End Plate—Ball Bearing Outer Ring—Adjusting Nut Assembly—</b> CONSISTING OF—7—SUCCEEDING ITEMS—
8154K11	1	..	Magneto Rear End Plate
8305A1—SA1	1	..	<b>Magneto Rear End Plate Ball Bearing Adjusting Nut and Bearing Outer Ring Assembly—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
8305A1	..	1	Magneto Rear End Plate Ball Bearing Adjusting Nut
13001L12	..	1	Magneto Armature Ball Bearing Ring—Outer—(Condenser End) END OF PARTS IN ASSEMBLY NO. 8305A1—SA1
8116F6	1	..	Magneto Armature Rear Ball Bearing Insulating Ring—(Condenser End)
8205U21	1	..	Magneto Rear End Plate Bearing Adjusting Nut Set Screw
8205V22	1	..	Magneto Rear End Plate Interrupter Housing Stop Screw END OF PARTS IN ASSEMBLY NO. 8154K11—SA1

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER

## ELECTRICAL EQUIPMENT—Continued

## MAGNETO—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
8205W23	2	..	Magneto Rear End Plate Fastening Screw
8154L12—SA1	1	..	<b>Magneto Shaft End Plate—Ball Bearing Outer Ring—Insulating Ring and Parts Assembly—</b>
			CONSISTING OF—6—SUCCEEDING ITEMS—
8154L12	..	1	Magneto Shaft End Plate—(Forward)
13005U21	..	1	Magneto Shaft End Felt
13001H8	..	1	Magneto Shaft Ball Bearing Outer Ring
8116G7	..	1	Magneto Shaft Ball Bearing Insulating Ring
8205X24	..	2	Magneto Impulse Coupling Engagement Block Screw
8205Y25	..	2	Magneto Impulse Coupling Dust Cover Fastening Screw
			END OF PARTS IN ASSEMBLY No. 8154L12—SA1
8205Z26	2	..	Magneto Shaft End Plate Fastening Screw—Top
8205W23	2	..	Magneto Shaft End Plate Fastening Screw—Bottom
8117D4—SA1	1	..	<b>Magneto Distributor Rotating Brush Holder—Brush and Spring Assembly—</b>
			CONSISTING OF—3—SUCCEEDING ITEMS—
8117D4	..	1	Magneto Distributor Rotating Brush Holder
8153G7	..	1	Magneto Distributor Brush and Spring
8116H8	..	1	Magneto Distributor Brush Holder Spring Ring
			END OF PARTS IN ASSEMBLY No. 8117D4—SA1
8117E5—SA1	1	..	<b>Magneto Collector Brush Holder and Brushes Assembly—</b>
			CONSISTING OF—3—SUCCEEDING ITEMS—
8117E5	..	1	Magneto Collector Brush Holder
8153H8	..	1	Magneto Collector Brush and Spring
8153J10	..	1	Magneto Conducting Brush and Spring
			END OF PARTS IN ASSEMBLY No. 8117E5—SA1
8205A27	2	..	Magneto Collector Brush Holder Fastening Screw
8154M13—SA1	1	..	<b>Magneto Distributor Plate and Parts Assembly—</b>
			CONSISTING OF—5—SUCCEEDING ITEMS—
8154M13	..	1	Magneto Distributor Plate
8555C3	..	1	Magneto Distributor Plate Number Disc
8676C3	..	1	Magneto Distributor Plate Inspection Window
8116J10	..	1	Magneto Distributor Plate Inspection Window Spring Ring
8205B28	..	4	Magneto Distributor Plate Cable Fastening Screw
			END OF PARTS IN ASSEMBLY No. 8154M13—SA1
8154N14	1	..	Magneto Collector Brush Holder Plate—With Electrode
8417F6	1	..	Magneto Dust Cover
8111D4—SA1	1	..	<b>Magneto Distributor Gear and Shaft Assembly—</b>
			CONSISTING OF—2—SUCCEEDING ITEMS—
8111D4	..	1	Magneto Distributor Gear
8441B2	..	1	Magneto Distributor Gear Shaft
			END OF PARTS IN ASSEMBLY No. 8111D4—SA1
8116K11	1	..	Magneto Distributor Shaft Spring Holding Ring
8156R18	1	..	Magneto Distributor Shaft Spring Holding Ring Washer

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER



## ELECTRICAL EQUIPMENT—Continued

## MAGNETO—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
8106C3—SA1	1	..	<b>Magneto Armature Complete with Ball Bearings—(Less Outer Rings) Condenser and Parts Assembly—</b>
			CONSISTING OF—32—SUCCEEDING ITEMS—
8106C3	..	1	Magneto Armature—(Core and Winding)
13022J10	..	1	Magneto Armature Core Dowel
8111E5	..	1	Magneto Armature Gear
13009J10	..	1	Magneto Armature Gear Dowel Pin
13038Y77	..	1	Magneto Armature Gear Round Nut
8441C3	..	1	Magneto Armature Shaft and Flange
8156R18	..	1	Magneto Armature Shaft Spacing Washer—0.3 MM
8156S19	..	1	Magneto Armature Shaft Spacing Washer—0.2 MM
8156T20	..	1	Magneto Armature Shaft Spacing Washer—0.1 MM
8156U21	..	1	Magneto Armature Shaft Washer
8116L12	..	1	Magneto Armature End Reinforcing Ring
8302B2	..	1	Magneto Armature Flange—Condenser End—Without Condenser
8205C29	..	4	Magneto Armature Flange—Condenser End Fastening Screw
8205D30	..	4	Magneto Armature Flange Shaft End Fastening Screw
13001J10	..	1	Magneto Armature Ball Bearing Inner Ring—Shaft End
13001G7	..	1	Magneto Armature Ball Bearing Cage with Balls—Shaft End
13001M13	..	1	Magneto Armature Ball Bearing Inner Ring—Condenser End
13001K11	..	1	Magneto Armature Ball Bearing Cage with Balls—Condenser End
8207B2	..	1	Magneto Armature Ball Bearing Insulation Strip—Shaft End
8207C3	..	1	Magneto Armature Ball Bearing Insulation Strip—Condenser End
8306A1—SA1	..	1	<b>Magneto Condenser Complete</b>
8205E31	..	1	Magneto Condenser Fastening Screw
8109L12	..	1	Magneto Condenser Center Insulating Bushing
13005V22	..	1	Magneto Condenser Center Insulating Bushing Felt
8154P16	..	1	Magneto Condenser Insulation Plate—Small
8154Q17	..	1	Magneto Condenser Insulation Plate—Large
8207D4	..	1	Magneto Condenser Insulation Strip—Short
8207E5	..	1	Magneto Condenser Insulation Strip—Long
8116M13	..	1	Magneto Collector Ring
8156V22	..	1	Magneto Collector Ring Insulation Washer
8156W23	..	1	Magneto Collector Ring Spring Washer
8156X24	..	1	Magneto Collector Ring Washer—Under Spring Washer
			END OF PARTS IN ASSEMBLY NO. 8106C3—SA1
13038Z78	1	..	Magneto Armature Shaft Hex. Nut—Special
13049T72	1	..	Magneto Armature Shaft Hex. Nut Lockwasher—Special
13012L12	1	..	Magneto Armature Shaft Woodruff Key—Special
			END OF PARTS IN ASSEMBLY NO. 8300A1—A1
13001G7—SA1	1	..	<b>Magneto Armature Bearing Complete—Shaft End—</b>
			CONSISTING OF—3—SUCCEEDING ITEMS—
13001H8	..	1	Magneto Ball Bearing Ring—Outer
13001J10	..	1	Magneto Ball Bearing Ring—Inner

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER

## ELECTRICAL EQUIPMENT—Continued

## MAGNETO—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
13001G7	1		Magneto Ball Bearing Cage with Balls END OF PARTS IN ASSEMBLY NO. 13001G7—SA1
13001K11—SA1	1		<b>Magneto Armature Ball Bearing Complete—Condenser End—</b> CONSISTING OF—3—SUCCEEDING ITEMS—
13001L12	1		Magneto Ball Bearing Ring—Outer
13001M13	1		Magneto Ball Bearing Ring—Inner
13001K11	1		Magneto Ball Bearing Cage with Balls END OF PARTS IN ASSEMBLY NO. 13001K11—SA1
G-10204	4		Magneto and Bracket Cap Screw—(Bracket on Engine)— $\frac{3}{8}$ "—16 USS Thd. x 1" Long— $\frac{9}{16}$ " Hex. x $\frac{3}{8}$ " High
G-35914	4		Magneto and Bracket Cap Screw Lockwasher— $\frac{3}{8}$ " SAE Std.
13049G7	4		Magneto and Bracket Cap Screw Washer
8002J10—SA1	1		<b>Magneto and No. 1 Spark Plug Cable and Terminal Assembly—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
8002J10	1		Magneto and Spark Plug Cable—No. 7 MM x 32" Long (H. T. Braided)
8001F6	1		Magneto and Spark Plug Cable Terminal END OF PARTS IN ASSEMBLY NO. 8002J10—SA1
8002K11—SA1	1		<b>Magneto and No. 2 Spark Plug Cable and Terminal Assembly—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
8002K11	1		Magneto and Spark Plug Cable—No. 7 MM x 28" Long (H. T. Braided)
8001F6	1		Magneto and Spark Plug Cable Terminal END OF PARTS IN ASSEMBLY NO. 8002K11—SA1
8002K11—SA1	1		<b>Magneto and No. 3 Spark Plug Cable and Terminal Assembly—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
8002K11	1		Magneto and Spark Plug Cable—No. 7 MM x 28" Long (H. T. Braided)
8001F6	1		Magneto and Spark Plug Cable Terminal END OF PARTS IN ASSEMBLY NO. 8002K11—SA1
8002L12—SA1	1		<b>Magneto and No. 4 Spark Plug Cable and Terminal Assembly—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
8002L12	1		Magneto and Spark Plug Cable—No. 7 MM x 26" Long (H. T. Braided)
8001F6	1		Magneto and Spark Plug Cable Terminal END OF PARTS IN ASSEMBLY NO. 8002L12—SA1
13024E5—SA1	1		<b>Magneto Coupling Assembly—</b> CONSISTING OF—11—SUCCEEDING ITEMS—
13141A1	1		Magneto Coupling Spider
13142A1	1		Magneto Coupling Thimble
13038B80	1		Magneto Coupling Thimble Adjusting Nut—Special
13132L12	1		Magneto Coupling Thimble Adjusting Nut Loxon Lock Washer
13144A1	2		Magneto Coupling Thimble Adjusting Nut Loxon Seating Ring
13145A1	2		Magneto Coupling Lock Plate
13008B2	1		Magneto Coupling Disc
13143A1	1		Magneto Coupling Flange

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER



## ELECTRICAL EQUIPMENT—Continued

## MAGNETO—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
G-11402	..	2	Magneto Coupling Flange Cap Screw—Short— $\frac{1}{4}$ "—28 SAE Thd. x $\frac{5}{8}$ " Long— $\frac{7}{8}$ " Hex x $\frac{1}{8}$ " High
G-11404	..	2	Magneto Coupling Spider Cap Screw—Long— $\frac{1}{4}$ "—28 SAE Thd. x $\frac{7}{8}$ " Long— $\frac{7}{8}$ " Hex. x $\frac{1}{8}$ " High
13034H8	..	2	Magneto Coupling Spider Cap Screw Spacer
			END OF PARTS IN ASSEMBLY NO. 13024E5—SA1
G-36608	1	..	Magneto Coupling and Water Pump Shaft Key—No. 8 Woodruff

## STARTER SWITCH

8075A1— A1	1	..	<b>STARTER SWITCH—Assembled Complete—</b> Note—The Only Parts Serviced on This Are Listed Below (2 Items Only)
13038S19	2	..	Starter Switch Check Nut—Bronze
13038T20	2	..	Starter Switch Check Nut
			END OF STARTING SWITCH
8076A1	1	..	Starter Switch Bracket
G-10004	4	..	Starter Switch Bracket and Crankcase Cap Screw— $\frac{1}{4}$ "—20 USS Thd.— $\frac{3}{4}$ " Long x $\frac{7}{8}$ " Hex. $\frac{1}{4}$ " High
G-35912	6	..	Starter Switch Bracket and Crankcase Cap Screw Lockwasher— $\frac{1}{4}$ " SAE Std.
G-14006	2	..	Starter Switch and Bracket Cap Screw— $\frac{1}{4}$ "—28SAE Thd.— $\frac{3}{4}$ " Long x $\frac{7}{8}$ " Hex. x $\frac{3}{8}$ " High—Drilled End
G-31200	2	..	Starter Switch and Bracket Cap Screw Castle Nut— $\frac{1}{4}$ "—28 SAE Thd.— $\frac{7}{8}$ " Hex. x $\frac{3}{4}$ " High
G-36304	2	..	Starter Switch and Bracket Cap Screw Castle Nut Cotter Pin— $\frac{1}{8}$ " x $\frac{3}{4}$ " Long
8002H8— A1	1	..	<b>Cable and Lugs Assembled Complete—(Starting Switch to Starting Motor)—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
8002H8	..	1	Cable
8003A1	..	2	Cable Lug— $\frac{9}{16}$ "
			END OF PARTS IN ASSEMBLY NO. 8002A1—A1

STARTING MOTOR—Remy Model 720-E—Clockwise—No. 2 SAE Flange Mounting  
Outboard Bendix Drive R-11-X-13 Teeth

8100A1— A1	1	..	<b>STARTING MOTOR—Complete Assembly—</b> Consisting of—64—Succeeding Items—
8101A1—SA1	1	..	<b>Starting Motor Frame and Field Assembly—</b> INCLUDES NEXT—12—ITEMS—
8102A1—SA1	..	1	<b>Starting Motor Field Coil Assembly—Lower—</b>
8102B2—SA1	..	1	<b>Starting Motor Field Coil Assembly—Upper—</b>
8103A1	..	1	Starting Motor Field Connector
8104A1	..	4	Starting Motor Pole
13023Y51	..	4	Starting Motor Pole Screw
8105A1	..	1	Starting Motor Terminal Wedge
13023S19	..	1	Starting Motor Terminal Screw—Special
13049G33	..	2	Starting Motor Terminal Screw Washer
13049H34	..	3	Starting Motor Terminal Screw Insulation Washer

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER

## ELECTRICAL EQUIPMENT—Continued

## STARTING MOTOR—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
13049J36	..	2	Starting Motor Terminal Screw Washer
G-36014	..	2	Starting Motor Terminal Screw Lockwasher— $\frac{3}{8}$ "—SAE—Special Light
13038U21	..	2	Starting Motor Terminal Screw Nut
END OF PARTS IN ASSEMBLY No. 8101A1—SA1			
8106A1	1	..	<b>Starting Motor Armature</b>
G-36605	1	..	Starting Motor Armature Shaft Key—No. 6 Woodruff
13049K37	1	..	Starting Motor Thrust Washer—Commutator End
13045A1	1	..	Starting Motor Oiler
13048A1	1	..	Starting Motor Oiler Wick
13016F6	2	..	Starting Motor Through Bolt—Special—Blued
G-35912	2	..	Starting Motor Through Bolt Lockwasher— $\frac{1}{4}$ " SAE Std.
8107A1	1	..	Starting Motor Commutator Cover Band
13009C3	1	..	Starting Motor Commutator End Bearing Dowel Pin
13023C55	2	..	Starting Motor Brush and Field Lead Machine Screw
G-35910	2	..	Starting Motor Brush and Field Lead Machine Screw Lockwasher—No. 10 SAE Std.— For Round Head Screw
8108A1—SA1	1	..	<b>Starting Motor Bendix Housing and Bushing Assembly—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
8108A1	..	1	Starting Motor Bendix Housing
8109A1	..	1	Starting Motor Bendix Housing Bushing
END OF PARTS IN ASSEMBLY No. 8108A1—SA1			
13020L12	1	..	Starting Motor Bendix Housing Dowel Pin
13049K37	1	..	Starting Motor Bendix Housing Thrust Washer
13049L38	1	..	Starting Motor Bendix Housing Space Washer
13049M39	1	..	Starting Motor Bendix Housing Space Washer
8110A1—SA1	1	..	<b>Starting Motor Bendix Shaft and Pinion Assembly—</b> INCLUDES NEXT—12—ITEMS—
8110A1—SA2	1	..	<b>Starting Motor Bendix Shaft Sleeve and Gear Assembly—</b> INCLUDES NEXT—5—ITEMS—
8110A1	..	1	Starting Motor Bendix Shaft and Sleeve Assembly
13038V48	..	1	Starting Motor Bendix Stop Nut—Special
8111A1	..	1	Starting Motor Bendix Gear
8157E5	..	1	Starting Motor Bendix Retarder Pin—Special
8112A1	..	1	Starting Motor Bendix Retarder Pin Spring
END OF PARTS IN ASSEMBLY No. 8110A1—SA2			
8112B2	1	..	Starting Motor Bendix Drive Spring
13023R18	1	..	Starting Motor Bendix Drive Spring Shaft Screw—Special
13023Q17	1	..	Starting Motor Bendix Drive Spring Head Screw—Special
13049D4	2	..	Starting Motor Bendix Drive Spring Screw Lockwasher—Special
8113A1	2	..	Starting Motor Bendix Drive Support
8114A1	1	..	Starting Motor Bendix Drive Head
END OF PARTS IN ASSEMBLY No. 8110A1—SA1			

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER



## ELECTRICAL EQUIPMENT—Continued

## STARTING MOTOR—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
8115A1—SA1	1	..	<b>Starting Motor Commutator End Bearing and Brush Assembly—</b> CONSISTING OF—19—SUCCEEDING ITEMS—
8115A1	1	..	Starting Motor Commutator End Bearing Only
13023A53	2	..	Starting Motor Brush Ring Fastening Screw
G-35910	2	..	Starting Motor Brush Ring Fastening Screw Lockwasher—No. 10—SAE Std.—For Round Head Screw
13038V22	2	..	Starting Motor Brush Ring Fastening Screw Nut—Special Shape—Zinc Plated
13023Z52	2	..	Starting Motor Ground Machine Screw
G-36009	2	..	Starting Motor Ground Machine Screw Lockwasher—No. 8—SAE Spec. Light—For Round Head
13049F32	2	..	Starting Motor Ground Machine Screw Washer
8116A1—SA1	1	..	<b>Starting Motor Brush Ring Assembly—</b> INCLUDES NEXT—8—ITEMS
8116A1	..	1	Starting Motor Brush Ring—Only
8002B2—SA1	..	2	<b>Starting Motor Cable and Brush Assembly—</b>
8002C3—SA1	..	2	<b>Starting Motor Brush Cable and Clip Assembly—</b>
13023B54	..	4	Starting Motor Brush Screw
G-35902	..	4	Starting Motor Brush Screw Lockwasher—No. 6—SAE Std.
8112C3	..	4	Starting Motor Brush Spring
8117A1	..	4	Starting Motor Brush Holder—Steel—Zinc Plated
8005A1	..	2	Starting Motor Brush Cable Clip <u>END OF PARTS IN ASSEMBLY No. 8116A1—SA1</u>
8118A1	1	..	Starting Motor Dust Cap
8119A1	1	..	Starting Motor Pipe Plug—Special
13048B2—SA1	1	..	<b>Starting Motor Oil Wick and Spring Assembly—</b> <u>END OF PARTS IN ASSEMBLY No. 8115A1—SA1</u> <u>END OF PARTS IN ASSEMBLY No. 8100A1—A1</u>
G-10205	3	..	Starting Motor and Crank Case Cap Screw— $\frac{3}{8}$ "—16 USS Thd.— $1\frac{1}{8}$ " Long x $\frac{9}{16}$ " Hex. x $\frac{3}{8}$ " High
G-35914	3	..	Starting Motor and Crank Case Cap Screw Lockwasher— $\frac{3}{8}$ "—SAE Std.

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER

## ELECTRICAL EQUIPMENT—Continued

## WIRING—Electric—Generator to Junction Block, Head Lamps to Junction Block, Radiator to Frame (Head Lamp Ground), Starter Switch to Junction Block, Tail Lamp to Junction Block

PART No.	No. per Truck	No. per Assy.	NAME OF PART
8002R18—SA1	1	..	<b>HEAD LAMP to Junction Block Cable and Terminal Assembly—Right Hand—</b> Consisting of—3—Succeeding Items—
8002R18	..	1	Head Lamp to Junction Block Cable—No. 12—I. C. Armored—90" Long
8208A1	..	1	Head Lamp to Junction Block Rubber Sleeve
8001E5	..	1	Head Lamp to Junction Block Cable Terminal—No. 6 Sherman END OF PARTS IN ASSEMBLY NO. 8002R18—SA1
8002Q17—SA1	1	..	<b>Head Lamp to Junction Block Cable and Terminal Assembly—Left Hand—</b> CONSISTING OF—3—SUCCEEDING ITEMS—
8002Q17	..	1	Head Lamp to Junction Block Cable—No. 12—I. C. Armored—82" Long
8208A1	..	1	Head Lamp to Junction Block Cable Rubber Sleeve
8001E5	..	1	Head Lamp to Junction Block Cable Terminal—No. 6 Sherman END OF PARTS IN ASSEMBLY NO. 8002Q17—SA1
8002S19—SA1	1	..	<b>Radiator to Frame Ground Cable and Terminal Assembly—</b> CONSISTING OF—3—SUCCEEDING ITEMS—
8002S19	..	1	Radiator to Frame Ground Cable—No. 12—I. C. Armored—15½" Long
8208A1	..	2	Radiator to Frame Ground Cable Rubber Sleeve
8001G7	..	2	Radiator to Frame Ground Cable Terminal—No. 15 Sherman END OF PARTS IN ASSEMBLY NO. 8002S19—SA1
8002T20—SA1	1	..	<b>Generator to Junction Block Cable and Terminal Assembly—</b> CONSISTING OF—3—SUCCEEDING ITEMS—
8002T20	..	1	Generator to Junction Block Cable—No. 12—I. C. Armored—72" Long
8208A1	..	2	Generator to Junction Block Cable Rubber Sleeve
8001E5	..	2	Generator to Junction Block Cable Terminal—No. 6 Sherman END OF PARTS IN ASSEMBLY NO. 8002T20—SA1
8002U21—SA1	1	..	<b>Starter Switch to Junction Block Cable and Terminal Assembly—</b> CONSISTING OF—4—SUCCEEDING ITEMS—
8002U21	..	1	Starter Switch to Junction Block Cable—No. 12—I. C. Armored—16" Long
8208A1	..	2	Starter Switch to Junction Block Cable Rubber Sleeve
8001G7	..	1	Starter Switch to Junction Block Cable Terminal—No. 15 Sherman
8001E5	..	1	Starter Switch to Junction Block Cable Terminal—No. 6 Sherman END OF PARTS IN ASSEMBLY NO. 8002U21—SA1
8002V22—SA1	1	..	<b>Tail Lamp to Junction Block Cable and Terminal Assembly—</b> CONSISTING OF—3—SUCCEEDING ITEMS—
8002V22	..	1	Tail Lamp to Junction Block Cable—No. 12—I. C. Armored—25' 6" Long
8208A1	..	1	Tail Lamp to Junction Block Cable Rubber Sleeve
8001E5	..	1	Tail Lamp to Junction Block Cable Terminal—No. 6 Sherman END OF PARTS IN ASSEMBLY NO. 8002V22—SA1

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER



**ENGINE—Buda—Model KBU-I (4" x 5 $\frac{1}{4}$ "-4 Cyl.)—No. 3 Bell Housing—Flywheel  
Machined for Borg & Beck Clutch No. 11QL**

PART No.	No. per Truck	No. per Assy.	NAME OF PART
100B2— A1	1	..	<b>BUDA ENGINE—Complete Assembly—</b>
			<b>Consisting of—350—Succeeding Items—</b>
101B2—SA1	1	..	<b>Engine Cylinder Block and Parts Assembly—</b>
			<b>CONSISTING OF—5—SUCCEEDING ITEMS—</b>
101B2	..	1	Engine Cylinder Block
13013M13	..	22	Engine Cylinder Block and Head Stud
125B2	..	8	Engine Cylinder Block Valve Stem Guide
130B2	..	8	Engine Cylinder Block Valve Push Rod Guide
13013N14	..	2	Engine Valve Enclosure Cover Stud
			<u>END OF PARTS IN ASSEMBLY NO. 101B2—SA1</u>
132B2	4	..	Engine Cylinder Piston—Standard
133B2	16	..	Engine Cylinder Piston Ring—Standard
134B2	4	..	Engine Cylinder Piston Pin—Standard
13023D4	4	..	Engine Cylinder Piston Pin Set Screw
G-36014	4	..	Engine Cylinder Piston Pin Set Screw Lockwasher— $\frac{3}{8}$ " SAE—Special Light
112A1	8	..	Engine Cylinder Piston Pin Retaining Spring
124B2	4	..	Engine Cylinder Valve—Exhaust
124B2	4	..	Engine Cylinder Valve—Intake
112K11	8	..	Engine Cylinder Valve Spring
127A1	2	..	Engine Cylinder Valve Spring Cup
128A1	8	..	Engine Cylinder Valve Spring Cup Retainer—Halves
129B2	8	..	Engine Cylinder Valve Push Rod
13023A1	8	..	Engine Cylinder Valve Push Rod Adjusting Screw
13038B2	8	..	Engine Cylinder Valve Push Rod Adjusting Screw Nut
126B2	2	..	Engine Cylinder Valve Enclosure Cover
104W23	2	..	Engine Cylinder Valve Enclosure Cover Gasket—(Cork)
13038C55	2	..	Engine Cylinder Valve Enclosure Cover Stud Nut—Special
102B2	1	..	Engine Cylinder Head
104X24	1	..	Engine Cylinder Head Gasket
13038D56	22	..	Engine Cylinder Head Stud Nut—Special Steel
13049N66	22	..	Engine Cylinder Head Stud Nut Washer
135A1	1	..	Engine Cylinder Head Cable Tube
173A1	1	..	Engine Cylinder Head Cable Tube Bracket
G-10105	2	..	Engine Cylinder Head Cable Tube Bracket Cap Screw— $\frac{5}{16}$ "—18 USS Thd. x 1" Long— $\frac{1}{2}$ " Hex. x $\frac{5}{16}$ " High
G-36013	2	..	Engine Cylinder Head Cable Tube Bracket Cap Screw Lockwasher— $\frac{5}{16}$ " SAE—Special Light
13023L64	2	..	Engine Cylinder Head Cable Tube and Bracket Machine Screw
G-36012	2	..	Engine Cylinder Head Cable Tube and Bracket Machine Screw Lockwasher— $\frac{1}{4}$ " SAE—Special Light
G-37516	4	..	Engine Cylinder Head Pipe Plug—in Priming Cup Holes— $\frac{1}{8}$ " Pipe Plug—Slotted Headless
103A1	1	..	Engine Cylinder Head Water Outlet Pipe
104G7	1	..	Engine Cylinder Head Water Outlet Pipe Gasket
G-10105	4	..	Engine Cylinder Head Water Outlet Pipe Cap Screw— $\frac{5}{16}$ "—18 USS Thd. x 1" Long— $\frac{1}{2}$ " Hex. x $\frac{5}{16}$ " High

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER



## ENGINE—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
G-36013	4		Engine Cylinder Head Water Outlet Pipe Cap Screw Lockwasher— $\frac{5}{16}$ " SAE—Special Light
103E5	1		Engine Cylinder Water Inlet—Bolted to Cylinder
104Y25	1		Engine Cylinder Water Inlet Gasket
G-10212	2		Engine Cylinder Water Inlet Cap Screw— $\frac{3}{8}$ "—16 USS Thd. x 2" Long— $\frac{9}{16}$ " Hex. x $\frac{3}{8}$ " High
G-36014	2		Engine Cylinder Water Inlet Cap Screw Lockwasher— $\frac{3}{8}$ "—SAE—Special Light
168B2	1		Engine Cylinder Exhaust Pipe—With (1. Tappet Clearance Plate—Buda No. KE 225—4. Tappet Clearance Plate Rivet— $\frac{1}{8}$ " Dia. x $\frac{3}{8}$ " Long—Round Head—Brass
169B2	1		Engine Cylinder Exhaust Pipe Flange
104Z26	1		Engine Cylinder Exhaust Pipe Flange Gasket
G-10212	3		Engine Cylinder Exhaust Pipe Flange Bolt— $\frac{3}{8}$ "—16 USS Thd. x 2" Long— $\frac{9}{16}$ " Hex. x $\frac{3}{8}$ " High
G-30502	3		Engine Cylinder Exhaust Pipe Flange Bolt Nut— $\frac{3}{8}$ "—16 USS Thd.— $\frac{11}{16}$ " Hex. x $\frac{3}{8}$ " High—Plain
G-36014	3		Engine Cylinder Exhaust Pipe Flange Bolt Nut Lockwasher— $\frac{3}{8}$ " SAE—Special Light
13023V100	6		Engine Cylinder Exhaust Port Cap Screw
G-36015	6		Engine Cylinder Exhaust Port Cap Screw Lockwasher— $\frac{7}{16}$ " SAE—Special Light
104A27	2		Engine Cylinder Intake Port Gasket—Combination—3 in One Piece
170B2	1		Engine Cylinder Intake Pipe
104B28	1		Engine Cylinder Intake Pipe and Exhaust Pipe Union Gasket
G-10306	4		Engine Cylinder Intake Pipe and Exhaust Pipe Union Cap Screw— $\frac{7}{16}$ "—14 USS Thd. x $1\frac{1}{4}$ " Long— $\frac{5}{8}$ " Hex. x $\frac{7}{16}$ " High
G-36015	4		Engine Cylinder Intake Pipe and Exhaust Pipe Union Cap Screw Lockwasher— $\frac{7}{16}$ "SAE—Special Light
G-10314	4		Engine Cylinder Intake Cap Screw— $\frac{7}{16}$ "—14 USS Thd. x $2\frac{1}{4}$ " Long— $\frac{5}{8}$ " Hex. x $\frac{7}{16}$ " High
G-36015	4		Engine Cylinder Intake Port Cap Screw Lockwasher— $\frac{7}{16}$ " SAE—Special Light
104C29	1		Engine Cylinder Foot Gasket—Between Cylinder Block and Crankcase
G-31104	10		Engine Cylinder Foot Stud Nut— $\frac{1}{2}$ "—20 SAE Thd.— $\frac{3}{4}$ " Hex. x $\frac{7}{16}$ " High
G-36016	10		Engine Cylinder Foot Stud Nut Lockwasher— $\frac{1}{2}$ " SAE—Special Light
136B2—SA1	4		<b>Engine Connecting Rod and Parts Assembly—</b> CONSISTING OF—8—SUCCEEDING ITEMS—
136B2	1		Engine Connecting Rod and Cap
13016V22	4		Engine Connecting Rod and Cap Bolt—Special
13038E57	4		Engine Connecting Rod and Cap Bolt Nut—Special—Slotted
G-36319	4		Engine Connecting Rod and Cap Bolt Nut Cotter— $\frac{3}{32}$ " x $1\frac{1}{4}$ " Long
111A1	1		Engine Connecting Rod Bushing—Piston Pin End
137B2	2		Engine Connecting Rod Bearing—Upper and Lower
13023H60	2		Engine Connecting Rod Bearing Machine Screw
185F6	2		Engine Connecting Rod Bearing Shim—Laminated
			END OF PARTS IN ASSEMBLY NO. 136B2—SA1
177A1—SA1	1		<b>Engine Governor Drive Shaft and Parts Assembly—</b> CONSISTING OF—10—SUCCEEDING ITEMS—
177A1	1		Engine Governor Drive Shaft
178A1	1		Engine Governor Drive Shaft Gear—Driven

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER



## ENGINE—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
G-36602	1	1	Engine Governor Drive Shaft Gear Key—No. 3 Woodruff
G-36433	1	1	Engine Governor Drive Shaft Gear Taper Pin—No. 2 x 1" Long
179A1	2	2	Engine Governor Drive Shaft Thrust Washer—Upper and Lower
180A1	1	1	Engine Governor Drive Shaft Bearing Bracket
13023Y103	1	1	Engine Governor Drive Shaft Bearing Bracket Clamp Screw
G-31200	1	1	Engine Governor Drive Shaft Bearing Bracket Clamp Screw Castle Nut— $\frac{1}{4}$ "—28 SAE Thd.— $\frac{7}{16}$ " Hex. x $\frac{3}{8}$ " High
G-36306	1	1	Engine Governor Drive Shaft Bearing Bracket Clamp Screw Castle Nut Cotter— $\frac{1}{8}$ " x $\frac{1}{2}$ " Long
13045D4	1	1	Engine Governor Drive Shaft Oiler—No. 3 Winkley— $\frac{1}{8}$ " Pipe Thd.—Style "D"
			END OF PARTS IN ASSEMBLY NO. 177A1—SA1
104D30	1	1	Engine Governor Drive Shaft Bearing Bracket Gasket
13023Z104	4	4	Engine Governor Drive Shaft Bearing Bracket Machine Screw
G-36012	4	4	Engine Governor Drive Shaft Bearing Bracket Machine Screw Lockwasher— $\frac{1}{4}$ " SAE—Special Light
181A1	1	1	Engine Governor Drive Shaft Bearing Bracket Cap
105B2—SA1	1	1	<b>Engine Crank Case Assembly—Always Fitted and Furnished with These Parts—</b> CONSISTING OF—56—SUCCEEDING ITEMS—
105B2	1	1	Engine Crank Case—Upper
106B2	1	1	Engine Crank Case Bell Housing
G-36501	2	2	Engine Crank Case Bell Housing Taper Pin—No. 6 x 1" Long
G-10208	1	1	Engine Crank Case Bell Housing Bolt— $\frac{3}{8}$ "—16 USS Thd. x $1\frac{1}{2}$ " Long— $\frac{9}{16}$ " Hex. x $\frac{3}{8}$ " High
G-30502	1	1	Engine Crank Case Bell Housing Bolt Nut— $\frac{3}{8}$ "—16 USS Thd.— $\frac{11}{16}$ " Hex x $\frac{3}{8}$ " High
G-10204	5	5	Engine Crank Case Bell Housing Cap Screw— $\frac{3}{8}$ "—16 USS Thd. x 1" Long— $\frac{9}{16}$ " Hex. x $\frac{3}{8}$ " High
G-36014	6	6	Engine Crank Case Bell Housing Cap Screw Lockwasher— $\frac{3}{8}$ " SAE—Special Light
104E31	1	1	Engine Crank Case Bell Housing Gasket
G-37433	1	1	Engine Crank Case Welch Expansion Plug—For Governor Gear Housing— $2\frac{1}{4}$ " Dia.
13013T20	10	10	Engine Crank Case and Cylinder Block Stud
G-37504	1	1	Engine Crank Case and Cylinder Block Plug— $\frac{3}{8}$ " Pipe Plug—Square Head
187C3	1	1	Engine Crank Case and Cylinder Block Plug—Front
187D4	2	2	Engine Crank Case Oil Lead Plug—Front and Rear Bearings
G-37516	2	2	Engine Crank Case Oil Line Pipe Plug—in Crank Case— $\frac{1}{8}$ " Pipe Plug—Slotted Headless
13135A1	1	1	Engine Crank Case Oil Pressure Regulating Valve— $\frac{5}{8}$ " Dia.—Steel Bal
171A1	1	1	Engine Crank Case Oil Pressure Regulating Valve Seat
112C3	1	1	Engine Crank Case Oil Pressure Regulating Valve Spring
13023C3	1	1	Engine Crank Case Oil Pressure Regulating Valve Adjusting Screw
13049Q43	1	1	Engine Crank Case Oil Pressure Regulating Valve Adjusting Screw Washer (.007 Thick)
13049R44	1	1	Engine Crank Case Oil Pressure Regulating Valve Adjusting Screw Washer (.018 Thick)
116G7	1	1	Engine Crank Shaft Bearing—Front—Upper
116H8	1	1	Engine Crank Shaft Bearing—Front—Lower
13023K63	8	8	Engine Crank Shaft Bearing—Front Retaining Screw
185G7	1	1	Engine Crank Shaft Bearing—Front Shim
13016W23	3	3	Engine Crank Shaft Bearing—Front Bolt
13013E5	1	1	Engine Crank Shaft Bearing—Front Stud

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER



## ENGINE—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
13009F6	1		Engine Crank Shaft Bearing—Front Stud Dowel
117D4	2		Engine Crank Shaft Bearing—Front Cap
13038F58	4		Engine Crank Shaft Bearing—Front Bolt and Stud Nut
G-36319	4		Engine Crank Shaft Bearing—Front Bolt and Stud Nut Cotter— $\frac{3}{8}$ " x $1\frac{1}{4}$ " Long
116J10	1		Engine Crank Shaft Bearing—Center—Upper
116K11	1		Engine Crank Shaft Bearing—Center—Lower
13023K63	8		Engine Crank Shaft Bearing—Center Retaining Screw
185H8	1		Engine Crank Shaft Bearing—Center Shim
13016W23	2		Engine Crank Shaft Bearing—Center Bolt
13013E5	2		Engine Crank Shaft Bearing—Center Stud
13009F6	2		Engine Crank Shaft Bearing—Center Stud Dowel
117E5	2		Engine Crank Shaft Bearing—Center Cap
13038F58	4		Engine Crank Shaft Bearing—Center Bolt and Stud Nut
G-36319	4		Engine Crank Shaft Bearing—Center Bolt and Stud Nut Cotter— $\frac{3}{8}$ " x $1\frac{1}{4}$ " Long
116L12	1		Engine Crank Shaft Bearing—Rear—Upper
116M13	1		Engine Crank Shaft Bearing—Rear—Lower
13023K63	2		Engine Crank Shaft Bearing—Rear Retaining Screw
185J10	1		Engine Crank Shaft Bearing—Rear Shim
13016X24	4		Engine Crank Shaft Bearing—Rear Bolt
117F6	1		Engine Crank Shaft Bearing—Rear Cap
13038Z26	4		Engine Crank Shaft Bearing—Rear Bolt Nut
G-36319	4		Engine Crank Shaft Bearing—Rear Bolt Nut Cotter— $\frac{3}{8}$ " x $1\frac{1}{4}$ " Long
121A1	1		Engine Camshaft Bearing—Front
13009D4	1		Engine Camshaft Bearing—Front Dowel Pin
121D4	1		Engine Camshaft Bearing—Center
13009E5	1		Engine Camshaft Bearing—Center Dowel Pin
121C3	1		Engine Camshaft Bearing—Rear
13009E5	1		Engine Camshaft Bearing—Rear Dowel Pin
13014A1	1		Engine Name Plate—Gottfredson—Detroit Production—As Required
13014B2	1		Engine Name Plate—Gottfredson—Walkerville Production—As Required
G-35044	4		Engine Name Plate Drive Screw—No. 6 x $\frac{3}{8}$ " Long—Brass Plated
			END OF PARTS IN ASSEMBLY NO. 105B2—SA1
113B2	1		Engine Crank Shaft
114B2	1		Engine Crank Shaft Jaw—Female—For Starting Crank
115B2	1		Engine Crank Shaft Gear
G-36619	1		Engine Crank Shaft Gear Key—No. B Woodruff
122B2—SA1	1		Engine Fly Wheel and Ring Gear Assembly— CONSISTING OF—2—SUCCEEDING ITEMS—
122B2	1		Engine Flywheel—For Use with Borg & Beck 11—QL Clutch
123B2	1		Engine Flywheel Ring Gear
			END OF PARTS IN ASSEMBLY NO. 122B2—SA1
13016Y25	6		Engine Flywheel and Crankcase Bolt
13038D4	6		Engine Flywheel and Crankcase Bolt Nut
G-36319	6		Engine Flywheel and Crankcase Bolt Nut Cotter— $\frac{3}{8}$ " x $1\frac{1}{4}$ " Long
118B2	1		Engine Cam Shaft
119B2	1		Engine Cam Shaft Gear
13023M65	3		Engine Cam Shaft Gear Cap Screw

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER



## ENGINE—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
13134A1	1	..	Engine Cam Shaft Gear Cap Screw Lockwire—No. 16 BWGA x 12" Long
178B2	1	..	Engine Cam Shaft Governor Spiral Gear—Driver
G-36604	1	..	Engine Cam Shaft Governor Spiral Gear—Driver Key—No. 5 Woodruff
13038Z26	1	..	Engine Cam Shaft End Nut
G-36319	1	..	Engine Cam Shaft End Nut Cotter— $\frac{3}{32}$ " x 1 $\frac{1}{4}$ " Long
120A1—SA1	1	..	<b>Engine Cam Shaft Thrust Spring Housing and Parts Assembly—</b> CONSISTING OF—5—SUCCEEDING ITEMS—
120A1	..	1	Engine Cam Shaft Thrust Spring Housing
112B2	..	1	Engine Cam Shaft Thrust Spring
186B2	..	1	Engine Cam Shaft Thrust Spring Plunger
13023B2	..	1	Engine Cam Shaft Thrust Spring Plunger Adjusting Screw
184A1	..	1	Engine Cam Shaft Thrust Spring Plunger Adjusting Screw Lock Nut
			END OF PARTS IN ASSEMBLY NO. 120A1—SA1
107B2—SA1	1	..	<b>Engine Bell Housing Oil Retainer and Tube Assembly—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
107B2	..	1	Engine Bell Housing Oil Retainer
108B2	..	1	Engine Bell Housing Oil Retainer Tube
			END OF PARTS IN ASSEMBLY NO. 107B2—SA1
104F32	1	..	Engine Bell Housing Oil Retainer Gasket
13026E5	1	..	Engine Bell Housing Packing—Cork
13023W101	4	..	Engine Bell Housing Packing Screw
13134A1	1	..	Engine Bell Housing Packing Screw Lockwire—No. 16 BWGA x 12" Long
138B2—SA1	1	..	<b>Engine Breather Body and Parts Assembly—</b> CONSISTING OF—13—SUCCEEDING ITEMS—
138B2	..	1	Engine Breather Body
139B2	..	1	Engine Breather Body Cover
13020G7	..	1	Engine Breather Body Cover Pin—Special—Buttonhead
G-36315	..	1	Engine Breather Body Cover Pin Cotter— $\frac{3}{32}$ " x $\frac{3}{4}$ " Long
112L12	..	1	Engine Breather Body Cover Spring
13023L64	..	3	Engine Breather Body Cover Spring Screw
G-36012	..	3	Engine Breather Body Cover Spring Screw Lockwasher— $\frac{1}{4}$ " SAE—Special Light
140D4	..	1	Engine Breather Body Screen—Upper
140E5	..	1	Engine Breather Body Screen—Lower
13004C3—SA1	1	..	<b>Engine Breather Body Valve Leather and Reinforcement Assembly—</b> CONSISTING OF—3—SUCCEEDING ITEMS—
13004C3	..	1	Engine Breather Body Valve Leather
142A1	..	2	Engine Breather Body Valve Leather Reinforcement
G-37734A	..	1	Engine Breather Body Valve Leather Reinforcement Rivet— $\frac{1}{8}$ " Dia. x $\frac{3}{8}$ " Long— Round Head—Iron
			END OF PARTS IN ASSEMBLY NO. 13004C3—SA1
			END OF PARTS IN ASSEMBLY NO. 138B2—SA1
104G33	1	..	Engine Breather Body Gasket
G-10204	2	..	Engine Breather Body Cap Screw— $\frac{3}{8}$ "—16 USS Thd. x 1" Long— $\frac{9}{16}$ " Hex. x $\frac{3}{8}$ " High
G-36014	2	..	Engine Breather Body Cap Screw Lockwasher— $\frac{3}{8}$ " SAE—Special Light
172B2	1	..	Engine Magneto Bracket

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER

## ENGINE—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
G-10204	4	..	Engine Magneto Bracket Cap Screw— $\frac{3}{8}$ "—16 USS Thd. x 1" Long— $\frac{9}{16}$ " Hex. x $\frac{3}{8}$ " High
G-36014	4	..	Engine Magneto Bracket Cap Screw Lockwasher— $\frac{3}{8}$ " SAE—Special Light
G-36501	2	..	Engine Magneto Bracket Taper Pin—No. 6 x 1" Long
143B2—SA1	1	..	<b>Engine Oil Lever Rod Tube and Nut Assembly—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
143B2	..	1	Engine Oil Level Rod Tube
13038C3	..	1	Engine Oil Level Rod Tube Nut
			END OF PARTS IN ASSEMBLY NO. 143B2—SA1
144B2	1	..	Engine Oil Level Gauge Rod and Plug
145B2—SA1	1	..	<b>Engine Idler Gear and Bushing Assembly—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
145B2	..	1	Engine Idler Gear
111D4	..	1	Engine Idler Gear Bushing
			END OF PARTS IN ASSEMBLY NO. 145B2—SA1
13013P16	1	..	Engine Idler Gear Stud—Special
187F6	1	..	Engine Idler Gear Stud Plug
13023X102	3	..	Engine Idler Gear Stud Cap Screw—Special
13134B2	1	..	Engine Idler Gear Stud Cap Screw Lockwire—No. 16 BWGA x 10" Long
109B2—SA1	1	..	<b>Engine Gear Case Cover and Water Pump Bushing Assembly—</b> CONSISTING OF—3—SUCCEEDING ITEMS—
109B2	..	1	Engine Gear Case Cover
111C3	..	1	Engine Gear Case Cover Bushing—For Water Pump Gear Shaft
13009G7	..	1	Engine Gear Case Cover Bushing Dowel
			END OF PARTS IN ASSEMBLY NO. 109B2—SA1
104H34	1	..	Engine Gear Case Cover Gasket
G-36501	2	..	Engine Gear Case Cover Taper Pin—No. 6 x 1" Long
G-10208	18	..	Engine Gear Case Cover and Crank Case Bolt— $\frac{3}{8}$ "—16 USS Thd. x $1\frac{1}{4}$ " Long— $\frac{11}{16}$ " Hex. x $\frac{3}{8}$ " High
G-30502	18	..	Engine Gear Case Cover and Crank Case Bolt Nut— $\frac{3}{8}$ "—16 USS Thd.— $\frac{11}{16}$ " Hex. x $\frac{3}{8}$ " High
G-36014	18	..	Engine Gear Case Cover and Crank Case Bolt Nut Lock Washer— $\frac{3}{8}$ " SAE—Special Light
174B2	1	..	Engine Support Bracket—Front
13016Z26	1	..	Engine Support Bracket C'amp Bolt
13038Z26	1	..	Engine Support Bracket Clamp Bolt Nut—Special
G-36319	1	..	Engine Support Bracket Clamp Bolt Nut Cotte:— $\frac{3}{32}$ " x $1\frac{1}{4}$ " Long
185C3	1	..	Engine Support Bracket Shim—Front
147B2—SA1	1	..	<b>Engine Starting Crank Shaft, Bracket and Crank Assembly—</b> CONSISTING OF—16—SUCCEEDING ITEMS—
147B2—SA2	1	..	<b>Engine Starting Crank Shaft and Bracket—</b> CONSISTING OF—5—SUCCEEDING ITEMS—
147B2	..	1	Engine Starting Crank Shaft—(With Jaw)
186A1	..	1	Engine Starting Crank Shaft Plunger
112G7	..	1	Engine Starting Crank Shaft Plunger Spring
148A1	..	1	Engine Starting Crank Shaft Plunger Spring Cap

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER



## ENGINE—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
146B2	..	1	Engine Starting Crank Bracket <u>END OF PARTS IN ASSEMBLY No. 147B2—SA2</u>
G-36612	1	..	Engine Starting Crank and Shaft Key—No. 11 Woodruff
149A1—SA1	1	..	<b>Engine Starting Crank and Handle Assembly—</b> CONSISTING OF—8—SUCCEEDING ITEMS—
149A1	..	1	Engine Starting Crank
13016L12	..	1	Engine Starting Crank Clamp Bolt
G-30502	..	1	Engine Starting Crank Clamp Bolt Nut— $\frac{3}{8}$ "—16 USS Thd.— $\frac{1}{4}$ " Hex x $\frac{3}{8}$ " High
G-36014	..	1	Engine Starting Crank Clamp Bolt Nut Lockwasher— $\frac{3}{8}$ " SAE—Special Light
150A1	..	1	Engine Starting Crank Handle Sleeve
148B2	..	1	Engine Starting Crank Handle Sleeve Cap
13049S45	..	1	Engine Starting Crank Handle Sleeve Collar
112D4	..	1	Engine Starting Crank Handle Sleeve Spring <u>END OF PARTS IN ASSEMBLY No. 149A1—SA1</u> <u>END OF PARTS IN ASSEMBLY No. 147B2—SA1</u>
104J36	1	..	Engine Starting Crank Bracket Gasket
13023R70	3	..	Engine Starting Crank Bracket Cap Screw
G-36014	3	..	Engine Starting Crank Bracket Cap Screw Lockwasher— $\frac{3}{8}$ " SAE—Special Light
13134A1	1	..	Engine Starting Crank Bracket Cap Screw Lockwire—No. 16 BWGA x 12" Long
110B2	1	..	Engine Oil Pan
104K37	1	..	Engine Oil Pan and Crank Case Gasket
G-36501	2	..	Engine Oil Pan and Crank Case Taper Pin—No. 6 x 1" Long
G-10204	11	..	Engine Oil Pan and Crank Case Flange Cap Screw— $\frac{3}{8}$ "—16 USS Thd. x 1" Long— $\frac{1}{8}$ " Hex. x $\frac{3}{8}$ " High
G-36014	11	..	Engine Oil Pan and Crank Case Flange Cap Screw Lockwasher— $\frac{3}{8}$ "—SAE—Special Light
G-10208	10	..	Engine Oil Pan and Crank Case Flange Bolt— $\frac{3}{8}$ "—16 USS Thd. x $1\frac{1}{2}$ " Long— $\frac{1}{8}$ " Hex. x $\frac{3}{8}$ " High
G-30502	10	..	Engine Oil Pan and Crank Case Flange Bolt Nut— $\frac{3}{8}$ "—16 USS Thd.— $\frac{1}{4}$ " Hex. x $\frac{3}{8}$ " High
G-36014	10	..	Engine Oil Pan and Crank Case Flange Bolt Nut Lockwasher— $\frac{3}{8}$ " SAE—Special Light
G-37502	1	..	Engine Oil Pan Pipe Plug— $\frac{1}{4}$ " Pipe Thread—Square Head—Iron
706B2	1	..	Engine Fan Drive Pulley—"V" Type
G-36330	1	..	Engine Fan Drive Pulley and Water Pump Shaft Nut Cotter— $\frac{1}{8}$ " x $1\frac{1}{2}$ " Long
G-36609	1	..	Engine Fan Drive Pulley and Water Pump Shaft Key—No. 9 Woodruff
151B2—SA1	1	..	<b>Engine Water Pump Drive Housing and Shaft Bushing Assembly—</b> CONSISTING OF—3—SUCCEEDING ITEMS—
151B2	..	1	Engine Water Pump Drive Housing
111C3	..	2	Engine Water Pump Drive Shaft Bushing
13009G7	..	2	Engine Water Pump Drive Shaft Bushing Dowel Pin <u>END OF PARTS IN ASSEMBLY No. 151B2—SA1</u>
13024C3	1	..	Engine Water Pump Coupling—Drive End
G-36609	1	..	Engine Water Pump Coupling Key—No. 9 Woodruff
13024D4	1	..	Engine Water Pump Coupling—Driven End
G-36609	1	..	Engine Water Pump Coupling Key—No. 9 Woodruff
13008A1	1	..	Engine Water Pump Coupling Disc—Thermoid

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER



## ENGINE—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
13007A1	2	..	Engine Water Pump Coupling Disc—Steel
13023K11	4	..	Engine Water Pump Coupling Screw
G-31200	4	..	Engine Water Pump Coupling Screw Castle Nut— $\frac{1}{4}$ "—28 SAE Thd.— $\frac{7}{16}$ " Hex. x $\frac{3}{2}$ " High
G-36012	4	..	Engine Water Pump Coupling Screw Nut Lockwasher— $\frac{1}{4}$ " SAE—Special Light
G-36201	4	..	Engine Water Pump Coupling Screw Washer— $\frac{5}{16}$ " I. D. x $\frac{3}{4}$ " O. D. x $\frac{1}{16}$ " Thick
G-36302	4	..	Engine Water Pump Coupling Screw Cotter— $\frac{1}{8}$ " x $\frac{1}{2}$ " Long
G-36468	1	..	Engine Water Pump Coupling Taper Pin—No. 4 x $1\frac{3}{4}$ " Long
G-36302	1	..	Engine Water Pump Coupling Taper Pin Cotter— $\frac{1}{8}$ " x $\frac{1}{2}$ " Long
G-37500	1	..	Engine Water Pump Body Pipe Plug— $\frac{1}{8}$ " Pipe Thread—Square Head—Iron
152B2	1	..	Engine Water Pump Gear
13049S71	1	..	Engine Water Pump Gear Shaft Coupling Nut Washer
G-36319	1	..	Engine Water Pump Gear Shaft Coupling Nut Cotter— $\frac{3}{32}$ " x $1\frac{1}{4}$ " Long
153A1	1	..	Engine Water Pump Gear Shaft Oil Deflector
G-36616	1	..	Engine Water Pump Gear and Shaft Key—No. 13 Woodruff
104S19	1	..	Engine Water Pump Drive Housing Gasket
G-10204	3	..	Engine Water Pump Drive Housing Cap Screw— $\frac{3}{8}$ "—16 USS Thd. x 1" Long— $\frac{5}{16}$ " Hex. x $\frac{3}{8}$ " High
G-36014	3	..	Engine Water Pump Drive Housing Cap Screw Lockwasher— $\frac{3}{8}$ " SAE—Special Light
G-26857J	1	..	Engine Water Pump Drive Housing Set Screw— $\frac{3}{8}$ "—16 USS Thd. x $\frac{7}{8}$ " Long—Square Head—Cup Point
G-30502	1	..	Engine Water Pump Drive Housing Set Screw Nut— $\frac{3}{8}$ "—16 USS Thd.— $\frac{11}{16}$ " Hex. x $\frac{3}{8}$ " High
154C3—SA1	1	..	<b>Engine Water Pump Gear Shaft and Nuts Assembly—</b> CONSISTING OF—3—SUCCEEDING ITEMS—
154C3	..	1	Engine Water Pump Gear Shaft
13038Z26	..	1	Engine Water Pump Gear Shaft Nut—Coupling End
13038Y25	..	1	Engine Water Pump Gear Shaft Nut—Fan Pulley End
			END OF PARTS IN ASSEMBLY NO. 154C3—SA1
154D4—SA1	1	..	<b>Engine Water Pump Shaft and Body Assembly—</b> CONSISTING OF—15—SUCCEEDING ITEMS—
154D4	..	1	Engine Water Pump Shaft
13045C3	..	2	Engine Water Pump Grease Cup—Bowen No. 00 Fitted with Check Valve
13047A1	..	2	Engine Water Pump Grease Cup Extension
156B2	..	1	Engine Water Pump Runner
G-36607	..	1	Engine Water Pump Runner Key—No. 7 Woodruff
G-36468	..	1	Engine Water Pump Runner Taper Pin—No. 4 x $1\frac{3}{4}$ " Long
157B2	..	1	Engine Water Pump Body
158B2	..	1	Engine Water Pump Body Cover
104L38	..	1	Engine Water Pump Body Cover Gasket
13023L64	..	8	Engine Water Pump Body Cover Machine Screw
G-36012	..	8	Engine Water Pump Body Cover Machine Screw Lockwasher— $\frac{1}{4}$ " SAE—Special Light
13026J10	..	2	Engine Water Pump Packing—Cork
13027A1	..	2	Engine Water Pump Packing Gland
13028A1	..	1	Engine Water Pump Packing Nut—Front
13028B2	..	1	Engine Water Pump Packing Nut—Rear
			END OF PARTS IN ASSEMBLY NO. 154D4—SA1

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER



## ENGINE—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
13029E5	1	..	Engine Water Pump Hose—Pump Cover to Inlet Connection on Cylinder Block
13030D4	2	..	Engine Water Pump Hose Clamp—For 1 3/4" Dia. Hose
103F6	1	..	Engine Water Pump Inlet—Bolted to Pump Cover
104Y25	1	..	Engine Water Pump Inlet Gasket
13016K11	2	..	Engine Water Pump Inlet Bolt
G-30501	2	..	Engine Water Pump Inlet Bolt Nut—5/8"—18 USS Thd.—1 1/2 Hex. x 5/16" High
G-36013	2	..	Engine Water Pump Inlet Bolt Nut Lockwasher—5/8" SAE—Special Light
159B2—SA1	1	..	<b>Engine Oil Pump Body, Support and Screen Assembly—</b> CONSISTING OF—19—SUCCEEDING ITEMS—
159B2—SA2	1	..	<b>Engine Oil Pump Body and Support Assembly—</b> CONSISTING OF—14—SUCCEEDING ITEMS—
159B2—SA3	1	..	<b>Engine Oil Pump Body Assembly—</b> CONSISTING OF—8—SUCCEEDING ITEMS—
159B2	..	1	Engine Oil Pump Body
160B2	..	1	Engine Oil Pump Body Cover
104D4	..	1	Engine Oil Pump Body Cover Gasket
13023S71	..	4	Engine Oil Pump Body Cover Machine Screw
G-36012	..	4	Engine Oil Pump Body Cover Machine Screw Lockwasher—1/4" SAE—Special Light
13134C3	..	1	Engine Oil Pump Body Cover Machine Screw Lockwire—No. 16 BWGA x 7" Long
161A1	..	1	Engine Oil Pump Gear—Driver
161B2	..	1	Engine Oil Pump Gear—Driven
			END OF PARTS IN ASSEMBLY No. 159B2—SA3
167A1	1	..	Engine Oil Pump Support Bracket (With Oil Pipe Cast in—Not sold Separately)
104M39	1	..	Engine Oil Pump Support Bracket Gasket—Lower
13023T72	4	..	Engine Oil Pump Support Bracket and Body Screw
G-36014	4	..	Engine Oil Pump Support Bracket and Body Screw Lockwasher—3/8" SAE—Special Light
13134B2	1	..	Engine Oil Pump Support Bracket and Body Capscrew Lockwire—No. 16 BWGA x 10" Long
			END OF PARTS IN ASSEMBLY No. 159B2—SA2
140F6	1	..	Engine Oil Pump Screen and Frame Assembly—(Sold Only as an Assembly)
13023S71	2	..	Engine Oil Pump Screen and Frame Assembly Cap Screw
G-36012	2	..	Engine Oil Pump Screen and Frame Assembly Cap Screw Lockwasher—1/4" SAE—Special Light
13134G7	1	..	Engine Oil Pump Screen and Frame Assembly Cap Screw Lockwire—No. 16 BWGA x 4" Long
			END OF PARTS IN ASSEMBLY No. 159B2—SA1
104M39	1	..	Engine Oil Pump Body Support Bracket Gasket—Upper
13023T72	4	..	Engine Oil Pump Body Support Bracket and Crankcase Cap Screw
G-36014	4	..	Engine Oil Pump Body Support Bracket and Crankcase Cap Screw Lockwasher—3/8"—SAE—Special Light
13134C3	4	..	Engine Oil Pump Body Support Bracket and Crankcase Cap Screw Lockwire—No. 16 BWGA x 7" Long
G-36417	2	..	Engine Oil Pump Body Support Bracket Taper Pin—No. 1 x 1" Long
13009H8	2	..	Engine Oil Pump Body Support Bracket Dowel Pin
162B2	1	..	Engine Oil Pump Drive Shaft
175B2	1	..	Engine Oil Pump Drive Shaft Bearing

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER



## ENGINE—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
13023T72	2	..	Engine Oil Pump Drive Shaft Bearing Cap Screw
G-36014	2	..	Engine Oil Pump Drive Shaft Bearing Cap Screw Lockwasher— $\frac{3}{8}$ " SAE—Special Light
141A1	1	..	Engine Oil Pump Drive Shaft Bearing Thrust Collar
G-36417	1	..	Engine Oil Pump Drive Shaft Bearing Thrust Collar Taper Pin—No. 1 x 1" Long
G-36602	1	..	Engine Oil Pump Drive Shaft and Driver Gear Key—No. 3 Woodruff
163A1	1	..	Engine Oil Pump Drive Shaft Special Gear—Driver
13049P68	1	..	Engine Oil Pump Drive Shaft Thrust Washer
G-36417	1	..	Engine Oil Pump Drive Shaft Taper Pin—No. 1 x 1" Long
188A1	1	..	Engine Oil Pump Hand Hole Cover
104N40	1	..	Engine Oil Pump Hand Hole Cover Gasket
G-10202	6	..	Engine Oil Pump Hand Hole Cover Cap Screw— $\frac{3}{8}$ "—16 USS Thd. x $\frac{3}{4}$ " Long— $\frac{5}{16}$ " Hex. x $\frac{3}{8}$ " High
G-36014	6	..	Engine Oil Pump Hand Hole Cover Cap Screw Lockwasher— $\frac{3}{8}$ "—SAE—Special Light
G-37504	1	..	Engine Oil Pump Hand Hole Cover Pipe Plug— $\frac{3}{8}$ " Pipe Thread—Square Head
187G7	1	..	Engine Distributor Boss Plug
G-26809M	1	..	Engine Distributor Boss Plug Set Screw— $\frac{1}{4}$ "—20 USS Thd. x $1\frac{1}{4}$ " Long—Square Head—Flat Dog Point
G-30500	1	..	Engine Distributor Boss Plug Set Screw Nut— $\frac{1}{4}$ "—20 USS Thd.— $\frac{1}{2}$ " Hex. x $\frac{1}{4}$ " High END OF PARTS IN ASSEMBLY NO. 100B2—A1
165A1	4	..	Engine Spark Plug— $\frac{7}{8}$ "—18 Thd.—(Champion)
166A1	4	..	Engine Spark Plug Gasket—For Above
13131A1	1	..	Engine and Front Support Fibre Pad
G-14468	2	..	Engine and Front Support Bolt— $\frac{1}{2}$ "—20 SAE Thd. x $4\frac{7}{8}$ " Long— $\frac{3}{4}$ " Hex. x $\frac{3}{8}$ " High—Drilled End
G-31204	2	..	Engine and Front Support Bolt Castle Nut— $\frac{1}{2}$ "—20 SAE Thd.— $\frac{3}{4}$ " Hex. x $\frac{1}{8}$ " High
G-36317	2	..	Engine and Front Support Bolt Castle Nut Cotter— $\frac{3}{32}$ " x 1" Long
G-37302	1	..	Engine and Front Support Alemite Fitting— $\frac{1}{8}$ " Pipe Thread—25° Angle
13049U47	2	..	Engine and Rear Support Washer—Fibre
G-14669	2	..	Engine and Rear Support Bolt— $\frac{5}{8}$ "—18 SAE Thd. x $5\frac{11}{16}$ " Long— $\frac{11}{16}$ " Hex. x $\frac{11}{16}$ " High—Drilled End
G-31206	2	..	Engine and Rear Support Bolt Castle Nut— $\frac{5}{8}$ "—18 SAE Thd.— $\frac{11}{16}$ " Hex. x $\frac{11}{16}$ " High
G-36328	2	..	Engine and Rear Support Bolt Castle Nut Cotter— $\frac{1}{8}$ " x $1\frac{1}{4}$ " Long
112H8	2	..	Engine and Rear Support Bracket Spring
13049V48	2	..	Engine and Rear Support Bracket Spring Washer
			Note—Engine Water Outlet Connection Bolted to Frame—(See Frame and Parts)



## EQUIPMENT AND TOOLS

PART No.	No. per Truck	No. per Assy.	NAME OF PART
3308D4—SA1	1	..	<b>WHEEL RIM Assembly—(36 x 8 Pneumatic Tire)—Spare—</b> Consisting of—3—Succeeding Items—
3308D4	..	1	Wheel Rim Base—(36 x 8 Pneumatic Tire)
3309P16	..	2	Wheel Rim Side Ring—(36 x 8 Pneumatic Tire)
3309K11	..	1	Wheel Rim Locking Ring—(36 x 8 Pneumatic Tire)
			END OF PARTS IN ASSEMBLY No. 3308D4—SA1
3308E5—SA1	1	..	<b>Wheel Rim Assembly—(40 x 8 Pneumatic Tire)—Spare—</b> CONSISTING OF—3—SUCCEEDING ITEMS—
3308E5	..	1	Wheel Rim Base—(40 x 8 Pneumatic Tire)
3309Q17	..	2	Wheel Rim Side Ring—(40 x 8 Pneumatic Tire)
3309M13	..	1	Wheel Rim Locking Ring—(40 x 8 Pneumatic Tire)
			END OF PARTS IN ASSEMBLY No. 3308E5—SA1
11050B2— A1	1	..	<b>Tire Pump Assembly—(See Pages No. 82 and 83)—Mounted on Left Hand Side of Transmission for Pneumatic Only—</b>
11731A1	1	..	Oil Can
11732A1	1	..	Oil Can Bracket—(Screwed Onto Wood Dash)
G-32925	2	..	Oil Can Bracket Wood Screw—No. 10— $\frac{7}{8}$ " Long—Round Head
11736B2— A1	1	..	<b>Wheel Puller and Parts Assembly—</b> CONSISTING OF—3—SUCCEEDING ITEMS—
11736B2	..	1	Wheel Puller
G-10614	..	1	Wheel Puller Clamp Bolt— $\frac{5}{8}$ "—11 USS Thd. x $2\frac{3}{4}$ " Long— $\frac{7}{8}$ " Hex. x $\frac{5}{8}$ " High
G-27093L	..	1	Wheel Puller Screw— $1\frac{1}{4}$ "—7 USS Thd. x $3\frac{3}{4}$ " Long—Flat Point—Set Screw
			END OF PARTS IN ASSEMBLY No. 11736B2—A1
11733B2— A1	1	..	<b>Alemite Lubricating Gun—See Bassick Mfg. Co. Service Parts List—Their Part No. C1043</b>
11000B2— A1	1	..	<b>Jack Assembly—See Ashland Products Co. Service Parts List—Their Model No. 31</b>
6625A1	1	..	Tool Box
G-32905	9	..	Tool Box Wood Screw—To Wood Dash and Toe Board—No. 10 x $\frac{7}{8}$ " Long—Round Head
6626A1	1	..	Tool Box Cover
G-32905	5	..	Tool Box Cover Wood Screw—To Wood Dash—No. 10 x $\frac{7}{8}$ " Long—Round Head
11734A1— A1	1	..	<b>Tool Kit Assembly—</b> CONSISTING OF—12—SUCCEEDING ITEMS—
11735A1	..	1	Case
11725F6	..	1	D. E. Wrench— $\frac{1}{4}$ " and $\frac{5}{16}$ "
11725G7	..	1	D. E. Wrench— $\frac{3}{8}$ " and $\frac{7}{16}$ "
11725H8	..	1	D. E. Wrench— $\frac{7}{16}$ " and $\frac{1}{2}$ "
11725J10	..	1	D. E. Wrench— $\frac{1}{2}$ " and $\frac{9}{16}$ "
11727A1	..	1	Cold Chisel— $\frac{1}{2}$ " Standard
11728A1	..	1	Solid Punch— $\frac{1}{2}$ " Standard
11729A1	..	1	Combination Pliers—8"
11730A1	..	1	Screw Driver—Square Shank—6" Long—Wood Handle
11725E5	..	1	Spark Plug Wrench— $\frac{7}{8}$ " and $1\frac{1}{8}$ "
11726A1	..	1	Hammer—10 Oz.—All Steel

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER

EQUIPMENT AND TOOLS—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
11725C3	1	1	Auto Wrench—9" END OF PARTS IN ASSEMBLY No. 11734A1—A1
11725M13	1	1	Wrench—(Wheel Bearing Adj. Nut)
11725B2	1	1	Wrench—For Wheel Rim Nut
11725D4	1	1	Wrench—Spanner—For Water Pump Nut
11725N14	1	1	Wrench—For Magneto

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER



## FAN ASSEMBLY

PART No.	No. per Truck	No. per Assy.	NAME OF PART
700B2— A1	1	..	FAN—Complete Assembly— Consisting of—21—Succeeding Items—
701B2—SA1	1	..	Fan Blade Spider and Blades Assembly—16" Dia.—Parts Not Sold Separately
702A1	..	1	Fan Hub
104V22	..	1	Fan Hub and Blade Assembly Gasket
13023W49	..	4	Fan Hub and Blade Assembly Cap Screw
G-36063	..	4	Fan Hub and Blade Assembly Cap Screw Lockwasher— $\frac{5}{16}$ " SAE Special Heavy
187E5	..	1	Fan Hub Oil Plug—Special
13001C3	..	2	Fan Hub Bearing—No. 20 New Departure—Magneto Type—Ball
13049A27	..	1	Fan Hub Bearing Cone Clamp Washer
112J10	..	1	Fan Hub Bearing Cone Adjusting Spring
707A1	..	1	Fan Hub Bearing Cone Adjusting Spring Retainer
G-31304	..	1	Fan Hub Bearing Cone Clamp Nut— $\frac{1}{2}$ "—20 SAE Thd.— $\frac{3}{4}$ " Hex. x $\frac{1}{16}$ " High—Slotted
G-36016	..	1	Fan Hub Bearing Cone Clamp Nut Lockwasher— $\frac{1}{2}$ " SAE—Special Light
G-36304	..	1	Fan Hub Bearing Cone Clamp Nut Cotter Pin— $\frac{1}{16}$ " x $\frac{3}{4}$ " Long
13005A1	..	1	Fan Hub Felt
707B2	..	1	Fan Hub Felt Retainer
13049B28	..	1	Fan Hub Felt Retainer Washer
703A1	..	1	Fan Spindle
13049C29	..	1	Fan Spindle Clamp Washer
13049D30	..	1	Fan Spindle Clamp Washer
G-31108	..	1	Fan Spindle Nut— $\frac{3}{4}$ "—16 SAE Thd.— $1\frac{1}{16}$ " Hex. x $\frac{3}{16}$ " High—Plain
G-36020	..	1	Fan Spindle Nut Lockwasher— $\frac{3}{4}$ " SAE—Special Light
			END OF PARTS IN ASSEMBLY No. 700A1—A1
704A1	1	..	Fan Bracket—Bolted to Engine
G-26915-L	2	..	Fan Bracket Set Screw— $\frac{1}{2}$ "—13 USS Thd. x $2\frac{3}{4}$ " Long—Flat Point—Full Head
G-30504	2	..	Fan Bracket Set Screw Nut— $\frac{1}{2}$ "—13 USS Thd.— $\frac{7}{8}$ " Hex. x $\frac{1}{2}$ " High—Plain
G-14416	2	..	Fan Bracket and Engine Cap Screw— $\frac{1}{2}$ "—20 SAE Thd. x $1\frac{5}{8}$ " Long x $\frac{3}{4}$ " Hex. x $\frac{3}{8}$ " High—Drilled End
G-31204	2	..	Fan Bracket and Engine Cap Screw Castle Nut— $\frac{1}{2}$ "—20 SAE Thd.— $\frac{3}{4}$ " Hex. x $\frac{9}{16}$ " High
G-36317	2	..	Fan Bracket and Engine Cap Screw Castle Nut Cotter Pin— $\frac{3}{16}$ " x 1" Long
13035A1	2	..	Fan Belt

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER

## FENDER—Front

PART No.	No. per Truck	No. per Assy.	NAME OF PART
6500B2— A1	1	..	<b>FENDER—Assembly Front Complete—Right Hand—</b>
6500A1— A1	1	..	<b>Fender Assembly Front Complete—Left Hand—</b>
G-14203	2	..	Fender and Frame Cap Screw— $\frac{3}{8}$ "—24 SAE Thd. x $\frac{1}{8}$ " Long x $\frac{1}{8}$ " Hex. x $\frac{3}{2}$ " High— Drilled End
13049G7	2	..	Fender and Frame Cap Screw Washer
G-31202	2	..	Fender and Frame Cap Screw Castle Nut— $\frac{3}{8}$ "—24 SAE Thd. x $\frac{9}{16}$ " Hex. x $\frac{1}{2}$ " High
G-36317	2	..	Fender and Frame Cap Screw Castle Nut Cotter Pin— $\frac{3}{2}$ " x 1" Long
G-11605	6	..	Fender Irons Front to Frame Cap Screw— $\frac{3}{8}$ "—24 SAE Thd. x $1\frac{1}{8}$ " Long x $\frac{9}{16}$ " Hex x $\frac{3}{2}$ " High
G-35914	6	..	Fender Irons Front to Frame Cap Screw Lockwasher— $\frac{3}{8}$ "—SAE Standard
G-14212	6	..	Fender Irons Rear to Frame Cap Screw— $\frac{3}{8}$ "—24 SAE Thd. x $1\frac{1}{4}$ " Long x $\frac{9}{16}$ " Hex. x $\frac{3}{2}$ " High—Drilled End
G-31202	6	..	Fender Irons Rear to Frame Cap Screw Castle Nut— $\frac{3}{8}$ "—24 SAE Thd. x $\frac{9}{16}$ " Hex. x $\frac{1}{2}$ " High
G-36317	6	..	Fender Irons Rear to Frame Cap Screw Castle Nut Cotter Pin— $\frac{3}{2}$ " x 1" Long
G-14209	4	..	Fender Support to Frame Cap Screw— $\frac{3}{8}$ "—24 SAE Thd. x $1\frac{1}{8}$ " Long x $\frac{9}{16}$ " Hex. x $\frac{3}{2}$ " High—Drilled End
G-31202	4	..	Fender Support to Frame Cap Screw Castle Nut— $\frac{3}{8}$ "—24 SAE Thd. x $\frac{9}{16}$ " Hex. x $\frac{1}{2}$ " High
G-36317	4	..	Fender Support to Frame Cap Screw Castle Nut Cotter Pin— $\frac{3}{2}$ " x 1" Long
13018A1	2	..	Fender Mud Flap—Leather
13036A1	2	..	Fender Mud Flap Retainer
G-11403	8	..	Fender Mud Flap Retainer Cap Screw— $\frac{1}{4}$ "—28 SAE Thd. x $\frac{3}{4}$ " Long x $\frac{1}{8}$ " Hex. x $\frac{1}{8}$ " High
G-36256	8	..	Fender Mud Flap Retainer Washer— $\frac{3}{2}$ " I. D. x $\frac{5}{8}$ " O. D. x $\frac{1}{8}$ " Thick
G-35912	8	..	Fender Mud Flap Retainer Lockwasher— $\frac{1}{4}$ " SAE Standard
G-31100	8	..	Fender Mud Flap Retainer Nut— $\frac{1}{4}$ "—28 SAE Thd. x $\frac{1}{8}$ " Hex. x $\frac{3}{2}$ " High

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER



## FRAME AND PARTS—For 146 $\frac{7}{16}$ " Wheel Base Only

PART No.	No. per Truck	No. per Assy.	NAME OF PART
7000B2— A1	1	..	<b>FRAME AND PARTS Assembly—</b> Consisting of—73—Succeeding Items—
7000B2—SA1	1	..	<b>Frame Assembly—</b> CONSISTING OF—26—SUCCEEDING ITEMS—
7001D4	..	1	Frame Side Rail—Right Hand
7001C3	..	1	Frame Side Rail—Left Hand
7002B2	..	2	Frame Side Rail Reinforcement
G-38160B	..	4	Frame Side Rail Reinforcement Rivet— $\frac{1}{4}$ " x $\frac{3}{4}$ " Long—Countersunk Head—Iron
7003D4	..	1	Frame Front Spring Hanger—Right Hand
7003C3	..	1	Frame Front Spring Hanger—Left Hand
G-38510A	..	4	Frame Front Spring Hanger Rivet— $\frac{3}{8}$ " x $1\frac{1}{8}$ " Long—Round Head—Iron
G-38511A	..	2	Frame Front Spring Hanger Rivet— $\frac{3}{8}$ " x $1\frac{1}{4}$ " Long—Round Head—Iron
G-38509A	..	2	Frame Front Spring Hanger Rivet— $\frac{3}{8}$ " x 1"—Round Head—Iron
7005D4	..	1	Frame Cross Member—Front—(Dropped)
G-38510A	..	12	Frame Cross Member—Front Rivet— $\frac{3}{8}$ " x $1\frac{1}{8}$ " Long—Round Head—Iron
7002C3	..	1	Frame Cross Member—Front Reinforcement
G-38510A	..	4	Frame Cross Member—Front Reinforcement Rivet— $\frac{3}{8}$ " x $1\frac{1}{8}$ " Long—Round Head—Iron
7005E5	..	2	Frame Cross Member—Center—(Arched)
G-38510A	..	24	Frame Cross Member—Center Rivet— $\frac{3}{8}$ " x $1\frac{1}{8}$ " Long—Round Head—Iron
7005F6	..	1	Frame Cross Member—Center—(Raised)
G-38510A	..	6	Frame Cross Member—Center Rivet— $\frac{3}{8}$ " x $1\frac{1}{8}$ " Long—Round Head—Iron
7007D4	..	2	Frame Cross Member—Center Brace—Right Hand Forward—Left Hand Rear—on Raised Member
7007C3	..	2	Frame Cross Member—Center Brace—Left Hand Forward—Right Hand Rear—on Raised Member
G-38509A	..	12	Frame Cross Member—Center Brace Rivet— $\frac{3}{8}$ " x 1" Long—Round Head—Iron
G-38605A	..	8	Frame Cross Member—Center Brace Rivet— $\frac{1}{2}$ " x $1\frac{3}{8}$ " Long—Round Head—Iron
7005G7	..	1	Frame Cross Member—Rear
G-38509A	..	8	Frame Cross Member—Rear Rivet— $\frac{3}{8}$ " x 1" Long—Round Head—Iron
7008D4	..	2	Frame Cross Member—Rear Gusset Plate—Right Hand Lower—Left Hand Upper
7008C3	..	2	Frame Cross Member—Rear Gusset Plate—Left Hand Lower—Right Hand Upper
G-38512A	..	12	Frame Cross Member—Rear Gusset Plate Rivet— $\frac{3}{8}$ " x $1\frac{3}{8}$ " Long—Round Head—Iron
			END OF PARTS IN ASSEMBLY NO. 7000B2—SA1
7009B2—SA1	1	..	<b>Frame Cross Tube Assembly—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
7009B2	..	1	Frame Cross Tube—(Sold Only as an Assembly)
7010H8	..	2	Frame Cross Tube Bracket—(Welded to Cross Tube) (Sold Only as an Assembly)
			END OF PARTS IN ASSEMBLY NO. 7009B2—SA1
G-14466	4	..	Frame Cross Tube Bracket Bolt— $\frac{1}{2}$ "—20 SAE Thd. x $4\frac{3}{4}$ " Long— $\frac{3}{4}$ " Hex. x $\frac{3}{8}$ " High—Drilled End
G-31204	4	..	Frame Cross Tube Bracket Bolt Castle Nut— $\frac{1}{2}$ "—20 SAE Thd.— $\frac{3}{4}$ " Hex. x $\frac{3}{8}$ " High
G-36317	4	..	Frame Cross Tube Bracket Bolt Castle Nut Cotter— $\frac{3}{2}$ " x 1" Long
7010J10	2	..	Radiator Support Bracket
G-38512A	6	..	Radiator Support Bracket Rivet— $\frac{3}{8}$ " x $1\frac{3}{8}$ " Long—Round Head—Iron
7010K11—SA1	2	..	<b>Front Spring Bracket (Rear) and Bushing Assembly—</b> CONSISTING OF—2—SUCCEEDING ITEMS—

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER

## FRAME AND PARTS—For 146<sup>7/16</sup>" Wheel Base Only—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
7010K11	1	1	Front Spring Bracket—Rear
7012B2	1	1	Front Spring Bracket Bushing
			END OF PARTS IN ASSEMBLY No. 7010K11—SA1
G-38512A	6	1	Front Spring Bracket Rivet— $\frac{3}{8}$ " x $1\frac{3}{8}$ " Long—Round Head—Iron
7010L12—SA1	1	1	<b>Steering Gear Bracket and Cap Assembly—</b> CONSISTING OF—5—SUCCEEDING ITEMS—
7010L12	1	1	Steering Gear Bracket—on Left Hand Side—(For Left Hand Steer)
7011B2	1	1	Steering Gear Bracket Cap
13023Q69	4	4	Steering Gear Bracket Cap Cap Screw— $\frac{3}{8}$ "—16 USS Thd. x 2" Long— $\frac{9}{16}$ " Hex. x $\frac{3}{8}$ " High—Drilled Head
G-35914	4	4	Steering Gear Bracket Cap Cap Screw Lockwasher— $\frac{3}{8}$ " SAE Std.
13134D4	1	1	Steering Gear Bracket Cap Cap Screw Lockwire— $\frac{1}{16}$ " Dia. x 16" Long
			END OF PARTS IN ASSEMBLY No. 7010L12—SA1
G-38512A	4	1	Steering Gear Bracket and Frame Rivet— $\frac{3}{8}$ " x $1\frac{3}{8}$ " Long—Round Head—Iron
7010N14	1	1	Engine Rear Support Bracket—Right Hand
7010M13	1	1	Engine Rear Support Bracket—Left Hand
G-38512A	8	1	Engine Rear Support Bracket Rivet— $\frac{3}{8}$ " x $1\frac{3}{8}$ " Long—Round Head—Iron
7010Q17—SA1	2	2	<b>Radius Rod Bracket and Bushing Assembly—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
7010Q17	1	1	Radius Rod Bracket
3405P16	1	1	Radius Rod Bracket Bushing
			END OF PARTS IN ASSEMBLY No. 7010Q17—SA1
G-38505A	4	1	Radius Rod Bracket Rivet— $\frac{3}{8}$ " x $\frac{1}{2}$ " Long—Round Head—Iron
G-38607A	10	1	Radius Rod Bracket Rivet— $\frac{1}{2}$ " x $1\frac{5}{8}$ " Long—Round Head—Iron
7010P16	4	1	Rear Spring Bracket—Front and Rear
3446B2	1	1	Rear Spring Shackle Cross Bar—Front—Dropped
G-38513A	16	1	Rear Spring Bracket Rivet— $\frac{3}{8}$ " x $1\frac{1}{2}$ " Long—Round Head—Iron
G-11815	8	1	Rear Spring Bracket Bolt— $\frac{1}{2}$ "—20 SAE Thd. x $2\frac{3}{4}$ " Long— $\frac{3}{4}$ " Hex. x $\frac{3}{8}$ " High
G-31104	8	1	Rear Spring Bracket Bolt Nut— $\frac{1}{2}$ "—20 SAE Thd.— $\frac{3}{4}$ " Hex. x $\frac{1}{16}$ " High
G-35916	8	1	Rear Spring Bracket Bolt Nut Lockwasher— $\frac{1}{2}$ " SAE Std.
6012A1	1	1	Radiator Lower Water Connection—(Bolted to Cross Member)
G-11404	2	1	Radiator Lower Water Connection Bolt— $\frac{1}{4}$ "—28 SAE Thd. x $\frac{7}{8}$ " Long— $\frac{1}{8}$ " Hex. x $\frac{1}{16}$ " High
G-31100	2	1	Radiator Lower Water Connection Bolt Nut— $\frac{1}{4}$ "—28 SAE Thd.— $\frac{1}{8}$ " Hex. x $\frac{1}{32}$ " High
G-35912	2	1	Radiator Lower Water Connection Bolt Nut Lockwasher— $\frac{1}{4}$ " SAE Std.
13043A1	2	1	Step—(Bolted to Frame)
G-14212	8	1	Step and Frame Bolt— $\frac{3}{8}$ "—24 SAE Thd. x $1\frac{1}{4}$ " Long— $\frac{9}{16}$ " Hex. x $\frac{9}{32}$ " High—Drilled End
G-31202	8	1	Step and Frame Bolt Castle Nut— $\frac{3}{8}$ "—24 SAE Thd.— $\frac{9}{16}$ " Hex. x $\frac{1}{32}$ " High
G-36317	8	1	Step and Frame Bolt Castle Nut Cotter— $\frac{3}{32}$ " x 1" Long
13014C3	1	1	Name Plate—Bolted to Frame—(Detroit Production Only)—As Required
13014D4	1	1	Name Plate—Bolted to Frame—(Walkerville Production Only)—As Required
G-26330	2	1	Name Plate and Frame Screw— $\frac{5}{16}$ "—18 USS Thd. x 1" Long—Machine Screw—Flat Hd.
G-30701	2	1	Name Plate and Frame Screw Nut— $\frac{5}{16}$ "—18 USS Thd.— $\frac{1}{16}$ " Hex. x $\frac{1}{16}$ " High
G-35913	2	1	Name Plate and Frame Screw Nut Lockwasher— $\frac{5}{16}$ " SAE Std.
			END OF PARTS IN ASSEMBLY No. 7000B2—A1

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER



## FUEL TANK AND FUEL LINES

PART No.	No per Truck	No. per Assy.	NAME OF PART
7801C3—SA1	1	..	<b>FUEL LINE TUBE (Titeflex) and Parts Assembly—Vacuum Tank to Carburetor—</b> <b>Consisting of—3—Succeeding Items—</b>
7801C3	..	1	Fuel Line Tube—Titeflex—Not Sold Separately
13060A1	..	1	Fuel Line Tube Union—Not Sold Separately
13061B2	..	1	Fuel Line Tube Male Coupling—Not Sold Separately
			<b>END OF PARTS IN ASSEMBLY No. 7801C3—SA1</b>
13057B2	1	..	Fuel Line Stop Cock—In Bottom of Vacuum Tank
13031C3—SA1	1	..	<b>Fuel Line Tube and Parts Assembly—Vacuum Tank to Fuel Tank—</b> <b>CONSISTING OF—3—SUCCEEDING ITEMS—</b>
13031C3	..	1	Fuel Line Tubing— $\frac{1}{8}$ " O. D. Copper x 84" Long
13059A1	..	1	Fuel Line Tubing Union Nut—Long
13059B2	..	1	Fuel Line Tubing Union Nut—Short
			<b>END OF PARTS IN ASSEMBLY No. 13031C3—SA1</b>
13082A1	1	..	Fuel Line Tube Elbow—At Vacuum Tank—For $\frac{1}{8}$ " O. D. Tube— $\frac{1}{8}$ " Pipe Thd.— $\frac{1}{2}$ " 20 SAE—Thd.
13133A1	6	..	Fuel Line Tube Clip
G-32904	6	..	Fuel Line Tube Clip Wood Screw—No. 10— $\frac{3}{4}$ " Long—Round Head
7801D4—SA1	1	..	<b>Fuel Suction Line Tube (Titeflex) and Parts Assembly—Vacuum Tank to</b> <b>Engine Manifold—</b> <b>CONSISTING OF—4—SUCCEEDING ITEMS—</b>
7801D4	..	1	Fuel Suction Line Tube—Titeflex—Not Sold Separately
13060B2	..	1	Fuel Suction Line Tube Gasoline Union—Not Sold Separately
13061A1	..	1	Fuel Suction Line Tube Male Coupling—Not Sold Separately
13058A1	..	1	Fuel Suction Line Tube Adapter—Sold Separately If Desired
			<b>END OF PARTS IN ASSEMBLY No. 7801D4—SA1</b>
13133A1	1	..	Fuel Suction Line Clip—For $\frac{1}{4}$ " Dia. Tube
G-32904	1	..	Fuel Suction Line Clip Wood Screw—No. 10— $\frac{3}{4}$ " Long—Round Head
7800A1	1	..	Fuel Tank
7509C3	1	..	Fuel Tank Filler Cap
7802A1	2	..	Fuel Tank Clamping Strip—Assembly
13049G7	4	..	Fuel Tank Clamping Strip Plain Washer
G-31102	4	..	Fuel Tank Clamping Strip Nut— $\frac{3}{8}$ "—24 SAE Thd.— $\frac{9}{16}$ " Hex. x $\frac{3}{4}$ " High—Plain
G-35914	4	..	Fuel Tank Clamping Strip Nut Lockwasher— $\frac{3}{8}$ " SAE Std.

---

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER

**HOOD—Filler Plates—Radiator Apron and Mud Pans**

PART No.	No. per Truck	No. per Assy.	NAME OF PART
6525B2— A1	1		<b>HOOD—Complete Assembly—</b> CONSISTING OF—23—SUCCEEDING ITEMS—
6526H8	1		Hood Top Plate—Right Hand
6526G7	1		Hood Top Plate—Left Hand
13037R18	1		Hood Top Plate Hinge Rod
6528A1	1		Hood Top Plate Hinge Rod Adjustable End—Rear
13013L12	1		Hood Top Plate Hinge Rod Adjustable End Stud—Sherardized
13038A1	1		Hood Top Plate Hinge Rod Adjustable End Stud Acorn Nut—Sherardized
13049G7	1		Hood Top Plate Hinge Rod Adjustable End Stud Washer
G-35914	1		Hood Top Plate Hinge Rod Adjustable End Stud Lockwasher— $\frac{3}{8}$ " SAE Std.
G-31102	1		Hood Top Plate Hinge Rod Adjustable End Stud Plain Nut— $\frac{3}{8}$ "—24 SAE Thd.— $\frac{1}{8}$ " Hex. x $\frac{3}{4}$ " High
13014F6	2		Hood Top Plate Name Plate
6527A1	2		Hood Top Plate Name Plate Reinforcement Plate
G-26330	4		Hood Top Plate Name Plate Screw— $\frac{5}{8}$ "—18 USS Thd. x 1" Long—Machine Screw— Flat Countersunk Head
G-30701	4		Hood Top Plate Name Plate Screw Nut— $\frac{5}{8}$ "—18 USS Thd.— $\frac{11}{16}$ " Hex. x $\frac{1}{8}$ " High
G-35913	4		Hood Top Plate Name Plate Screw Nut Lockwasher— $\frac{5}{8}$ " SAE Std.
6526J10	1		Hood Side Plate—Right Hand
6526K11	1		Hood Side Plate—Left Hand
13037S19	2		Hood Side Plate Hinge Rod
13039A1	4		Hood Side Plate Hook—For Hood Latch
13049Y51	8		Hood Side Plate Hook Washer
G-37907D	8		Hood Side Plate Hook Rivet— $\frac{1}{8}$ " Dia. x $\frac{1}{8}$ " Long—Oval Head—Iron
13040A1	2		Hood Handle
13049Y51	4		Hood Handle Washer
G-37907D	4		Hood Handle Rivet— $\frac{1}{8}$ " Dia. x $\frac{1}{8}$ " Long—Oval Head—Iron
			END OF PARTS IN ASSEMBLY NO. 6525B2—A1
6526L12—SA1	1		<b>Hood Filler Plate and Parts Assembly—Right Hand—</b> CONSISTING OF—6—SUCCEEDING ITEMS—
6526L12	1		Hood Filler Plate—Right Hand
13025D4	1		Hood Filler Plate Anti Squeak— $\frac{1}{8}$ " x 1" x 32" Long
13042H8	8		Hood Filler Plate Anti Squeak Rivet
13041A1	2		Hood Latch
13020F6	2		Hood Latch Pin
G-36304	2		Hood Latch Pin Cotter— $\frac{1}{8}$ " x $\frac{3}{4}$ " Long
			END OF PARTS IN ASSEMBLY NO. 6526L12—SA1
6526M13—SA1	1		<b>Hood Filler Plate and Parts Assembly—Left Hand—</b> CONSISTING OF—6—SUCCEEDING ITEMS—
6526M13	1		Hood Filler Plate—Left Hand
13025D4	1		Hood Filler Plate Anti Squeak— $\frac{1}{8}$ " x 1" x 32" Long
13042H8	8		Hood Filler Plate Anti Squeak Rivet
13041A1	2		Hood Latch
13020F6	2		Hood Latch Pin
G-36304	2		Hood Latch Pin Cotter— $\frac{1}{8}$ " x $\frac{3}{4}$ " Long
			END OF PARTS IN ASSEMBLY NO. 6526M13—SA1

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER



## HOOD—Filler Plates—Radiator Apron and Mud Pans—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
G-11503	6	..	Hood Filler Plate to Frame Bolt— $\frac{5}{16}$ "—24 SAE Thd. x $\frac{3}{4}$ " Long— $\frac{1}{2}$ " Hex. x $\frac{1}{4}$ " High
13049X50	6	..	Hood Filler Plate to Frame Bolt Washer
G-31101	6	..	Hood Filler Plate to Frame Bolt Nut— $\frac{5}{16}$ "—24 SAE Thd.— $\frac{1}{2}$ " Hex. x $\frac{1}{4}$ " High
G-35913	6	..	Hood Filler Plate to Frame Bolt Nut Lockwasher— $\frac{5}{16}$ " SAE Std.
6600B2	1	..	Radiator Apron
G-11503	4	..	Radiator Apron and Frame Cap Screw— $\frac{5}{16}$ "—24 SAE Thd. x $\frac{3}{4}$ " Long— $\frac{1}{2}$ " Hex. x $\frac{1}{4}$ " High
13049X50	4	..	Radiator Apron and Frame Cap Screw Washer
G-35913	4	..	Radiator Apron and Frame Cap Screw Lockwasher— $\frac{5}{16}$ " SAE Std.
6575D4	1	..	Mud Pan—Front
G-11404	4	..	Mud Pan—Front to Frame Bolt— $\frac{1}{4}$ "—28 SAE Thd. x $\frac{7}{8}$ " Long— $\frac{1}{16}$ " Hex. x $\frac{3}{16}$ " High
G-36256	4	..	Mud Pan—Front to Frame Bolt Washer— $\frac{3}{32}$ " I. D. x $\frac{5}{8}$ " O. D. x $\frac{1}{16}$ " Thick—Steel
G-31100	4	..	Mud Pan—Front to Frame Bolt Nut— $\frac{1}{4}$ "—28 SAE Thd.— $\frac{1}{16}$ " Hex. x $\frac{3}{32}$ " High
G-35912	4	..	Mud Pan—Front to Frame Bolt Lockwasher— $\frac{1}{4}$ " SAE Std.
G-11501	1	..	Mud Pan—Front to Frame Cross Member Cap Screw— $\frac{5}{16}$ "—24 SAE Thd. x $\frac{1}{2}$ " Long— $\frac{1}{2}$ " Hex. x $\frac{1}{4}$ " High
G-35913	1	..	Mud Pan—Front to Frame Cross Member Cap Screw Lockwasher— $\frac{5}{16}$ " SAE Std.
6575F6	1	..	Mud Pan—Right Hand
G-11404	2	..	Mud Pan—Right Hand to Frame Bolt— $\frac{1}{4}$ "—28 SAE Thd. x $\frac{7}{8}$ " Long— $\frac{1}{16}$ " Hex. x $\frac{3}{16}$ " High
G-11405	2	..	Mud Pan—Right Hand to Frame Bolt— $\frac{1}{4}$ "—28 SAE Thd. x 1" Long— $\frac{1}{16}$ " Hex. x $\frac{3}{16}$ " High
G-36256	4	..	Mud Pan—Right Hand to Frame Bolt Washer— $\frac{3}{32}$ " I. D. x $\frac{5}{8}$ " O. D. x $\frac{1}{16}$ " Thick—Steel
G-31100	4	..	Mud Pan—Right Hand to Frame Bolt Nut— $\frac{1}{4}$ "—28 SAE Thd.— $\frac{1}{16}$ " Hex. x $\frac{3}{32}$ " High
G-35912	4	..	Mud Pan—Right Hand to Frame Bolt Nut Lockwasher— $\frac{1}{4}$ " SAE Std.
6575E5	1	..	Mud Pan—Left Hand
G-11404	2	..	Mud Pan—Left Hand to Frame Bolt— $\frac{1}{4}$ "—28 SAE Thd. x $\frac{7}{8}$ " Long— $\frac{1}{16}$ " Hex. x $\frac{3}{16}$ " High
G-11405	2	..	Mud Pan—Left Hand to Frame Bolt— $\frac{1}{4}$ "—28 SAE Thd. x 1" Long— $\frac{1}{16}$ " Hex. x $\frac{3}{16}$ " High
G-36256	4	..	Mud Pan—Left Hand to Frame Bolt Washer— $\frac{3}{32}$ " I. D. x $\frac{5}{8}$ " O. D. x $\frac{1}{16}$ " Thick—Steel
G-31100	4	..	Mud Pan—Left Hand to Frame Bolt Nut— $\frac{1}{4}$ "—28 SAE Thd.— $\frac{1}{16}$ " Hex. x $\frac{3}{32}$ " High
G-35912	4	..	Mud Pan—Left Hand to Frame Bolt Nut Lockwasher— $\frac{1}{4}$ "—SAE Std.

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER

MUFFLER AND PARTS

PART No.	No. per Truck	No. per Assy.	NAME OF PART
900B2— A1	1	..	<b>MUFFLER—Complete Assembly—</b> <b>Consisting of—6—Succeeding Items</b>
901B2	..	1	Muffler Inlet—For 2 1/4" Exhaust Tube
902A1	..	1	Muffler Outlet
G-28906	..	1	Muffler Bolt—1/8"—18 USS Thd. x 2 1/2" Long—Carriage
G-30801	..	1	Muffler Bolt Nut—(3 of These Furnished With Above Bolts) 1/8"—18 USS Thd. Square
903A1	..	1	Muffler Tail Pipe
G-37734-A	..	2	Muffler Tail Pipe and Outlet Rivet—1/8" Dia. x 3/8" Long—Round Head—Iron
			<b>END OF PARTS IN ASSEMBLY No. 900A1—A1</b>
904B2	1	..	Exhaust Tube—From Muffler to Exhaust Pipe on Engine
G-36394	1	..	Muffler and Exhaust Tube Cotter Pin—1/8" Dia. x 3 1/4" Long
G-14111	4	..	Muffler and Muffler Bracket Cap Screw—5/8"—24 SAE Thd. x 1 1/16" Long x 1/2" Hex. x 1 1/4" High—Drilled End
G-31201	4	..	Muffler and Muffler Bracket Cap Screw Nut—5/8"—24 SAE Thd.—1/2"Hex. x 1 1/4" High
G-36304	4	..	Muffler and Muffler Bracket Cap Screw Nut Cotter Pin—1/8" x 3/4" Long
905A1	1	..	Muffler Bracket—Bolted to Frame
G-14211	3	..	Muffler Bracket and Frame Cap Screw—3/8"—24 SAE Thd. x 1 1/16" Long x 5/16" Hex. x 3/2" High—Drilled End
G-31202	3	..	Muffler Bracket and Frame Cap Screw Castle Nut—3/8"—24 SAE Thd.—5/16" Hex. x 1 1/2" High
G-36317	3	..	Muffler Bracket and Frame Cap Screw Castle Nut Cotter Pin—5/32" Dia. x 1" Long



## OIL GAUGE

PART No.	No. per Truck	No. per Assy.	NAME OF PART
11450A1— A1	1	..	<b>OIL GAUGE—Complete Assembly—Silver Dial—Nickel Flange With 3 Screw Holes 50 Lb. Dial Reading <math>\frac{1}{8}</math>" Male Pipe Connection</b>
11451A1—SA1	1	..	<b>Oil Gauge Flange and Glass Assembly—This Is the Only Part Sold Separately— Note—When Oil Gauge Is In Need of Repairs It Must Be Returned to the Manufacturer Where It Will Be Put in Condition at a Nominal Cost</b>
13023F32	3	..	Oil Gauge and Instrument Panel Machine Screw
13038L12	3	..	Oil Gauge and Instrument Panel Machine Screw Nut
G-36051	3	..	Oil Gauge and Instrument Panel Machine Screw Nut Lockwasher—No. 4 SAE Special Heavy
13063A1	1	..	Oil Pressure Line Female Coupling— $\frac{1}{8}$ " Pipe Thread
13083A1	1	..	Oil Pressure Line Female Street Elbow— $\frac{1}{8}$ " Standard—At Engine Crank Case
7801E5—SA1	1	..	<b>Oil Pressure Line Tube (Titeflex) Complete Assembly—Engine Crankcase to Oil Gauge—</b>
			CONSISTING OF—4—SUCCEEDING ITEMS—
7801E5	..	1	Oil Pressure Tube—Titeflex—34 $\frac{1}{4}$ " Long—Not Sold Separately
13060B2	..	1	Oil Pressure Tube Union—Not Sold Separately
13058A1	..	1	Oil Pressure Tube Union Adapter—Sold Separately If Desired
13061A1	..	1	Oil Pressure Tube Male Coupling—Not Sold Separately
			<u>END OF PARTS IN ASSEMBLY No. 7801E5—SA1</u>
13133A1	1	..	Oil Pressure Line and Dash Clip—For $\frac{1}{4}$ " Dia. Tube
G-32904	1	..	Oil Pressure Line and Dash Clip Wood Screw—No. 10— $\frac{3}{4}$ " Long—Round Head

---

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER

**PROPELLOR SHAFT—Front—For 146<sup>7</sup>/<sub>16</sub>" Wheel Base Only**

PART No.	No. per Truck	No. per Assy.	NAME OF PART
2500D4—A1	1	..	<b>PROPELLOR SHAFT Assembly—Front—</b> <b>Consisting of—23—Succeeding Items—</b>
2502D4	1	..	Propellor Shaft Companion Flange—Transmission End
13023T98	8	..	Propellor Shaft Companion Flange and Yoke Cap Screw
13038R44	8	..	Propellor Shaft Companion Flange and Yoke Cap Screw Nut
G-36063	8	..	Propellor Shaft Companion Flange and Yoke Cap Screw Nut Lockwasher— <sup>1</sup> / <sub>16</sub> " SAE— Special Heavy
2503C3—SA1	1	..	<b>Propellor Shaft Sleeve Yoke Assembly (Slip Fitting)—</b> <b>CONSISTING OF—15—SUCCEEDING ITEMS—</b>
2503D4	1	..	Propellor Shaft Flange Yoke
2503C3	1	..	Propellor Shaft Sleeve Yoke
2510A1	1	..	Propellor Shaft Sleeve Yoke Dust Cap
13005W23	1	..	Propellor Shaft Sleeve Yoke Dust Cap Felt
2511B2	1	..	Propellor Shaft Sleeve Yoke Dust Cap Split Washer
2504B2	1	..	Propellor Shaft Journal
2505A1	4	..	Propellor Shaft Journal Bushing
2508A1	4	..	Propellor Shaft Journal Bushing Retainer Ring
2506C3	1	..	Propellor Shaft Inner Casing
2506D4—SA1	1	..	<b>Propellor Shaft Outer Casing and Packing Assembly—</b> <b>CONSISTING OF—2—SUCCEEDING ITEMS—</b>
2506D4	..	1	Propellor Shaft Outer Casing
13026K11	..	1	Propellor Shaft Outer Casing Packing
			<u>END OF PARTS IN ASSEMBLY No. 2506D4—SA1</u>
2509A1	1	..	Propellor Shaft Outer Casing Spring
2514B2	1	..	Propellor Shaft Outer Casing Spring Retainer
2507B2	1	..	Propellor Shaft Outer Casing Spring Retainer Lock Ring
			<u>END OF PARTS IN ASSEMBLY No. 2503C3—SA1</u>
2501C3	1	..	Propellor Shaft Tubular Shaft Assembly—(Splined on Both Ends)
13038J10	1	..	Propellor Shaft Nut
G-36332	1	..	Propellor Shaft Nut Cotter— <sup>1</sup> / <sub>8</sub> " x 1 <sup>3</sup> / <sub>4</sub> " Long
			<u>END OF PARTS IN ASSEMBLY No. 2500D4—A1</u>
G-37300	1	..	Propellor Shaft Alemite Fitting— <sup>1</sup> / <sub>8</sub> " Pipe Thread—Straight

**ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER**



**PROPELLOR SHAFT—Rear—For 146 $\frac{7}{16}$ "—166 $\frac{7}{16}$ "—176 $\frac{7}{16}$ " Wheel Base Only**

PART No.	No. per Truck	No. per Assy.	NAME OF PART
2500E5— A1	1	..	<b>PROPELLOR SHAFT Assembly—Rear—</b> <b>Consisting of—37—Succeeding Items—</b>
2502E5	1	..	Propellor Shaft Companion Flange—Special—Front End
13023T98	8	..	Propellor Shaft Companion Flange to Flange Yoke Cap Screw
13038E44	8	..	Propellor Shaft Companion Flange to Flange Yoke Cap Screw Nut
G-36063	8	..	Propellor Shaft Companion Flange to Flange Yoke Cap Screw Nut Lockwasher— $\frac{5}{16}$ " SAE—Special Heavy
2501D4—SA1	1	..	<b>Propellor Shaft—Tubular Shaft—(Permanent Fitting) Assembly—</b> <b>CONSISTING OF—12—SUCCEEDING ITEMS—</b>
2501D4	1	..	Propellor Shaft—Tubular
2503D4	1	..	Propellor Shaft Flange Yoke
2504B2	1	..	Propellor Shaft Journal
2505A1	4	..	Propellor Shaft Journal Bushing
2508A1	4	..	Propellor Shaft Journal Bushing Retainer Ring
2506C3	1	..	Propellor Shaft Inner Casing
2506D4—SA1	1	..	<b>Propellor Shaft Outer Casing and Packing Assembly—</b> <b>CONSISTING OF—2—SUCCEEDING ITEMS—</b>
2506D4	..	1	Propellor Shaft Outer Casing
13026K11	..	1	Propellor Shaft Outer Casing Packing <u>END OF PARTS IN ASSEMBLY No. 2506D4—SA1</u>
2509A1	1	..	Propellor Shaft Outer Casing Spring
2514B2	1	..	Propellor Shaft Outer Casing Spring Retainer
2507B2	1	..	Propellor Shaft Outer Casing Spring Retainer Lock Ring <u>END OF PARTS IN ASSEMBLY No. 2501D4—SA1</u>
2503C3—SA1	1	..	<b>Propellor Shaft Sleeve—Yoke Assembly—(Slip Fitting)—</b> <b>CONSISTING OF—15—SUCCEEDING ITEMS—</b>
2503D4	1	..	Propellor Shaft Flange Yoke
2503C3	1	..	Propellor Shaft Sleeve Yoke
2510A1	1	..	Propellor Shaft Sleeve Yoke Dust Cap
13005W23	1	..	Propellor Shaft Sleeve Yoke Dust Cap Felt
2511B2	1	..	Propellor Shaft Sleeve Yoke Dust Cap Split Washer
2504B2	1	..	Propellor Shaft Journal
2505A1	4	..	Propellor Shaft Journal Bushing
2508A1	4	..	Propellor Shaft Journal Bushing Retainer Ring
2506C3	1	..	Propellor Shaft Inner Casing
2506D4—SA1	1	..	<b>Propellor Shaft Outer Casing and Packing Assembly—</b> <b>CONSISTING OF—2—SUCCEEDING ITEMS—</b>
2506D4	..	1	Propellor Shaft Outer Casing
13026K11	..	1	Propellor Shaft Outer Casing Packing <u>END OF PARTS IN ASSEMBLY No. 2506D4—SA1</u>
2509A1	1	..	Propellor Shaft Outer Casing Spring
2514B2	1	..	Propellor Shaft Outer Casing Spring Retainer
2507B2	1	..	Propellor Shaft Outer Casing Spring Retainer Lock Ring <u>END OF PARTS IN ASSEMBLY No. 2503C3—SA1</u>
2502F6	1	..	Propellor Shaft Companion Flange—Rear End—(To Axle)

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER

**PROPELLOR SHAFT—Rear—Continued**

PART No.	No. per Truck	No. per Assy.	NAME OF PART
13023T98	8	..	Propellor Shaft Companion Flange to Flange Yoke Cap Screw
13038R44	8	..	Propellor Shaft Companion Flange to Flange Yoke Cap Screw Nut
G-36063	8	..	Propellor Shaft Companion Flange to Flange Yoke Cap Screw Nut Lockwasher— $\frac{5}{16}$ " SAE—Special Heavy
			END OF PARTS IN ASSEMBLY No. 2500E5—A1
G-37300	2	..	Propellor Shaft Alemite Fitting— $\frac{1}{8}$ " Pipe Thread—Straight

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER



## PROPELLOR SHAFT AMIDSHIP BEARING ASSEMBLY AND PARTS—Not Used on 132" Wheel Base Job

PART No.	No. per Truck	No. per Assy.	NAME OF PART
2512B2— A1	1	..	<b>PROPELLOR SHAFT AMIDSHIP BEARING—Complete Assembly—</b> <b>Consisting of—12—Succeeding Items—</b>
2513B2	1	..	Propellor Shaft Amidship Bearing Housing
13002C3	1	..	Propellor Shaft Amidship Bearing—Self Aligning—Double Row—S. K. F. NO. 2309
13034J10	1	..	Propellor Shaft Amidship Bearing Spacer
2516A1	1	..	Propellor Shaft Amidship Bearing Housing Cap—Rear
2514A1—SA1	2	..	<b>Propellor Shaft Amidship Bearing Oil Seal Retainer and Parts Assembly—</b> <b>CONSISTING OF—5—SUCCEEDING ITEMS—</b>
2514A1	..	1	Propellor Shaft Amidship Bearing Oil Seal Retainer
13007B2	..	1	Propellor Shaft Amidship Bearing Oil Seal Retainer Disc
13004A1	..	1	Propellor Shaft Amidship Bearing Oil Seal Retainer Leather
2509B2	..	1	Propellor Shaft Amidship Bearing Oil Seal Retainer Spring
G-37634A	..	8	Propellor Shaft Amidship Bearing Oil Seal Retainer Rivet— $\frac{3}{8}$ " x $\frac{3}{8}$ " Long—Round Head—Iron
			<b>END OF PARTS IN ASSEMBLY NO. 2514A1—SA1</b>
G-11421	6	..	Propellor Shaft Amidship Bearing Cap and Oil Seal Retainer Bolt— $\frac{1}{4}$ "—28 SAE Thd. x $3\frac{3}{4}$ " Long— $\frac{7}{8}$ " Hex. x $\frac{3}{16}$ " High
G-31100	6	..	Propellor Shaft Amidship Bearing Housing Cap and Oil Seal Retainer Bolt Nut— $\frac{1}{4}$ "— 28 SAE Thd.— $\frac{9}{16}$ " Hex. x $\frac{1}{2}$ " High
G-35912	12	..	Propellor Shaft Amidship Bearing Cap and Oil Seal Retainer Bolt Nut Lockwasher— $\frac{1}{4}$ " SAE Std.
			<b>END OF PARTS IN ASSEMBLY NO. 2512B2—A1</b>
G-11604	4	..	Propellor Shaft Amidship Bearing and Frame Bolt— $\frac{3}{8}$ "—24 SAE Thd. x 1" Long — $\frac{9}{16}$ " Hex. x $\frac{9}{32}$ " High
G-11606	4	..	Propellor Shaft Amidship Bearing and Frame Bolt Nut— $\frac{3}{8}$ "—24 SAE Thd.— $\frac{9}{16}$ " Hex. x $\frac{7}{16}$ " High
G-35914	4	..	Propellor Shaft Amidship Bearing Housing and Frame Nut Lockwasher— $\frac{3}{8}$ " SAE Std.
G-37300	1	..	Propellor Shaft Amidship Bearing Alemite Fitting— $\frac{1}{8}$ " Pipe Thread—Straight

## RADIATOR

PART No.	No. per Truck	No. per Assy.	NAME OF PART
6000B2—A1	1	..	<b>RADIATOR—Complete Assembly—</b> <b>Consisting of—35—Succeeding Items—</b>
6001B2	1	..	Radiator Core
6002C3—SA1	1	..	<b>Radiator Upper Tank with Studs Assembly—</b> <b>CONSISTING OF—5—SUCCEEDING ITEMS—</b>
6002C3	..	1	Radiator Upper Tank
13022B2	..	4	Radiator Upper Tank Dowel—(Sherardized)
13013G7	..	16	Radiator Upper Tank Clamping Strip Stud—(Sherardized)
13038F32	..	8	Radiator Upper Tank Clamping Strip Stud Nut—Inner— $\frac{3}{8}$ "—24 SAE Thd.— $\frac{9}{16}$ " Hex. x $\frac{3}{4}$ " High—(Sherardized)
13038E31	..	8	Radiator Upper Tank Clamping Strip Stud Nut—Outer— $\frac{3}{8}$ "—24 SAE Thd.— $\frac{9}{16}$ " Hex. x $\frac{3}{4}$ " High—(Sherardized and Polished)
			<b>END OF PARTS IN ASSEMBLY NO 6002C3—SA1</b>
13031E5—SA1	1	..	<b>Radiator Inner Overflow Tube and Union Elbow Assembly—</b> <b>CONSISTING OF—2—SUCCEEDING ITEMS—</b>
13031E5	..	1	Radiator Inner Overflow Tube— $\frac{1}{4}$ " O. D. x $4\frac{1}{4}$ " Long—Brass
13080A1	..	1	Radiator Inner Overflow Tube Union Male Elbow— $\frac{3}{8}$ " O. D. Tube— $\frac{1}{4}$ " I. P. T.
			<b>END OF PARTS IN ASSEMBLY NO. 13031E5—SA1</b>
6010D4	2	..	Radiator Clamping Strip—Inner—(Upper and Lower Tanks)—(Sherardized)
6010C3	2	..	Radiator Clamping Strip—Outer—(Upper and Lower Tanks)—(Sherardized and Polished)
6004H8	4	..	Radiator Tank Gasket—Upper and Lower—(Cork)— $5\frac{1}{2}$ " Wide x $26\frac{1}{2}$ " Long x $\frac{1}{16}$ " Thick
13031D4	1	..	Radiator Outer Overflow Pipe— $\frac{3}{8}$ " Dia. x 31" Long—(Brass Tubing)
13076A1	1	..	Radiator Outer Overflow Pipe Coupling Nut—(Used on Elbow 13080A1)— $\frac{3}{8}$ " O. D. Tube
13070A1	2	..	Radiator Outer Overflow Pipe Sleeve Compression— $\frac{3}{8}$ " O. D. Tube
13133B2	2	..	Radiator Outer Overflow Pipe Clip—for $\frac{3}{8}$ " Dia. Tube
13023J114	2	..	Radiator Outer Overflow Pipe Clip Machine Screw
13038V74	2	..	Radiator Outer Overflow Pipe Clip Machine Screw Nut
6002D4—SA1	1	..	<b>Radiator Lower Tank with Studs Assembly—</b> <b>CONSISTING OF—9—SUCCEEDING ITEMS—</b>
6002D4	..	1	Radiator Lower Tank
13022B2	..	4	Radiator Lower Tank Dowel—(Sherardized)
13013G7	..	16	Radiator Lower Tank Clamping Strip Stud—(Sherardized)
13038F32	..	8	Radiator Lower Tank Clamping Strip Stud Nut—Inner— $\frac{3}{8}$ "—24 SAE Thd.— $\frac{9}{16}$ " Hex. x $\frac{3}{4}$ " High—(Sherardized)
13038E31	..	8	Radiator Lower Tank Clamping Strip Stud Nut—Outer— $\frac{3}{8}$ "—24 SAE Thd.— $\frac{9}{16}$ " Hex. x $\frac{3}{4}$ " High—(Sherardized and Polished)
13013V22	..	2	Radiator Support Stud—(Sherardized)
G-36018	..	2	Radiator Support Stud Lockwasher— $\frac{5}{8}$ "—SAE—Special Light—(Between Stud and Lower Tank)
G-31206	..	2	Radiator Support Stud Castle Nut— $\frac{5}{8}$ "—18 SAE Thd.— $\frac{15}{16}$ " Hex. x $\frac{3}{4}$ " High
G-36328	..	2	Radiator Support Stud Castle Cotter— $\frac{3}{8}$ " Dia. x $1\frac{1}{4}$ " Long
			<b>END OF PARTS IN ASSEMBLY NO. 6002D4—SA1</b>
6003C3	2	..	Radiator Side Member
13016A27	2	..	Radiator Tie Bolt— $\frac{1}{2}$ " Dia. x $29\frac{1}{4}$ " Long—(Sherardized)

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER



## RADIATOR—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
13038U73	2	..	Radiator Tie Bolt Nut— $\frac{1}{2}$ "—20 SAE Thd— $\frac{3}{4}$ " Hex. x $\frac{1}{16}$ " High—(Sherardized)
G-35916	2	..	Radiator Tie Bolt Nut Lockwasher— $\frac{1}{2}$ "—SAE Std.
13025C3	2	..	Radiator Ledge Anti-Squeak— $\frac{1}{8}$ " Thick x $\frac{5}{8}$ " Wide x $35\frac{1}{4}$ " Long
13042P16	18	..	Radiator Ledge Anti-Squeak Rivet— $\frac{3}{16}$ " x $\frac{1}{2}$ " Long—Split—Iron—Japanned
			END OF PARTS IN ASSEMBLY No. 6000B2—A1
13136A1	2	..	Radiator Support Stud Nut Cotter— $\frac{3}{32}$ " x 1" Long—(Sherardized)
13021A1	2	..	Radiator Rubber Cushion—Upper
13021B2	2	..	Radiator Rubber Cushion—Lower
13049Z52	4	..	Radiator Support Stud Washer— $\frac{11}{16}$ " I. D. x $2\frac{1}{32}$ " O. D. x $\frac{3}{16}$ " Thick
6005A1	1	..	Radiator Cap
6004E5	1	..	Radiator Cap Gasket—(Rubber)
6006A1	1	..	Radiator Cap Handle—(Stud 13013J10 Cast In)
13049A53	1	..	Radiator Cap Handle Washer—Fibre— $\frac{11}{16}$ " I. D. x $\frac{7}{8}$ " O. D. x $\frac{1}{16}$ " Thick
6007A1	1	..	Radiator Cap Handle Nut—Special
13136B2	1	..	Radiator Cap Handle Nut Cotter— $\frac{1}{8}$ " x 1" Long—(Sherardized)
6008B2	1	..	Radiator Inlet—(At Upper Tank)
6004F6	1	..	Radiator Inlet Gasket
G-10205	2	..	Radiator Inlet Cap Screw— $\frac{3}{8}$ "—16 USS. Thd. x $1\frac{1}{8}$ " Long— $\frac{9}{16}$ " Hex. x $\frac{3}{8}$ " High
G-35914	2	..	Radiator Inlet Cap Screw Lockwasher— $\frac{3}{8}$ " SAE Std.
13029F6	1	..	Radiator Inlet Hose—To Engine— $1\frac{3}{4}$ " I. D. x $8\frac{1}{2}$ " Long
13030A1	2	..	Radiator Inlet Hose Clamp—Complete— $2\frac{1}{4}$ " Size
6009B2	1	..	Radiator Outlet—(At Lower Tank)
6004F6	1	..	Radiator Outlet Gasket
G-10205	2	..	Radiator Outlet Capscrew— $\frac{3}{8}$ "—16 USS Thd. x $1\frac{1}{8}$ " Long— $\frac{9}{16}$ " Hex. x $\frac{3}{8}$ " High
G-35914	2	..	Radiator Outlet Capscrew Lockwasher— $\frac{3}{8}$ " SAE Std.
13029G7	1	..	Radiator Outlet Hose—(To Water Connection on Frame)— $1\frac{1}{2}$ " I. D. x 4" Long
13030E5	2	..	Radiator Outlet Hose Clamp—Complete—2" Size
13057A1	1	..	Radiator Drain Cock
13029H8	1	..	Radiator Outlet Hose—(From Water Connection on Frame to Water Pump)— $1\frac{1}{2}$ " I. D. x $9\frac{3}{4}$ " Long—Wire Lined
13030E5	2	..	Radiator Outlet Hose Clamp—Complete—2" Size
13052C3	1	..	Radiator Tie Rod Bracket—(On Upper Tank)
G-10105	2	..	Radiator Tie Rod Bracket Cap Screw— $\frac{5}{8}$ "—18 USS Thd. x 1" Long— $\frac{1}{2}$ " Hex. x $\frac{1}{16}$ " High
G-35913	2	..	Radiator Tie Rod Bracket Cap Screw Lockwasher— $\frac{5}{8}$ " SAE Std.
4900C3—SA1	1	..	<b>Radiator Tie Rod Assembly—</b> CONSISTING OF—5—SUCCEEDING ITEMS—
4900C3	1	..	Radiator Tie Rod
G-37005	1	..	Radiator Tie Rod Adjustable End— $\frac{1}{2}$ " SAE Std.
G-31104	1	..	Radiator Tie Rod Adjustable End Nut— $\frac{1}{2}$ "—20 SAE Thd— $\frac{3}{4}$ " Hex. x $\frac{1}{16}$ " High
4905A1	1	..	Radiator Tie Rod Adjustable End— $\frac{1}{2}$ " SAE Std.—(Sold Only with Special Nut)
4901A1	1	..	Radiator Tie Rod Adjustable End Nut—Special
			END OF PARTS IN ASSEMBLY No. 4900C3—SA1
G-36705	2	..	Radiator Tie Rod Clevis Pin— $\frac{1}{2}$ " Dia. x $1\frac{1}{4}$ " Long—SAE Std.
G-36825	2	..	Radiator Tie Rod Clevis Pin Cotter— $\frac{1}{8}$ " x $\frac{3}{8}$ " Long
13052C3	1	..	Radiator Tie Rod Bracket—(On Dash)

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER

RADIATOR—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
G-29504	2	..	Radiator Tie Rod Bracket Carriage Bolt— $\frac{1}{8}$ "—18 USS Thd. x $1\frac{1}{2}$ " Long—Ribbed
G-30801	2	..	Radiator Tie Rod Bracket Carriage Bolt Nut— $\frac{1}{8}$ "—18 USS Thd.— $\frac{3}{8}$ " Square x $\frac{1}{2}$ " High
G-35913	2	..	Radiator Tie Rod Bracket Carriage Bolt Nut Lockwasher— $\frac{1}{8}$ " SAE Std

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER



## SPRING AND PARTS—Front

PART No.	No. per Truck	No. per Assy.	NAME OF PART
3429C3—A1	2	..	<b>FRONT SPRING Assembly—</b>
			<b>Consisting of—19—Succeeding Items—</b>
3430V22—SA1	1	..	<b>Front Spring Leaf and Bushing Assembly—</b>
			<b>CONSISTING OF—2—SUCCEEDING ITEMS—</b>
3430V22	1	..	Front Spring Leaf—No. 1— $\frac{5}{16}$ " x $2\frac{1}{2}$ " x 40" Long
3405N14	2	..	Front Spring Leaf Bushing
			<b>END OF PARTS IN ASSEMBLY No. 3430V22—SA1</b>
3430W23	1	..	Front Spring Leaf—No. 2— $\frac{5}{16}$ " x $2\frac{1}{2}$ " x $39\frac{1}{2}$ " Long
3430X24	1	..	Front Spring Leaf—No. 3— $\frac{5}{16}$ " x $2\frac{1}{2}$ " x $33\frac{3}{8}$ " Long
3430Y25	1	..	Front Spring Leaf—No. 4—No. 2 Ga. x $2\frac{1}{2}$ " x $27\frac{1}{2}$ " Long
3430Z26	1	..	Front Spring Leaf—No. 5—No. 2 Ga. x $2\frac{1}{2}$ " x 24" Long
3430A27	1	..	Front Spring Leaf—No. 6—No. 2 Ga. x $2\frac{1}{2}$ " x $20\frac{5}{8}$ " Long
3430B28	1	..	Front Spring Leaf—No. 7—No. 2 Ga. x $2\frac{1}{2}$ " x $17\frac{1}{8}$ " Long
3430C29	1	..	Front Spring Leaf—No. 8—No. 2 Ga. x $2\frac{1}{2}$ " x $13\frac{7}{8}$ " Long
3430D30	1	..	Front Spring Leaf—No. 9—No. 2 Ga. x $2\frac{1}{2}$ " x $10\frac{1}{2}$ " Long
13016D30	1	..	Front Spring Center Bolt
G-31102	1	..	Front Spring Center Bolt Nut— $\frac{3}{8}$ "—24 SAE Thd.— $\frac{9}{16}$ " Hex.— $\frac{3}{4}$ " High
3431E5	2	..	Front Spring Clip—On 3rd Leaf
3431F6	1	..	Front Spring Clip—On 6th Leaf
G-38507A	3	..	Front Spring Clip Rivet— $\frac{3}{8}$ " D a. x $\frac{3}{4}$ " Long—Round Head—Iron
3437B2	3	..	Front Spring Clip Spacer
13016R18	3	..	Front Spring Clip Bolt— $\frac{3}{8}$ "—16 USS Thd. x $3\frac{1}{4}$ " Long— $\frac{9}{16}$ " Hex. x $\frac{9}{32}$ " High
G-37298	3	..	Front Spring Clip Bolt Nut— $\frac{3}{8}$ "—16 USS Thd.— $\frac{9}{16}$ " Hex. x $\frac{7}{32}$ " Thick—Plain
			<b>END OF PARTS IN ASSEMBLY No. 3429C3—A1</b>
3432C3	2	..	Front Spring Pressure Plate—On Top of Spring
34433D4	2	..	Front Spring Seat—Between Axle and Spring
3436B2	4	..	Front Spring Clip
G-31904	8	..	Front Spring Clip Nut— $\frac{5}{8}$ "—18 SAE Thd.— $\frac{1}{4}$ " Hex. x $\frac{1}{4}$ " High
G-36068	8	..	Front Spring Clip Nut Lockwasher— $\frac{5}{8}$ " SAE—Special Heavy
3411H8	2	..	Front Spring Pin—Front End
13011C3	2	..	Front Spring Pin Draw Key
G-30501	4	..	Front Spring Pin Draw Key Nut— $\frac{1}{8}$ "—18 USS Thd.— $\frac{1}{2}$ " Hex. x $\frac{1}{8}$ " High
G-35913	4	..	Front Spring Pin Draw Key Nut Lockwasher— $\frac{1}{8}$ " SAE Std.
3411H8	4	..	Front Spring Pin—Rear End
13011C3	8	..	Front Spring Pin Draw Key
G-30501	8	..	Front Spring Pin Draw Key Nut— $\frac{1}{8}$ "—18 USS Thd.— $\frac{1}{2}$ " Hex. x $\frac{1}{8}$ " High
G-35913	8	..	Front Spring Pin Draw Key Nut Lockwasher— $\frac{1}{8}$ " SAE Std.
3434C3	2	..	Front Spring Shackle
G-37300	2	..	Front Spring Pin Alemite Fitting— $\frac{1}{8}$ " Pipe Thd.—Straight—(Front End)
G-37304	4	..	Front Spring Pin Alemite Fitting— $\frac{1}{8}$ " Pipe Thd.—45° Angle—(Rear End—Upper and Lower)

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER

## SPRING AND PARTS—Rear

PART No.	No. per Truck	No. per Assy.	NAME OF PART
3429D4—A1	2	..	<b>REAR SPRING—Assembly—</b> Consisting of—23—Succeeding Parts
3430E31—SA1	1	..	<b>Rear Spring Leaf and Bushing Assembly—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
3430E31	..	1	Rear Spring Leaf No. 1— $\frac{3}{8}$ " x 3" x 54" Long
3405Q17	..	2	Rear Spring Leaf Bushing END OF PARTS IN ASSEMBLY NO. 3430E31—SA1
3430F32	1	..	Rear Spring Leaf No. 2— $\frac{3}{8}$ " x 3" x 53 $\frac{1}{2}$ " Long
3430G33	1	..	Rear Spring Leaf No. 3— $\frac{3}{8}$ " x 3" x 48 $\frac{3}{4}$ " Long
3430H34	1	..	Rear Spring Leaf No. 4— $\frac{3}{8}$ " x 3" x 43 $\frac{3}{4}$ " Long
3430J36	1	..	Rear Spring Leaf No. 5— $\frac{3}{8}$ " x 3" x 39" Long
3430K37	1	..	Rear Spring Leaf No. 6— $\frac{3}{8}$ " x 3" x 34" Long
3430L38	1	..	Rear Spring Leaf No. 7— $\frac{3}{8}$ " x 3" x 29 $\frac{1}{4}$ " Long
3430M39	1	..	Rear Spring Leaf No. 8— $\frac{5}{16}$ " x 3" x 24 $\frac{1}{4}$ " Long
3430N40	1	..	Rear Spring Leaf No. 9— $\frac{5}{16}$ " x 3" x 21 $\frac{1}{2}$ " Long
3430P42	1	..	Rear Spring Leaf No. 10— $\frac{5}{16}$ " x 3" x 18 $\frac{1}{4}$ " Long
3430Q43	1	..	Rear Spring Leaf No. 11— $\frac{5}{16}$ " x 3" x 15 $\frac{3}{4}$ " Long
3430R44	1	..	Rear Spring Leaf No. 12— $\frac{5}{16}$ " x 3" x 13" Long
3430S45	1	..	Rear Spring Leaf No. 13— $\frac{5}{16}$ " x 3" x 10" Long
13016E31	1	..	Rear Spring Center Bolt—Special
G-31102	1	..	Rear Spring Center Bolt Nut— $\frac{3}{8}$ "—24 SAE Thd.— $\frac{3}{16}$ " Hex. x $\frac{3}{4}$ " High—Plain
3431G7	2	..	Rear Spring Clip—On 3rd Leaf
3431H8	2	..	Rear Spring Clip—On 9th Leaf
G-38507A	4	..	Rear Spring Clip Rivet— $\frac{3}{8}$ " Dia. x $\frac{3}{4}$ " Long—Round Head—Iron
3437C3	4	..	Rear Spring Clip Spacer
13016F32	4	..	Rear Spring Clip Bolt—Special
G-37298	4	..	Rear Spring Clip Bolt Nut— $\frac{3}{8}$ "—16 USS Thd.— $\frac{3}{16}$ " Hex. x $\frac{7}{8}$ " High—Plain END OF PARTS IN ASSEMBLY NO. 3429D4—A1
3432D4	2	..	Rear Spring Pressure Plate—On Top of Spring
3433E5—SA1	1	..	<b>Rear Spring Upper Spring Seat and Bushing Assembly—Left Hand—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
3433E5	..	1	Rear Spring Upper Spring Seat—Left Hand—(Between Axle and Spring)
3405P16	..	1	Rear Spring Upper Spring Seat Bushing—(For Radius Rod Pin) END OF PARTS IN ASSEMBLY NO. 3433E5—SA1
3433G7	1	..	Rear Spring Lower Spring Seat—Left Hand
3433F6—SA1	1	..	<b>Rear Spring Upper Spring Seat and Bushing Assembly—Right Hand—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
3433F6	..	1	Rear Spring Upper Spring Seat—Right Hand—(Between Axle and Spring)
3405P16	..	1	Rear Spring Upper Spring Seat Bushing—(For Radius Rod Pin) END OF PARTS IN ASSEMBLY NO. 3433F6—SA1
3433H8	1	..	Rear Spring Lower Spring Seat—Right Hand
3435B2	8	..	Rear Spring and Seat Tie Bolt
G-31905	16	..	Rear Spring and Seat Tie Bolt Nut— $\frac{3}{4}$ "—16 SAE Thd.— $1\frac{1}{8}$ " Hex. x $1\frac{1}{8}$ " High
G-36070	16	..	Rear Spring and Seat Tie Bolt Nut Lockwasher— $\frac{3}{4}$ " SAE—Special Heavy
13022K11	2	..	Rear Spring Upper Seat and Housing Dowel

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER



## SPRING AND PARTS—Rear—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
3434D4—SA1	4	..	<b>Rear Spring Shackle and Bushing Assembly—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
3434D4	..	1	Rear Spring Shackle
3405R18	..	1	Rear Spring Shackle Bushing END OF PARTS IN ASSEMBLY No. 3434D4—SA1
3411J10	4	..	Rear Spring Shackle Pin ✓
3446B2	1	..	Rear Spring Shackle Cross Bar—Front
3446C3	1	..	Rear Spring Shackle Cross Bar—Rear
13049V74	4	..	Rear Spring Shackle Cross Bar Washer
G-11803	4	..	Rear Spring Shackle Cross Bar Bolt— $\frac{1}{2}$ "—20 SAE Thd. x 1" Long— $\frac{3}{4}$ " Hex. x $\frac{3}{8}$ " High
G-36066	4	..	Rear Spring Shackle Cross Bar Bolt Lockwasher— $\frac{1}{2}$ " SAE—Special Heavy
13011D4	8	..	Rear Spring Shackle Draw Key
G-30502	8	..	Rear Spring Shackle Draw Key Nut— $\frac{3}{8}$ "—16 USS Thd.— $\frac{11}{16}$ " Hex. x $\frac{3}{8}$ " High
G-35914	8	..	Rear Spring Shackle Draw Key Nut Lockwasher— $\frac{3}{8}$ " SAE Std.
3448A1—SA1	2	..	<b>Radius Rod Tube and Ends Assembly—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
3448A1	..	1	Radius Rod Tube—(Sold Only as an Assembly)
3449A1	..	2	Radius Rod Tube End—(Not Sold Separately) END OF PARTS IN ASSEMBLY No. 3448A1—SA1
3411K11	4	..	Radius Rod End Pin
13011E5	4	..	Radius Rod End Pin Draw Key
G-30502	4	..	Radius Rod End Pin Draw Key Nut— $\frac{3}{8}$ "—16 USS Thd.— $\frac{11}{16}$ " Hex. x $\frac{3}{8}$ " High
G-35914	4	..	Radius Rod End Pin Draw Key Nut Lockwasher— $\frac{3}{8}$ " SAE Std.
13049W75	4	..	Radius Rod End Pin Spring Washer
3446D4	1	..	Radius Rod Bracket Tie Bar
G-31207	2	..	Radius Rod Bracket Tie Bar Castle Nut— $\frac{3}{4}$ "—16 SAE Thd.— $1\frac{1}{8}$ " Hex. x $\frac{11}{16}$ " High
G-36330	2	..	Radius Rod Bracket Tie Bar Castle Nut Cotter— $\frac{1}{8}$ " x $1\frac{1}{2}$ " Long
G-37300	4	..	Rear Spring Shackle Pin Alemite Fitting—Upper— $\frac{1}{8}$ " Pipe Thd.—Straight
G-37300	4	..	Rear Spring Shackle Pin Alemite Fitting—Lower— $\frac{1}{8}$ " Pipe Thd.—Straight
G-37300	2	..	Radius Rod End Pin Alemite Fitting—Front— $\frac{1}{8}$ " Pipe Thd.—Straight
G-37304	2	..	Radius Rod End Pin Alemite Fitting—Rear— $\frac{1}{8}$ " Pipe Thd.—45° Angle

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER

**SEDIMENT TRAP**

PART No.	No. per Truck	No. per Assy.	NAME OF PART
7650A1— A1	1	..	<b>SEDIMENT TRAP—Complete Assembly—</b> CONSISTING OF—13—SUCCEEDING ITEMS—
7504B2	1	..	Sediment Trap Body
7517E5—SA1	1	..	<b>Sediment Trap Drain Plug and Handle Assembly—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
7517E5	..	1	Sediment Trap Drain Plug
7602B2	..	1	Sediment Trap Drain Plug Handle END OF PARTS IN ASSEMBLY No. 7517E5—SA1
7651A1—SA1	1	..	<b>Sediment Trap Valve Stem and Parts Assembly—</b> CONSISTING OF—5—SUCCEEDING ITEMS—
7651A1	..	1	Sediment Trap Valve Stem
7602C3	..	1	Sediment Trap Valve Stem Handle
13026D4	..	1	Sediment Trap Valve Stem Packing
13028C3	..	1	Sediment Trap Valve Stem Packing Nut—Special
7527B2	..	1	Sediment Trap Valve Stem Packing Retaining Washer—Brass END OF PARTS IN ASSEMBLY No. 7651A1—SA1
7652A1—SA1	1	..	<b>Sediment Trap Outlet and Screen Assembly—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
7652A1	..	1	Sediment Trap Outlet
7519C3	..	1	Sediment Trap Outlet Screen END OF PARTS IN ASSEMBLY No. 7652A1—SA1 END OF PARTS IN ASSEMBLY No. 7650A1—A1

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER



**SPEEDOMETER HEAD, SHAFT AND DRIVE GEARS—For Use with Brown-Lipe Model 35 U. P. P. Transmission—Used with 36" x 8" Solid Tires and 7 $\frac{1}{4}$ :1 Axle Ratio Only—When 40" x 8" Pneumatic Tires Are Used an Adapter is Necessary (See End of Speedometer Parts)**

PART No.	No. per Truck	No. per Assy.	NAME OF PART
11500A1— A1	1	..	<b>SPEEDOMETER HEAD—Complete Assembly—</b> <b>Consisting of—23—Succeeding Items—</b>
11501A1—SA1	..	1	<b>Speedometer Bottom Jewel Assembly</b>
11502A1—SA1	..	1	<b>Speedometer Speed Indicator Dial Assembly</b>
13023C81	..	1	Speedometer Speed Indicator Dial Assembly Screw
11503A1—SA1	..	1	<b>Speedometer Case and Nuts Assembly</b>
G-25124	..	2	Speedometer Case and Nuts Assembly Machine Screw—No. 10—32 Thd. x $\frac{3}{8}$ " Long— Round Head—Steel
13038J36	..	2	Speedometer Case and Nuts Assembly Machine Screw Nut
G-35910	..	2	Speedometer Case and Nuts Assembly Machine Screw Nut Lockwasher—No. 10 SAE Std.—For Round Head Screw
13023D82	..	2	Speedometer Case Machine Screw
11504A1—SA1	..	1	<b>Speedometer Field Plate and Jewel Assembly</b>
11505A1—SA1	..	1	<b>Speedometer Odometer Assembly</b>
13023E83	..	1	Speedometer Odometer Assembly Machine Screw
G-26124	..	2	Speedometer Odometer Assembly Machine Screw—No. 6—32 Thd. x $\frac{3}{8}$ " Long—Flat Countersunk Head—Steel
11506A1—SA1	..	1	<b>Speedometer Frame Gears, Magnet and Sleeve Assembly</b>
11507A1	..	1	Speedometer Hair Spring
11508A1	..	1	Speedometer Hair Spring Pin
11509A1	..	1	Speedometer Indicator Shaft Top Stop
11510A1	..	1	Speedometer Face Dial
11511A1	..	1	Speedometer Face Glass
11512A1	..	2	Speedometer Face Glass Gasket
11513A1	..	1	Speedometer Bezel
11514A1	..	1	Speedometer Flush Bracket
11515A1	..	1	Speedometer Flush Flange
13023J10	..	3	Speedometer Flush Flange Screw—Special
			<b>END OF PARTS IN ASSEMBLY NO. 11500A1—A1</b>
11516A1—SA1	1	..	<b>Speedometer Shaft Complete Assembly—</b> <b>CONSISTING OF—7—SUCCEEDING ITEMS—</b>
11516A1—SA2	..	1	<b>Speedometer Shaft Casing and Ferrule Assembly</b>
11517A1	..	1	Speedometer Shaft Sliding Bar and Clutch
11517B2	..	1	Speedometer Shaft Upper Clutch
11518A1	..	3	Speedometer Shaft Chain Link—Short
11518B2	..	2	Speedometer Shaft Chain Link—End
11518C3	..	37	Speedometer Shaft Chain Link—Regular
None	..	1	Speedometer Shaft Cork Plug—We Do Not Service This Part—(Used for Shipping Convenience Only)
			<b>This Shaft Assembly Is 50" Long</b>
			<b>END OF PARTS IN ASSEMBLY NO. 11516A1—SA1</b>
11519C3—SA1	1	..	<b>Speedometer Drive Gear Assembly—</b> <b>CONSISTING OF—5—SUCCEEDING ITEMS—</b>
11519C3	..	1	Speedometer Drive Gear—4 Teeth

**ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER**

SPEEDOMETER—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
G-36602	..	1	Speedometer Drive Gear and Transmission Shaft Key—No. 3 Woodruff
11519D4	..	1	Speedometer Driven Gear—12 Teeth
11520A1	..	1	Speedometer Driven Gear Bushing
11521A1	..	1	Speedometer Driven Gear Sleeve
			Note—The Parts in This Assembly No. 11519A1—SA1 for Use With 5.1:1 Ratio in Axle and 33" x 5" Pneumatic Tires, Are Assembled In The Transmission.
			END OF PARTS IN ASSEMBLY NO. 11519A1—SA1
11522B2	1	..	Speedometer Adaptor—Used With Our No. 11519C3—SA1 Gear Assembly When 40" x 8" Pneumatic Tires Are Used

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER



## STEERING GEAR—For Left Hand Steer—Gemmer Mfg. Co. Model-80 (Ratio 11½:1)

PART No.	No. per Truck	No. per Assy.	NAME OF PART
5000B2— A1	1	..	<b>STEERING GEAR—Complete Assembly—</b> Consisting of—99—Succeeding Items—
5000B2—SA1	1	..	<b>Steering Gear Complete—(Less Wheel Rim and Spider Assembly)—</b> CONSISTING OF—92—SUCCEEDING ITEMS—
5001B2—SA1	1	..	<b>Steering Gear Housing and Bushing Assembly—</b> CONSISTING OF—5—SUCCEEDING ITEMS—
5001B2	..	1	Steering Gear Housing
5002A1	..	1	Steering Gear Housing Bushing—Upper
13022A1	..	1	Steering Gear Housing Bushing—Upper Dowel
G-35912	..	1	Steering Gear Housing Bushing—Upper Dowel Lockwasher—¼" SAE Std.
5002B2	..	1	Steering Gear Housing Bushing—Lower
			END OF PARTS IN ASSEMBLY NO. 5001B2—SA1
5003C3	1	..	Steering Gear Housing Cover
13023F84	4	..	Steering Gear Housing Cover Cap Screw
G-36013	4	..	Steering Gear Housing Cover Cap Screw Lockwasher—⅝"—SAE—Special Light
5004B2	1	..	Steering Gear Housing Cover Gasket
13023G85	1	..	Steering Gear Housing Cover Clamp Screw
G-31101	1	..	Steering Gear Housing Cover Clamp Screw Nut—⅝"—24 SAE Thd.—½" Hex. x ¼" High
G-36013	1	..	Steering Gear Housing Cover Clamp Screw Nut Lockwasher—⅝" SAE—Special Light
13005H8	1	..	Steering Gear Housing Lower Bushing Felt
5005B2	1	..	Steering Gear Worm Wheel and Shaft—11½ : 1 Ratio—Left Hand
13049G59	1	..	Steering Gear Worm Wheel and Shaft Thrust Washer—Brass— .185, .189 I. D. x ¾" O. D. x ⅛" Thick
13023G7	1	..	Steering Gear Worm Wheel and Shaft Adjusting Screw
G-31102	1	..	Steering Gear Worm Wheel and Shaft Adjusting Screw Nut—¾"—24 SAE Thd — ⅝" Hex. x ¼" High
G-35914	1	..	Steering Gear Worm Wheel and Shaft Adjusting Screw Lockwasher—¾" SAE Std.
13049U73	1	..	Steering Gear Worm Wheel and Shaft Thrust Washer
5002F6	1	..	Steering Gear Worm Wheel and Shaft Bushing
13020A1	1	..	Steering Gear Worm Wheel and Shaft Bushing Retaining Pin—Special
5009G7	1	..	Steering Gear Worm Wheel and Shaft Bushing Adjusting Plate—Rear
G-12709	1	..	Steering Gear Worm Wheel and Shaft Bushing Adjusting Plate Pinch Screw—¼"— 28 SAE Thd. x 1½" Long—⅞" Hex. x ⅞" High—Slotted
G-31100	1	..	Steering Gear Worm Wheel and Shaft Bushing Adjusting Plate Pinch Screw Nut—¼"— 28 SAE Thd.—⅞" Hex. x ⅞" High
G-35912	1	..	Steering Gear Worm Wheel and Shaft Bushing Adjusting Plate Pinch Screw Lockwasher —¼" SAE Std.
5013B2	1	..	Steering Gear Worm Wheel Ball Arm—1¼" Dia. Ball
13038A79	1	..	Steering Gear Worm Wheel Ball Arm Nut—Special
13132K11	1	..	Steering Gear Worm Wheel Ball Arm Nut Lockwasher—Special
5006B2	1	..	Steering Gear Worm—11½ : 1 Ratio—Left Hand
13012E5	1	..	Steering Gear Worm Key
5012A1	1	..	Steering Gear Worm Adjusting Nut
13023G85	1	..	Steering Gear Worm Adjusting Nut Clamp Screw
G-31101	1	..	Steering Gear Worm Adjusting Nut Clamp Screw Nut—⅝"—24 SAE Thd.—½" Hex.

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER



## STEERING GEAR—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
G-36013	1	..	Steering Gear Worm Adjusting Nut Clamp Screw Nut Lockwasher— $\frac{5}{16}$ " SAE—Special Light
13001F6	1	..	Steering Gear Worm Thrust Bearing—Single Row Ball
5019B2	1	..	Steering Gear Main Column—(1" x 48" Long)
5015E5—SA1	1	..	<b>Steering Gear Jacket Tube and Bushing Assembly—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
5015E5	..	1	Steering Gear Jacket Tube—( $1\frac{3}{4}$ " x $39\frac{11}{16}$ " Long)
5002D4	..	1	Steering Gear Jacket Tube Bushing Assembly END OF PARTS IN ASSEMBLY NO. 5015E5—SA1
8000A1—SA1	1	..	<b>Steering Gear Electric Push Button Wire and Terminal Assembly—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
8000A1	..	1	Steering Gear Electric Push Button Wire—96" Long
8001A1	..	1	Steering Gear Electric Push Button Wire Terminal—Special END OF PARTS IN ASSEMBLY NO. 8000A1—SA1
5010A1—SA1	1	..	<b>Steering Gear Horn Button Assembly—</b> CONSISTING OF—5—SUCCEEDING ITEMS—
5010A1	..	1	Steering Gear Horn Button
5023A1	..	1	Steering Gear Horn Button Locking Ring
5024A1	..	1	Steering Gear Horn Button Spring Retainer
13023J88	..	1	Steering Gear Horn Button Spring Retainer Screw—Special
13132G7	..	1	Steering Gear Horn Button Spring Retainer Screw Lockwasher— $\frac{3}{8}$ " SAE Std END OF PARTS IN ASSEMBLY NO. 5010A1—SA1
5003B2	1	..	Steering Gear Upper Control Cover
5025A1	1	..	Steering Gear Horn Button Spring
5022B2—SA1	1	..	<b>Steering Gear Spark—Throttle—Controls and Tubes Assembly—</b> CONSISTING OF—21—SUCCEEDING ITEMS—
5009E5	1	..	Steering Gear Horn Button Contact Cup and Compression Plate Assembly
13049H60	1	..	Steering Gear Horn Button Contact Cup Insulator Washer—Fibre
5009F6	1	..	Steering Gear Upper Control Cover Plate
13013F6	2	..	Steering Gear Upper Control Cover Stud
5012B2	2	..	Steering Gear Upper Control Cover Stud Nut—Special Slotted—Brass
G-32158	2	..	Steering Gear Upper Control Cover Stud Nut—No. 10—32 Thd — $\frac{3}{8}$ " Hex. x $\frac{3}{4}$ " High— Plain
13132G7	2	..	Steering Gear Upper Control Cover Stud Nut Lockwasher— $\frac{1}{8}$ " SAE Std.
5020A1	1	..	Steering Gear Upper Control Base
5016A1	1	..	Steering Gear Upper Spark Lever
5016B2	1	..	Steering Gear Upper Throttle Lever
5008A1	3	..	Steering Gear Upper Throttle and Spark Lever Friction Washer
5015F6—SA1	1	..	<b>Steering Gear Long Spark Tube and Upper Lever Driving Plate Assembly—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
5015F6	..	1	Steering Gear Long Spark Tube—( $\frac{5}{16}$ " x $49\frac{5}{8}$ " Long)
5009B2	..	1	Steering Gear Upper Spark Lever Driving Plate END OF PARTS IN ASSEMBLY NO. 5015F6—SA1

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER



## STEERING GEAR—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
5015G7—SA1	1		<b>Steering Gear Long Throttle Tube and Upper Throttle Lever Driving Plate Assembly—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
5015G7		1	Steering Gear Long Throttle Tube—( $\frac{1}{2}$ " x $56\frac{1}{8}$ " Long)
5009C3		1	Steering Gear Upper Throttle Lever Driving Plate <u>END OF PARTS IN ASSEMBLY NO. 5015G7—SA1</u>
5015H8—SA1	1		<b>Steering Gear Sector Bracket Tube and Sector Tube Plate and Upper Column Bushing Assembly—</b> CONSISTING OF—3—SUCCEEDING ITEMS—
5015H8		1	Steering Gear Sector Bracket Tube—( $\frac{5}{8}$ " x $49\frac{1}{4}$ " Long)
5009H8		1	Steering Gear Sector Tube Plate
5002E5		1	Steering Gear Upper Column Bushing <u>END OF PARTS IN ASSEMBLY NO. 5015H8—SA1</u> <u>END OF PARTS IN ASSEMBLY NO. 5022B2—SA1</u>
5007A1	2		Steering Gear Stationary Tube Spring Silencer
5021A1	1		Steering Gear Sector Bracket Tube Clamp
G-24086	2		Steering Gear Sector Bracket Tube Clamp Machine Screw— $\frac{1}{4}$ "—20 USS Thd. x $\frac{1}{2}$ " Long—Oval Fillister Head
G-35912	2		Steering Gear Sector Bracket Tube Clamp Machine Screw Lockwasher— $\frac{1}{4}$ " SAE Std.
G-10009	1		Steering Gear Sector Bracket Tube Clamp Pinch Screw— $\frac{1}{4}$ "—20 USS Thd. x $1\frac{1}{2}$ " Long— $\frac{7}{8}$ " Hex. x $\frac{1}{4}$ " High
13038L38	1		Steering Gear Sector Bracket Tube Clamp Pinch Screw Nut— $\frac{1}{4}$ "—20 USS Thd.— $\frac{1}{2}$ " Hex. x $\frac{1}{4}$ " High
G-35912	1		Steering Gear Sector Bracket Tube Clamp Pinch Screw Nut Lockwasher— $\frac{1}{4}$ " SAE Std.
5008B2	1		Steering Gear Sector Bracket Tube Clamp Pinch Screw Nut Washer—Tongued
5016C3	1		Steering Gear Lower Spark Lever
G-24090	1		Steering Gear Lower Spark Lever Pinch Screw— $\frac{1}{4}$ "—20 USS Thd. x 1" Long—Oval Fillister Head Machine Screw
13038M39	1		Steering Gear Lower Spark Lever Pinch Screw Nut
G-35912	1		Steering Gear Lower Spark Lever Pinch Screw Nut Lockwasher— $\frac{1}{4}$ " SAE Std.
5008B2	1		Steering Gear Lower Spark Lever Pinch Screw Nut Washer—Tongued
5016D4	1		Steering Gear Lower Throttle Lever
G-24090	1		Steering Gear Lower Throttle Lever Pinch Screw— $\frac{1}{4}$ "—20 USS Thd. x 1" Long—Oval Fillister Head Machine Screw
13038M39	1		Steering Gear Lower Throttle Lever Pinch Screw Nut
G-35912	1		Steering Gear Lower Throttle Lever Pinch Screw Nut Lockwasher— $\frac{1}{4}$ " SAE Std.
5008B2	1		Steering Gear Lower Throttle Lever Pinch Screw Nut Washer—Tongued <u>END OF PARTS IN ASSEMBLY NO. 5000B2—SA1</u>
5017A1—SA1	1		<b>Steering Gear Wheel Assembly—</b> CONSISTING OF—3—SUCCEEDING ITEMS—
5017A1		1	Steering Gear Wheel Rim—18" Dia.—Walnut Finish
5018A1		1	Steering Gear Wheel Rim Spider
G-33346		4	Steering Gear Wheel Rim and Spider Screw—No. 12 x 1" Long—Oval Head—Wood Screw <u>END OF PARTS IN ASSEMBLY NO. 5017A1—SA1</u>
13012D4	1		Steering Gear Wheel and Tube Key—No. 9 Woodruff—Special

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER

STEERING GEAR—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
13038N40	1	..	Steering Gear Wheel and Tube Nut—Special END OF PARTS IN ASSEMBLY NO. 5000B2—A1
G-10103	1	..	Steering Gear Worm Wheel Bushing Adjusting Plate Cap Screw— $\frac{1}{8}$ "—18 USS Thd. x $\frac{3}{4}$ " Long— $\frac{1}{2}$ " Hex. x $\frac{5}{16}$ " High
G-35913	1	..	Steering Gear Worm Wheel Bushing Adjusting Plate Cap Screw Lockwasher— $\frac{1}{8}$ " SAE Std.
5011A1	1	..	Steering Gear Support Bracket
G-11610	3	..	Steering Gear Support Bracket and Dash Cap Screw— $\frac{3}{8}$ "—24 SAE Thd. x $1\frac{3}{4}$ " Long— $\frac{1}{8}$ " Hex. x $\frac{3}{2}$ " High
G-31102	3	..	Steering Gear Support Bracket and Dash Cap Screw Nut— $\frac{3}{8}$ "—24 SAE Thd.— $\frac{1}{8}$ " Hex. x $\frac{1}{4}$ " High
G-35914	3	..	Steering Gear Support Bracket and Dash Cap Screw Nut Lockwasher— $\frac{3}{8}$ " SAE Std.
13049G7	3	..	Steering Gear Support Bracket and Dash Cap Screw Washer x $\frac{3}{2}$ " Thick
13019A1	1	..	Steering Gear and Support Spoke Clip—Cleveland Hardware Co. No. 2108
13038C29	2	..	Steering Gear and Support Spoke Clip Nut—Special
8001E5	1	..	Steering Gear Electric Push Button Wire Terminal—On Junction Block End
G-37302	1	..	Steering Gear Column Lower Head Alemite Fitting— $\frac{1}{8}$ " Pipe Thd.—25° Angle

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER



## TIRE PUMP—(Detroit Accessories Corp.—Model-396-F)—For Use on Left Hand Side of Transmission. Pneumatic Tire Equipment Only

PART No.	No. per Truck	No. per Assy.	NAME OF PART
11050B2— A1	1	..	<b>TIRE PUMP, Copper Tube, Hose and Gauge Assembly—</b> Consisting of—65—Succeeding Items—
11050B2— A2	1	..	<b>Tire Pump Assembly—</b> CONSISTING OF—49—SUCCEEDING ITEMS—
11051A1—SA1	1	..	<b>Tire Pump Housing and Bushing Assembly—</b> CONSISTING OF—4—SUCCEEDING ITEMS—
11051A1	..	1	Tire Pump Housing
11052A1	..	1	Tire Pump Crank Bushing—Large
11052B2	..	1	Tire Pump Crank Bushing—Small
11053A1	..	1	Tire Pump Crank Bushing Plug—(Pressed into Housing)
			END OF PARTS IN ASSEMBLY NO. 11051A1—SA1
11054A1	1	..	Tire Pump Housing Cover
11055A1	1	..	Tire Pump Housing Cover Gasket
G-25062	1	..	Tire Pump Housing Cover Screw—No. 8—32 Thd. x ¼" Long—Mach. Screw—Round Head
11056A1—SA1	1	..	<b>Tire Pump Sliding Gear and Bushing Assembly—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
11056A1	..	1	Tire Pump Sliding Gear—(22 Teeth)—6-8 Pitch
11052C3	..	1	Tire Pump Sliding Gear Bushing
			END OF PARTS IN ASSEMBLY NO. 11056A1—SA1
11057A1	1	..	Tire Pump Sliding Gear Shaft
G-36332	1	..	Tire Pump Sliding Gear Shaft Cotter—⅛" x 1¼" Long
11058A1	1	..	Tire Pump Crank
11056B2	1	..	Tire Pump Crank Gear—(20 Teeth)—6-8 Pitch
G-36616	1	..	Tire Pump Crank Gear Key—No. 13 Woodruff
11057B2— A1	1	..	<b>Tire Pump Shifter Shaft and Arm Assembly—</b> CONSISTING OF—3—SUCCEEDING ITEMS—
11057B2	..	1	Tire Pump Shifter Shaft
11059A1	..	1	Tire Pump Shifter Shaft Arm
13020U21	..	1	Tire Pump Shifter Shaft Arm Pin
			END OF PARTS IN ASSEMBLY NO. 11057B2—A1
11060A1	1	..	Tire Pump Shifter Fork
G-36604	1	..	Tire Pump Shifter Fork and Shaft Key—No. 5 Woodruff
13134M13	1	..	Tire Pump Shifter Fork Lock Wire
13046B2	1	..	Tire Pump Shifter Shaft Arm Spring—Used After January 1st, 1926
13020V22	1	..	Tire Pump Shifter Shaft Arm Spring Pin—⅜" Dia.—Used After January 1st, 1926
13046C3	1	..	Tire Pump Shifter Shaft Arm Spring—Used Prior to January 1, 1926
13020W23	1	..	Tire Pump Shifter Shaft Arm Spring Pin—¼" Dia.—Used Prior to Jan. 1st, 1926
11061A1—SA1	1	..	<b>Tire Pump Cylinder and Valve Assembly—</b> CONSISTING OF—11—SUCCEEDING ITEMS—
11061A1	..	1	Tire Pump Cylinder
11062A1	..	1	Tire Pump Cylinder Inlet Valve
11063A1	..	1	Tire Pump Cylinder Inlet Valve Guide
11064A1	..	1	Tire Pump Cylinder Inlet Valve Guide Washer
G-36300	..	1	Tire Pump Cylinder Inlet Valve Guide Cotter—⅛" x ⅜" Long

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER



## TIRE PUMP—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
13046D4	..	1	Tire Pump Cylinder Inlet Valve Spring
13135B2	..	1	Tire Pump Cylinder Outlet Valve—(Steel Ball)
13046E5	..	1	Tire Pump Cylinder Outlet Valve Spring
11054B2	..	1	Tire Pump Cylinder Valve Cover
11055B2	..	2	Tire Pump Cylinder Valve Cover Gasket
13060C3	..	1	Tire Pump Cylinder Valve Outlet Union
END OF PARTS IN ASSEMBLY NO. 11061A1—SA1			
G-10103	4	..	Cylinder to Housing Screw— $\frac{1}{8}$ "—18 USS Thd. x $\frac{3}{4}$ " Long— $\frac{1}{2}$ " Hex. x $\frac{1}{8}$ " High
G-35913	4	..	Cylinder to Housing Screw Lockwasher— $\frac{1}{8}$ " SAE—Std.
11065A1—SA1	1	..	<b>Tire Pump Piston, Pin and Connecting Rod Assembly—</b> CONSISTING OF—6—SUCCEEDING ITEMS—
11065A1	1	..	Tire Pump Piston
11066A1	1	..	Tire Pump Piston Pin
G-36317	1	..	Tire Pump Piston Pin Cotter— $\frac{3}{32}$ " x 1" Long
11067A1—SA1	1	..	<b>Tire Pump Connecting Rod and Bushing Assembly—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
11067A1	..	1	Tire Pump Connecting Rod
11052D4	..	1	Tire Pump Connecting Rod Bushing
END OF PARTS IN ASSEMBLY NO. 11067A1—SA1			
END OF PARTS IN ASSEMBLY NO. 11065A1—SA1			
11068A1	6	..	Tire Pump Piston Ring END OF PARTS IN ASSEMBLY NO. 11050B2—A2
13031F6—SA1	1	..	<b>Tire Pump Tube and Frame Connection Assembly—</b> CONSISTING OF—7—SUCCEEDING ITEMS—
13031F6—SA2	1	..	<b>Tire Pump Tube and Union Nuts Assembly—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
13031F6	..	1	Tire Pump Tube—Copper— $\frac{1}{8}$ " O. D. x No. 20 G. A. x 36" Long
13059A1	..	2	Tire Pump Tube Union Nut— $\frac{1}{2}$ "—SAE—Std. END OF PARTS IN ASSEMBLY NO. 13031F6—SA2
11069A1	1	..	Tire Pump Tube Frame Connection
13038D82	1	..	Tire Pump Tube Frame Connection Nut— $\frac{1}{2}$ "—20 SAE Thd.— $\frac{3}{4}$ " Hex. x $\frac{1}{4}$ " High
G-36016	1	..	Tire Pump Tube Frame Connection Nut Lockwasher— $\frac{1}{2}$ " SAE—Special Light
11070A1	1	..	Tire Pump Tube Frame Connection Dust Cap END OF PARTS IN ASSEMBLY NO. 13031F6—SA1
13029J10—SA1	1	..	<b>Tire Pump Hose and Gauge Assembly—</b> CONSISTING OF—6—SUCCEEDING ITEMS—
13029J10	..	1	Tire Pump Hose— $\frac{1}{4}$ " I. D. x $\frac{1}{2}$ " O. D. x 12' 6" Long—Rubber Tubing
13029K11	..	1	Tire Pump Hose— $\frac{1}{4}$ " I. D. x $\frac{1}{2}$ " O. D. x 2' 6" Long—Rubber Tubing
11071A1	..	2	Tire Pump Hose Thumblock
11452A1	..	1	Tire Pump Hose Gauge Assembly— $\frac{1}{4}$ " Briggs Pipe Thd.
13071A1	..	1	Tire Pump Hose Gauge Tee— $\frac{1}{4}$ " Briggs Pipe Thd.
13030F6	..	4	Tire Pump Hose Clamp— $\frac{1}{4}$ " Std. END OF PARTS IN ASSEMBLY NO. 13029J10—SA1
END OF PARTS IN ASSEMBLY NO. 11050B2—A1			
G-10205	6	..	Tire Pump to Transmission Cap Screw— $\frac{3}{8}$ "—16 USS Thd. x $1\frac{1}{8}$ " Long— $\frac{1}{8}$ " Hex. x $\frac{3}{8}$ " High
G-35914	6	..	Tire Pump to Transmission Cap Screw Lockwasher— $\frac{3}{8}$ " SAE—Std.

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER



**TRANSMISSION—For Use With Borg & Beck Clutch 11QL—Brown Lipe—Model 35 U. P. P.—Their DWG 753-XX—4 Speed—Over Head Shift—Left Hand Steer—Case 16 $\frac{1}{8}$ " Bell—Driving Gear for Borg & Beck Push Clutch No. 11QL—Bearing Cap for Speedometer Drive—Pump and Power Take Off Apertures**

PART No.	No. per Truck	No. per Assy.	NAME OF PART
1500B2—A1	1	..	<b>TRANSMISSION—Complete Assembly—</b> <b>Consisting of—170—Succeeding Items—</b>
1501B2—SA1	1	..	<b>Transmission Case and Shifter Shaft Bushing Assembly—</b> <b>CONSISTING OF—2—SUCCEEDING ITEMS—</b>
1501B2	..	1	Transmission Case
1024B2	..	2	Clutch Shifter Shaft Bushing
			<b>END OF PARTS IN ASSEMBLY NO. 1501B2—SA1</b>
G-37508	1	..	Transmission Case Oil Hole Filler Plug— $\frac{3}{4}$ " Pipe Thd.—Square Head—Iron
G-37506	1	..	Transmission Case Oil Hole Drain Plug— $\frac{1}{2}$ " Pipe Thd.—Square Head—Iron
1021B2	1	..	Clutch Hand Hole Cover
G-10101	2	..	Clutch Hand Hole Cover Cap Screw— $\frac{5}{16}$ "—18 USS Thd. x $\frac{1}{2}$ " Long— $\frac{1}{2}$ " Hex. x $\frac{1}{16}$ " High
1021F6	1	..	Power Take Off Aperture Cover
1519H8	1	..	Power Take Off Aperture Cover Gasket
G-10201	6	..	Power Take Off Aperture Cover Cap Screw— $\frac{3}{8}$ "—16 USS Thd. x $\frac{5}{8}$ " Long— $\frac{1}{8}$ " Hex. x $\frac{3}{8}$ " High
G-36014	6	..	Power Take Off Aperture Cover Cap Screw Lockwasher— $\frac{3}{8}$ " SAE—Special Light
1021F6	1	..	Pump Aperture Cover—(Not Used When Pneumatic Tires Are Specified)
1519H8	1	..	Pump Aperture Cover Gasket
G-10201	6	..	Pump Aperture Cover Cap Screw— $\frac{3}{8}$ "—16 USS Thd. x $\frac{5}{8}$ " Long— $\frac{9}{16}$ " Hex. x $\frac{3}{8}$ " High—(Not Used When Pneumatic Tires Are Specified)
G-36014	6	..	Pump Aperture Cover Cap Screw Lockwasher— $\frac{3}{8}$ "—SAE—Special Light—(Not Used When Pneumatic Tires Are Specified)
1512B2—SA1	1	..	<b>Transmission Counter Shaft With Gears and Spacers Assembly—</b> <b>CONSISTING OF—8—SUCCEEDING ITEMS—</b>
1512B2	..	1	Transmission Countershaft—(With 13 Tooth Gear Integral)
1513H8	..	1	Transmission Countershaft Drive Gear—(33 Teeth)
13042J10	..	8	Transmission Countershaft Drive Gear Rivet
1513J10	..	1	Transmission Countershaft Second Speed Gear—(20 Teeth)
13034C3	..	1	Transmission Countershaft Second and Third Gear Spacer—(Thin)
13034D4	..	2	Transmission Countershaft Second and Third Gear Spacer—(Thick)
1513K11	..	1	Transmission Countershaft Third Speed Gear—(26 Teeth)
13042K11	..	8	Transmission Countershaft Second and Third Speed Gear Rivet
			<b>END OF PARTS IN ASSEMBLY NO. 1512B2—SA1</b>
13000Q43	1	..	Transmission Countershaft Front Bearing Cone—Timken No. 319
1519J10	1	..	Transmission Countershaft Front Bearing Cap Gasket
13023K89	4	..	Transmission Countershaft Front Bearing Cap Cap Screw
G-36014	4	..	Transmission Countershaft Front Bearing Cap Cap Screw Lockwasher— $\frac{3}{8}$ " SAE—Special Light
13134H8	2	..	Transmission Countershaft Front Bearing Cap Cap Screw Lockwire— $\frac{1}{8}$ " x $4\frac{1}{2}$ " Long
1509E5—SA1	1	..	<b>Transmission Counter Shaft Front Bearing Cap and Cup Assembly—</b> <b>CONSISTING OF—2—SUCCEEDING ITEMS—</b>
1509E5	..	1	Transmission Countershaft Bearing Cap—Front

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER



## TRANSMISSION—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
13000R44	..	1	Transmission Countershaft Bearing Cup—Front—Timken Cup No. 313 <u>END OF PARTS IN ASSEMBLY NO. 1509E5—SA1</u>
13000Q43	1	..	Transmission Countershaft Rear Bearing Cone—Timken No. 319
1519J10	1	..	Transmission Countershaft Rear Bearing Cap Gasket
13023K89	4	..	Transmission Countershaft Rear Bearing Cap Cap Screw
G-36014	4	..	Transmission Countershaft Rear Bearing Cap Cap Screw Lockwasher— $\frac{3}{8}$ " SAE— Special Light
13134H8	2	..	Transmission Countershaft Rear Bearing Cap Cap Screw Lockwire— $\frac{1}{16}$ " x $4\frac{1}{2}$ " Long
1509F6—SA1	1	..	<b>Transmission Counter Shaft Rear Bearing Cap and Cup Assembly—</b> CONSISTING OF—5—SUCCEEDING ITEMS—
1509F6	..	1	Transmission Countershaft Bearing Cap—Rear
13000R44	..	1	Transmission Countershaft Bearing Cup—Rear Timken No. 313
1518C3	..	1	Transmission Countershaft Bearing Adjuster
13023H8	..	1	Transmission Countershaft Bearing Adjuster Screw—Special
G-30904	..	1	Transmission Countershaft Bearing Adjuster Screw Check Nut— $\frac{1}{2}$ "—13 USS Thd.— $\frac{7}{8}$ " Hex. x $\frac{1}{8}$ " High <u>END OF PARTS IN ASSEMBLY NO. 1509F6—SA1</u>
1513L12—SA1	1	..	<b>Transmission Reverse Idler Gear and Bushing Assembly—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
1513L12	..	1	Transmission Reverse Idler Gear—(18 and 21 Teeth)
1024E5	..	1	Transmission Reverse Idler Gear Bushing <u>END OF PARTS IN ASSEMBLY NO. 1513L12—SA1</u>
1521B2	1	..	Transmission Reverse Idler Gear Shaft
13023L90	2	..	Transmission Reverse Idler Gear Shaft Cap Screw
G-36014	2	..	Transmission Reverse Idler Gear Shaft Cap Screw Lockwasher— $\frac{3}{8}$ " SAE—Special Light
1513M13	1	..	Transmission Drive Gear—Spline End—(18 Teeth)
13000V48	1	..	Transmission Drive Gear Pocket Bearing Cone—Timken No. 306
1508B2	1	..	Transmission Main Shaft—Square
13038H60	1	..	Transmission Main Shaft Nut—1"—20 USS Thd.— $\frac{7}{8}$ " Hex. x $\frac{1}{8}$ " High—Slotted
1509G7—SA1	1	..	<b>Transmission Main Shaft Front Bearing Cap and Cup Assembly—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
1509G7	..	1	Transmission Main Shaft Bearing Cap—Front
13000T46	..	1	Transmission Main Shaft Bearing Cup—Front—Timken No. 333 <u>END OF PARTS IN ASSEMBLY NO. 1509G7—SA1</u>
13000U47	1	..	Transmission Main Shaft Bearing Cone—Timken No. 344
1519J10	1	..	Transmission Main Shaft Bearing Cap Gasket
13023K89	4	..	Transmission Main Shaft Bearing Cap Cap Screw
G-36014	4	..	Transmission Main Shaft Bearing Cap Cap Screw Lockwasher— $\frac{3}{8}$ " SAE—Special Light
13134H8	2	..	Transmission Main Shaft Bearing Cap Cap Screw Lockwire— $\frac{1}{16}$ " x $4\frac{1}{2}$ " Long
1509H8—SA1	1	..	<b>Transmission Main Shaft Rear Bearing Cap, Cup and Adjuster Assembly—</b> CONSISTING OF—14—SUCCEEDING ITEMS—
1509H8—SA2	1	..	<b>Transmission Main Shaft Rear Bearing Cap and Lock Pin Assembly—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
1509H8	..	1	Transmission Main Shaft Bearing Cap—Rear—(Sold Only as an Assembly)
13020S19	..	1	Transmission Main Shaft Bearing Adjusting Ring Lock Pin <u>END OF PARTS IN ASSEMBLY NO. 1509H8—SA2</u>

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER



## TRANSMISSION—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
13000T46	1	..	Transmission Main Shaft Rear Bearing Cup—Timken No. 333
1510B2	1	..	Transmission Main Shaft Rear Bearing Adjusting Ring
1518D4	1	..	Transmission Main Shaft Rear Bearing Adjuster
1504A1	1	..	Transmission Main Shaft Rear Bearing Adjuster Lock Plate
1022C3	1	..	Transmission Main Shaft Rear Bearing Adjuster Lock Nut
2014B2	1	..	Transmission Main Shaft Rear Bearing Adjuster Lock Nut and Lock Plate Lock
G-25124	1	..	Transmission Main Shaft Rear Bearing Adjuster Lock Nut and Lock Plate Lock Mach. Screw—No. 10—32 Thd. x $\frac{3}{8}$ " Long—Round Head
G-35910	1	..	Transmission Main Shaft Rear Bearing Adjuster Lock Nut and Lock Plate Lock Mach. Screw Lockwasher—For No. 10 Round Head Mach. Screw—SAE Std.
13005P16	1	..	Transmission Main Shaft Rear Oil Retaining Felt
1524B2	1	..	Transmission Main Shaft Rear Oil Retaining Felt Retainer
13134J10	1	..	Transmission Main Shaft Rear Oil Retaining Felt Retainer Wire
END OF PARTS IN ASSEMBLY NO. 1509H8—SA1			
13000S45	1	..	Transmission Main Shaft Rear Bearing Cone—Timken No. 339
1519J10	1	..	Transmission Main Shaft Rear Bearing Cap Gasket
13023K89	3	..	Transmission Main Shaft Rear Bearing Cap Cap Screw—Short
13023B106	1	..	Transmission Main Shaft Rear Bearing Cap Cap Screw—Long
G-36014	4	..	Transmission Main Shaft Rear Bearing Cap Cap Screw Lockwasher— $\frac{3}{8}$ " SAE—Special Light
13134H8	2	..	Transmission Main Shaft Rear Bearing Cap Cap Screw Lockwire— $\frac{1}{8}$ " x $4\frac{1}{2}$ " Long
1515A1—SA1	1	..	Transmission Main Shaft First and Second Speed Sliding Gears and Carrier Assembly—
CONSISTING OF—5—SUCCEEDING ITEMS—			
1515A1	..	1	Transmission Main Shaft First and Second Speed Sliding Gear Carrier
1518N14	..	1	Transmission Main Shaft First Speed Gear—(38 Teeth)
1513P16	..	1	Transmission Main Shaft Second Speed Gear—(31 Teeth)
13034E5	..	2	Transmission Main Shaft First and Second Speed Sliding Gear Spacer
13042L12	..	6	Transmission Main Shaft First and Second Speed Sliding Gear Rivet
END OF PARTS IN ASSEMBLY NO. 1515A1—SA1			
1513Q17	1	..	Transmission Main Shaft Third and Fourth Speed Sliding Gear—(25 Teeth)
1517C3	1	..	Transmission First and Second Speed Shifting Rod
1005F6	1	..	Transmission First and Second Speed Shifting Rod Sleeve— $2\frac{1}{8}$ " Long
1516B2	1	..	Transmission First and Second Speed Shifting Rod Fork
13023R96	1	..	Transmission First and Second Speed Shifting Rod Fork Screw
G-36014	1	..	Transmission First and Second Speed Shifting Rod Fork Screw Lockwasher— $\frac{3}{8}$ " SAE —Special Light
1517D4	1	..	Transmission Third and Fourth Speed Shifting Rod
1005G7	1	..	Transmission Third and Fourth Speed Shifting Rod Sleeve— $1\frac{1}{8}$ " Long
1516C3	1	..	Transmission Third and Fourth Speed Shifting Rod Fork
13023R96	1	..	Transmission Third and Fourth Speed Shifting Rod Fork Screw
G-36014	1	..	Transmission Third and Fourth Speed Shifting Rod Fork Screw Lockwasher— $\frac{3}{8}$ " SAE —Special Light
1517E5	1	..	Transmission Reverse Shifting Rod
1516D4	1	..	Transmission Reverse Shifting Rod Fork
13023R96	2	..	Transmission Reverse Shifting Rod Fork Screw
G-36014	2	..	Transmission Reverse Shifting Rod Fork Screw Lockwasher— $\frac{3}{8}$ " SAE—Special Light

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER



## TRANSMISSION—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
1506A1	3	..	Transmission Shifting Rod Poppet
1505B2	3	..	Transmission Shifting Rod Poppet Plug
1006E5	3	..	Transmission Shifting Rod Poppet Spring
1021G7	1	..	Transmission Shifting Rod Cover
1519K11	1	..	Transmission Shifting Rod Cover Gasket
G-10103	2	..	Transmission Shifting Rod Cover Screw— $\frac{5}{16}$ "—18 USS Thd. x $\frac{3}{4}$ " Long— $\frac{1}{2}$ " Hex. x $\frac{5}{16}$ " High
G-36013	2	..	Transmission Shifting Rod Cover Screw Lockwasher— $\frac{5}{16}$ " SAE—Std.
1021H8	1	..	Transmission Cover—(Aluminum)
1519L12	1	..	Transmission Cover Gasket
13023L90	6	..	Transmission Cover Screw
13049Q69	6	..	Transmission Cover Screw Washer
2001C3—SA1	1	..	<b>Transmission Shifting Lever and Parts Assembly—</b> CONSISTING OF—13—SUCCEEDING ITEMS—
2 001C3—SA2	1	..	<b>Transmission Shifting Lever and Reverse Gear Lock Assembly—</b> CONSISTING OF—4—SUCCEEDING ITEMS—
2001C3	..	1	Transmission Shifting Lever
2014C3	..	1	Transmission Reverse Gear Lock
1511E5	..	1	Transmission Reverse Gear Lock Pin
1006L12	..	1	Transmission Reverse Gear Lock Spring
			<u>END OF PARTS IN ASSEMBLY No. 2001C3—SA2</u>
2013A1—SA1	1	..	<b>Transmission Reverse Gear Trip and Rod Assembly—</b> CONSISTING OF—3—SUCCEEDING ITEMS—
2013A1	..	1	Transmission Reverse Gear Trip
2002A1	..	1	Transmission Reverse Gear Rod
1511F6	..	1	Transmission Reverse Gear Rod and Trip Pin
			<u>END OF PARTS IN ASSEMBLY No. 2013A1—SA1</u>
G-25124	1	..	Transmission Reverse Gear Trip Retainer Machine Screw—No. 10—32 Thd. x $\frac{3}{8}$ " Long —Round Head
13049R70	1	..	Transmission Reverse Gear Trip Retainer Machine Screw Washer
G-36302	1	..	Transmission Reverse Gear Trip Rod Cotter— $\frac{1}{8}$ " x $\frac{1}{2}$ " Long
2005A1	1	..	Transmission Shifting Lever Ball— $1\frac{3}{4}$ " Dia.
			<u>END OF PARTS IN ASSEMBLY No. 2001C3—SA1</u>
2007A1	1	..	Transmission Shifting Lever Rock Shaft
13134K11	1	..	Transmission Shifting Lever Rock Shaft Wire—(Used as Lock)
13005Q17	1	..	Transmission Shifting Lever Friction Felt
1524C3	1	..	Transmission Shifting Lever Friction Felt Retainer
2012B2	1	..	Transmission Shifting Lever Compression Cup
1006M13	1	..	Transmission Shifting Lever Spring
13137A1	1	..	Transmission Shifting Lever Collar
1511G7	1	..	Transmission Shifting Lever Collar Pin
2001D4—SA1	1	..	<b>Transmission Brake Lever and Parts Assembly—</b> CONSISTING OF—17—SUCCEEDING ITEMS—
2001D4—SA2	1	..	<b>Transmission Brake Lever, Pawl and Rod Assembly—</b> CONSISTING OF—7—SUCCEEDING ITEMS—

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER



## TRANSMISSION—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
2001D4	..	1	Transmission Brake Lever
13013Q17	..	1	Transmission Brake Pawl Stud
2001E5	..	1	Transmission Brake Paw Lever—(Bronze)
13023C107	..	2	Transmission Brake Pawl Lever Cap Screw
13038G59	..	2	Transmission Brake Pawl Lever Cap Screw Nut
2002B2	..	1	Transmission Brake Pawl Rod
2003A1	..	1	Transmission Brake Pawl Rod Connection
			END OF PARTS IN ASSEMBLY No. 2001D4—SA2
2004B2—SA1	1	..	Transmission Brake Pawl and Spring Stud Assembly— CONSISTING OF—2—SUCCEEDING ITEMS—
2004B2	..	1	Transmission Brake Pawl
13013R18	..	1	Transmission Brake Pawl Spring Stud
			END OF PARTS IN ASSEMBLY No. 2004B2—SA1
1006N14	1	..	Transmission Brake Pawl Spring
G-36315	1	..	Transmission Brake Pawl Cotter— $\frac{3}{8}$ " x $\frac{3}{4}$ " Long
2010B2	1	..	Transmission Brake Lever Bracket
G-31204	1	..	Transmission Brake Lever Bracket Castle Nut— $\frac{1}{2}$ " Dia.—20 SAE Thd — $\frac{3}{4}$ " Hex. x $\frac{1}{8}$ " High
G-36326	1	..	Transmission Brake Lever Bracket Castle Nut Cotter— $\frac{1}{8}$ " x 1" Long
13049M65	1	..	Transmission Brake Lever Washer
			END OF PARTS IN ASSEMBLY No. 2001D4—SA1
13023L90	2	..	Transmission Brake Lever Bracket Cap Screw
G-36014	2	..	Transmission Brake Lever Bracket Cap Screw Lockwasher— $\frac{3}{8}$ " SAE Special Light
2006B2	1	..	Transmission Brake Quadrant
2006C3	1	..	Transmission Plain Quadrant
13034F6	2	..	Transmission Cover and Brake Quadrant Spacer
13034G7	2	..	Transmission Brake and Plain Quadrant Spacer
G-10214	2	..	Transmission Brake and Plain Quadrant Cap Screw— $\frac{3}{8}$ "—16 USS Thd. x $2\frac{1}{4}$ " Long— $\frac{9}{16}$ " Hex. x $\frac{3}{8}$ " High
G-36014	2	..	Transmission Brake and Plain Quadrant Cap Screw Lockwasher— $\frac{3}{8}$ " SAE—Special Light
1012B2	1	..	Clutch Shifter
13023M91	2	..	Clutch Shifter Cap Screw
G-36015	2	..	Clutch Shifter Cap Screw Lockwasher— $\frac{7}{16}$ " SAE—Special Light
1011C3	1	..	Clutch Shifter Shaft—Short
1011D4	1	..	Clutch Shifter Shaft—Long
G-26585R	1	..	Clutch Shifter Shaft Set Screw— $\frac{7}{16}$ "—14 USS Thd. x $1\frac{1}{2}$ " Long—Oval Pivot Point— Headless
13038Q43	1	..	Clutch Shifter Shaft Set Screw Nut
13049L64	2	..	Clutch Shifter Shaft Key Washer
			END OF PARTS IN ASSEMBLY No. 1500B2—A1
G-10205	12	..	Transmission and Crankcase Cap Screw— $\frac{3}{8}$ "—16 USS Thd. x $1\frac{1}{8}$ " Long— $\frac{9}{16}$ " Hex. x $\frac{3}{8}$ " High
G-35914	12	..	Transmission and Crankcase Cap Screw Lockwasher— $\frac{3}{8}$ " SAE Std.
13012A1	1	..	Transmission Main Shaft and Propellor Shaft Companion Flange Key
G-36332	1	..	Transmission Main Shaft and Propellor Shaft Companion Flange Nut Cotter— $\frac{1}{8}$ " x $1\frac{3}{4}$ " Long

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER



## VACUUM TANK—Stewart-Warner Model 216-A

PART No.	No. per Truck	No. per Assy.	NAME OF PART
7700A1— A1	1	..	<b>VACUUM TANK—Complete Assembly—</b> <b>Consisting of—40—Succeeding Items—</b>
7701A1	1	..	Vacuum Tank Outside Shell—Assembly
G-37500	1	..	Vacuum Tank Outside Shell Pipe Plug—In Bottom of Tank— $\frac{1}{8}$ " Pipe Thd.—Square Head—Iron
7506B2	2	..	Vacuum Tank Band Bracket
G-24097	2	..	Vacuum Tank Band Bracket Machine Screw— $\frac{1}{4}$ "—20 Thd. x $2\frac{1}{2}$ " Long—Oval Fillister Head—Steel
7527C3	2	..	Vacuum Tank Band Bracket Machine Screw Washer—Shake Proof—(Under Head)
G-32109	2	..	Vacuum Tank Band Bracket Machine Screw Nut— $\frac{1}{4}$ "—20 Thd.— $\frac{1}{2}$ " Hex. x $\frac{3}{8}$ " High—Plain
7801B2	1	..	Vacuum Tank Vent Tube
13038G7	1	..	Vacuum Tank Vent Tube Nut
7510B2	1	..	Vacuum Tank Vent Tube Compression Collar
13017A1	1	..	Vacuum Tank Connection Nipple (Vacuum Connection)
7513E5	1	..	Vacuum Tank Cover Gasket
G-23965	8	..	Vacuum Tank Cover Machine Screw—No. 8—32 Thd. x $\frac{1}{8}$ " Long—Oval Fillister Head—Steel
7507F6—SA1	1	..	<b>Vacuum Tank Gas Inlet Bushing and Strainer Assembly—</b> <b>CONSISTING OF—2—SUCCEEDING ITEMS—</b>
7507F6	..	1	Vacuum Tank Gas Inlet Bushing
7519D4	..	1	Vacuum Tank Gas Inlet Bushing Strainer Screen
			<u>END OF PARTS IN ASSEMBLY NO. 7507F6—SA1</u>
7701B2—SA1	1	..	<b>Vacuum Tank Inner Shell and Flapper Valve Assembly—</b> <b>CONSISTING OF—2—SUCCEEDING ITEMS—</b>
7701B2	..	1	Vacuum Tank Inner Shell—Assembly—Sold Separately If Desired
7525B2	..	1	Vacuum Tank Inner Shell Flapper Valve Assembly—Sold Separately If Desired
			<u>END OF PARTS IN ASSEMBLY NO. 7701B2—SA1</u>
7702A1—SA1	1	..	<b>Vacuum Tank Mechanism Assembly—</b> <b>CONSISTING OF—21—SUCCEEDING ITEMS—</b>
7512B2	1	..	Vacuum Tank Float Assembly
7523B2	1	..	Vacuum Tank Tension Spring—At Float Stem
13020B2	1	..	Vacuum Tank Float Lever Pin
7511B2—SA1	1	..	<b>Vacuum Tank Cover and Levers Assembly—</b> <b>CONSISTING OF—17—SUCCEEDING ITEMS—</b>
7511B2—SA2	1	..	<b>Vacuum Tank Cover and Bushing Assembly—</b> <b>CONSISTING OF—3—SUCCEEDING ITEMS—</b>
7511B2	..	1	Vacuum Tank Cover
7507E5	..	1	Vacuum Tank Atmospheric Valve Bushing
7507D4	..	1	Vacuum Tank Valve Bushing
			<u>END OF PARTS IN ASSEMBLY NO. 7511B2—SA2</u>
7516C3—SA1	1	..	<b>Vacuum Tank Levers and Pins Assembly—</b> <b>CONSISTING OF—4—SUCCEEDING ITEMS—</b>
7516C3	..	1	Vacuum Tank Spring Lever

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER



## VACUUM TANK—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
7516D4	..	1	Vacuum Tank Connecting Link Lever
7516E5	..	1	Vacuum Tank Combination Float and Tip Lever
13020C3	..	2	Vacuum Tank Lever Pin
			<u>END OF PARTS IN ASSEMBLY No. 7516C3—SA1</u>
13020D4	1	..	Vacuum Tank Float Lever Pin
7703A1	1	..	Vacuum Tank Valve Stem Sleeve
7510C3	2	..	Vacuum Tank Valve Stem Collar
7516F6	1	..	Vacuum Tank Valve Stem Lever
13020E5	1	..	Vacuum Tank Valve Stem Lever Pin
7703B2	1	..	Vacuum Tank Valve Sleeve
7651B2	1	..	Vacuum Tank Atmospheric Valve Stem
7523C3	2	..	Vacuum Tank Valve Tension Spring
			<u>END OF PARTS IN ASSEMBLY No. 7511B2—SA1</u>
			<u>END OF PARTS IN ASSEMBLY No. 7702A1—SA1</u>
			<u>END OF PARTS IN ASSEMBLY No. 7700A1—A1</u>
G-28901	4	..	Vacuum Tank Band Bracket and Dash Carriage Bolt— $\frac{5}{8}$ "—18 USS Thd. x $1\frac{1}{4}$ " Long
G-32210	4	..	Vacuum Tank Band Bracket and Dash Carriage Bolt Nut—With Bolt— $\frac{5}{8}$ "—18 USS Thd.—Square
G-35913	4	..	Vacuum Tank Band Bracket and Dash Carriage Bolt Nut Lockwasher— $\frac{5}{8}$ " SAE Std.
13049X50	4	..	Vacuum Tank Band Bracket and Dash Carriage Bolt Plain Washer

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER

## WINDSHIELD

PART No.	No. per Truck	No. per Assy.	NAME OF PART
10000A1— A1	1	..	<b>WINDSHIELD AND PARTS—Complete Assembly—</b> CONSISTING OF—61—SUCCEEDING ITEMS—
10000A1— A2	1	..	<b>Windshield Assembly—</b> CONSISTING OF—27—SUCCEEDING ITEMS—
10001A1—SA1	1	..	<b>Windshield Upper Frame and Glass Assembly—</b> CONSISTING OF—15—SUCCEEDING ITEMS—
10001A1—SA2	1	..	<b>Windshield Upper Frame Assembly—</b> CONSISTING OF—9—SUCCEEDING ITEMS—
None	..	1	Windshield Upper Frame Hinge and Fence—Right Hand—Not Sold Separately
None	..	1	Windshield Upper Frame Hinge and Fence—Left Hand—Not Sold Separately
13012C3	..	1	Windshield Upper Frame Hinge and Fence Top Plug—Not Sold Separately
G-26206	..	4	Windshield Upper Frame Hinge and Fence Top Plug Machine Screw—No. 10—24 Thd. x ½" Long—Flat Countersunk Head
10002B2	..	1	Windshield Upper Frame Swing Arm Bracket—Assembly—Right Hand
10002A1	..	1	Windshield Upper Frame Swing Arm Bracket—Assembly—Left Hand
G-37738-A	..	4	Windshield Upper Frame Swing Arm Bracket Rivet—⅛" Dia. x ¾" Long—Round Head—Iron
13040B2	..	2	Windshield Upper Frame Pull to Handle
G-37738-A	..	4	Windshield Upper Frame Pull to Handle Rivet—⅛" Dia. x ¾" Long—Round Head— Iron
			END OF PARTS IN ASSEMBLY NO. 10001A1—SA2
10006A1	1	..	Windshield Upper Frame Glass—10" Wide x 40" Long— $\frac{3}{16}$ " Thick—Selected Plate
13006L12	1	..	Windshield Upper Frame Glass Felt (x-423 Form—63" Long)
13044A1	1	..	Windshield Upper Frame Glass Tape (x-51 Form—62" Long)
10003A1	2	..	Windshield Upper Frame Glass Clip
13023W75	2	..	Windshield Upper Frame Glass Clip Machine Screw
			END OF PARTS IN ASSEMBLY NO. 10001A1—SA1
10001B2—SA1	1	..	<b>Windshield Lower Frame and Glass Assembly—</b> CONSISTING OF—6—SUCCEEDING ITEMS—
10001B2—SA2	..	1	<b>Windshield Lower Frame Assembly—</b>
10006B2	..	1	Windshield Lower Frame Glass—10" Wide x 38" Long— $\frac{3}{16}$ " Thick—Selected Plate
13005M13	..	1	Windshield Lower Frame Glass Felt (x-423 Form—59" Long)
13044B2	..	1	Windshield Lower Frame Glass Tape (x-51 Form—58" Long)
10003B2	..	2	Windshield Lower Frame Glass Clip
13023W75	..	2	Windshield Lower Frame Glass Clip Machine Screw
			END OF PARTS IN ASSEMBLY NO. 10001B2—SA1
10007A1	2	..	Windshield Swing Arm—N. P.
13049C3	2	..	Windshield Swing Arm Washer—N. P.
13023P16	2	..	Windshield Swing Arm Screw—N. P.
10009A1	1	..	Windshield Rainstrip—Rubber
			END OF PARTS IN ASSEMBLY NO. 10000A1—A2
10010B2—SA1	1	..	<b>Windshield Side Member Right Hand and Parts Assembly—</b> CONSISTING OF—15—SUCCEEDING ITEMS—
10010B2	..	1	Windshield Side Member—Right Hand—Aluminum
10008A1	..	1	Windshield Side Member Upper Side Plate

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER



## WINDSHIELD—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
G-35022	..	4	Windshield Side Member Upper Side Plate Drive Screw—No. 2 x $\frac{1}{4}$ " Long—Brass Plated
10002D4	..	1	Windshield Body Bracket—Right Hand
13023V74	..	2	Windshield Body Bracket Machine Screw
13132C3	..	2	Windshield Body Bracket Machine Screw Lockwasher
10001D4—SA1	1	..	<b>Windshield Side Frame and Glass Assembly—Right Hand</b> CONSISTING OF—8—SUCCEEDING ITEMS—
10001D4—SA2	1	..	<b>Windshield Side Frame Assembly—Right Hand</b> CONSISTING OF—3—SUCCEEDING ITEMS—
10011B2	..	1	Windshield Side Frame Front Piece—Right Hand Side
10011A1	..	1	Windshield Side Frame Rear Piece
G-26161	..	2	Windshield Side Frame Rear Piece Machine Screw—No. 8—32 Thd. x $\frac{3}{16}$ " Long—Flat Head—Steel
			<u>END OF PARTS IN ASSEMBLY NO. 10001D4—SA2</u>
10006C3	1	..	Windshield Side Frame Glass— $\frac{7}{32}$ " Thick Plate—Special Shape
13005N14	1	..	Windshield Side Frame Glass Felt
13044C3	1	..	Windshield Side Frame Glass Tape
G-25663	8	..	Windshield Side Frame Assembly and Side Member Machine Screw—No. 8—32 SAE Thd. x $\frac{3}{16}$ " Long—Oval Countersunk—Steel
			<u>END OF PARTS IN ASSEMBLY NO. 10001D4—SA1</u>
			<u>END OF PARTS IN ASSEMBLY NO. 10010B2—SA1</u>
10010A1—SA1	1	..	<b>Windshield Side Member—Left Hand and Parts Assembly—</b> CONSISTING OF—15—SUCCEEDING ITEMS—
10010A1	..	1	Windshield Side Member—Left Hand—Aluminum
10008A1	..	1	Windshield Side Member Upper Side Plate
G-35022	..	4	Windshield Side Member Upper Side Plate Drive Screw—No. 2 x $\frac{1}{4}$ " Long—Brass Plated
10002C3	..	1	Windshield Body Bracket—Left Hand
13023V74	..	2	Windshield Body Bracket Machine Screw
13132C3	..	2	Windshield Body Bracket Machine Screw Lockwasher
10001C3—SA1	1	..	<b>Windshield Side Frame and Glass Assembly—Left Hand—</b> CONSISTING OF—8—SUCCEEDING ITEMS—
10001C3—SA2	1	..	<b>Windshield Side Frame Assembly—Left Hand—</b> CONSISTING OF—3—SUCCEEDING ITEMS—
10011C3	..	1	Windshield Side Frame Front Piece—Left Hand Side
10011A1	..	1	Windshield Side Frame Rear Piece
G-26161	..	2	Windshield Side Frame Rear Piece Machine Screw—No. 8—32 Thd. x $\frac{3}{16}$ " Long—Flat Head—Steel
			<u>END OF PARTS IN ASSEMBLY NO. 10001C3—SA2</u>
10006C3	1	..	Windshield Side Frame Glass— $\frac{7}{32}$ " Thick Plate—Special Shape
13005N14	1	..	Windshield Side Frame Glass Felt
13044C3	1	..	Windshield Side Frame Glass Tape

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER

## WINDSHIELD—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
G-25663	8	..	Windshield Side Frame Assembly and Side Member Machine Screw—No. 8—32 Thd. $\frac{5}{16}$ " Long—Oval Countersunk—Steel <u>END OF PARTS IN ASSEMBLY No. 10001C3—SA1</u> <u>END OF PARTS IN ASSEMBLY No. 10010A1—SA1</u> <u>END OF PARTS IN ASSEMBLY No. 10000A1—A1</u>
10005A1	2	..	Windshield Lower Frame and Side Member Weather Strip— $\frac{1}{8}$ " x 12" Long—Each
10004A1	1	..	Windshield Lower Frame Fence—Screwed to Cowl
13023X76	12	..	Windshield Lower Frame Fence and Cowl Wood Screw
13023Z78	6	..	Windshield Lower Frame and Side Member Machine Screw
13023Y77	8	..	Windshield Upper Frame, Hinge and Fence Assembly Wood Screw
13023A79	4	..	Windshield Side Member and Cowl Cap Screw
G-31100	4	..	Windshield Side Member and Cowl Cap Screw Nut— $\frac{1}{4}$ "—28 SAE Thd.— $\frac{7}{16}$ " Hex. x $\frac{3}{32}$ " High—Plain
13049Y51	4	..	Windshield Side Member and Cowl Cap Screw Washer
13023B80	2	..	Windshield Side Member and Cowl Lag Screw
13056A1	2	..	Windshield Swing Arm Thumb Screw