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100

**Gotfredson**

# SERVICE PARTS LIST

MODEL 30-B



**Gotfredson Corporation Limited**

Walkerville, Ontario

# SERVICE PARTS LIST

## *Gotfredson*

MODEL 30-B

CHANGES on Service Parts and Price lists are necessary, at times, due to improvement of product and ever changing costs. This folder is so designed that it will meet these requirements and also accommodate the numerically arranged price list.

*Issued July, 1926*

***Gotfredson Corporation Limited***  
***Walkerville, Ontario***

## *Guarantee*

**T**HE GOTFREDSON CORPORATION LTD. guarantees each new truck manufactured by the GOTFREDSON CORPORATION LTD. to be free from defects in material and workmanship under normal use and service. This guarantee shall not apply to any truck which has been subject to misuse, neglect or accident; nor shall it apply to any truck which has been repaired or altered outside of its factory, or branches of the GOTFREDSON CORPORATION LTD., so as, in the judgment of the GOTFREDSON CORPORATION LTD. to affect its stability or reliability. This guarantee is in lieu of all other guarantees, expressed or implied, and the GOTFREDSON CORPORATION LTD., does not authorize any representative or person to assume for it any other liability in connection with its trucks.

No guarantee whatever is made in respect to tires, rims, ignition apparatus, lamps, vacuum tanks, signalling devices, generators, batteries or other trade accessories, inasmuch as these are usually warranted separately by their respective manufacturers.

The obligations of the GOTFREDSON CORPORATION LTD. under this guarantee are limited to the furnishing at its factory of any part of said truck which shall, within ninety (90) days after delivery to the original purchaser, and provided the truck has not been run more than three thousand (3,000) miles, be returned to it, transportation charges prepaid, and which examination shall disclose, in its judgment to have been defective. Labor charges incurred in the removal, disassembling, reassembling, or reinstallation of this equipment will not be allowed.

*Gotfredson Corporation Ltd.*

Walkerville, Ontario

## *Important*

When ordering parts for your Gotfredson Truck:

You can save **TIME, MONEY** and procure **GENUINE PARTS** by ordering from your Gotfredson Dealer.

**BE SURE** to give part number and name; also state model and serial number of chassis. (found on caution plate on dash and on left front spring horn).

State how many of each part are wanted. Do not order "one pair" or "one set" as a set of rear wheel bearings may mean bearings for one rear wheel or bearings for both rear wheels.

**CARE SHOULD BE TAKEN** to divide the part numbers exactly as printed on service list, for example: 10001A1—SA1 (should be pronounced ten thousand one A1 dash SA1) and standard parts G-36705-A (should be pronounced G dash thirty six thousand seven hundred five dash A).

**GIVE SHIPPING INSTRUCTIONS** and be sure to write name of city and state (or province), also how to ship,—parcel post, express, freight, or carload. **WRITE** your orders for parts on a separate sheet from your letter.

When similar parts are used on both sides of truck, be sure to specify which are wanted, **RIGHT** or **LEFT**.

Always refer to **RIGHT HAND** or **LEFT HAND** side of truck taken from the location of the driver as he sits behind the steering wheel.

"Front" or "Rear" following a name indicates the position on truck.

When the terms "Inner" and "Outer" appear, "Inner" means the part nearest the center line of the truck.

The terms "Upper" and "Lower" are used to denote that "Lower" is nearest the base line of the truck.

If in doubt concerning the correct part or symbol number, name or description of the part wanted, we advise that you send to us a sketch of the part required, give the principal dimensions, or send us the old part for duplication, transportation prepaid.

It is best to always **CONFIRM** your telegraphic order with a **WRITTEN ORDER**.

**WHEN RETURNING GOODS** to us for any reason whatsoever, charges must be prepaid, or we will refuse to accept them. Be sure to mark the package plainly with your name and address and advise the factory of your action by letter. This will enable us to make proper distribution of parts returned and accord you credit for same.

**WE RESERVE THE RIGHT** to change the design, construction or material, of any detailed part, where we find it desirable, without incurring to ourselves the obligation of installing such changes on trucks already sold or in service.

## Gotfredson Numbering System

The GOTFREDSON numbering system is so arranged that the first numerals of the master part number designates the unit on which the part is used. A complete list of master part numbers, as applied to various units, follows:

- 100 to 999 inclusive—Engine—Fan—Muffler.
- 1000 to 2499 inclusive—Clutch—Transmission—Hand Control—Power Take-off.
- 2500 to 2999 inclusive—Propellor Shaft—Propellor Shaft Amidship Bearing Assembly.
- 3000 to 4999 inclusive—Front Axle—Rear Axle—Radius Rod—Springs (leaf)—Transmission Brake—Propellor Shaft Brake—Brake Operating Parts—Wheels—Rims—Tires—Tubes—Flaps—Hubs—Flanges—Caps, Etc.
- 5000 to 5999 inclusive—Steering Gear—Drag Link or Reach Rod.
- 6000 to 6499 inclusive—Radiator.
- 6500 to 6999 inclusive—Fenders—Hood—Filler Plates—Mud Pans—Radiator Aprons—Battery Boxes—Tool Boxes—All Other Sheet Metal Parts.
- 7000 to 7499 inclusive—Frames.
- 7500 to 7999 inclusive—Carburetor — Choke — Sediment Trap — Vacuum Tank — Fuel Tank—Fuel Lines.
- 8000 to 9999 inclusive—Electrical Parts—Wires—Cables—Lugs — Terminals — Clips—Junction Block—Starting Switch—Starting Motor—Generator — Horn — Magneto — Ammeter — Coil — Distributor — Battery—Instrument Panel—Switches — Head Lamp — Tail Lamp—All Other Lamps—Cigar Lighter—All Other Electrical Parts.
- 10,000 to 10,999 inclusive—Windshield—Bodies.
- 11,000 to 12,999 inclusive—Jack—Tire Pump and Parts—Air Compressor—Governor—Air Cleaner—Oil Gauge—Air Gauge—Gasoline Gauge—Speedometer—Clock—Windshield Wipers—Mirror—Bumpers—Tire Carrier—Miscellaneous Equipment.
- 13,000 Up—Miscellaneous Parts.

All part numbers with the letter "G" as a prefix, are Standard Parts such as Cap Screws, bolts, nuts, lock washers, cotter pins, etc. The letter "G" and the first three numerals (of a Standard Part Number) designate the drawing size and number on which these Standard Parts are shown.

Example—G-36012 is a lock washer  $\frac{1}{4}$ " SAE Special Light, on drawing G-360.

A dash and letter following a Standard Part Number designates the type of head on a rivet or type of point on a set screw, etc.

Example—G-26857-J is a set screw— $\frac{3}{8}$ "—16 USS Thd. x  $\frac{7}{8}$ " Long—Full square head—Cup point. The "J" designates the type of point in this particular case.

When ordering an assembly or a sub-assembly it is not necessary to give all the detail parts that go to make up these assemblies, as the assembly, or sub-assembly number is sufficient.

For Example—If an engine assembly is wanted, refer to engine Complete assembly, check over items listed therein and if it is what you want order as follows:

1 only 100A1—A1 Engine Complete Assembly

The A1 shown in heavy type (following the part number 100A1) designates an assembly.

If a flywheel and ring gear sub-assembly is wanted refer to the engine division, check over items listed under this particular sub-assembly and if it is what you want, order as follows:

1 only—122A1—SA1—Engine Flywheel and Ring Gear Assembly

The SA1 shown in heavy type (following the part No. 122A1) designates a sub-assembly—part of the engine complete assembly.

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## AXLE (FRONT) Wheels, Tires and Rims

PART No.	No. per Truck	No. per Assy.	NAME OF PART
3000A1— A1	1	..	<b>FRONT AXLE—Complete Assembly—Less Hub and Bearing Parts—</b> <b>Consisting of—57—Succeeding Items—</b>
3001A1—SA1	1	..	<b>Front Axle Center and Parts Assembly—</b> <b>CONSISTING OF—5—SUCCEEDING ITEMS—</b>
3001A1	..	1	Front Axle Center
3405B2	..	2	Front Axle Center End Bushing—Upper
3405C3	..	2	Front Axle Center End Bushing—Lower
G-27166-L	..	2	Front Axle Center Set Screw—For Arm Adjustment— $\frac{3}{8}$ "—16 USS Thd. x 3" Long —Flat Point— $\frac{1}{8}$ " Head
13038A27	..	2	Front Axle Center Set Screw Nut <u>END OF PARTS IN ASSEMBLY No. 3001A1—SA1</u>
3002B2—SA1	1	..	<b>Front Axle Steering Knuckle and Single Arm Assembly—Right Hand—</b> <b>CONSISTING OF—8—SUCCEEDING ITEMS—</b>
3002B2	1	..	Front Axle Steering Knuckle—Right Hand
3006B2	1	..	Front Axle Steering Knuckle Spindle Bearing Washer—Special
13038B28	1	..	Front Axle Steering Knuckle Spindle Nut
3007A1	1	..	Front Axle Steering Knuckle Hub Bearing Spacer
3003A1	1	..	Front Axle Steering Arm—Right Hand—Single
G-36609	1	..	Front Axle Steering Arm and Knuckle Key—No. 9 Woodruff
G-31308	1	..	Front Axle Steering Arm and Knuckle Nut— $\frac{3}{4}$ "—16 SAE Thd— $1\frac{1}{8}$ " Hex. x $\frac{3}{16}$ " Thick —Slotted
G-36315	1	..	Front Axle Steering Arm and Knuckle Nut Cotter— $\frac{1}{8}$ " x $1\frac{1}{4}$ " Long <u>END OF PARTS IN ASSEMBLY No. 3002B2—SA1</u>
3002A1—SA1	1	..	<b>Front Axle Steering Knuckle and Double Arm Assembly—Left Hand—</b> <b>CONSISTING OF—12—SUCCEEDING ITEMS—</b>
3002A1	1	..	Front Axle Steering Knuckle—Left Hand
3006B2	1	..	Front Axle Steering Knuckle Spindle Bearing Washer—Special
13038B28	1	..	Front Axle Steering Knuckle Spindle Nut
3007A1	1	..	Front Axle Steering Knuckle Hub Bearing Spacer
G-36609	1	..	Front Axle Steering Arm and Knuckle Key—No. 9 Woodruff
G-31308	1	..	Front Axle Steering Arm and Knuckle Nut— $\frac{3}{4}$ "—16 SAE Thd— $1\frac{1}{8}$ " Hex. x $\frac{3}{16}$ " High —Slotted
G-36315	1	..	Front Axle Steering Arm and Knuckle Nut Cotter— $\frac{1}{8}$ " x $1\frac{1}{4}$ " Long
3004A1—SA1	1	..	<b>Front Axle Steering Arm and Ball Assembly—Left Hand—Double—</b> <b>CONSISTING OF—4—SUCCEEDING ITEMS—</b>
3004A1	..	1	Front Axle Steering Arm—Left Hand—Double
3005A1	..	1	Front Axle Steering Arm Ball— $1\frac{1}{8}$ " Diameter
G-31304	..	1	Front Axle Steering Arm Ball Nut— $\frac{1}{2}$ "—20 SAE Thd— $\frac{3}{4}$ " Hex. x $\frac{1}{8}$ " High—Slotted
G-36308	..	1	Front Axle Steering Arm Ball Nut Cotter— $\frac{3}{16}$ " x $\frac{3}{4}$ " Long <u>END OF PARTS IN ASSEMBLY No. 3004A1—SA1</u>
			<u>END OF PARTS IN ASSEMBLY No. 3002A1—SA1</u>
3008A1	2	..	Front Axle Steering Knuckle Thrust Washer—Upper
3008B2	2	..	Front Axle Steering Knuckle Thrust Washer—Lower
13020M13	2	..	Front Axle Steering Knuckle Thrust Washer Lock Pin



## AXLE (FRONT) Wheels, Tires and Rims—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
3009A1	2	..	Front Axle Steering Knuckle Pin
13010B2	2	..	Front Axle Steering Knuckle Pin Wedge Pin
3010A1	2	..	Front Axle Steering Knuckle Pin Dust Cap
13005E5	2	..	Front Axle Steering Knuckle Pin Felt—At Bottom— $1\frac{1}{8}$ " x $\frac{1}{8}$ " Hard
13049B54	2	..	Front Axle Steering Knuckle Pin Felt Washer—Steel
G-36317	2	..	Front Axle Steering Knuckle Spindle Nut Cotter— $\frac{1}{8}$ " x $1\frac{1}{2}$ " Long
3011A1—SA1	1	..	<b>Front Axle Steering Cross Tube and Ends Assembly—</b> CONSISTING OF—13—SUCCEEDING ITEMS—
3011A1	1	..	Front Axle Steering Cross Tube
3012B2—SA1	1	..	<b>Front Axle Steering Cross Tube End and Parts—Right Hand—</b> CONSISTING OF—5—SUCCEEDING ITEMS—
3012B2	..	1	Front Axle Steering Cross Tube End—Right Hand
3405D4	..	2	Front Axle Steering Cross Tube End Bushing
13023U73	..	1	Front Axle Steering Cross Tube End Clamp Screw
13038C29	..	1	Front Axle Steering Cross Tube End Clamp Screw Nut
G-36064	..	1	Front Axle Steering Cross Tube End Clamp Screw Nut Lockwasher— $\frac{3}{8}$ " SAE—Special Heavy
			END OF PARTS IN ASSEMBLY No. 3012B2—SA1
3012A1—SA1	1	..	<b>Front Axle Steering Cross Tube End and Parts—Left Hand—</b> CONSISTING OF—5—SUCCEEDING ITEMS—
3012A1	..	1	Front Axle Steering Cross Tube End—Left Hand
3405D4	..	2	Front Axle Steering Cross Tube End Bushing
13023U73	..	1	Front Axle Steering Cross Tube End Clamp Screw
13038C29	..	1	Front Axle Steering Cross Tube End Clamp Screw Nut
G-36064	..	1	Front Axle Steering Cross Tube End Clamp Screw Nut Lockwasher— $\frac{3}{8}$ "—SAE—Special Heavy
			END OF PARTS IN ASSEMBLY No. 3012A1—SA1
			END OF PARTS IN ASSEMBLY No. 3011A1—SA1
3013A1	2	..	Front Axle Steering Cross Tube End Pin
13010A1	2	..	Front Axle Steering Cross Tube End Pin Wedge Pin
G-31306	2	..	Front Axle Steering Cross Tube End Pin Nut— $\frac{5}{8}$ "—18 SAE Thd.— $\frac{11}{16}$ " Hex. x $\frac{3}{4}$ " High—Slotted
G-36313	2	..	Front Axle Steering Cross Tube End Pin Nut Cotter— $\frac{1}{8}$ " x 1" Long
13049D56	2	..	Front Axle Steering Cross Tube End Pin Washer—Upper—Steel
13049D56	2	..	Front Axle Steering Cross Tube End Pin Washer—Lower—Steel
			END OF PARTS IN ASSEMBLY No. 3000A1—A1
G-37300	2	..	Front Hub Alemite Fitting— $\frac{1}{8}$ " Pipe Thd.—Straight
G-37302	2	..	Front Axle Steering Knuckle Alemite Fitting— $\frac{1}{8}$ " Pipe Thd.—25° Angle
G-37308	2	..	Front Axle Steering Knuckle Pin Alemite Fitting— $\frac{1}{8}$ " Pipe Thd.—90° Angle
G-37308	2	..	Front Axle Steering Cross Tube End Pin Alemite Fitting— $\frac{1}{8}$ " Pipe Thd.—90° Angle
13006A1	2	..	Front Hub Cork Washer— $2\frac{1}{2}$ " I. D. x $3\frac{3}{8}$ " O. D. x $\frac{3}{8}$ " Thick
13049C55	2	..	Front Hub Cork Washer Retainer—Flat
3407A1	2	..	Front Hub Cork Washer Retainer
13000L12	2	..	Front Hub Bearing Cone—Inner (Timken No. 419)
13000U21	2	..	Front Hub Bearing Cone—Outer (Timken No. 2558)
3303A1	2	..	Front Hub Cap

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER

**AXLE (FRONT) Wheels, Tires and Rims—Continued**

PART No.	No. per Truck	No. per Assy.	NAME OF PART
3304A1	2	..	Front Hub Cap Adapter
3300M13—SA1	2	..	<b>Front Wheel, Hub and Flange Assembly—</b> CONSISTING OF—9—SUCCEEDING ITEMS—
3300M13	2	..	Front Wheel—Van No. 54—32" x 6"—Standard
3301A1—SA1	2	..	<b>Front Hub and Cups Assembly—</b> CONSISTING OF—3—SUCCEEDING ITEMS—
3301A1	..	1	Front Hub—8 Bolt Holes on 6½" Diameter
13000T20	..	1	Front Hub Bearing Cup—Inner—Timken No. 412
13000V22	..	1	Front Hub Bearing Cup—Outer—Timken No. 2520
			<u>END OF PARTS IN ASSEMBLY No. 3301A1—SA1</u>
3302A1	2	..	Front Hub Flange—8 Bolt Holes on 6½" Diameter
G-30075	16	..	Front Hub Bolt—½"—13 USS Thd. x 6" Long—Square Under Head
13038H34	16	..	Front Hub Bolt Nut
G-35916	16	..	Front Hub Bolt Nut Lockwasher—¼ SAE Std.
			<u>END OF PARTS IN ASSEMBLY No. 3300M13—SA1</u>
3305C3	2	..	Front Wheel Tire Casing—32" x 6" Cord—Pneumatic
3306C3	2	..	Front Wheel Tire Inner Tube—32" x 6"—Heavy Tourist
3307C3	2	..	Front Wheel Tire Inner Tube Flap—For 32" x 6" Casing
3308C3—SA1	2	..	<b>Front Wheel Rim Assembly—For 32" x 6" Pneumatic Tire (Type "B" Firestone)</b> CONSISTING OF—4—SUCCEEDING ITEMS—
3308C3	..	1	Front Wheel Rim Base—32" x 6"—(Type "B" Firestone)
3309G7	..	1	Front Wheel Rim Side Ring—32" x 6"—(Type "B" Firestone)
3309H8	..	1	Front Wheel Rim Locking Ring—32" x 6"—(Type "B" Firestone)
3309J10	..	1	Front Wheel Rim Clamp Ring—32" x 6"—(Type "B" Firestone)
			<u>END OF PARTS IN ASSEMBLY No. 3308C3—SA1</u>
3310A1	8	..	Front Wheel Rim Clamp
13016D4	8	..	Front Wheel Rim Bolt
3425B2	8	..	Front Wheel Rim Bolt Nut
3314A1	2	..	Front Wheel Driving Lug

## AXLE (REAR) Wheels, Tires and Rims

PART No.	No. per Truck	No. per Assy.	NAME OF PART
3400C3— A1	1	..	<b>REAR AXLE—Complete Assembly—Less Hubs, Hub Caps, Hub Bolts and Nuts, and Brake Drums—</b>
			<b>Consisting of—122—Succeeding Items—</b>
3401C3—SA1	1	..	<b>Rear Axle Housing and Parts Assembly—</b>
			<b>CONSISTING OF—12—SUCCEEDING ITEMS—</b>
3401C3	..	1	Rear Axle Housing—Not Sold Separately
G-37506	..	1	Rear Axle Housing Drain Plug— $\frac{1}{4}$ " Pipe Thd. Square Head—Iron
13009K11	..	2	Rear Axle Housing and Differential Carrier Dowel Pin
3413B2	..	2	Rear Axle Brake Disc
G-38509D	..	12	Rear Axle Brake Disc Rivet— $\frac{3}{8}$ " x 1" Long—Oval Head—Iron
3409M13	..	2	Rear Axle Brake Anchor Bracket
G-38411D	..	8	Rear Axle Brake Anchor Bracket Rivet— $\frac{5}{16}$ " x $1\frac{1}{4}$ " Long—Oval Head—Iron
G-38511D	..	4	Rear Axle Brake Anchor Bracket Rivet— $\frac{3}{8}$ " x $1\frac{1}{4}$ " Long—Oval Head—Iron
3414D4	..	2	Rear Axle Brake Cam Shaft Bracket Spacer
G-38159D	..	4	Rear Axle Brake Cam Shaft Bracket Spacer— $\frac{1}{4}$ " x $\frac{5}{8}$ " Long—Oval Head—Iron
3416C3	..	2	Rear Axle Hub Oil Baffle Plate
13000G59	..	2	Rear Axle Wheel Bearing Cup—(Inner)—Timken No. 452
			<b>END OF PARTS IN ASSEMBLY No. 3401C3—SA1</b>
3412C3	1	..	Rear Axle Housing Cover
3406G7	1	..	Rear Axle Housing Cover Gasket
G-10200	10	..	Rear Axle Housing Cover Cap Screw— $\frac{3}{8}$ "—16 USS Thd. x $\frac{1}{2}$ " Long— $\frac{1}{8}$ " Hex. x $\frac{3}{8}$ " High
G-35914	10	..	Rear Axle Housing Cover Cap Screw Lockwasher— $\frac{3}{8}$ " SAE Std.
G-37508	1	..	Rear Axle Housing Cover Plug— $\frac{3}{4}$ " Pipe Thd.—Square Head—Iron
3410B2—SA1	2	..	<b>Rear Axle Wheel Bearing Adjusting Cage and Cup Assembly—</b>
			<b>CONSISTING OF—3—SUCCEEDING ITEMS—</b>
3410B2	..	1	Rear Axle Wheel Bearing Adjusting Cage
13000G59	..	1	Rear Axle Wheel Bearing Cup—(Outer)—Timken No. 452
13005Y25	..	1	Rear Axle Wheel Bearing Felt
			<b>END OF PARTS IN ASSEMBLY No. 3410B2—SA1</b>
13000H60	4	..	Rear Axle Wheel Bearing Cone—(Inner and Outer)—Timken No. 462
13015E5	2	..	Rear Axle Wheel Bearing Adjusting Cage Lock
G-10615	2	..	Rear Axle Wheel Bearing Adjusting Cage Clamp Bolt— $\frac{3}{8}$ "—11 USS Thd. x 3" Long— $\frac{7}{8}$ " Hex. x $\frac{5}{8}$ " High
G-30506	2	..	Rear Axle Wheel Bearing Adjusting Cage Clamp Bolt Nut— $\frac{5}{8}$ "—11 USS Thd.— $1\frac{1}{8}$ " Hex. x $\frac{5}{8}$ " High
G-35918	2	..	Rear Axle Wheel Bearing Adjusting Cage Clamp Bolt Nut Lockwasher— $\frac{5}{8}$ "—SAE Std.
3426C3	2	..	Rear Axle Shaft
13049D82	2	..	Rear Axle Shaft Washer
13038E83	2	..	Rear Axle Shaft Nut
G-36353	2	..	Rear Axle Shaft Nut Cotter— $\frac{1}{8}$ " x 2" Long
3418C3—SA1	4	..	<b>Rear Axle Internal Brake Band, Lining and Brackets Assembly—</b>
			<b>CONSISTING OF—9—SUCCEEDING ITEMS—</b>
3418C3	..	1	Rear Axle Internal Brake Band
3419D4	..	1	Rear Axle Internal Brake Band Lining— $\frac{1}{8}$ " x $2\frac{1}{4}$ " x $41\frac{3}{4}$ " Long
13042S19	..	21	Rear Axle Internal Brake Band Lining Rivet
3409B2	..	1	Rear Axle Internal Brake Band End Bracket

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER

## AXLE (REAR) Wheels, Tires and Rims—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
G-38505D	..	3	Rear Axle Internal Brake Band End Bracket Rivet— $\frac{3}{8}$ " Dia. x $\frac{1}{2}$ " Long—Oval Head—Iron
3409N14	..	1	Rear Axle Internal Brake Band Anchor Bracket
G-38159D	..	6	Rear Axle Internal Brake Band Anchor Bracket Rivet— $\frac{1}{4}$ " x $\frac{5}{8}$ " Long—Oval Head—Iron
13009B2	..	1	Rear Axle Internal Brake Band Dowel Pin—In Anchor
3454A1	..	1	Rear Axle Internal Brake Band Spring
			<u>END OF PARTS IN ASSEMBLY No. 3418C3—SA1</u>
3423C3—SA2	1	..	<b>Rear Axle Internal Brake Cam Shaft and Cam Assembly—(Right Hand)—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
3423C3	..	1	Rear Axle Internal Brake Cam Shaft
3421B2	..	1	Rear Axle Internal Brake Cam—Right Hand
			<u>END OF PARTS IN ASSEMBLY No. 3423C3—SA2</u>
3423C3—SA1	1	..	<b>Rear Axle Internal Brake Cam Shaft and Cam Assembly—(Left Hand)—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
3423C3	..	1	Rear Axle Internal Brake Cam Shaft
3421A1	..	1	Rear Axle Internal Brake Cam—Left Hand
			<u>END OF PARTS IN ASSEMBLY No. 3423C3—SA1</u>
3409P16—SA1	2	..	<b>Rear Axle Internal Brake Cam Shaft Bracket and Pin Assembly—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
3409P16	..	1	Rear Axle Internal Brake Cam Shaft Bracket—(Out Side Brake Disc)
3411L12	..	1	Rear Axle Internal Brake Cam Stop Pin
			<u>END OF PARTS IN ASSEMBLY No. 3409P16—SA1</u>
3409Q17	2	..	Rear Axle Internal Brake Cam Tube Outer Bracket—(Bolted to Brake Disc)
13016G33	2	..	Rear Axle Internal Brake Cam Tube and Shaft Bracket Bolt—Special
G-36203	2	..	Rear Axle Internal Brake Cam Tube and Shaft Bracket Bolt Washer— $\frac{7}{16}$ " I. D. x 1" O. D. x $\frac{5}{16}$ " Thick
3454F6	2	..	Rear Axle Internal Brake Cam Tube and Shaft Bracket Bolt Spring
G-30502	4	..	Rear Axle Internal Brake Cam Tube and Shaft Bracket Bolt Nut— $\frac{3}{8}$ "—16 USS Thd.— $\frac{11}{16}$ " Hex. x $\frac{3}{8}$ " High
G-35914	2	..	Rear Axle Internal Brake Cam Tube and Shaft Bracket Bolt Nut Lockwasher— $\frac{3}{8}$ " SAE Std.
3472A1—SA2	1	..	<b>Rear Axle Internal Brake Tube, Cam and Bushing Assembly—(Right Hand)—</b> CONSISTING OF—3—SUCCEEDING ITEMS—
3472A1	..	1	Rear Axle Internal Brake Tube
3421D4	..	1	Rear Axle Internal Brake Tube Cam—Right Hand
3405S19	..	1	Rear Axle Internal Brake Tube Bushing
			<u>END OF PARTS IN ASSEMBLY No. 3472A1—SA2</u>
3472A1—SA1	1	..	<b>Rear Axle Internal Brake Tube, Cam and Bushing Assembly—(Left Hand)—</b> CONSISTING OF—3—SUCCEEDING ITEMS—
3472A1	..	1	Rear Axle Internal Brake Tube
3421C3	..	1	Rear Axle Internal Brake Tube Cam—Left Hand
3405S19	..	1	Rear Axle Internal Brake Tube Bushing
			<u>END OF PARTS IN ASSEMBLY No. 3472A1—SA1</u>

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## AXLE (REAR) Wheels, Tires and Rims—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
3409R18—SA1	2	..	<b>Rear Axle Internal Brake Cam Tube Inner Bracket, Pin and Bushing Assembly</b> CONSISTING OF—3—SUCCEEDING ITEMS—
3409R18	..	1	Rear Axle Internal Brake Cam Tube Inner Bracket—(Bolted at Carrier)
3405S19	..	1	Rear Axle Internal Brake Cam Tube Inner Bracket Bushing
3411M13	..	1	Rear Axle Internal Brake Lever Stop Pin
END OF PARTS IN ASSEMBLY No. 3409R18—SA1			
G-10407	4	..	Rear Axle Internal Brake Cam Tube Inner Bracket Cap Screw— $\frac{1}{2}$ "—13 USS Thd. x $1\frac{1}{2}$ " Long— $\frac{3}{4}$ " Hex. x $\frac{1}{2}$ " High
G-35916	4	..	Rear Axle Internal Brake Cam Tube Inner Bracket Cap Screw Lockwasher— $\frac{1}{2}$ " SAE Std.
3408G7	2	..	Rear Axle Internal Brake Cam Tube Lever—(Less Clevis Pin Hole—For Brake Equalizer Hook up)
3408H8	2	..	Rear Axle Internal Brake Cam Shaft Lever—(Less Clevis Pin Hole—For Brake Equalizer Hook up)
G-10210	4	..	Rear Axle Internal Brake Cam Shaft and Tube Lever Clamp Bolt— $\frac{3}{8}$ "—16 USS Thd. x $1\frac{3}{4}$ " Long— $\frac{9}{16}$ " Hex. x $\frac{3}{8}$ " High
G-30502	4	..	Rear Axle Internal Brake Cam Shaft and Tube Lever Clamp Bolt Nut— $\frac{3}{8}$ "—16 USS Thd.— $\frac{11}{16}$ " Hex. x $\frac{3}{8}$ " High
G-35914	4	..	Rear Axle Internal Brake Cam Shaft and Tube Lever Clamp Bolt Nut Lockwasher— $\frac{3}{8}$ " SAE Std.
3465C3—SA1	1	..	<b>Rear Axle Differential Carrier and Parts Assembly—Ratio 6.28:1—</b> CONSISTING OF—43—SUCCEEDING ITEMS—
3465C3—SA2	1	..	<b>Rear Axle Differential Carrier and Caps Assembly—</b> CONSISTING OF—4—SUCCEEDING ITEMS—
3465C3	..	1	Rear Axle Differential Carrier
3466C3	..	2	Rear Axle Differential Carrier Cap
G-10608	..	4	Rear Axle Differential Carrier Cap Cap Screw— $\frac{5}{8}$ "—11 USS Thd. x $1\frac{3}{4}$ " Long— $\frac{7}{8}$ " Hex. x $\frac{5}{8}$ " High
G-35918	..	4	Rear Axle Differential Carrier Cap Cap Screw Lockwasher— $\frac{5}{8}$ " SAE Std.
END OF PARTS IN ASSEMBLY No. 3465C3—SA2			
3460C3—SA1	1	..	<b>Rear Axle Differential and Ring Gear Assembly—Ratio 6.28:1—</b> CONSISTING OF—9—SUCCEEDING ITEMS—
3460C3—SA2	1	..	<b>Rear Axle Differential Assembly—</b> CONSISTING OF—6—SUCCEEDING ITEMS—
3461E5	..	1	Rear Axle Differential Case—Left Hand—Flanged
3461F6	..	1	Rear Axle Differential Case—Right Hand—Plain
13023P120	..	12	Rear Axle Differential Case Cap Screw
3464A1	..	1	Rear Axle Differential Spider
3463C3	..	4	Rear Axle Differential Pinion
3462C3	..	2	Rear Axle Differential Side Gear
END OF PARTS IN ASSEMBLY No. 3460C3—SA2			
3457C3	1	..	Rear Axle Differential Ring Gear—Ratio 6.28:1
G-38510D	12	..	Rear Axle Differential Ring Gear Rivet— $\frac{3}{8}$ " Dia. x $1\frac{1}{8}$ " Long—Oval Head—Iron
END OF PARTS IN ASSEMBLY No. 3460C3—SA1			
13000J62	2	..	Rear Axle Differential Bearing Cone—Timken No. 397
13000K63	2	..	Rear Axle Differential Bearing Cup—Timken No. 394

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## AXLE (REAR) Wheels, Tires and Rims—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
3424C3	2	..	Rear Axle Differential Bearing Adjusting Ring
3411N14	2	..	Rear Axle Differential Bearing Adjusting Ring Lock Pin
G-36330	2	..	Rear Axle Differential Bearing Adjusting Ring Lock Pin Cotter— $\frac{1}{8}$ " x $1\frac{1}{2}$ " Long
13015B2	1	..	Rear Axle Pinion Shaft Outer Bearing Adjusting Cage Lock
G-10415	1	..	Rear Axle Pinion Shaft Outer Bearing Adjusting Cage Lock Clamp Bolt— $\frac{1}{2}$ "—13 USS Thd. x $2\frac{3}{4}$ " Long— $\frac{3}{4}$ " Hex. x $\frac{1}{2}$ " High
G-30504	1	..	Rear Axle Pinion Shaft Outer Bearing Adjusting Cage Lock Clamp Bolt Nut— $\frac{1}{2}$ "—13 USS Thd.— $\frac{7}{8}$ " Hex. x $\frac{1}{2}$ " High
G-35916	1	..	Rear Axle Pinion Shaft Outer Bearing Adjusting Cage Lock Clamp Bolt Nut Lockwasher— $\frac{1}{2}$ " SAE Std.
3473A1—SA1	1	..	<b>Rear Axle Pinion Shaft Bearing Cage and Parts Assembly—Ratio 6.28:1—</b> CONSISTING OF—17—SUCCEEDING ITEMS—
3473A1	1	..	Rear Axle Pinion Shaft Bearing Cage
3456C3—SA1	1	..	<b>Rear Axle Pinion Shaft and Bushing Assembly—Ratio 6.28:1—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
3456C3	..	1	Rear Axle Pinion Shaft—Ratio 6.28:1
3405T20	..	1	Rear Axle Pinion Shaft Bushing END OF PARTS IN ASSEMBLY NO. 3456C3—SA1
13038H8	1	..	Rear Axle Pinion Shaft Nut—Inner
G-36330	1	..	Rear Axle Pinion Shaft Nut Cotter—Inner— $\frac{1}{8}$ " x $1\frac{1}{2}$ " Long
G-31806	1	..	Rear Axle Pinion Shaft Nut—Outer—(Universal Joint Flange End)—1"—20 SAE Thd.— $1\frac{1}{8}$ " Hex. x $\frac{1}{2}$ " High—Slotted
G-36332	1	..	Rear Axle Pinion Shaft Nut Cotter—Outer— $\frac{1}{8}$ " x $1\frac{3}{4}$ " Long
13001N14	1	..	Rear Axle Pinion Shaft Bearing—Inner—Single Row Ball
13002D4	1	..	Rear Axle Pinion Shaft Bearing—Outer—Double Row Ball
3425A1	2	..	Rear Axle Pinion Shaft Bearing Lock Nut
3006A1	1	..	Rear Axle Pinion Shaft Bearing Lock Nut Locking Washer
3416D4	1	..	Rear Axle Pinion Shaft Bearing Oil Baffle Plate
3410C8	1	..	Rear Axle Pinion Shaft Forward Bearing Adjusting Cage—Outer
3424D4—SA1	1	..	<b>Rear Axle Pinion Shaft Forward Bearing Adjusting Ring and Felt Assembly—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
3424D4	..	1	Rear Axle Pinion Shaft Forward Bearing Adjusting Ring
13005G7	..	1	Rear Axle Pinion Shaft Forward Bearing Adjusting Ring Felt END OF PARTS IN ASSEMBLY NO. 3424D4—SA1 END OF PARTS IN ASSEMBLY NO. 3473A1—SA1
G-10304	6	..	Rear Axle Pinion Shaft Bearing Cage Cap Screws— $\frac{1}{8}$ "—14 USS Thd. x 1" Long— $\frac{5}{8}$ " Hex. x $\frac{1}{8}$ " High—Steel
G-35915	6	..	Rear Axle Pinion Shaft Bearing Cage Cap Screw Lockwasher— $\frac{1}{8}$ " SAE Std. END OF PARTS IN ASSEMBLY NO. 3465C3—SA1
3406H8	1	..	Rear Axle Differential Carrier and Housing Gasket
G-10403	6	..	Rear Axle Differential Carrier and Housing Cap Screw— $\frac{1}{2}$ "—13 USS Thd. x 1" Long— $\frac{3}{4}$ " Hex. x $\frac{1}{2}$ " High
G-35916	6	..	Rear Axle Differential Carrier and Housing Cap Screw Lockwasher— $\frac{1}{2}$ "—SAE Std. END OF PARTS IN ASSEMBLY NO. 3400C3—A1
13012A1	1	..	Rear Axle Pinion Shaft and Universal Flange Key
G-37300	2	..	Rear Axle Wheel Bearing Alemite Fitting—(In Brake Spider)— $\frac{1}{8}$ " Pipe Thd.—Straight

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## AXLE (REAR) Wheels, Tires and Rims—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
G-37308	8	..	Rear Axle Brake Cam Shaft Alemite Fitting— $\frac{1}{8}$ " Pipe Thd.—Straight
3303A1	2	..	Rear Axle Hub Cap
3300L12—SA1	2	..	<b>Rear Wheel, Hub and Brake Drum Assembly—</b> CONSISTING OF—9—SUCCEEDING ITEMS—
3300L12	2	..	Rear Wheel—Van No. 65—32" x 6"—Standard
3301E5—SA1	2	..	<b>Rear Hub, Adapter and Set Screw Assembly—</b> CONSISTING OF—3—SUCCEEDING ITEMS—
3301E5	..	1	Rear Hub—6 Bolt Holes on $7\frac{1}{2}$ " Diameter
3304B2	..	1	Rear Hub Cap Adapter
G-26552K	..	1	Rear Hub Cap Adapter Set Screw— $\frac{3}{8}$ "—16 USS Thd. x $\frac{3}{8}$ " Long—Headless—Oval Point
END OF PARTS IN ASSEMBLY No. 3301E5—SA1			
13016J10	12	..	Rear Hub and Wheel Bolt—Special
G-31106	12	..	Rear Hub and Wheel Bolt Nut— $\frac{5}{8}$ "—18 SAE Thd.— $\frac{1}{8}$ " Hex. x $\frac{3}{4}$ " High
G-35918	12	..	Rear Hub and Wheel Bolt Nut Lockwasher— $\frac{5}{8}$ "—SAE Std.
3428D4	2	..	Rear Axle Brake Drum
END OF PARTS IN ASSEMBLY No. 3300L12—SA1			
3305C3	2	..	Rear Wheel Tire Casing—32" x 6" Cord Pneumatic
3306C3	2	..	Rear Wheel Tire Inner Tube—32" x 6" Heavy Tourist
3307C3	2	..	Rear Wheel Tire Inner Tube Flap—For 32" x 6" Casing
3308C3—SA1	2	..	<b>Rear Wheel Rim Assembly—For 32" x 6" Pneumatic Tire—(Type "B" Firestone)—</b> CONSISTING OF—4—SUCCEEDING ITEMS—
3308C3	..	1	Rear Wheel Rim Base—32" x 6"—(Type "B" Firestone)
3309G7	..	2	Rear Wheel Rim Side Ring—32" x 6"—(Type "B" Firestone)
3309H8	..	1	Rear Wheel Rim Locking Ring—32" x 6"—(Type "B" Firestone)
3309J10	..	1	Rear Wheel Rim Clamp Ring—32" x 6"—(Type "B" Firestone)
END OF PARTS IN ASSEMBLY No. 3308C3—SA1			
3310A1	8	..	Rear Wheel Rim Clamp
13016D4	8	..	Rear Wheel Rim Clamp Bolt
3425B2	8	..	Rear Wheel Rim Clamp Bolt Nut
3314B2	2	..	Rear Wheel Driving Lug

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## BRAKE OPERATING PARTS (For 144" Wheel Base and Brake Equalizer construction only.)

PART No.	No. per Truck	No. per Assy.	NAME OF PART
13032B2	1	..	<b>BRAKE PEDAL—For Foot Brake Only</b>
13033A1— A1	1	..	<b>Brake Pedal Foot Pad and Rod Assembly—</b>
G-14216	1	..	Brake Pedal and Foot Pad Clamp Screw— $\frac{3}{8}$ "—24 SAE Thd. x $1\frac{1}{2}$ " Long— $\frac{9}{16}$ " Hex. x $\frac{9}{32}$ " High—Drilled End
G-31202	1	..	Brake Pedal and Foot Pad Clamp Screw Castle Nut— $\frac{3}{8}$ "—24 SAE Thd.— $\frac{9}{16}$ " Hex. x $\frac{13}{16}$ " High
G-36317	1	..	Brake Pedal and Foot Pad Clamp Screw Castle Nut Cotter— $\frac{3}{16}$ " x 1" Long
4900H8—SA1	1	..	<b>Brake Rod and Parts Assembly—(Foot Pedal to Brake Cross Shaft)</b> CONSISTING OF—5—SUCCEEDING ITEMS—
4900H8	..	1	Brake Rod— $\frac{1}{2}$ " x 75" Long
G-37005	..	1	Brake Rod End Yoke— $\frac{1}{2}$ "—SAE Adjustable
4905A1	..	1	Brake Rod End Yoke— $\frac{1}{2}$ " SAE Adjustable—With Special Nut—(Not Sold Without Nut)
4901A1	..	1	Brake Rod End Yoke Special Nut
G-31104	..	2	Brake Rod Plain Nut— $\frac{1}{2}$ "—20 SAE Thd.— $\frac{3}{4}$ " Hex. x $\frac{7}{16}$ " High END OF PARTS IN ASSEMBLY NO. 4900H8—SA1
4902D4	1	..	Brake Cross Shaft—(Service)—1" x $3\frac{7}{8}$ " Long
3408C3	1	..	Brake Cross Shaft Lever—5" Centers
3408D4	1	..	Brake Cross Shaft Lever—4" Centers
G-11510	2	..	Brake Cross Shaft Lever Clamp Bolt— $\frac{5}{16}$ "—24 SAE Thd. x $1\frac{5}{8}$ " Long— $\frac{1}{2}$ " Hex. x $\frac{11}{16}$ " High
G-31101	2	..	Brake Cross Shaft Lever Clamp Bolt Nut— $\frac{5}{16}$ "—24 SAE Thd.— $\frac{1}{2}$ " Hex. x $\frac{11}{16}$ " High
G-35913	2	..	Brake Cross Shaft Lever Clamp Bolt Nut Lockwasher— $\frac{5}{16}$ " SAE Std.
3409S19	1	..	Brake Cross Shaft Bracket
G-14211	2	..	Brake Cross Shaft Bracket Bolt— $\frac{3}{8}$ "—24 SAE Thd. x $1\frac{3}{16}$ " Long— $\frac{9}{16}$ " Hex. x $\frac{9}{32}$ " High—Drilled End
G-31202	2	..	Brake Cross Shaft Bracket Bolt Castle Nut— $\frac{3}{8}$ "—24 SAE Thd.— $\frac{9}{16}$ " Hex. x $\frac{11}{16}$ " High
G-36317	2	..	Brake Cross Shaft Bracket Bolt Castle Nut Cotter— $\frac{3}{16}$ " x 1" Long
4900K11—SA1	1	..	<b>Brake Rod and Parts Assembly—(Service Brake Cross Shaft to Service Brake Equalizer)—</b> CONSISTING OF—5—SUCCEEDING ITEMS—
4900K11	..	1	Brake Rod— $\frac{1}{2}$ " x $19\frac{1}{4}$ " Long
G-37005	..	1	Brake Rod End Yoke— $\frac{1}{2}$ "—SAE Adjustable
4905A1	..	1	Brake Rod End Yoke— $\frac{1}{2}$ " SAE Adjustable—With Special Nut—(Not Sold Without Nut)
4901A1	..	1	Brake Rod End Yoke Special Nut
G-31104	..	2	Brake Rod Plain Nut— $\frac{1}{2}$ "—20 SAE Thd.— $\frac{3}{4}$ " Hex. x $\frac{7}{16}$ " High END OF PARTS IN ASSEMBLY NO. 4900K11—SA1
4903B2	1	..	Brake Equalizer—(Service Brake)—Short
4900J10—SA1	1	..	<b>Brake Rod and Parts Assembly—(Hand Brake to Cross Shaft)—</b> CONSISTING OF—5—SUCCEEDING ITEMS—
4900J10	..	1	Brake Rod— $\frac{1}{2}$ " x 70" Long
G-37005	..	1	Brake Rod End Yoke— $\frac{1}{2}$ "—SAE Adjustable
4905A1	..	1	Brake Rod End Yoke— $\frac{1}{2}$ "—SAE Adjustable—With Special Nut—(Not Sold Without Nut)
4901A1	..	1	Brake Rod End Yoke Special Nut

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## BRAKE OPERATING PARTS (For 144" Wheel Base and Brake Equalizers construction only.)

PART No.	No. per Truck	No. per Assy.	NAME OF PART
G-31104	..	2	Brake Rod Plain Nut— $\frac{1}{2}$ "—20 SAE Thd.— $\frac{3}{4}$ " Hex. x $\frac{1}{8}$ " High END OF PARTS IN ASSEMBLY No. 4900J10—SA1
4902E5	1	..	Brake Cross Shaft—(Emergency)—1" x $6\frac{7}{8}$ " Long
3408C3	1	..	Brake Cross Shaft Lever—5" Centers
3408D4	1	..	Brake Cross Shaft Lever—4" Centers
G-11510	2	..	Brake Cross Shaft Lever Clamp Bolt— $\frac{5}{8}$ "—24 SAE Thd. x $1\frac{1}{8}$ " Long— $\frac{1}{2}$ " Hex. x $\frac{1}{4}$ " High
G-31101	2	..	Brake Cross Shaft Lever Clamp Bolt Nut— $\frac{5}{8}$ "—24 SAE Thd.— $\frac{1}{2}$ " Hex. x $\frac{1}{4}$ " High
G-35913	2	..	Brake Cross Shaft Lever Clamp Bolt Nut Lockwasher— $\frac{5}{8}$ " SAE Std.
3409S19	2	..	Brake Cross Shaft Bracket
G-14211	4	..	Brake Cross Shaft Bracket Bolt— $\frac{3}{8}$ "—24 SAE Thd. x $1\frac{3}{8}$ " Long— $\frac{9}{16}$ " Hex. x $\frac{9}{32}$ " High—Drilled End
G-31202	4	..	Brake Cross Shaft Bracket Bolt Castle Nut— $\frac{3}{8}$ "—24 SAE Thd.— $\frac{9}{16}$ " Hex. x $\frac{1}{32}$ " High
G-36317	4	..	Brake Cross Shaft Bracket Bolt Castle Nut Cotter— $\frac{3}{32}$ " x 1" Long
4900K11—SA1	1	..	<b>Brake Rod and Parts Assembly—(From Emergency Brake Cross Shaft to Emergency Brake Equalizer)—</b> CONSISTING OF—5—SUCCEEDING ITEMS—
4900K11	..	1	Brake Rod— $\frac{1}{2}$ " x $19\frac{1}{4}$ " Long
G-37005	..	1	Brake Rod End Yoke— $\frac{1}{2}$ "—SAE Adjustable
4905A1	..	1	Brake Rod End Yoke— $\frac{1}{2}$ "—SAE Adjustable—With Special Nut—(Not Sold Without Nut)
4901A1	..	1	Brake Rod End Yoke Special Nut
G-31104	..	2	Brake Rod Plain Nut— $\frac{1}{2}$ "—20 SAE Thd.— $\frac{3}{4}$ " Hex. x $\frac{1}{8}$ " High END OF PARTS IN ASSEMBLY No. 4900K11—SA1
4903C3	1	..	Brake Equalizer—(Emergency)—Long
G-37304	2	..	Brake Cross Shaft Bracket Alemite Fitting— $\frac{1}{8}$ " Pipe Thd.—45° Angle
G-36705	8	..	Brake Rod End Yoke Clevis Pin— $\frac{1}{2}$ "—SAE Std.
G-36325	8	..	Brake Rod End Yoke Clevis Pin Cotter— $\frac{1}{8}$ " x $\frac{7}{8}$ " Long
3454E5	2	..	Brake Lever Pull Back Spring

Note—When Ordering Brake Operating Parts Be Sure to Check Brake Hook Up. If Rod Lengths and Brake Hook Up Do Not Agree With Above List, Kindly Order Brake Rods and Cross Shafts by Dimensions.

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## CARBURETOR—Zenith SV4P (Setting 21-10.5 18 x 5-19-45-44)—For Use With Buda WTU Engine

PART No.	No. per Truck	No. per Assy.	NAME OF PART
7500C3— A1	1	..	<b>CARBURETOR—Complete Assembly—</b> <b>Consisting of—79—Succeeding Items—</b>
7505A1	1	..	Carburetor Bowl
7517A1	1	..	Carburetor Bowl Plug—In Bottom of Bowl—Over Main. Jet Assembly
13049H8	1	..	Carburetor Bowl Plug Washer—Red Fibre
7517B2	1	..	Carburetor Bowl Plug—In Side of Bowl—Over Compensating Jet
13049J10	1	..	Carburetor Bowl Plug Washer—Red Fibre
7520A1	1	..	Carburetor Channel Filler Screw—In Bowl
13049K11	1	..	Carburetor Channel Filler Screw Washer—Red Fibre
7517C3	2	..	Carburetor Channel Hole Plug—In Bowl
7515J10	1	..	Carburetor Compensating Jet—In Side of Bowl
13049K11	1	..	Carburetor Compensating Jet Washer—Red Fibre
7504A1	1	..	Carburetor Union Body
13049L12	1	..	Carburetor Union Washer—Red Fibre
7517D4	1	..	Carburetor Union Body Filter Plug
13049M13	1	..	Carburetor Union Body Filter Plug Washer—Red Fibre
7519A1	1	..	Carburetor Filter Screen Assembly—In Union Body
7526E5	1	..	Carburetor Sec. Venturi—Assembly—Pressed Into Bowl
7515K11	1	..	Carburetor Main Jet—Assembly—In Bowl
13049N14	1	..	Carburetor Main Jet Washer—Red Fibre
7515C3	1	..	Carburetor Cap Jet Assembly—Screwed Into Bowl
13049N14	1	..	Carburetor Cap Jet Washer—Red Fibre
7512A1	1	..	Carburetor Float Assembly
7520C3	1	..	Carburetor Float Axle and Retaining Screw Assembly
13049P16	1	..	Carburetor Float Axle and Retaining Screw Washer—Red Fibre
7511A1	1	..	Carburetor Float Cover
7513A1	1	..	Carburetor Float Cover Gasket
13023Y25	2	..	Carburetor Float Cover Machine Screw
7521A1	1	..	Carburetor Needle Valve Seat
13049J10	1	..	Carburetor Needle Valve Seat Washer—Red Fibre
7525A1—SA1	1	..	<b>Carburetor Needle Valve and Collar Assembly—</b> <b>CONSISTING OF—2—SUCCEEDING ITEMS—</b>
7525A1	..	1	Carburetor Needle Valve
7510A1	..	1	Carburetor Needle Valve Collar
			<u>END OF PARTS IN ASSEMBLY NO. 7525A1—SA1</u>
7503A1—SA1	1	..	<b>Carburetor Barrel and Shaft Bushings Assembly—</b> <b>CONSISTING OF—2—SUCCEEDING ITEMS—</b>
7503A1	..	1	Carburetor Barrel
7507A1	..	2	Carburetor Butterfly Shaft Bushing
			<u>END OF PARTS IN ASSEMBLY NO. 7503A1—SA1</u>
7513B2	1	..	Carburetor Barrel and Bowl Gasket
13023Z26	2	..	Carburetor Barrel and Bowl Machine Screw
G-35912	2	..	Carburetor Barrel and Bowl Machine Screw Lockwasher— $\frac{1}{4}$ " SAE Std.
7520B2	1	..	Carburetor Priming Hole Screw—In Barrel

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER

## CARBURETOR—Zenith SV4P—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
7526F6	1	..	Carburetor Venturi (Choke)
13023A27	1	..	Carburetor Venturi Machine Screw
G-35904	1	..	Carburetor Venturi Machine Screw Lockwasher—For No. 10 Fill. Head Machine Screw
7507B2	1	..	Carburetor Idling Well Bushing—Pressed Into Bowl
7507C3	1	..	Carburetor Idling Well Bushing—Pressed Into Bowl
7519B2	1	..	Carburetor Idling Well Screen
7515L12	1	..	Carburetor Idling Jet Assembly
13049Q17	1	..	Carburetor Idling Jet Washer—Red Fibre
7521B2	1	..	Carburetor Idling Adjusting Seat
13049R18	1	..	Carburetor Idling Adjusting Seat Washer—Red Fibre
7528A1	1	..	Carburetor Idling Adjusting Cap and Needle Assembly
7523A1	1	..	Carburetor Idling Adjusting Needle Spring
7508A1	1	..	Carburetor Butterfly—In Barrel
7520D4	2	..	Carburetor Butterfly and Shaft Set Screw
7522A1—SA1	1	..	<b>Carburetor Butterfly Shaft and Lever Assembly—</b> CONSISTING OF—3—SUCCEEDING ITEMS—
7522A1	..	1	Carburetor Butterfly Shaft
7516A1	..	1	Carburetor Butterfly Shaft Lever Assembly—(With $\frac{1}{4}$ "—28 Thd. Tapped Hole)
13020J10	..	1	Carburetor Butterfly Shaft Lever Taper Pin—Special END OF PARTS IN ASSEMBLY NO. 7522A1—SA1
13005K11	2	..	Carburetor Butterfly Shaft Felt
7518A1	1	..	Carburetor Butterfly Shaft Felt Retainer—Plain
7509B2	1	..	Carburetor Butterfly Shaft Felt Retainer Cap—With Hole for Cotter Pin
G-36304	1	..	Carburetor Butterfly Shaft Felt Retainer Cap Cotter— $\frac{1}{16}$ " x $\frac{3}{4}$ " Long
13023B28	1	..	Carburetor Butterfly Shaft Lever Stop Screw
13023Y25	1	..	Carburetor Butterfly Shaft Lever Stop Screw Clamp Screw
7514A1	1	..	Carburetor Air Intake
7513C3	1	..	Carburetor Air Intake and Bowl Gasket
13023L12	2	..	Carburetor Air Intake and Bowl Cap Screw
G-35903	2	..	Carburetor Air Intake and Bowl Cap Screw Lockwasher—For No. 8 Fillister Head Machine Screw
7502A1	1	..	Carburetor Air Intake Temperature Band or Shutter
7508B2	1	..	Carburetor Air Shutter Butterfly
7522B2	1	..	Carburetor Air Shutter Butterfly Shaft— $2\frac{2}{16}$ " Long
13023C29	1	..	Carburetor Air Shutter Butterfly Shaft Retaining Mach. Screw
7506A1	1	..	Carburetor Air Shutter Bracket
13023D30	1	..	Carburetor Air Shutter Bracket Clamp Screw
13023M13	1	..	Carburetor Air Shutter Bracket Choke Tube Clamp Screw (For $\frac{5}{32}$ " Dia. Tube)
7516B2—SA1	1	..	<b>Carburetor Air Shutter Lever and Swivel Assembly—</b> CONSISTING OF—3—SUCCEEDING ITEMS—
7516B2	..	1	Carburetor Air Shutter Lever
7524A1	..	1	Carburetor Air Shutter Lever Swivel
7527A1	..	1	Carburetor Air Shutter Lever Swivel Washer END OF PARTS IN ASSEMBLY NO. 7516B2—SA1

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## CARBURETOR—Zenith SV4P—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
13023E31	1	..	Carburetor Air Shutter Lever Clamp Screw
13023N14	1	..	Carburetor Air Shutter Lever Swivel Screw
<u>END OF PARTS IN ASSEMBLY No. 7500C3—A1</u>			
7513D4	1	..	Carburetor and Intake Manifold Gasket
13013K11	2	..	Carburetor and Intake Manifold Stud
G-31101	2	..	Carburetor and Intake Manifold Stud Nut— $\frac{1}{8}$ "—24 SAE Thd.— $\frac{1}{2}$ " Hex. x $\frac{1}{4}$ " High
G-35913	2	..	Carburetor and Intake Manifold Stud Nut Lockwasher— $\frac{1}{8}$ " SAE Std.

**CHOKE (For Carburetor)**

PART No.	No. per Truck	No. per Assy.	NAME OF PART
7600A1— A1	1	..	<b>CHOKE Assembly—</b> <b>Consisting of—6—Succeeding Items—</b>
7601A1	..	1	Choke Bracket and Lever Assembly—Sold Only as a Unit
7602A1	..	1	Choke Handle
7801A1	..	1	Choke Spiral Tube
13023V22	..	1	Choke Spiral Tube Clamp Screw
13038K11	..	1	Choke Spiral Tube Clamp Screw Nut
7603A1	..	1	Choke Wire
			<u>END OF PARTS IN ASSEMBLY No. 7600A1—A1</u>
13023A105	2	..	Choke and Dash Wood Screw—No. 6 x 3/4" Long—Oval Head—N. P.

**CLOSED CAB ASSEMBLY—As Required**

PART No.	No. per Truck	No. per Assy.	NAME OF PART
10102C3-A1	1	..	<b>CLOSED CAB—Complete Assembly—</b>
G-28956	6	..	Closed Cab Assembly and Frame Carriage Bolt— $\frac{3}{8}$ " Dia. x $2\frac{1}{2}$ " Long
G-30802	6	..	Closed Cab Assembly and Frame Carriage Bolt Nut— $\frac{3}{8}$ "—16 USS Thd.—Square
G-35914	6	..	Closed Cab Assembly and Frame Carriage Bolt Lockwasher— $\frac{3}{8}$ " SAE Std.
13014H8	1	..	Caution Plate—For Detroit Production Only—As Specified
13014J10	1	..	Caution Plate—For Walkerville Production Only—As Specified
13023U21	4	..	Caution Plate Wood Screw—No. 4 x $\frac{1}{2}$ " Long—Oval Head—Nickel Plated

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**CLUTCH—Borg & Beck Model No. 11QL Only. Used After November 1st, 1925  
(See Succeeding Pages for Borg & Beck Clutch, Model No. 10KP, Used up to  
November 1st, 1925.)**

PART No.	No. per Truck	No. per Assy.	NAME OF PART
1000B2— A1	1	..	<b>CLUTCH—Complete Assembly—</b> Consisting of—28—Succeeding Items—
1021J10—SA1	1	..	<b>Clutch First Cover and Parts Assembly—</b> CONSISTING OF—10—SUCCEEDING ITEMS—
1021J10—SA2	1	..	<b>Clutch First Cover Assembly—</b> CONSISTING OF—3—SUCCEEDING ITEMS—
1021J10	..	1	Clutch First Cover
None	..	1	Clutch Name Plate—(Not Sold Separately)
None	..	2	Clutch Name Plate Drive Screw—(Not Sold Separately)
			<u>END OF PARTS IN ASSEMBLY No. 1021J10—SA2</u>
1005H8—SA1	1	..	<b>Clutch Release Sleeve and Key Assembly—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
1005H8	..	1	Clutch Release Sleeve
G-36623	..	1	Clutch Release Sleeve Key—No. 16 Woodruff
			<u>END OF PARTS IN ASSEMBLY No. 1005H8—SA1</u>
1006P16	1	..	Clutch Thrust Spring—Weight 300 lbs.—(Painted Red Stripe on Side)
1017C3	3	..	Clutch Pressure Lever
1511H8	3	..	Clutch Pressure Lever Pin—Always Order New Pins When Pressure Levers Are Removed —Old Pins Cannot Be Riveted a Second Time
			<u>END OF PARTS IN ASSEMBLY No. 1021J10—SA1</u>
1004C3—SA1	1	..	<b>Clutch Pressure Plate and Release Spring Assembly—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
1004C3	..	1	Clutch Pressure Plate
1006Q17	..	3	Clutch Pressure Plate Release Spring
			<u>END OF PARTS IN ASSEMBLY No. 1004C3—SA1</u>
1004D4—SA1	1	..	<b>Clutch Driven Plate Assembly—</b> CONSISTING OF—5—SUCCEEDING ITEMS—
1004D4	..	1	Clutch Driven Plate
1019B2	..	1	Clutch Driven Plate Hub
13042B2	..	10	Clutch Driven Plate Hub Rivet—Special—Steel
1003B2	..	2	Clutch Driven Plate Facing—10 7/8" Dia.—Asbestos Fabric
13042N14	..	8	Clutch Driven Plate Facing Rivet—Special—Tubular Brass
			<u>END OF PARTS IN ASSEMBLY No. 1004D4—SA1</u>
1007A1—SA1	1	..	<b>Clutch Throw Out Cup and Release Bearing Assembly—</b> CONSISTING OF—4—SUCCEEDING ITEMS—
1007A1	..	1	Clutch Throw Out Cup
G-10110	..	1	Clutch Throw Out Cup Clamp Bolt— $\frac{5}{16}$ "—18 USS Thd. x 1 5/8" Long— $\frac{1}{2}$ " Hex. x $\frac{5}{16}$ " High
G-35913	..	1	Clutch Throw Out Cup Clamp Bolt Lockwasher— $\frac{5}{16}$ " SAE Std.
1008A1	..	1	Clutch Release Bearing—(Graphite)
			<u>END OF PARTS IN ASSEMBLY No. 1007A1—SA1</u>
1524D4	2	..	Clutch Throw Out Cup Retainer

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CLUTCH—Borg & Beck Model No. 11QL—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
1015A1	3	..	Clutch Cover Clamp
1511B2	3	..	Clutch and Flywheel Pin
			<u>END OF PARTS IN ASSEMBLY No. 1000B2—A1</u>
13001B2	1	..	Clutch Pilot Bearing—S. K. F. No. 205S
G-10306	3	..	Clutch Assembly and Flywheel Cap Screw— $\frac{7}{8}$ "—14 USS Thd. x $1\frac{1}{4}$ " Long— $\frac{5}{8}$ " Hex. x $\frac{1}{8}$ " High
G-36065	3	..	Clutch Assembly and Flywheel Cap Screw Lockwasher— $\frac{7}{8}$ " SAE—Special Heavy
13032A1	1	..	Clutch Pedal—On Shifter Shaft—Left Hand Side
13033A1— A1	1	..	<b>Clutch Pedal Foot Pad and Rod Assembly—</b>
G-14216	1	..	Clutch Pedal Foot Pad and Rod Assembly Clamp Screw— $\frac{3}{8}$ "—24 SAE Thd. x 2" Long— $\frac{9}{16}$ " Hex. x $\frac{3}{32}$ " High—Drilled End
G-31202	1	..	Clutch Pedal Foot Pad and Rod Assembly Clamp Screw Castle Nut— $\frac{3}{8}$ "—24 SAE Thd.— $\frac{9}{16}$ " Hex. x $\frac{1}{32}$ " High
G-36317	1	..	Clutch Pedal Foot Pad and Rod Assembly Clamp Screw Castle Nut Cotter— $\frac{3}{32}$ " x 1" Long
G-26863R	1	..	Clutch Pedal Set Screw— $\frac{3}{8}$ "—16 USS Thd. x $2\frac{1}{4}$ " Long—Oval Pivot Point—Full Square Head
G-30502	1	..	Clutch Pedal Set Screw Nut— $\frac{3}{8}$ "—16 USS Thd.— $\frac{1}{16}$ " Hex. x $\frac{3}{8}$ " High
1017B2	1	..	Clutch Throw Out Lever
G-36616	1	..	Clutch Throw Out Lever and Shaft Key—No. 13 Woodruff
G-14224	1	..	Clutch Throw Out Lever Clamp Screw— $\frac{3}{8}$ "—24 SAE Thd. x 2" Long— $\frac{9}{16}$ " Hex. x $\frac{3}{32}$ " High—Drilled End
G-31202	1	..	Clutch Throw Out Lever Clamp Screw Castle Nut— $\frac{3}{8}$ "—24 SAE Thd.— $\frac{9}{16}$ " Hex. x $\frac{1}{32}$ " High
G-36317	1	..	Clutch Throw Out Lever Clamp Screw Castle Nut Cotter— $\frac{3}{32}$ " x 1" Long

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## CONTROL SYSTEM—For Ignition and Carburation

PART No.	No. per Truck	No. per Assy.	NAME OF PART
13050A1	1	..	Accelerator Plunger
G-36402	1	..	Accelerator Plunger Taper Pin—No. 0 x 1¼" Long
13051A1	1	..	Accelerator Plunger Cap
13052A1	1	..	Accelerator Plunger Cap Bracket
G-25112	2	..	Accelerator Plunger Cap Bracket Machine Screw—No. 10—24 Thd. x 1¼" Long—Round Head
G-32107	2	..	Accelerator Plunger Cap Bracket Machine Screw Nut—No. 10—24 Thd.—Hex.
G-36254	2	..	Accelerator Plunger Cap Bracket Machine Screw Washer— $\frac{7}{8}$ " I. D. x $\frac{1}{2}$ " O. D. x $\frac{1}{8}$ " Thick
G-35910	2	..	Accelerator Plunger Cap Bracket Machine Screw Lockwasher—For No. 10 SAE Std. Round Head Screw
13037C3	1	..	Control Rod—Foot Accelerator to Cross Rod Lever— $\frac{1}{4}$ " x 25" Long
G-31100	2	..	Control Rod Jam Nut— $\frac{1}{4}$ "—28 SAE Thd.— $\frac{7}{8}$ " Hex. x $\frac{3}{32}$ " High
13053A1	2	..	Control Rod Ball Joint Assembly
G-31100	2	..	Control Rod Ball Joint Assembly Nut— $\frac{1}{4}$ "—28 SAE Thd.— $\frac{7}{8}$ " Hex. x $\frac{3}{32}$ " High
G-36012	2	..	Control Rod Ball Joint Assembly Nut Lockwasher— $\frac{1}{4}$ " SAE—Special Light
13054C3	1	..	Control Rod Lever—Left Hand—On Control Cross Rod
G-36402	1	..	Control Rod Lever—Left Hand Taper Pin—No. 0 x 1¼" Long
13037E5	1	..	Control Cross Rod— $\frac{3}{8}$ " x 17" Long
13052B2	2	..	Control Cross Rod Bracket
G-11612	2	..	Control Cross Rod Bracket Bolt— $\frac{3}{8}$ "—24 SAE Thd. x 2" Long— $\frac{1}{8}$ " Hex. x $\frac{3}{32}$ " High
G-31102	2	..	Control Cross Rod Bracket Bolt Nut— $\frac{3}{8}$ "—24 SAE Thd.— $\frac{1}{8}$ " Hex. x $\frac{21}{64}$ " High
G-35914	2	..	Control Cross Rod Bracket Bolt Nut Lockwasher— $\frac{3}{8}$ "—SAE Std.
13054B2	1	..	Control Cross Rod Lever
G-24026	1	..	Control Cross Rod Lever Clamp Screw—No. 10—24 Thd. x $\frac{1}{2}$ " Long—Fill. Head—Machine Screw
13037D4	1	..	Control Rod—Cross Shaft to Carburetor— $\frac{1}{4}$ " x 12½" Long
G-31100	2	..	Control Rod Jam Nut— $\frac{1}{4}$ "—28 SAE Thd.— $\frac{7}{8}$ " Hex. x $\frac{3}{32}$ " High
13053A1	2	..	Control Rod Ball Joint Assembly
G-31100	2	..	Control Rod Ball Joint Assembly Nut— $\frac{1}{4}$ "—28 SAE Thd.— $\frac{7}{8}$ " Hex. x $\frac{3}{32}$ " High
G-36012	2	..	Control Rod Ball Joint Assembly Nut Lockwasher— $\frac{1}{4}$ " SAE—Special Light
13046A1	1	..	Control Rod Coil Spring
13037F6—SA1	1	..	<b>Control Rod Assembly—Cross Shaft to Steering Gear—</b> CONSISTING OF—8—SUCCEEDING ITEMS—
13037F6	..	1	Control Rod— $\frac{1}{4}$ " x 24" Long
G-31100	..	2	Control Rod Jam Nut— $\frac{1}{4}$ "—28 SAE Thd.— $\frac{7}{8}$ " Hex. x $\frac{3}{32}$ " High
13053A1	..	2	Control Rod Ball Joint Assembly
G-31100	..	2	Control Rod Ball Joint Assembly Nut— $\frac{1}{4}$ "—28 SAE Thd.— $\frac{7}{8}$ " Hex. x $\frac{3}{32}$ " High
G-36012	..	2	Control Rod Ball Joint Assembly Nut Lockwasher— $\frac{1}{4}$ "—SAE—Special Light
13055A1	..	1	Control Rod Tube
13020H8	..	1	Control Rod Tube Pin
13037H8	..	1	Control Rod Tube End Rod— $\frac{1}{4}$ " x 2½" Long
			END OF PARTS IN ASSEMBLY NO. 13037F6—SA1
13037P16	1	..	Control Rod—Steering Gear to Bell Crank— $\frac{1}{4}$ " x 2½" Long
G-31100	2	..	Control Rod Jam Nut— $\frac{1}{4}$ "—28 SAE Thd.— $\frac{7}{8}$ " Hex. x $\frac{3}{32}$ " High
13053A1	2	..	Control Rod Ball Joint Assembly
G-31100	2	..	Control Rod Ball Joint Assembly Nut— $\frac{1}{4}$ "—28 SAE Thd.— $\frac{7}{8}$ " Hex. x $\frac{3}{32}$ " High

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER

## CONTROL SYSTEM—For Ignition and Carburation—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
G-36012	2	..	Control Rod Ball Joint Assembly Nut Lockwasher— $\frac{1}{4}$ " SAE—Special Light
13037T20	1	..	Control Rod—Bell Crank to Magneto— $\frac{1}{4}$ " x 9" Long
G-31100	2	..	Control Rod Jam Nut— $\frac{1}{4}$ "—28 SAE Thd.— $\frac{1}{8}$ " Hex. x $\frac{3}{8}$ " High
13053A1	2	..	Control Rod Ball Joint Assembly
G-31100	2	..	Control Rod Ball Joint Assembly Nut— $\frac{1}{4}$ "—28 SAE Thd.— $\frac{1}{8}$ " Hex. x $\frac{3}{8}$ " High
G-36012	2	..	Control Rod Ball Joint Assembly Nut Lockwasher— $\frac{1}{4}$ " SAE—Special Light
13140A1	1	..	Control Rod Bell Crank
G-10208	1	..	Control Rod Bell Crank and Bracket Bolt— $\frac{3}{8}$ "—16 USS Thd. x $1\frac{1}{2}$ " Long— $\frac{9}{16}$ " Hex. x $\frac{3}{8}$ " High
G-30502	1	..	Control Rod Bell Crank and Bracket Bolt Nut— $\frac{3}{8}$ "—16 USS Thd.— $\frac{11}{16}$ " Hex. x $\frac{3}{8}$ " High
G-35714	1	..	Control Rod Bell Crank and Bracket Bolt Nut Lockwasher— $\frac{3}{8}$ " SAE Std.
13052D4	1	..	Control Rod Bell Crank Bracket
G-11612	1	..	Control Rod Bell Crank Bracket Bolt— $\frac{3}{8}$ "—24 SAE Thd. x 2" Long— $\frac{9}{16}$ " Hex. x $\frac{3}{8}$ " High
G-31102	1	..	Control Rod Bell Crank Bracket Bolt Nut— $\frac{3}{8}$ "—24 SAE Thd.— $\frac{9}{16}$ " Hex. x $\frac{11}{16}$ " High
G-35914	1	..	Control Rod Bell Crank Bracket Bolt Nut Lockwasher— $\frac{3}{8}$ " SAE Std.

**COWL ASSEMBLY (Wood) As Required**

PART No.	No. per Truck	No. per Assy.	NAME OF PART
10100C3— A1	1	..	<b>WOOD COWL—Complete Assembly—</b>
G-28956	6	..	Wood Cowl Assembly and Frame Carriage Bolt— $\frac{3}{8}$ " Dia. x $2\frac{1}{2}$ " Long
G-30802	6	..	Wood Cowl Assembly and Frame Carriage Bolt Nut— $\frac{3}{8}$ "—16 USS. Thd.—Square
G-35914	6	..	Wood Cowl Assembly and Frame Carriage Bolt Lockwasher— $\frac{3}{8}$ " SAE Std.
18014H8	1	..	Caution Plate—For Detroit Production Only—As Specified
18014J10	1	..	Caution Plate—For Walkerville Production Only—As Specified
18023U21	4	..	Caution Plate Wood Screw—Nickel Plated

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**DASH AND SEAT ASSEMBLY—As Required**

PART No.	No. per Truck	No. per Assy.	NAME OF PART
10101C3—A1	1	..	SEAT AND DASH—Complete Assembly—
G-28956	6	..	Seat and Dash Assembly and Frame Carriage Bolt— $\frac{3}{8}$ " Dia. x $2\frac{1}{2}$ " Long
G-30502	6	..	Seat and Dash Assembly and Frame Carriage Bolt Nut— $\frac{3}{8}$ "—16 USS Thd.— $\frac{11}{16}$ " Hex. x $\frac{3}{8}$ " High
G-35914	6	..	Seat and Dash Assembly and Frame Carriage Bolt Lockwasher— $\frac{3}{8}$ " SAE Std.
13014H8	1	..	Caution Plate—For Detroit Production Only—As Specified
13014J10	1	..	Caution Plate—For Walkerville Production Only—As Specified
13023U21	4	..	Caution Plate Wood Screw—Nickel Plated

**BATTERY AND PARTS—When Hung on Supports Under Seat Only**

13001—A1	1	..	BATTERY—Complete Assembly— Consisting of—18—Successing Items—
13011—BA1	1	..	Battery Movable and Handle Assembly— Consisting of—3—Successing Items—
13011	1	..	Battery Movable
13012	2	..	Battery Movable Handle
13013	4	..	Battery Movable Handle Wood Screws Etc. of Parts in Assembly No. 13011—BA1
13014—BA1	1	..	Battery Positive Plate Group Assembly— Consisting of—3—Successing Items—
13015	4	..	Batter Positive Plate
13016	1	..	Battery Positive Plate Connector Strap Etc. of Parts in Assembly No. 13014—BA1
13017—BA1	1	..	Battery Negative Plate Group Assembly— Consisting of—3—Successing Items—
13018	1	..	Battery Negative Plate
13019	2	..	Battery Negative End Plate
13020	1	..	Battery Negative Plate Connector Strap Etc. of Parts in Assembly No. 13017—BA1
13021	2	..	Battery Cover
13022	6	..	Battery Cover Basting
13023	5	..	Battery Cover Vent Plug
13024	2	..	Battery Top Connectors
13025	18	..	Battery Plate Insulator or Separator Etc. of Parts in Assembly No. 13001—A1

**BATTERY PARTS AND CONNECTIONS—When Hung on Supports Under Seat Only**

13026—BA1	1	..	Battery Box and Support Assembly— Consisting of—3—Successing Items—
13027	1	..	Battery Box
13028	2	..	Battery Box Support
13029	4	..	Battery Box Support Screws— $\frac{1}{2}$ " Dia. x $1\frac{1}{2}$ " Long—Round Head—Low Etc. of Parts in Assembly No. 13026—BA1

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## DRAG LINK or REACH ROD

PART No.	No. per Truck	No. per Assy.	NAME OF PART
5900A1—A1	1	..	<b>DRAG LINK—Complete Assembly—</b> <b>Consisting of—7—Succeeding Items—</b>
5901A1	..	1	Drag Link Shell
5902A1	..	4	Drag Link Bearing
5025B2	..	2	Drag Link Spring
13049S19	..	1	Drag Link Spring Washer
5903A1	..	1	Drag Link Grease Tube
5904A1	..	2	Drag Link Plug—Threaded
5023B2	..	2	Drag Link Plug Lock Ring
			<u>END OF PARTS IN ASSEMBLY No. 5900A1—A1</u>
G-37300	2	..	Drag Link Alemite Fitting— $\frac{1}{8}$ " Pipe Thd.—Straight

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**ELECTRICAL EQUIPMENT****AMMETER**

PART No.	No. per Truck	No. per Assy.	NAME OF PART
8400A1— A1	1	..	AMMETER—Complete Assembly—
11451B2—SA1	1	..	Ammeter Flange and Glass Assembly—This is the Only Part Sold Separately When Ammeter Is in Need of Repair It Must Be Returned to The Manufacturer Where It Will Be Put in Condition at a Nominal Cost
13023F32	3	..	Ammeter and Instrument Panel Machine Screw
13038L12	3	..	Ammeter and Instrument Panel Machine Screw Nut
G-36051	3	..	Ammeter and Instrument Panel Machine Screw Nut Lockwasher—No. 4 SAE Special Heavy

**BATTERY AND PARTS—Willard Type SJRR-4—Hung on Supports Under Seat or Hung on Outside of Frame**

8500A1— A1	1	..	BATTERY—Complete Assembly— Consisting of—16—Succeeding Items—
8501A1—SA1	1	..	Battery Monobloc and Handles Assembly— CONSISTING OF—3—SUCCEEDING ITEMS—
8501A1	..	1	Battery Monobloc
8502A1	..	2	Battery Monobloc Handle
13023T20	..	8	Battery Monobloc Handle Wood Screws END OF PARTS IN ASSEMBLY No. 8501A1—SA1
8154C3—SA1	3	..	Battery Positive Plate Group Assembly— CONSISTING OF—2—SUCCEEDING ITEMS—
8154C3	..	6	Battery Positive Plate
8503A1	..	1	Battery Positive Plate Connector Strap END OF PARTS IN ASSEMBLY No. 8154C3—SA1
8154D4—SA1	3	..	Battery Negative Plate Group Assembly— CONSISTING OF—3—SUCCEEDING ITEMS—
8154D4	..	5	Battery Negative Plate
8154E5	..	2	Battery Negative End Plate
8503B2	..	1	Battery Negative Plate Connector Strap END OF PARTS IN ASSEMBLY No. 8154D4—SA1
8417C3	3	..	Battery Cover
8109G7	6	..	Battery Cover Bushing
8504A1	3	..	Battery Cover Vent Plug
8103C3	2	..	Battery Top Connector
8505A1	36	..	Battery Plate Insulator or Separator END OF PARTS IN ASSEMBLY No. 8500A1—A1

**BATTERY PARTS AND CONNECTIONS—When Hung on Supports Under Seat Only**

6625B2—SA1	1	..	Battery Box and Support Assembly— CONSISTING OF—3—SUCCEEDING ITEMS—
6625B2	..	1	Battery Box
6627A1	..	2	Battery Box Support
G-38160A	..	4	Battery Box Support Rivet— $\frac{1}{4}$ " Dia. x $\frac{3}{4}$ " Long—Round Head—Iron END OF PARTS IN ASSEMBLY No. 6625B2—SA1

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER

## ELECTRICAL EQUIPMENT—Continued

## BATTERY PARTS AND CONNECTIONS—Under Seat—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
8076C3	1	..	Battery Box Support Bracket—Bolted to Frame
G-14211	2	..	Battery Box Support Bracket and Frame Cap Screw— $\frac{3}{8}$ "—24 SAE Thd. x $1\frac{1}{8}$ " Long— $\frac{5}{16}$ " Hex. x $\frac{3}{32}$ " High—Drilled End
G-31202	2	..	Battery Box Support Bracket and Frame Cap Screw Castle Nut— $\frac{3}{8}$ "—24 SAE Thd.— $\frac{5}{16}$ " Hex. x $\frac{1}{2}$ " High
G-36317	2	..	Battery Box Support Bracket and Frame Cap Screw Castle Nut Cotter Pin— $\frac{3}{32}$ " x 1" Long
G-14213	2	..	Battery Box Support and Bracket Cap Screw— $\frac{3}{8}$ "—24 SAE Thd. x $1\frac{5}{8}$ " Long— $\frac{5}{16}$ " Hex. x $\frac{3}{32}$ " High—Drilled End
G-31202	2	..	Battery Box Support and Bracket Cap Screw Castle Nut— $\frac{3}{8}$ "—24 SAE Thd.— $\frac{5}{16}$ " Hex. x $\frac{1}{2}$ " High
G-36317	2	..	Battery Box Support and Bracket Cap Screw Castle Nut Cotter— $\frac{3}{32}$ " x 1" Long
G-14222	2	..	Battery Box Support Clamp Screw— $\frac{3}{8}$ "—24 SAE Thd. x $1\frac{7}{8}$ " Long— $\frac{5}{16}$ " Hex. x $\frac{3}{32}$ " High—Drilled End
G-31202	2	..	Battery Box Support Clamp Screw Castle Nut— $\frac{3}{8}$ "—24 SAE Thd.— $\frac{5}{16}$ " Hex. x $\frac{1}{2}$ " High
G-36317	2	..	Battery Box Support Clamp Screw Castle Nut Cotter— $\frac{3}{32}$ " x 1" Long
8155B2	2	..	Battery Hold Down Clamp
G-30501	2	..	Battery Hold Down Clamp Nut— $\frac{5}{16}$ "—18 USS Thd.— $\frac{1}{2}$ " Hex. x $\frac{5}{16}$ " High—Steel
G-35913	2	..	Battery Hold Down Clamp Nut Lockwasher— $\frac{5}{16}$ "—SAE Std.
13049G7	2	..	Battery Hold Down Clamp Nut Washer
8002F6—SA1	1	..	<b>Battery Cable and Terminals Assembly—Positive—</b> CONSISTING OF—5—SUCCEEDING ITEMS—
8002F6	..	1	Battery Cable—No. O. W. P.—Style No. 267 (29" Long)
8003A1	..	1	Battery Cable Lug— $\frac{5}{16}$ "
8001C3	..	1	Battery Cable Terminal—Battery Positive Post End
13016T20	..	1	Battery Cable Terminal Clamp Bolt—Special
13038T46	..	1	Battery Cable Terminal Clamp Bolt Nut—Special
			END OF PARTS IN ASSEMBLY NO. 8002F6—SA1
8002G7—SA1	1	..	<b>Battery Cable and Terminals Assembly—Negative—</b> CONSISTING OF—5—SUCCEEDING ITEMS—
8002G7	..	1	Battery Cable—No. O. W. P.—Style No. 267 (15" Long)
8003A1	..	1	Battery Cable Lug— $\frac{5}{16}$ "
8001D4	..	1	Battery Cable Terminal—Battery Negative Post End
13016U21	..	1	Battery Cable Terminal Clamp Bolt—Special
13038T46	..	1	Battery Cable Terminal Clamp Bolt Nut—Special
			END OF PARTS IN ASSEMBLY NO. 8002G7—SA1

## BATTERY PARTS AND CONNECTIONS—When Hung on Outside of Frame

6625C3	1	..	Battery Box—With Cover
6628A1	2	..	Battery Box Hanger
G-11503	8	..	Battery Box Hanger Bolt— $\frac{5}{16}$ "—24 SAE Thd. x $\frac{3}{4}$ " Long— $\frac{1}{2}$ " Hex. x $\frac{1}{2}$ " High
G-31101	8	..	Battery Box Hanger Bolt Nut— $\frac{5}{16}$ "—24 SAE Thd.— $\frac{1}{2}$ " Hex. x $\frac{1}{2}$ " High
G-35913	8	..	Battery Box Hanger Bolt Nut Lockwasher— $\frac{5}{16}$ " SAE Std.
13049G7	2	..	Battery Box Hanger Bolt Nut Washer

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER

## ELECTRICAL EQUIPMENT—Continued

## BATTERY PARTS AND CONNECTIONS—Outside of Frame—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
13139A1	1	..	Battery Box Wood Base
G-29504	4	..	Battery Box Wood Base Carriage Bolt— $\frac{5}{16}$ "—18 USS Thd. x $1\frac{1}{2}$ " Long
G-30801	4	..	Battery Box Wood Base Carriage Bolt Nut— $\frac{5}{16}$ "—18 USS Thd.— $\frac{9}{16}$ " Sq. x $\frac{3}{2}$ " High
G-35913	4	..	Battery Box Wood Base Carriage Bolt Nut Lockwasher— $\frac{5}{16}$ " SAE Std.
8155C3	2	..	Battery Hold Down Clamp
G-30502	4	..	Battery Hold Down Clamp Nut— $\frac{3}{8}$ "—16 USS Thd.— $\frac{11}{16}$ " Hex. x $\frac{3}{8}$ " High—Steel
13049G7	2	..	Battery Hold Down Clamp Nut Washer
8002M13—SA1	1	..	<b>Battery Cable and Terminals Assembly—Positive—</b> CONSISTING OF—5—SUCCEEDING ITEMS—
8002M13	..	1	Battery Cable—No. O. W. P.—Style No. 267 (49" Long)
8003A1	..	1	Battery Cable Lug— $\frac{1}{8}$ "
8001C3	..	1	Battery Cable Terminal—Battery Positive Post End
13016T20	..	1	Battery Cable Terminal Clamp Bolt—Special
13038T46	..	1	Battery Cable Terminal Clamp Bolt Nut—Special
			<u>END OF PARTS IN ASSEMBLY No. 8002M13—SA1</u>
8002N14—SA1	1	..	<b>Battery Cable and Terminals Assembly—Negative—</b> CONSISTING OF—5—SUCCEEDING ITEMS—
8002N14	..	1	Battery Cable—No. O. W. P.—Style No. 267 (15 $\frac{3}{4}$ " Long)
8003A1	..	1	Battery Cable Lug— $\frac{1}{8}$ "
8001D4	..	1	Battery Cable Terminal—Battery Negative Post End
13016U21	..	1	Battery Cable Terminal Clamp Bolt—Special
13038T46	..	1	Battery Cable Terminal Clamp Bolt Nut—Special
			<u>END OF PARTS IN ASSEMBLY No. 8002N14—SA1</u>

GENERATOR AND RELAY—Old Type No. 917-D—Superceded by No. 941-F,  
October 1st, 1925 (See Succeeding Pages for Generator No. 941-F)

8150A1— A1	1	..	<b>GENERATOR AND RELAY—Complete Assembly—</b> Consisting of—66—Succeeding Items—
8101B2—SA1	1	..	<b>Generator Frame and Field Assembly—</b> CONSISTING OF—8—SUCCEEDING ITEMS—
8101B2	..	1	Generator Frame—(With Name Plate and Rivets)
8151A1	..	2	Generator Pole Shoe
13023H34	..	2	Generator Pole Shoe Screw
8109B2	..	1	Generator Lead Bushing
8005B2	..	1	Generator Lead Clip
8102D4	..	1	Generator Field Coil—Right Hand
8102C3	..	1	Generator Field Coil—Left Hand
8000H8—SA1	..	1	<b>Generator Relay Lead Assembly—(Wire and —1—Clip)</b> <u>END OF PARTS IN ASSEMBLY No. 8101B2—SA1</u>
8005C3	1	..	Generator Relay Lead Clip—Sold Separately If Desired
8106B2	1	..	Generator Armature Assembly
G-36608	1	..	Generator Armature Shaft and Gear Key—No. 8 Woodruff



## ELECTRICAL EQUIPMENT—Continued

## GENERATOR AND RELAY—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
G-31204	1	..	Generator Armature Shaft and Gear Castle Nut— $\frac{1}{2}$ "—20SAE Thd.— $\frac{3}{4}$ " Hex. x $\frac{9}{16}$ " High
13049V22	1	..	Generator Armature Shaft and Gear Washer
8162A1	1	..	Generator Oil Baffle
8115B2—SA1	1	..	<b>Generator Drive End Bearing and Bushing Assembly—</b> CONSISTING OF—3—SUCCEEDING ITEMS—
8115B2	..	1	Generator Drive End Bearing
8109C3	..	1	Generator Drive End Bearing Bushing
13022E5	..	1	Generator Drive End Bearing and Bushing Dowel <u>END OF PARTS IN ASSEMBLY NO. 8115B2—SA1</u>
13049N40	As Req'd	..	Generator Drive End Bearing Shim Washer
13048C3	1	..	Generator Drive End Bearing Oil Wick
8107B2—SA1	1	..	<b>Generator Commutator Band Assembly—Sold Only As An Assembly</b>
13016G7	2	..	Generator Thru Bolt—Special—Blued
G-35912	2	..	Generator Thru Bolt Lockwasher— $\frac{1}{4}$ "—SAE Std.
13045A1	1	..	Generator Armature Shaft Oiler
8152A1	1	..	Generator Armature Shaft Oiler Well
13048B2—SA1	1	..	<b>Generator Armature Shaft Oil Wick and Spring Assembly—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
13048B2	..	1	Generator Armature Shaft Oil Wick—Not Sold Separately—Sold Only as an Assembly
8112D4	..	1	Generator Armature Shaft Oil Wick Spring—Not Sold Separately—Sold Only as an Assembly <u>END OF PARTS IN ASSEMBLY NO. 13048B2—SA1</u>
8115C3—SA1	1	..	<b>Generator Commutator End Bearing and Brush Complete Assembly—</b> CONSISTING OF—32—SUCCEEDING ITEMS—
8115C3—SA2	1	..	<b>Generator Commutator End Bearing and Bushing Assembly—</b> CONSISTING OF—3—SUCCEEDING ITEMS—
8115C3	..	1	Generator Commutator End Bearing
8109D4	..	1	Generator Commutator End Bearing Bushing
13022C3	..	1	Generator Commutator End Bearing Bushing Dowel <u>END OF PARTS IN ASSEMBLY NO. 8115C3—SA2</u>
8153A1	3	..	Generator Brush
8117B2	3	..	Generator Brush Holder
G-25025	6	..	Generator Brush Machine Screw—No. 6—32 Thd. x $\frac{1}{8}$ " Long—Round Head
G-36008	6	..	Generator Brush Machine Screw Lockwasher—No. 6—SAE Spec. Light—For Button Head Screw
8156K11	6	..	Generator Brush Machine Screw Washer—Special
8112E5	2	..	Generator Brush Spring—Third and Ground Brushes
8112F6	1	..	Generator Brush Spring—Ins. Main Brush
8154A1—SA1	1	..	<b>Generator Third Brush Plate Assembly—</b>
8155A1	1	..	Generator Third Brush Plate Clamp
13023J36	1	..	Generator Third Brush Plate Clamp Machine Screw
G-35910	1	..	Generator Third Brush Plate Clamp Machine Screw Lockwasher—No. 10—SAE Std.— For Round Head Screw

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER

## ELECTRICAL EQUIPMENT—Continued

## GENERATOR AND RELAY—Continued

PART No.	No. per		NAME OF PART
	Truck	Assy.	
8000B2—SA1	1	..	Generator Brush Ground Lead Wire and Clip
8005B2	1	..	Generator Brush Ground Lead Clip
G-23921	3	..	Generator Brush Clip Machine Screw—No. 6—32 Thd. x $\frac{3}{16}$ " Long—Fill. Head
G-36008	3	..	Generator Brush Clip Machine Screw Lockwasher—No. 6—SAE—Special Light—For Round Head Screw
8156A1	1	..	Generator Brush Spring Washer
8157A1	1	..	Generator Brush Spring Washer Pin
G-25022	1	..	Generator Ground Machine Screw—No. 6—32 Thd. x $\frac{1}{4}$ " Long—Round Head
13049W23	1	..	Generator Ground Machine Screw Washer
G-36008	1	..	Generator Ground Machine Screw Lockwasher—No. 6—SAE Special Light—For Round Head Screw
8118B2	1	..	Generator Commutator Dust Cap
G-25023	2	..	Generator Thermostat Resistance Screw—No. 6—32 Thd. x $\frac{1}{16}$ " Long—Round Head Machine Screw
G-36008	2	..	Generator Thermostat Resistance Screw Lockwasher—No. 6—SAE—Special Light—For Round Head Screw
13023G33	2	..	Generator Thermostat Screw
G-36008	2	..	Generator Thermostat Screw Lockwasher—No. 6—SAE Special Light—For Round Head Screw
13022D4	1	..	Generator Commutator End Bearing Dowel
8416B2—SA1	1	..	<b>Generator Thermostat Resistance Assembly—</b>
8158A1—SA1	1	..	<b>Generator Thermostat Assembly—</b> END OF PARTS IN ASSEMBLY NO. 8115C3—SA1
13023K37	2	..	Relay and Generator Screw
G-36009	2	..	Relay and Generator Screw Lockwasher—No. 8—SAE Special Light—For Round Head Screw
8103B2	1	..	Relay Short Circuit Connector
8159A1—SA1	1	..	<b>Relay and Parts Assembly—Sold Only as a Complete Unit—</b> END OF PARTS IN ASSEMBLY NO. 8150A1—A1
			Note—The Next—5—Items Are the Only Ones Sold as Service Parts on This Relay
8417B2	1	..	Relay Cover
13023L38	2	..	Relay Base Terminal Screw
8156B2	1	..	Relay Base Terminal Screw Locking Washer—Special
G-36009	2	..	Relay Base Terminal Screw Lockwasher—No. 8—SAE Special Light—For Round Head Screw
8161A1	1	..	Relay Base
8111F6	1	..	Generator Gear—Assembled on Generator Shaft
G-10305	3	..	Generator and Crankcase Cap Screw— $\frac{1}{8}$ "—14 USS Thd. x $1\frac{1}{8}$ " Long— $\frac{5}{16}$ " Hex. x $\frac{1}{16}$ " High
G-35915	3	..	Generator and Crankcase Cap Screw Lockwasher— $\frac{1}{8}$ " SAE—Std.
G-36259	1	..	Generator and Crankcase Cap Screw Plain Washer—Upper Only— $\frac{13}{16}$ " I. D. x $\frac{11}{16}$ " O. D. x $\frac{1}{16}$ " Thick—Steel
8160D4	1	..	Generator and Crankcase Gasket
G-36317	1	..	Generator Shaft Nut Cotter— $\frac{3}{2}$ " x 1" Long

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER

## ELECTRICAL EQUIPMENT—Continued

## HORN ASSEMBLY—Remy Model K7, Type No. 602—Superceded by New Model K-8-C September 21, 1925 (See Succeeding Pages for Horn Model K-8-C)

PART No.	No. per Truck	No. per Assy.	NAME OF PART
8200A1— A1	1	..	HORN—Complete Assembly— Consisting of—9—Succeeding Items—
8201A1—SA1	..	1	Horn Projector—With Collar, Name Plate and Rivets Assembly—
8202A1—SA1	..	1	Horn Diaphragm and Parts Assembly—
8160B2	..	2	Horn Diaphragm Gasket
8203A1—SA1	..	1	Horn Complete Motor and Shell Assembly—
13023N40	..	3	Horn Projector and Motor Shell Screw—Short
13023P42	..	3	Horn Projector and Motor Shell Screw—Long
13038P16	..	9	Horn Projector and Motor Shell Screw Nut
G-35910	..	9	Horn Projector and Motor Shell Screw Nut Lockwasher—No. 10 SAE Std.—For Round Head Screw
8076B2	..	3	Horn Universal Dash Bracket (K8B Type 203) END OF PARTS IN ASSEMBLY No. 8200A1—A1
The Following—19—Horn Parts Are Sold Separately If Desired—All Are Included in Assemblies No. 8202A1—SA1 and No. 8203A1—SA1 Listed Above			
8153D4	1	..	Horn Brush and Holder—Right Hand
8153C3	1	..	Horn Brush and Holder—Left Hand
8112H8	1	..	Horn Brush Spring—Right Hand
8112G7	1	..	Horn Brush Spring—Left Hand
8204A1	1	..	Horn Rotar
8205A1	1	..	Horn Rotar Screw—Blued
8206A1	2	..	Horn Terminal Stud—Sherardized
13038N14	4	..	Horn Terminal Stud Nut
G-35909	4	..	Horn Terminal Stud Nut Lockwasher—No. 8 SAE Std.
13049X24	2	..	Horn Terminal Stud Nut Washer
8109E5	2	..	Horn Terminal Stud Bushing—Outer—Fibre
8109F6	2	..	Horn Terminal Stud Bushing—Inner—Fibre
8207A1	2	..	Horn Terminal Stud Insulator Strip—Fibre
13049B2	2	..	Horn Terminal Stud Washer—Brass—Special Square Hole
13038X50	1	..	Horn Tone Adjusting Lock Nut—Zinc Plated
13023M39	2	..	Horn Shell and Motor Assembly Screw
13038P16	2	..	Horn Shell and Motor Assembly Screw Nut
13132C3	2	..	Horn Shell and Motor Assembly Screw Nut Lockwasher
8005D4	2	..	Horn Ground Clip END OF HORN PARTS
G-25112	3	..	Horn Bracket and Dash Machine Screw—No. 10—24 Thd. x 1 ¼" Long—Round Head—Steel
G-32107	3	..	Horn Bracket and Dash Machine Screw Nut—No. 10—24 Thd.—⅜" Hex. x ⅝" High—Steel
G-35910	3	..	Horn Bracket and Dash Machine Screw Nut Lockwasher—No. 10 SAE Std.—For Round Head Screw
13049Y25	3	..	Horn Bracket and Dash Machine Screw Washer

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER

**ELECTRICAL EQUIPMENT—Continued****HORN ASSEMBLY—Continued**

PART No.	No. per Truck	No. per Assy.	NAME OF PART
8002P16—SA1	1	..	<b>Horn to Junction Block Cable Assembly—</b> CONSISTING OF—3—SUCCEEDING ITEMS—
8002P16	..	1	Horn to Junction Block Cable—No. 12 I-C Armored—13 1/4" Long
8208A1	..	2	Horn to Junction Block Cable Rubber Sleeve
8001B2	..	2	Horn to Junction Block Cable Terminal—No. 6 Sherman
<u>END OF PARTS IN ASSEMBLY No. 8002P16—SA1</u>			

**INSTRUMENT PANEL—(For Magneto Ignition Only)**

8550B2— A1	1	..	<b>INSTRUMENT PANEL—Complete Assembly—</b> Consisting of—62—Succeeding Items—
8550A1—SA1	1	..	<b>Instrument Panel and Fuse Block Assembly—(Sold Only as an Assembly)—</b> CONSISTING OF—10—SUCCEEDING ITEMS—
8550A1—SA2	1	..	<b>Instrument Panel and Switch Case Assembly—</b> CONSISTING OF—3—SUCCEEDING ITEMS—
8550A1	..	1	Instrument Panel
8551A1	..	1	Instrument Panel Switch Case
13042C3	..	4	Instrument Panel and Switch Case Rivet
<u>END OF PARTS IN ASSEMBLY No. 8550A1—SA2</u>			
8552A1—SA1	1	..	<b>Instrument Panel Fuse Block Assembly—</b> CONSISTING OF—4—SUCCEEDING ITEMS—
None	..	1	Instrument Panel Fuse Block—Not Sold Separately
None	..	2	Instrument Panel Fuse Clip—Not Sold Separately
None	..	2	Instrument Panel Fuse Connector—Not Sold Separately
None	..	2	Instrument Panel Fuse Connector Block and Clip Rivet—Tubular—Not Sold Separately
<u>END OF PARTS IN ASSEMBLY No. 8552A1—SA1</u>			
13042D4	4	..	Instrument Panel and Fuse Block Assembly Rivet
<u>END OF PARTS IN ASSEMBLY No. 8550A1—SA1</u>			
8553A1—SA1	1	..	<b>Instrument Panel Fuse Door Assembly—</b> CONSISTING OF—3—SUCCEEDING ITEMS—
None	..	1	Instrument Panel Fuse Door—Not Sold Separately
None	..	1	Instrument Panel Fuse Door Knob—Not Sold Separately
None	..	1	Instrument Panel Fuse Door Clip—Not Sold Separately
<u>END OF PARTS IN ASSEMBLY No. 8553A1—SA1</u>			
8554A1	1	..	Instrument Panel Fuse—20A—25V
8114C3—SA1	1	..	<b>Instrument Panel Terminal Head and Parts Assembly—</b> CONSISTING OF—25—SUCCEEDING ITEMS—
8114C3—SA2	1	..	<b>Instrument Panel Terminal Head and Bushings Assembly—</b> CONSISTING OF—6—SUCCEEDING ITEMS—
None	..	1	Instrument Panel Terminal Head—Not Sold Separately
None	..	1	Instrument Panel Terminal Head Bushing—Not Sold Separately
None	..	1	Instrument Panel Terminal Head Bushing—Not Sold Separately
None	..	2	Instrument Panel Terminal Head Bushing—Not Sold Separately

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER

## ELECTRICAL EQUIPMENT—Continued

## INSTRUMENT PANEL—(For Magneto Ignition Only)—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
None	..	1	Instrument Panel Terminal Head Bushing—Not Sold Separately
13020K11	..	1	Instrument Panel Terminal Head Pin
<u>END OF PARTS IN ASSEMBLY NO. 8114C3—SA2</u>			
8112V22	2	..	Instrument Panel Terminal Head Reinforcing Spring
8112W23	1	..	Instrument Panel Terminal Head Contact Spring
13023S45	1	..	Instrument Panel Terminal Head Contact and Reinforcing Spring Machine Screw— No. 6—32 Thd x $\frac{3}{8}$ " Long—Round Head—Zinc Plated
G-36008	1	..	Instrument Panel Terminal Head Contact and Reinforcing Spring Machine Screw Lockwasher—For No. 6 Round Head Machine Screw—SAE—Special Light
8443B2	1	..	Instrument Panel Terminal Head Contact Segment
13023S45	1	..	Instrument Panel Terminal Head Contact Segment Machine Screw—No. 6—32 Thd. x $\frac{3}{8}$ " Long—Round Head—Zinc Plated
G-36008	1	..	Instrument Panel Terminal Head Contact Segment Machine Screw Lockwasher—For No. 6 Round Head Machine Screw—SAE—Special Light
8103E5	1	..	Instrument Panel Terminal Head Ground Connector
13023S45	1	..	Instrument Panel Terminal Head Ground Connector Machine Screw—No. 6—32 Thd. x $\frac{3}{8}$ " Long—Round Head—Zinc Plated
G-36008	1	..	Instrument Panel Terminal Head Ground Connector Machine Screw Lockwasher—For No. 6 Round Head Machine Screw—SAE—Special Light
8560A1	1	..	Instrument Panel Terminal Head Resister Coil
13023L38	2	..	Instrument Panel Terminal Head Resister Coil Machine Screw—No. 8—32 Thd. x $\frac{5}{8}$ " Long—Round Head—Zinc Plated
G-36009	2	..	Instrument Panel Terminal Head Resister Coil Machine Screw Lockwasher—For No. 8 Round Head Machine Screw—SAE—Special Light
13023L38	1	..	Instrument Panel Terminal Head Bushing Machine Screw—No. 8—32 Thd. x $\frac{5}{8}$ " Long —Round Head—Zinc Plated
G-36009	1	..	Instrument Panel Terminal Head Bushing Machine Screw Lockwasher—For No. 8 Round Head Machine Screw—SAE—Special Light
13023U47	2	..	Instrument Panel Terminal Head and Switch Case Machine Screw—No. 4—36 Thd. x $\frac{3}{4}$ " Long—Round Head—Zinc Plated
G-36007	2	..	Instrument Panel Terminal Head and Switch Case Machine Screw Lockwasher—For No. 4 Round Head Machine Screw
13038R18	2	..	Instrument Panel Terminal Head and Switch Case Machine Screw Nut—No. 4—36 Thd. —Square—Sherardized
<u>END OF PARTS IN ASSEMBLY NO. 8114C3—SA1</u>			
8555A1—SA1	1	..	<b>Instrument Panel Contact Disc and Spider Assembly—</b> CONSISTING OF—3—SUCCEEDING ITEMS—
None	..	1	Instrument Panel Contact Disc—Not Sold Separately
None	..	2	Instrument Panel Contact Disc Spider—Not Sold Separately
None	..	2	Instrument Panel Contact Disc Spider Pin
<u>END OF PARTS IN ASSEMBLY NO. 8555A1—SA1</u>			
G-26123	2	..	Instrument Panel Contact Disc and Switch Case Machine Screw—No. 6—32 Thd. x $\frac{5}{8}$ " Long—Flat Countersunk Head—Steel
8502B2	1	..	Instrument Panel Switch Handle
8556A1	1	..	Instrument Panel Switch Pusher

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER

## ELECTRICAL EQUIPMENT—Continued

## INSTRUMENT PANEL—(For Magneto Ignition Only)—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
8557A1	1	..	Instrument Panel Switch Thrust Cup
8558A1	1	..	Instrument Panel Switch Key
8559A1	1	..	Instrument Panel Switch Key Guide
8000J10—SA1	1	..	Instrument Panel Wire and Eyelet—From Terminal Head to Dash Lamp— 9" Long
8000K11—SA1	1	..	Instrument Panel Wire and Eyelet—From Fuse Block to Ammeter—7½" Long
8000L12	1	..	Instrument Panel Wire—From Fuse Block to Terminal Head—9½" Long
8690A1—SA1	1	..	Instrument Panel Dash Lamp Assembly— CONSISTING OF—6—SUCCEEDING ITEMS—
8651D4	..	1	Instrument Panel Dash Lamp Body
13038W49	..	1	Instrument Panel Dash Lamp Body Nut—Special
13132B2	..	1	Instrument Panel Dash Lamp Body Nut Lockwasher
8691A1	..	1	Instrument Panel Dash Lamp Body Contact Unit
8692A1	..	1	Instrument Panel Dash Lamp Body Contact Unit Lever
8693A1	..	1	Instrument Panel Dash Lamp Hood
			END OF PARTS IN ASSEMBLY NO. 8690A1—SA1
			END OF PARTS IN ASSEMBLY NO. 8550B2—A1
8655B2	1	..	Instrument Panel Dash Lamp Bulb—6-8 Volt—2-C. P.—Single Contact
13023V48	4	..	Instrument Panel and Dash Wood Screw
8004C3— A1	1	..	Instrument Board Electric Wiring Harness Assembly

## JUNCTION BLOCK

8050A1— A1	1	..	JUNCTION BLOCK—Assembled Complete— The Only Parts Serviced on This Are Listed Below—(2—Items Only)
13023X50	8	..	Junction Block Machine Screw
13049E31	8	..	Junction Block Machine Screw Washer
			END OF JUNCTION BLOCK PARTS
G-32904	2	..	Junction Block Assembly and Wood Dash Wood Screw—No. 10—¾" Long—Round Head

## LAMP—Head

8650B2— A1	1	..	HEAD LAMP—Complete Assembly—Right Hand— Consisting of—18—Succeeding Items
8651B2	..	1	Headlamp Body and Bracket—(Less Connector Socket)
8103D4	..	1	Headlamp Body Connector
8156H8	..	1	Headlamp Body Connector Washer—Special
13038B54	..	1	Headlamp Body Connector Nut—Special
8652A1	..	1	Headlamp Body Connector Plug
8118C3	..	1	Headlamp Body Connector Cap
8653A1	..	1	Headlamp Reflector
8654A1	..	1	Headlamp Reflector Electric Socket
8156J10	..	1	Headlamp Reflector Electric Socket Lockwasher—Special

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER

## ELECTRICAL EQUIPMENT—Continued

## LAMP—Head—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
13038B54	..	1	Headlamp Reflector Electric Socket Nut—Special
8116B2	..	1	Headlamp Reflector Retaining Ring
8000G7	..	1	Headlamp Connecting Wire—Between Socket and Connector—No. 16 SAE Wire—4" Long
8655A1	..	1	Headlamp Bulb—21 C. P.—6-8 Volt—Single Contact
8656A1	..	1	Headlamp Lens—6 $\frac{1}{8}$ " Dia. Monogram
8116C3	..	1	Headlamp Lens Retaining Ring
8553B2	..	1	Headlamp Door
8116D4	..	1	Headlamp Door and Body Coupling Ring
13023W23	..	1	Headlamp Door and Body Coupling Ring Machine Screw
<u>END OF PARTS IN ASSEMBLY No. 8650B2—A1</u>			
8650A1— A1	1	..	<b>Headlamp Complete Assembly—Left Hand—</b> CONSISTING OF—18—SUCCEEDING ITEMS—
8651A1	..	1	Headlamp Body and Bracket—(Less Connector Socket)
8103D4	..	1	Headlamp Body Connector
8156H8	..	1	Headlamp Body Connector Washer—Special
13038B54	..	1	Headlamp Body Connector Nut—Special
8652A1	..	1	Headlamp Body Connector Plug
8118C3	..	1	Headlamp Body Connector Cap
8653A1	..	1	Headlamp Reflector
8654A1	..	1	Headlamp Reflector Electric Socket
8156J10	..	1	Headlamp Reflector Electric Socket Lockwasher—Special
13038B54	..	1	Headlamp Reflector Electric Socket Nut—Special
8116B2	..	1	Headlamp Reflector Retaining Ring
8000G7	..	1	Headlamp Connecting Wire—Between Socket and Connector—No. 16 SAE Wire—4" Long
8655A1	..	1	Headlamp Bulb—21 C. P.—6-8 Volt—Single Contact
8656A1	..	1	Headlamp Lens—6 $\frac{1}{8}$ " Dia. Monogram
8116C3	..	1	Headlamp Lens Retaining Ring
8553B2	..	1	Headlamp Door
8116D4	..	1	Headlamp Door and Body Coupling Ring
13023W23	..	1	Headlamp Door and Body Coupling Ring Machine Screw
<u>END OF PARTS IN ASSEMBLY No. 8650A1—A1</u>			
13023X24	4	..	Headlamp and Radiator Cap Screw
13049T20	4	..	Headlamp and Radiator Cap Screw Washer
13132A1	4	..	Headlamp and Radiator Cap Screw Lockwasher
G-36304	2	..	Headlamp Cable Cotter—In Cap Screw on Engine— $\frac{1}{8}$ " x $\frac{3}{4}$ " Long

## LAMP—Tail

8675A1— A1	1	..	<b>TAIL LAMP—Complete Assembly—</b> Consisting of—7—Succeeding Items—
8651C3	..	1	Tail Lamp Body—With 2 Screws Assembled—Sold Only as a Unit
G-32107	..	2	Tail Lamp Body Screw Nut—No. 10—24 Thd. Hex. Nut for Machine Screw
8676A1	..	1	Tail Lamp Body Celluloid Window—1 $\frac{1}{8}$ " x 2 $\frac{3}{8}$ " x $\frac{1}{32}$ " Thick

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## ELECTRICAL EQUIPMENT—Continued

## LAMP—Tail—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
8656B2	..	1	Tail Lamp 3" Ruby Semaphore (Jefferson 900) Lens
8116E5	..	1	Tail Lamp 3" Ruby Semaphore Wire Retaining Ring
8655B2	..	1	Tail Lamp Bulb—6-8 Volt—2 C. P.—Single Point Contact
8652B2	..	1	Tail Lamp Plug and Connector—Sold Only as a Unit
END OF PARTS IN ASSEMBLY NO. 8675A1—A1			
G-36326	7	..	Tail Lamp Cable to Frame Cotter Pin— $\frac{1}{8}$ " x 1" Long

## MAGNETO—Robert Bosch—ZU4—(Without Impulse Coupling)

8300A1— A1	1	..	<b>MAGNETO—Complete Assembly—</b>
Consisting of—162—Succeeding Items—			
8555B2—SA1	1	..	<b>Magneto Interrupter—Clockwise—</b>
CONSISTING OF—31—SUCCEEDING ITEMS—			
8112N14	1	..	Magneto Interrupter Lever Operating Spring
8205C3	2	..	Magneto Interrupter Lever Operating Spring Fastening Screw
8112P16	1	..	Magneto Interrupter Lever Reinforcing Spring—on Disc
8112Q17	1	..	Magneto Interrupter Lever Reinforcing Spring—on Lever
8440C3—SA1	1	..	<b>Magneto Interrupter Lever—Clockwise and Parts Assembly—</b>
CONSISTING OF—4—SUCCEEDING ITEMS—			
8440C3	..	1	Magneto Interrupter Lever
8157F6	..	1	Magneto Interrupter Lever Fibre Pin
8552B2	..	1	Magneto Interrupter Lever Fibre Block
13042Q17	..	2	Magneto Interrupter Lever Fibre Block Rivet
END OF PARTS IN ASSEMBLY NO. 8440C3—SA1			
8205D4	1	..	Magneto Platinum Screw—Short
8205E5	1	..	Magneto Platinum Screw—Long
13038W75	1	..	Magneto Platinum Screw Lock Nut—on Long Screw
8552C3	1	..	Magneto Contact Block
8109H8	1	..	Magneto Contact Block Insulating Bushing
8154F6	1	..	Magneto Contact Block Insulating Plate—Thin
8154G7	1	..	Magneto Contact Block Insulating Plate—Thick
8205F6	1	..	Magneto Contact Block Fastening Screw
8156L12	1	..	Magneto Contact Block Fastening Screw Washer—Brass
8156M13	1	..	Magneto Contact Block Fastening Screw Insulating Washer—Thin
8156N14	1	..	Magneto Contact Block Fastening Screw Insulating Washer—Thick
8156P16	1	..	Magneto Contact Block Washer—Brass
8109K11	1	..	Magneto Interrupter Center Bushing—Flanged
8555B2—SA2	1	..	<b>Magneto Interrupter Disc with Fibre Bushing—Plate and Lever Holding Spring</b>
CONSISTING OF—8—SUCCEEDING ITEMS—			
8555B2	..	1	Magneto Interrupter Disc
8154H8	..	1	Magneto Interrupter Disc Fibre Plate
13042R18	..	2	Magneto Interrupter Disc Fibre Plate Rivet
8109J10	..	1	Magneto Interrupter Lever Fibre Bushing
8112R18	..	1	Magneto Interrupter Lever Holding Spring
8156Q17	..	1	Magneto Interrupter Lever Holding Spring Washer

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## ELECTRICAL EQUIPMENT—Continued

## MAGNETO—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
8157G7	..	1	Magneto Interrupter Lever Holding Spring Washer Pin
8153E5	..	1	Magneto Interrupter grounding Brush and Spring
			END OF PARTS IN ASSEMBLY NO. 8555B2—SA2
			END OF PARTS IN ASSEMBLY NO. 8555B2—SA1
8205G7	1	..	Magneto Interrupter Fastening Screw
8118D4—SA1	1	..	Magneto End Cap Complete—Less Fastening Screw
8205H8	1	..	Magneto End Cap Cable Fastening Screw
8301A1	1	..	Magneto End Cap Holding Post and Spring
8693B2—SA1	1	..	Magneto Water Proof Hood, Oil Hole Cover and Felt Packing Assembly—
			CONSISTING OF—5—SUCCEEDING ITEMS—
8693B2	..	1	Magneto Water Proof Hood
13005S19	..	1	Magneto Water Proof Hood Packing Strip Felt
8417D4	..	1	Magneto Water Proof Hood Oil Hole Cover—(Clockwise)
8205J10	..	1	Magneto Water Proof Hood Oil Hole Cover Fastening Screw
8112S19	..	1	Magneto Water Proof Hood Oil Hole Cover Spring
			END OF PARTS IN ASSEMBLY NO. 8693B2—SA1
8205K11	2	..	Magneto Water Proof Hood Screw
13132H8	2	..	Magneto Water Proof Hood Screw Lockwasher
8108B2—SA1	1	..	Magneto Gear Housing and Parts Complete Assembly—
			CONSISTING OF—19—SUCCEEDING ITEMS—
8108B2	..	1	Magneto Gear Housing
8676B2	..	1	Magneto Gear Housing Inspection Window—(Complete)
8205L12	..	1	Magneto Gear Housing Inspection Window Set Screw
13005T20	..	1	Magneto Gear Housing Packing Strip Felt
8417E5	..	1	Magneto Gear Housing Oil Hole Cover
8157H8	..	1	Magneto Gear Housing Oil Hole Cover Pin
8112T20	..	1	Magneto Gear Housing Oil Hole Cover Spring
8302A1—SA1	..	1	Magneto Gear Bearing Flange Complete—with Bronze Bushing and Pin
13016B28	..	1	Magneto Gear Bearing Fastening Bolt—Concentric
13016C29	..	1	Magneto Gear Bearing Fastening Bolt—Eccentric
13038X76	..	4	Magneto Gear Bearing Fastening Bolt Nut
13132J10	..	2	Magneto Gear Bearing Fastening Bolt Nut Lockwasher
8160C3	..	1	Magneto Gear Bearing Gasket
13048D4—SA1	..	1	Magneto Gear Bearing Wick and Holder—Complete
13048D4—SA2	..	1	Magneto Gear Bearing Wick and Spring Assembly
13004F6	..	1	Magneto Gear Bearing Wick and Spring Leather
8157J10	..	2	Magneto Dust Cover Locating Pin
8112U21	..	2	Magneto Distributor Plate Holding Spring
8157K11	..	2	Magneto Distributor Plate Holding Spring Pin
			END OF PARTS IN ASSEMBLY NO. 8108B2—SA1
8205M13	4	..	Magneto Gear Housing Fastening Screws

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## ELECTRICAL EQUIPMENT—Continued

## MAGNETO—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
8205R18—SA1	2	..	<b>Magneto Gear Housing Grounding Brush Holder Screw Assembly—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
8205R18	..	2	Magneto Gear Housing Grounding Brush Holder Screw
8153F6	..	2	Magneto Gear Housing Grounding Brush and Spring
<u>END OF PARTS IN ASSEMBLY No. 8205R18—SA1</u>			
8303A1	2	..	Magneto Magnet
8205N14	4	..	Magneto Magnet Fastening Screw—Top
8205P16	4	..	Magneto Magnet Fastening Screw—Bottom
13026H8	4	..	Magneto Magnet Packing
8154J10—SA1	1	..	<b>Magneto Base Plate—Pole Shoes and Parts Assembly—</b> CONSISTING OF—4—SUCCEEDING ITEMS—
8154J10	..	1	Magneto Base Plate
8157L12	..	4	Magneto Base Plate Locating Pin
8151B2	..	2	Magneto Pole Shoe—Pair
8205Q17	..	4	Magneto Pole Shoe and Base Plate Fastening Screw
<u>END OF PARTS IN ASSEMBLY No. 8154J10—SA1</u>			
8304A1—SA1	1	..	<b>Magneto Interrupter Housing Control Arm and Band and Screw Assembly—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
8304A1	..	1	Magneto Interrupter Housing Control Arm and Band—as a Unit
8205S19	..	1	Magneto Interrupter Housing Control Arm Fastening Screw
<u>END OF PARTS IN ASSEMBLY No. 8304A1—SA1</u>			
8108C3—SA1	1	..	<b>Magneto Interrupter Housing with Short Cams—Clockwise Assembly—</b> CONSISTING OF—5—SUCCEEDING ITEMS—
8108C3	..	1	Magneto Interrupter Housing
8442B2	..	1	Magneto Cam—With Felt Wick—Short
13048E5	..	1	Magneto Cam Felt Wick
8442C3	..	1	Magneto Cam—Without Felt Wick—Short
8205T20	..	2	Magneto Cam Fastening Screw
<u>END OF PARTS IN ASSEMBLY No. 8108C3—SA1</u>			
8154K11—SA1	1	..	<b>Magneto Rear End Plate—Ball Bearing Outer Ring—Adjusting Nut Assembly—</b> CONSISTING OF—7—SUCCEEDING ITEMS—
8154K11	1	..	Magneto Rear End Plate
8305A1—SA1	1	..	<b>Magneto Rear End Plate Ball Bearing Adjusting Nut and Bearing Outer Ring Assembly—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
8305A1	..	1	Magneto Rear End Plate Ball Bearing Adjusting Nut
13001L12	..	1	Magneto Armature Ball Bearing Ring—Outer—(Condenser End)
<u>END OF PARTS IN ASSEMBLY No. 8305A1—SA1</u>			
8116F6	1	..	Magneto Armature Rear Ball Bearing Insulating Ring—(Condenser End)
8205U21	1	..	Magneto Rear End Plate Bearing Adjusting Nut Set Screw
8205V22	1	..	Magneto Rear End Plate Interrupter Housing Stop Screw
<u>END OF PARTS IN ASSEMBLY No. 8154K11—SA1</u>			

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER

## ELECTRICAL EQUIPMENT—Continued

## MAGNETO—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
8205W23	2	..	Magneto Rear End Plate Fastening Screw
8154L12—SA1	1	..	<b>Magneto Shaft End Plate—Ball Bearing Outer Ring—Insulating Ring and Parts Assembly—</b>
			CONSISTING OF—6—SUCCEEDING ITEMS—
8154L12	..	1	Magneto Shaft End Plate—(Forward)
13005U21	..	1	Magneto Shaft End Felt
13001H8	..	1	Magneto Shaft Ball Bearing Outer Ring
8116G7	..	1	Magneto Shaft Ball Bearing Insulating Ring
8205X24	..	2	Magneto Impulse Coupling Engagement Block Screw
8205Y25	..	2	Magneto Impulse Coupling Dust Cover Fastening Screw
			END OF PARTS IN ASSEMBLY No. 8154L12—SA1
8205Z26	2	..	Magneto Shaft End Plate Fastening Screw—Top
8205W23	2	..	Magneto Shaft End Plate Fastening Screw—Bottom
8117D4—SA1	1	..	<b>Magneto Distributor Rotating Brush Holder—Brush and Spring Assembly—</b>
			CONSISTING OF—3—SUCCEEDING ITEMS—
8117D4	..	1	Magneto Distributor Rotating Brush Holder
8153G7	..	1	Magneto Distributor Brush and Spring
8116H8	..	1	Magneto Distributor Brush Holder Spring Ring
			END OF PARTS IN ASSEMBLY No. 8117D4—SA1
8117E5—SA1	1	..	<b>Magneto Collector Brush Holder and Brushes Assembly—</b>
			CONSISTING OF—3—SUCCEEDING ITEMS—
8117E5	..	1	Magneto Collector Brush Holder
8153H8	..	1	Magneto Collector Brush and Spring
8153J10	..	1	Magneto Conducting Brush and Spring
			END OF PARTS IN ASSEMBLY No. 8117E5—SA1
8205A27	2	..	Magneto Collector Brush Holder Fastening Screw
8154M13—SA1	1	..	<b>Magneto Distributor Plate and Parts Assembly—</b>
			CONSISTING OF—5—SUCCEEDING ITEMS—
8154M13	..	1	Magneto Distributor Plate
8555C3	..	1	Magneto Distributor Plate Number Disc
8676C3	..	1	Magneto Distributor Plate Inspection Window
8116J10	..	1	Magneto Distributor Plate Inspection Window Spring Ring
8205B28	..	4	Magneto Distributor Plate Cable Fastening Screw
			END OF PARTS IN ASSEMBLY No. 8154M13—SA1
8154N14	1	..	Magneto Collector Brush Holder Plate—With Electrode
8417F6	1	..	Magneto Dust Cover
8111D4—SA1	1	..	<b>Magneto Distributor Gear and Shaft Assembly—</b>
			CONSISTING OF—2—SUCCEEDING ITEMS—
8111D4	..	1	Magneto Distributor Gear
8441B2	..	1	Magneto Distributor Gear Shaft
			END OF PARTS IN ASSEMBLY No. 8111D4—SA1
8116K11	1	..	Magneto Distributor Shaft Spring Holding Ring
8156R18	1	..	Magneto Distributor Shaft Spring Holding Ring Washer

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## ELECTRICAL EQUIPMENT—Continued

## MAGNETO—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
8106C3—SA1	1	..	<b>Magneto Armature Complete with Ball Bearings—(Less Outer Rings) Condenser and Parts Assembly—</b> CONSISTING OF—32—SUCCEEDING ITEMS—
8106C3	..	1	Magneto Armature—(Core and Winding)
13022J10	..	1	Magneto Armature Core Dowel
8111E5	..	1	Magneto Armature Gear
13009J10	..	1	Magneto Armature Gear Dowel Pin
13038Y77	..	1	Magneto Armature Gear Round Nut
8441C3	..	1	Magneto Armature Shaft and Flange
8156R18	..	1	Magneto Armature Shaft Spacing Washer—0.3 MM
8156S19	..	1	Magneto Armature Shaft Spacing Washer—0.2 MM
8156T20	..	1	Magneto Armature Shaft Spacing Washer—0.1 MM
8156U21	..	1	Magneto Armature Shaft Washer
8116L12	..	1	Magneto Armature End Reinforcing Ring
8302B2	..	1	Magneto Armature Flange—Condenser End—Without Condenser
8205C29	..	4	Magneto Armature Flange—Condenser End Fastening Screw
8205D30	..	4	Magneto Armature Flange Shaft End Fastening Screw
13001J10	..	1	Magneto Armature Ball Bearing Inner Ring—Shaft End
13001G7	..	1	Magneto Armature Ball Bearing Cage with Balls—Shaft End
13001M13	..	1	Magneto Armature Ball Bearing Inner Ring—Condenser End
13001K11	..	1	Magneto Armature Ball Bearing Cage with Balls—Condenser End
8207B2	..	1	Magneto Armature Ball Bearing Insulation Strip—Shaft End
8207C3	..	1	Magneto Armature Ball Bearing Insulation Strip—Condenser End
8306A1—SA1	..	1	<b>Magneto Condenser Complete</b>
8205E31	..	1	Magneto Condenser Fastening Screw
8109L12	..	1	Magneto Condenser Center Insulating Bushing
13005V22	..	1	Magneto Condenser Center Insulating Bushing Felt
8154P16	..	1	Magneto Condenser Insulation Plate—Small
8154Q17	..	1	Magneto Condenser Insulation Plate—Large
8207D4	..	1	Magneto Condenser Insulation Strip—Short
8207E5	..	1	Magneto Condenser Insulation Strip—Long
8116M13	..	1	Magneto Collector Ring
8156V22	..	1	Magneto Collector Ring Insulation Washer
8156W23	..	1	Magneto Collector Ring Spring Washer
8156X24	..	1	Magneto Collector Ring Washer—Under Spring Washer
			END OF PARTS IN ASSEMBLY NO. 8106C3—SA1
13038Z78	1	..	Magneto Armature Shaft Hex. Nut—Special
13049T72	1	..	Magneto Armature Shaft Hex. Nut Lockwasher—Special
13012L12	1	..	Magneto Armature Shaft Woodruff Key—Special
			END OF PARTS IN ASSEMBLY NO. 8306A1—A1
13001G7—SA1	1	..	<b>Magneto Armature Bearing Complete—Shaft End—</b> CONSISTING OF—3—SUCCEEDING ITEMS—
13001H8	..	1	Magneto Ball Bearing Ring—Outer
13001J10	..	1	Magneto Ball Bearing Ring—Inner

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## ELECTRICAL EQUIPMENT—Continued

## MAGNETO—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
13001G7	..	1	Magneto Ball Bearing Cage with Balls END OF PARTS IN ASSEMBLY No. 13001G7—SA1
13001K11—SA1	1	..	Magneto Armature Ball Bearing Complete—Condenser End— CONSISTING OF—3—SUCCEEDING ITEMS—
13001L12	..	1	Magneto Ball Bearing Ring—Outer
13001M13	..	1	Magneto Ball Bearing Ring—Inner
13001K11	..	1	Magneto Ball Bearing Cage with Balls END OF PARTS IN ASSEMBLY No. 13001K11—SA1
G-10204	4	..	Magneto and Bracket Cap Screw—(Bracket on Engine)— $\frac{3}{8}$ "—16 USS Thd. x 1" Long— $\frac{1}{8}$ " Hex. x $\frac{3}{8}$ " High
G-35914	4	..	Magneto and Bracket Cap Screw Lockwasher— $\frac{3}{8}$ " SAE Std.
13049G7	4	..	Magneto and Bracket Cap Screw Washer
8002U23—SA1	1	..	Magneto and No. 1 Spark Plug Cable and Terminal Assembly— CONSISTING OF—2—SUCCEEDING ITEMS—
8002U23	..	1	Magneto and Spark Plug Cable—No. 7MM x 28 $\frac{1}{2}$ " Long (H. T. Braided)
8001F6	..	1	Magneto and Spark Plug Cable Terminal END OF PARTS IN ASSEMBLY No. 8002U23—SA1
8002X24—SA1	1	..	Magneto and No. 2 Spark Plug Cable and Terminal Assembly— CONSISTING OF—2—SUCCEEDING ITEMS—
8002X24	..	1	Magneto and Spark Plug Cable—No. 7 MM x 25 $\frac{3}{4}$ " Long (H. T. Braided)
8001F6	..	1	Magneto and Spark Plug Cable Terminal END OF PARTS IN ASSEMBLY No. 8002X24—SA1
8002Y25—SA1	1	..	Magneto and No. 3 Spark Plug Cable and Terminal Assembly— CONSISTING OF—2—SUCCEEDING ITEMS—
8002Y25	..	1	Magneto and Spark Plug Cable—No. 7 MM x 25" Long (H. T. Braided)
8001F6	..	1	Magneto and Spark Plug Cable Terminal END OF PARTS IN ASSEMBLY No. 8002Y25—SA1
8002Z26—SA1	1	..	Magneto and No. 4 Spark Plug Cable and Terminal Assembly— CONSISTING OF—2—SUCCEEDING ITEMS—
8002Z26	..	1	Magneto and Spark Plug Cable—No. 7 MM x 25 $\frac{3}{8}$ " Long (H. T. Braided)
8001F6	..	1	Magneto and Spark Plug Cable Terminal END OF PARTS IN ASSEMBLY No. 8002Z26—SA1
13024E5—SA1	1	..	Magneto Coupling Assembly— CONSISTING OF—11—SUCCEEDING ITEMS—
13141A1	..	1	Magneto Coupling Spider
13142A1	..	1	Magneto Coupling Thimble
13038B80	..	1	Magneto Coupling Thimble Adjusting Nut—Special
13132L12	..	1	Magneto Coupling Thimble Adjusting Nut Loxon Lock Washer
13144A1	..	2	Magneto Coupling Thimble Adjusting Nut Loxon Seating Ring
13145A1	..	2	Magneto Coupling Lock Plate
13008B2	..	1	Magneto Coupling Disc
13143A1	..	1	Magneto Coupling Flange

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER

## ELECTRICAL EQUIPMENT—Continued

## MAGNETO—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
G-11402	..	2	Magneto Coupling Flange Cap Screw—Short— $\frac{1}{4}$ "—28 SAE Thd. x $\frac{5}{8}$ " Long— $\frac{1}{8}$ " Hex. x $\frac{3}{8}$ " High
G-11404	..	2	Magneto Coupling Spider Cap Screw—Long— $\frac{1}{4}$ "—28 SAE Thd. x $\frac{7}{8}$ " Long— $\frac{1}{8}$ " Hex. x $\frac{3}{8}$ " High
13034H8	..	2	Magneto Coupling Spider Cap Screw Spacer
END OF PARTS IN ASSEMBLY NO. 13024E5—SA1			
G-36608	1	..	Magneto Coupling and Water Pump Shaft Key—No. 8 Woodruff

## STARTER SWITCH

8075A1— A1	1	..	<b>STARTER SWITCH—Assembled Complete—</b> Note—The Only Parts Serviced on This Are Listed Below (2 Items Only)
13038S19	2	..	Starter Switch Check Nut—Bronze
13038T20	2	..	Starter Switch Check Nut
END OF STARTING SWITCH			
8076A1	1	..	Starter Switch Bracket
G-10004	4	..	Starter Switch Bracket and Crankcase Cap Screw— $\frac{1}{4}$ "—20 USS Thd.— $\frac{3}{4}$ " Long x $\frac{1}{8}$ " Hex. $\frac{1}{4}$ " High
G-35912	6	..	Starter Switch Bracket and Crankcase Cap Screw Lockwasher— $\frac{1}{4}$ " SAE Std.
G-14006	2	..	Starter Switch and Bracket Cap Screw— $\frac{1}{4}$ "—28SAE Thd.— $\frac{3}{4}$ " Long x $\frac{1}{8}$ " Hex. x $\frac{3}{8}$ " High—Drilled End
G-31200	2	..	Starter Switch and Bracket Cap Screw Castle Nut— $\frac{1}{4}$ "—28 SAE Thd.— $\frac{7}{8}$ " Hex. x $\frac{3}{8}$ " High
G-36304	2	..	Starter Switch and Bracket Cap Screw Castle Nut Cotter Pin— $\frac{1}{8}$ " x $\frac{3}{4}$ " Long
8002H8— A1	1	..	<b>Cable and Lugs Assembled Complete—(Starting Switch to Starting Motor)—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
8002H8	..	1	Cable
8003A1	..	2	Cable Lug— $\frac{3}{8}$ "
END OF PARTS IN ASSEMBLY NO. 8002A1—A1			

## STARTING MOTOR—Remy Model 720-E—Clockwise—No. 2 SAE Flange Mounting Outboard Bendix Drive R-11-X-13 Teeth

8100A1— A1	1	..	<b>STARTING MOTOR—Complete Assembly—</b> Consisting of—64—Succeeding Items—
8101A1—SA1	1	..	<b>Starting Motor Frame and Field Assembly—</b> INCLUDES NEXT—12—ITEMS—
8102A1—SA1	..	1	<b>Starting Motor Field Coil Assembly—Lower—</b>
8102B2—SA1	..	1	<b>Starting Motor Field Coil Assembly—Upper—</b>
8103A1	..	1	Starting Motor Field Connector
8104A1	..	4	Starting Motor Pole
13023Y51	..	4	Starting Motor Pole Screw
8105A1	..	1	Starting Motor Terminal Wedge
13023S19	..	1	Starting Motor Terminal Screw—Special
13049G33	..	2	Starting Motor Terminal Screw Washer
13049H34	..	3	Starting Motor Terminal Screw Insulation Washer

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER

## ELECTRICAL EQUIPMENT—Continued

## STARTING MOTOR—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
13049J36	..	2	Starting Motor Terminal Screw Washer
G-36014	..	2	Starting Motor Terminal Screw Lockwasher— $\frac{3}{8}$ "—SAE—Special Light
13038U21	..	2	Starting Motor Terminal Screw Nut
END OF PARTS IN ASSEMBLY No. 8101A1—SA1			
8106A1	1	..	<b>Starting Motor Armature</b>
G-36605	1	..	Starting Motor Armature Shaft Key—No. 6 Woodruff
13049K37	1	..	Starting Motor Thrust Washer—Commutator End
13045A1	1	..	Starting Motor Oiler
13048A1	1	..	Starting Motor Oiler Wick
13016F6	2	..	Starting Motor Through Bolt—Special—Blued
G-35912	2	..	Starting Motor Through Bolt Lockwasher— $\frac{1}{4}$ " SAE Std.
8107A1	1	..	Starting Motor Commutator Cover Band
13009C3	1	..	Starting Motor Commutator End Bearing Dowel Pin
13023C55	2	..	Starting Motor Brush and Field Lead Machine Screw
G-35910	2	..	Starting Motor Brush and Field Lead Machine Screw Lockwasher—No. 10 SAE Std.— For Round Head Screw
8108A1—SA1	1	..	<b>Starting Motor Bendix Housing and Bushing Assembly—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
8108A1	..	1	Starting Motor Bendix Housing
8109A1	..	1	Starting Motor Bendix Housing Bushing
END OF PARTS IN ASSEMBLY No. 8108A1—SA1			
13020L12	1	..	Starting Motor Bendix Housing Dowel Pin
13049K37	1	..	Starting Motor Bendix Housing Thrust Washer
13049L38	1	..	Starting Motor Bendix Housing Space Washer
13049M39	1	..	Starting Motor Bendix Housing Space Washer
8110A1—SA1	1	..	<b>Starting Motor Bendix Shaft and Pinion Assembly—</b> INCLUDES NEXT—12—ITEMS—
8110A1—SA2	1	..	<b>Starting Motor Bendix Shaft Sleeve and Gear Assembly—</b> INCLUDES NEXT—5—ITEMS—
8110A1	..	1	Starting Motor Bendix Shaft and Sleeve Assembly
13038V48	..	1	Starting Motor Bendix Stop Nut—Special
8111A1	..	1	Starting Motor Bendix Gear
8157E5	..	1	Starting Motor Bendix Retarder Pin—Special
8112A1	..	1	Starting Motor Bendix Retarder Pin Spring
END OF PARTS IN ASSEMBLY No. 8110A1—SA2			
8112B2	1	..	Starting Motor Bendix Drive Spring
13023R18	1	..	Starting Motor Bendix Drive Spring Shaft Screw—Special
13023Q17	1	..	Starting Motor Bendix Drive Spring Head Screw—Special
13049D4	2	..	Starting Motor Bendix Drive Spring Screw Lockwasher—Special
8113A1	2	..	Starting Motor Bendix Drive Support
8114A1	1	..	Starting Motor Bendix Drive Head
END OF PARTS IN ASSEMBLY No. 8110A1—SA1			

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER

## ELECTRICAL EQUIPMENT—Continued

## STARTING MOTOR—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
8115A1—SA1	1	..	<b>Starting Motor Commutator End Bearing and Brush Assembly—</b> CONSISTING OF—19—SUCCEEDING ITEMS—
8115A1	1	..	Starting Motor Commutator End Bearing Only
13023A53	2	..	Starting Motor Brush Ring Fastening Screw
G-35910	2	..	Starting Motor Brush Ring Fastening Screw Lockwasher—No. 10—SAE Std.—For Round Head Screw
13038V22	2	..	Starting Motor Brush Ring Fastening Screw Nut—Special Shape—Zinc Plated
13023Z52	2	..	Starting Motor Ground Machine Screw
G-36009	2	..	Starting Motor Ground Machine Screw Lockwasher—No. 8—SAE—Spec. Light—For Round Head
13049F32	2	..	Starting Motor Ground Machine Screw Washer
8116A1—SA1	1	..	<b>Starting Motor Brush Ring Assembly—</b> INCLUDES NEXT—8—ITEMS—
8116A1	..	1	Starting Motor Brush Ring—Only
8002B2—SA1	..	2	<b>Starting Motor Cable and Brush Assembly—</b>
8002C3—SA1	..	2	<b>Starting Motor Brush Cable and Clip Assembly—</b>
13023B54	..	4	Starting Motor Brush Screw
G-35902	..	4	Starting Motor Brush Screw Lockwasher—No. 6—SAE Std.
8112C3	..	4	Starting Motor Brush Spring
8117A1	..	4	Starting Motor Brush Holder—Steel—Zinc Plated
8005A1	..	2	Starting Motor Brush Cable Clip
			<u>END OF PARTS IN ASSEMBLY No. 8116A1—SA1</u>
8118A1	1	..	Starting Motor Dust Cap
8119A1	1	..	Starting Motor Pipe Plug—Special
13048B2—SA1	1	..	<b>Starting Motor Oil Wick and Spring Assembly—</b> <u>END OF PARTS IN ASSEMBLY No. 8115A1—SA1</u> <u>END OF PARTS IN ASSEMBLY No. 8100A1—A1</u>
G-10205	3	..	Starting Motor and Crank Case Cap Screw— $\frac{3}{8}$ "—16 USS Thd. x $1\frac{1}{8}$ " Long — $\frac{1}{8}$ " Hex. x $\frac{3}{8}$ " High
G-35914	3	..	Starting Motor and Crank Case Cap Screw Lockwasher— $\frac{3}{8}$ "—SAE Std.



## ELECTRICAL EQUIPMENT—Continued

## WIRING—Electric—Generator to Junction Block, Head Lamps to Junction Block, Radiator to Frame (Head Lamp Ground), Starter Switch to Junction Block, Tail Lamp to Junction Block

PART No.	No. per Truck	No. per Assy.	NAME OF PART
8002R18—SA1	1	..	<b>HEAD LAMP to Junction Block Cable and Terminal Assembly—Right Hand—</b> Consisting of—3—Succeeding Items—
8002R18	..	1	Head Lamp to Junction Block Cable—No. 12—I. C. Armored—90" Long
8208A1	..	1	Head Lamp to Junction Block Rubber Sleeve
8001E5	..	1	Head Lamp to Junction Block Cable Terminal—No. 6 Sherman <u>END OF PARTS IN ASSEMBLY NO. 8002R18—SA1</u>
8002Q17—SA1	1	..	<b>Head Lamp to Junction Block Cable and Terminal Assembly—Left Hand—</b> CONSISTING OF—3—SUCCEEDING ITEMS—
8002Q17	..	1	Head Lamp to Junction Block Cable—No. 12—I. C. Armored—82" Long
8208A1	..	1	Head Lamp to Junction Block Cable Rubber Sleeve
8001E5	..	1	Head Lamp to Junction Block Cable Terminal—No. 6 Sherman <u>END OF PARTS IN ASSEMBLY NO. 8002Q17—SA1</u>
8002S19—SA1	1	..	<b>Radiator to Frame Ground Cable and Terminal Assembly—</b> CONSISTING OF—3—SUCCEEDING ITEMS—
8002S19	..	1	Radiator to Frame Ground Cable—No. 12—I. C. Armored—15½" Long
8208A1	..	2	Radiator to Frame Ground Cable Rubber Sleeve
8001G7	..	2	Radiator to Frame Ground Cable Terminal—No. 15 Sherman <u>END OF PARTS IN ASSEMBLY NO. 8002S19—SA1</u>
8002T20—SA1	1	..	<b>Generator to Junction Block Cable and Terminal Assembly—</b> CONSISTING OF—3—SUCCEEDING ITEMS—
8002T20	..	1	Generator to Junction Block Cable—No. 12—I. C. Armored—72" Long
8208A1	..	2	Generator to Junction Block Cable Rubber Sleeve
8001E5	..	2	Generator to Junction Block Cable Terminal—No. 6 Sherman <u>END OF PARTS IN ASSEMBLY NO. 8002T20—SA1</u>
8002U21—SA1	1	..	<b>Starter Switch to Junction Block Cable and Terminal Assembly—</b> CONSISTING OF—4—SUCCEEDING ITEMS—
8002U21	..	1	Starter Switch to Junction Block Cable—No. 12—I. C. Armored—16" Long
8208A1	..	2	Starter Switch to Junction Block Cable Rubber Sleeve
8001G7	..	1	Starter Switch to Junction Block Cable Terminal—No. 15 Sherman
8001E5	..	1	Starter Switch to Junction Block Cable Terminal—No. 6 Sherman <u>END OF PARTS IN ASSEMBLY NO. 8002U21—SA1</u>
8002V22—SA1	1	..	<b>Tail Lamp to Junction Block Cable and Terminal Assembly—</b> CONSISTING OF—3—SUCCEEDING ITEMS—
8002V22	..	1	Tail Lamp to Junction Block Cable—No. 12—I. C. Armored—25' 6" Long
8208A1	..	1	Tail Lamp to Junction Block Cable Rubber Sleeve
8001E5	..	1	Tail Lamp to Junction Block Cable Terminal—No. 6 Sherman <u>END OF PARTS IN ASSEMBLY NO. 8002V22—SA1</u>

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER

**ENGINE—Buda—Model WTU (3 $\frac{3}{4}$ " x 5 $\frac{1}{8}$ ", 4 Cyl.)—With Dow Metal Pistons—For Use with Borg & Beck Clutch No. 11QL Only—(See Succeeding Pages for Engine Equipped with Cast Iron Pistons and for Use with Borg & Beck Clutch No. 10KP)**

PART No.	No. per Truck	No. per Assy.	NAME OF PART
100C3— A1	1	..	<b>BUDA ENGINE—Complete Assembly—With No. 3 Bell Housing—Flywheel Machined for Borg &amp; Beck Clutch No. 11QL Only—Dow Metal Piston Only—Consisting of—315—Succeeding Items—</b>
101A1—SA1	1	..	<b>Engine Cylinder Block and Parts Assembly—CONSISTING OF—7—SUCCEEDING ITEMS—</b>
101A1	..	1	Engine Cylinder Block
13013A1	..	19	Engine Cylinder Block and Head Stud
125A1	..	8	Engine Cylinder Block Valve Stem Guide
130A1	..	8	Engine Cylinder Block Valve Push Rod Guide
131A1	..	4	Engine Cylinder Block Valve Push Rod Guide Crab
G-10103	..	4	Engine Cylinder Block Valve Push Rod Guide Crab Cap Screw— $\frac{5}{8}$ "—18 USS Thd. x $\frac{3}{4}$ " Long— $\frac{1}{2}$ " Hex. x $\frac{5}{8}$ " High
G-36013	..	4	Engine Cylinder Block Valve Push Rod Guide Crab Cap Screw Lockwasher— $\frac{5}{8}$ " SAE—Special Light
END OF PARTS IN ASSEMBLY NO. 101A1—SA1			
132C3	4	..	Engine Cylinder Piston—Standard Size—Dow Metal Only
133C3	16	..	Engine Cylinder Piston Ring—Standard Size
134C3	4	..	Engine Cylinder Piston Pin—Standard Size—Used With Dow Metal Piston Only
112M13	8	..	Engine Cylinder Piston Pin Retaining Spring—Used With Dow Metal Piston Only
124A1	4	..	Engine Cylinder Valve—Exhaust
124A1	4	..	Engine Cylinder Valve—Intake
112E5	8	..	Engine Cylinder Valve Spring
127A1	8	..	Engine Cylinder Valve Spring Cup
128A1	16	..	Engine Cylinder Valve Spring Retainer—Halves
129A1	8	..	Engine Cylinder Valve Push Rod
13023A1	8	..	Engine Cylinder Valve Push Rod Adjusting Screw
13038B2	8	..	Engine Cylinder Valve Push Rod Adjusting Screw Nut—Special
126A1	2	..	Engine Cylinder Valve Enclosure Cover
104F6	2	..	Engine Cylinder Valve Enclosure Cover Gasket
13023D56	12	..	Engine Cylinder Valve Enclosure Cover Cap Screw—Special
G-36012	12	..	Engine Cylinder Valve Enclosure Cover Cap Screw Lockwasher— $\frac{1}{4}$ " SAE—Special Light
102A1	1	..	Engine Cylinder Head
104A1	1	..	Engine Cylinder Head Gasket
13038W23	19	..	Engine Cylinder Head Stud Nut—Special Steel
13049P42	19	..	Engine Cylinder Head Stud Nut Washer
135A1	1	..	Engine Cable Tube
173A1	1	..	Engine Cable Tube Bracket
G-10105	2	..	Engine Cable Tube Bracket Cap Screw— $\frac{5}{8}$ "—18 USS Thd. x 1" Long— $\frac{1}{2}$ " Hex. x $\frac{5}{8}$ " High
G-36013	2	..	Engine Cable Tube Bracket Cap Screw Lockwasher— $\frac{5}{8}$ " SAE—Special Light
13023E57	2	..	Engine Cable Tube and Bracket Machine Screw
G-36012	2	..	Engine Cable Tube and Bracket Machine Screw Lockwasher— $\frac{1}{4}$ " SAE—Special Light

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER

## ENGINE—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
G-37516	4	..	Engine Cylinder Head Pipe Plugs—In Priming Cup Holes— $\frac{1}{8}$ " Pipe Thd.—Headless—Slotted
103A1	1	..	Engine Cylinder Head Water Outlet—Bolted to Head
104G7	1	..	Engine Cylinder Head Water Outlet Gasket
G-10105	4	..	Engine Cylinder Head Water Outlet Cap Screw— $\frac{5}{16}$ "—18 USS Thd. x 1" Long— $\frac{1}{2}$ " Hex. x $\frac{5}{16}$ " High
G-36013	4	..	Engine Cylinder Head Water Outlet Cap Screw Lockwasher— $\frac{5}{16}$ " SAE—Special Light
103B2	1	..	Engine Cylinder Water Inlet—Bolted to Cylinder
104H8	1	..	Engine Cylinder Water Inlet Gasket
13023F58	2	..	Engine Cylinder Water Inlet Cap Screw—Special
G-36014	2	..	Engine Cylinder Water Inlet Cap Screw Lockwasher— $\frac{3}{8}$ " SAE—Special Light
168A1	1	..	Engine Cylinder Exhaust Pipe—With 1 Tappet Clearance Plate—Buda No. KE-225—4—Tappet Clearance Plate Rivets— $\frac{1}{8}$ " Dia. x $\frac{3}{8}$ " Long—R. H. Brass
169A1	1	..	Engine Cylinder Exhaust Pipe Flange
104T20	1	..	Engine Cylinder Exhaust Pipe Flange Gasket
G-10210	3	..	Engine Cylinder Exhaust Pipe Flange Bolt— $\frac{3}{8}$ "—16 USS Thd. x $1\frac{3}{4}$ " Long— $\frac{9}{16}$ " Hex. x $\frac{3}{8}$ " High
G-30502	3	..	Engine Cylinder Exhaust Pipe Flange Bolt Nut— $\frac{3}{8}$ "—16 USS Thd.— $\frac{11}{16}$ " Hex. x $\frac{3}{8}$ " High—Plain
G-36014	3	..	Engine Cylinder Exhaust Pipe Flange Bolt Nut Lockwasher— $\frac{3}{8}$ " SAE—Special Light
13023G59	6	..	Engine Cylinder Exhaust Port Cap Screw
G-36014	6	..	Engine Cylinder Exhaust Port Cap Screw Lockwasher— $\frac{3}{8}$ "—SAE—Special Light
104J10	2	..	Engine Cylinder Exhaust and Intake Port Gasket—Combination (3 in One Piece)
170A1	1	..	Engine Cylinder Intake Pipe
104K11	1	..	Engine Cylinder Intake and Exhaust Pipe Union Gasket
13023G59	4	..	Engine Cylinder Intake and Exhaust Pipe Union Cap Screw
G-36014	4	..	Engine Cylinder Intake and Exhaust Pipe Union Cap Screw Lockwasher— $\frac{3}{8}$ " SAE—Special Light
13023G59	4	..	Engine Cylinder Intake Port Cap Screw
G-36014	4	..	Engine Cylinder Intake Port Cap Screw Lockwasher— $\frac{3}{8}$ " SAE—Special Light
104B2	1	..	Engine Cylinder Foot Gasket—Between Cylinder Block and Crank Case
G-31103	10	..	Engine Cylinder Foot Stud Nut— $\frac{7}{16}$ "—20 SAE Thd.— $\frac{5}{8}$ " Hex. x $\frac{3}{8}$ " High—Plain
G-36015	10	..	Engine Cylinder Foot Stud Nut Lockwasher— $\frac{7}{16}$ "—SAE—Special Light
136A1—SA1	4	..	<b>Engine Connecting Rod and Parts Assembly—</b> CONSISTING OF—9—SUCCEEDING ITEMS—
136A1	..	1	Engine Connecting Rod and Cap
13016A1	..	4	Engine Connecting Rod and Cap Bolt—Special
13038E5	..	4	Engine Connecting Rod and Cap Bolt Nut—Special—Slotted
G-36319	..	4	Engine Connecting Rod and Cap Bolt Nut Cotter— $\frac{3}{32}$ " x $1\frac{1}{4}$ " Long
111A1	..	1	Engine Connecting Rod Bushing—Piston Pin End
137A1	..	2	Engine Connecting Rod Bearing—Upper and Lower
13023H60	..	2	Engine Connecting Rod Bearing Machine Screw
185D4	..	2	Engine Connecting Rod Bearing Shim
185E5	..	2	Engine Connecting Rod Bearing Shim—Laminated
			END OF PARTS IN ASSEMBLY NO. 136A1—SA1
176A1	1	..	Engine Governor Drive Housing Cover

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER

## ENGINE—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
104L12	1	..	Engine Governor Drive Housing Cover Gasket
13023J62	4	..	Engine Governor Drive Housing Cover Machine Screw
G-36012	4	..	Engine Governor Drive Housing Cover Machine Screw Lockwasher— $\frac{1}{4}$ " SAE—Special Light
105A1—SA1	1	..	<b>Engine Crank Case Assembly—Always Fitted and Furnished With These Parts</b> CONSISTING OF—47—SUCCEEDING ITEMS—
105A1	..	1	Engine Crank Case—Upper
106A1	..	1	Engine Crank Case Bell Housing
G-36501	..	2	Engine Crank Case Bell Housing Taper Pin—No. 6 x 1" Long
G-10204	..	6	Engine Crank Case Bell Housing Cap Screw— $\frac{3}{8}$ "—16 USS Thd. x 1" Long— $\frac{1}{8}$ " Hex. x $\frac{3}{8}$ " High
G-36014	..	6	Engine Crank Case Bell Housing Cap Screw Lockwasher— $\frac{3}{8}$ " SAE—Special Light
104M13	..	2	Engine Crank Case Bell Housing Gasket
G-37433	..	1	Engine Crank Case Welch Expansion Plug—For Governor Gear Housing— $2\frac{1}{4}$ " Dia.
13013B2	..	2	Engine Crank Case and Cylinder Block Stud—Long
13013C3	..	8	Engine Crank Case and Cylinder Block Stud—Short
G-37504	..	1	Engine Crank Case Oil Distributing Pipe Plug— $\frac{3}{8}$ " Pipe Thd.—Square Head—C. I.
187C3	..	1	Engine Crank Case Oil Distributing Pipe Plug—Front
187D4	..	2	Engine Crank Case Oil Lead Plug—Front and Rear Bearings
G-37516	..	2	Engine Crank Case Oil Line Pipe Plug—In Crank Case— $\frac{1}{8}$ " Pipe Thd.—Headless—Slotted
175A1	..	1	Engine Crank Case Oil Pump Drive Shaft Bearing—Pressed Into Crankcase
13135A1	..	1	Engine Crank Case Oil Pressure Regulating Valve— $\frac{5}{8}$ " Dia. Steel Ball
171A1	..	1	Engine Crank Case Oil Pressure Regulating Valve Seat
112C3	..	1	Engine Crank Case Oil Pressure Regulating Valve Spring
13023C3	..	1	Engine Crank Case Oil Pressure Regulating Valve Adjusting Screw
13049Q43	..	9	Engine Crank Case Oil Pressure Regulating Valve Adjusting Screw Washer—.007 Thick
13049R44	..	1	Engine Crank Case Oil Pressure Regulating Valve Adjusting Screw Washer—.018 Thick
116A1	..	1	Engine Crank Shaft Bearing—Front—Upper
116B2	..	1	Engine Crank Shaft Bearing—Front—Lower
13023K63	..	8	Engine Crank Shaft Bearing—Front Retaining Machine Screw
117A1	..	1	Engine Crank Shaft Bearing—Front Cap
185A1	..	2	Engine Crank Shaft Bearing—Front Shim
116C3	..	1	Engine Crank Shaft Bearing—Center—Upper
116D4	..	1	Engine Crank Shaft Bearing—Center—Lower
13023K63	..	8	Engine Crank Shaft Bearing—Center Retaining Machine Screw
117B2	..	1	Engine Crank Shaft Bearing—Center Cap
185A1	..	2	Engine Crank Shaft Bearing—Center Shim
116E5	..	1	Engine Crank Shaft Bearing—Rear—Upper
116F6	..	1	Engine Crank Shaft Bearing—Rear—Lower
13023K63	..	8	Engine Crank Shaft Bearing—Rear Retaining Machine Screw
117C3	..	1	Engine Crank Shaft Bearing—Rear Cap
185B2	..	2	Engine Crank Shaft Bearing—Rear Shim
13013E5	..	12	Engine Crank Shaft Bearing Stud
13038F6	..	12	Engine Crank Shaft Bearing Stud Nut—Special Steel—Slotted
G-36319	..	12	Engine Crank Shaft Bearing Stud Nut Cotter— $\frac{3}{2}$ " x $1\frac{1}{4}$ " Long
13009F6	..	12	Engine Crank Shaft Bearing Stud Dowel Pin

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER

## ENGINE—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
121A1	..	1	Engine Cam Shaft Bearing—Front
13009D4	..	1	Engine Cam Shaft Bearing—Front Dowel Pin
121B2	..	1	Engine Cam Shaft Bearing—Center
13009D4	..	1	Engine Cam Shaft Bearing—Center Dowel Pin
121C3	..	1	Engine Cam Shaft Bearing—Rear
13009E5	..	1	Engine Cam Shaft Bearing—Rear Dowel Pin
13014A1	..	1	Engine Name Plate—Gottfredson—Detroit Production
13014B2	..	1	Engine Name Plate—Gottfredson—Walkerville Production
G-35044	..	4	Engine Name Plate Drive Screw—No. 6— $\frac{3}{8}$ " Long—Brass Plated
			END OF PARTS IN ASSEMBLY No. 105A1—SA1
113A1	1	..	Engine Crank Shaft
114A1	1	..	Engine Crank Shaft Jaw—Female—For Starting Crank
115A1	1	..	Engine Crank Shaft Gear
G-36619	1	..	Engine Crank Shaft Gear Key—No. B Woodruff
122C3—SA1	1	..	Engine Fly Wheel and Ring Gear Assembly— CONSISTING OF—2—SUCCEEDING ITEMS—
122C3	..	1	Engine Flywheel—For Use With Borg & Beck 11QL Clutch Only
123A1	..	1	Engine Flywheel Ring Gear
			END OF PARTS IN ASSEMBLY No. 122C3—SA1
13016B2	6	..	Engine Flywheel and Crankshaft Bolt—Special
13038D4	6	..	Engine Flywheel and Crankshaft Bolt Nut—Special
G-36319	6	..	Engine Flywheel and Crankshaft Bolt Nut Cotter— $\frac{3}{8}$ " x $1\frac{1}{4}$ " Long
118A1	1	..	Engine Cam Shaft
119A1	1	..	Engine Cam Shaft Gear
13023M65	3	..	Engine Cam Shaft Gear Cap Screw
13134A1	1	..	Engine Cam Shaft Gear Cap Screw Lock Wire—No. 16 B. W. G. A. x 12" Long
120A1—SA1	1	..	Engine Cam Shaft Thrust Spring Housing and Parts Assembly— CONSISTING OF—5—SUCCEEDING ITEMS—
120A1	..	1	Engine Cam Shaft Thrust Spring Housing
112B2	..	1	Engine Cam Shaft Thrust Spring
186B2	..	1	Engine Cam Shaft Thrust Spring Plunger
13023B2	..	1	Engine Cam Shaft Thrust Spring Plunger Adjusting Screw
184A1	..	1	Engine Cam Shaft Thrust Spring Plunger Adjusting Screw Lock Nut
			END OF PARTS IN ASSEMBLY No. 120A1—SA1
107A1—SA1	1	..	Engine Bell Housing Oil Retainer and Tube Assembly— CONSISTING OF—2—SUCCEEDING ITEMS—
107A1	..	1	Engine Bell Housing Oil Retainer
108A1	..	1	Engine Bell Housing Oil Retainer Tube
			END OF PARTS IN ASSEMBLY No. 107A1—SA1
104N14	1	..	Engine Bell Housing Oil Retainer Gasket
13026A1	1	..	Engine Bell Housing Packing—Cork
13023N66	4	..	Engine Bell Housing Packing Screw
13134A1	1	..	Engine Bell Housing Packing Screw Lock Wire—No. 16 B. W. G. A. x 12" Long

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER

## ENGINE—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
138A1—SA1	1	..	<b>Engine Breather Body and Parts Assembly—</b> CONSISTING OF—13—SUCCEEDING ITEMS—
138A1	..	1	Engine Breather Body
139A1	..	1	Engine Breather Body Cover
13020G7	..	1	Engine Breather Body Cover Pin—Special—Button Head
G-36315	..	2	Engine Breather Body Cover Pin Cotter— $\frac{3}{8}$ " x $\frac{3}{4}$ " Long
112F6	..	1	Engine Breather Body Cover Spring
13023L64	..	3	Engine Breather Body Cover Spring Machine Screw
G-36012	..	3	Engine Breather Body Cover Spring Machine Screw Lockwasher— $\frac{1}{4}$ " SAE—Special Light
140A1	..	1	Engine Breather Body Screen—Upper
140B2	..	1	Engine Breather Body Screen—Lower
13004B2—SA1	1	..	<b>Engine Breather Body Valve Leather and Reinforcement Assembly—</b> CONSISTING OF—3—SUCCEEDING ITEMS—
13004B2	..	1	Engine Breather Body Valve Leather
142A1	..	2	Engine Breather Body Valve Leather Reinforcement
G-37734-A	..	1	Engine Breather Body Valve Leather Reinforcement Rivet— $\frac{1}{8}$ " Dia. x $\frac{3}{8}$ " Long— Round Head—Iron
			END OF PARTS IN ASSEMBLY No 13004B2—SA1
			END OF PARTS IN ASSEMBLY No. 138A1—SA1
104H8	1	..	Engine Breather Body Gasket
G-10204	2	..	Engine Breather Body Cap Screw— $\frac{3}{8}$ "—16 USS Thd. x 1" Long— $\frac{9}{16}$ " Hex x $\frac{3}{8}$ " High
G-36014	2	..	Engine Breather Body Cap Screw Lockwasher— $\frac{3}{8}$ " SAE—Special Light
172A1	1	..	Engine Magneto or Coil Bracket
G-10204	4	..	Engine Magneto or Coil Bracket Cap Screw— $\frac{3}{8}$ "—16 USS Thd. x 1" Long— $\frac{9}{16}$ " Hex. x $\frac{3}{8}$ " High
G-36014	4	..	Engine Magneto or Coil Bracket Cap Screw Lockwasher— $\frac{3}{8}$ " SAE—Special Light
G-36501	2	..	Engine Magneto or Coil Bracket Taper Pin—No. 6 x 1" Long
143A1—SA1	1	..	<b>Engine Oil Level Handle Tube and Nut Assembly—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
143A1	..	1	Engine Oil Level Handle Tube
13038C3	..	1	Engine Oil Level Handle Tube Nut
			END OF PARTS IN ASSEMBLY No. 143A1—SA1
144A1—SA1	1	..	<b>Engine Oil Level Gauge Rod and Plug Assembly—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
144A1	..	1	Engine Oil Level Gauge Rod
187B2	..	1	Engine Oil Level Gauge Rod Plug
			END OF PARTS IN ASSEMBLY No. 144A1—SA1
145A1—SA1	1	..	<b>Engine Idler Gear and Bushing Assembly—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
145A1	..	1	Engine Idler Gear
111B2	..	1	Engine Idler Gear Bushing
			END OF PARTS IN ASSEMBLY No. 145A1—SA1
13013D4	1	..	Engine Idler Gear Stud—Special
187A1	1	..	Engine Idler Gear Stud Plug

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER

## ENGINE—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
13023P68	3	..	Engine Idler Gear Stud Cap Screw—Special
13134B2	1	..	Engine Idler Gear Stud Cap Screw Lock Wire—No. 16 B. W. G. A. x 10" Long
109A1—SA1	1	..	<b>Engine Gear Case Cover and Water Pump Bushing Assembly—</b> CONSISTING OF—3—SUCCEEDING ITEMS—
109A1	..	1	Engine Gear Case Cover
111C3	..	1	Engine Gear Case Cover Bushing—For Water Pump Gear Shaft
13009G7	..	1	Engine Gear Case Cover Bushing Dowel Pin
			END OF PARTS IN ASSEMBLY No. 109A1—SA1
104Q17	1	..	Engine Gear Case Cover Gasket
G-36501	2	..	Engine Gear Case Cover Taper Pin—No. 6 x 1" Long
G-10208	8	..	Engine Gear Case Cover and Crank Case Cap Screw— $\frac{3}{8}$ "—16 USS Thd. x $1\frac{1}{2}$ " Long — $\frac{9}{16}$ " Hex. x $\frac{3}{8}$ " High
G-30502	9	..	Engine Gear Case Cover and Crank Case Cap Screw Nut— $\frac{3}{8}$ "—16 USS Thd. — $\frac{11}{16}$ " Hex. x $\frac{3}{8}$ " High—Plain
13023Q69	2	..	Engine Gear Case Cover and Crank Case Cap Screw
G-30502	2	..	Engine Gear Case Cover and Crank Case Cap Screw Nut— $\frac{3}{8}$ "—16 USS Thd.— $\frac{11}{16}$ " Hex. x $\frac{3}{8}$ " High—Plain
G-36014	11	..	Engine Gear Case Cover and Crank Case Cap Screw Lockwasher— $\frac{3}{8}$ "—SAE—Special Light
G-10204	4	..	Engine Gear Case Cover and Crank Case Cap Screw— $\frac{3}{8}$ "—16 USS Thd. x 1" Long — $\frac{9}{16}$ " Hex. x $\frac{3}{8}$ " High
174A1	1	..	Engine Support Bracket—Front
13016M13	1	..	Engine Support Bracket Clamp Bolt—Special
13038Z26	1	..	Engine Support Bracket Clamp Bolt Nut—Special
G-36318	1	..	Engine Support Bracket Clamp Bolt Nut Cotter— $\frac{3}{32}$ " x $1\frac{1}{8}$ " Long
185C3	1	..	Engine Support Bracket Shim
147A1—SA1	1	..	<b>Engine Starting Crank Shaft, Bracket and Crank Case Assembly—</b> CONSISTING OF—16—SUCCEEDING ITEMS—
147A1—SA2	1	..	<b>Engine Starting Crank Shaft and Bracket Assembly—</b> CONSISTING OF—5—SUCCEEDING ITEMS—
147A1	..	1	Engine Starting Crank Shaft With Jaw
186A1	..	1	Engine Starting Crank Shaft Plunger
112G7	..	1	Engine Starting Crank Shaft Plunger Spring
148A1	..	1	Engine Starting Crank Shaft Plunger Spring Cap
146A1	..	1	Engine Starting Crank Bracket
			END OF PARTS IN ASSEMBLY No. 147A1—SA2
G-36612	1	..	Engine Starting Crank and Shaft Key—No. 11 Woodruff
149A1—SA1	1	..	<b>Engine Starting Crank and Handle Assembly—</b> CONSISTING OF—8—SUCCEEDING ITEMS—
149A1	..	1	Engine Starting Crank
13016L12	..	1	Engine Starting Crank Clamp Bolt—Special
G-30502	..	1	Engine Starting Crank Clamp Bolt Nut— $\frac{3}{8}$ "—16 USS Thd.— $\frac{11}{16}$ " Hex. x $\frac{3}{8}$ " High— Plain
G-36014	..	1	Engine Starting Crank Clamp Bolt Nut Lockwasher— $\frac{3}{8}$ " SAE—Special Light

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER

## ENGINE—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
150A1	..	1	Engine Starting Crank Handle Sleeve
148B2	..	1	Engine Starting Crank Handle Sleeve Cap
13049S45	..	1	Engine Starting Crank Handle Collar
112D4	..	1	Engine Starting Crank Handle Spring
			<u>END OF PARTS IN ASSEMBLY NO. 149A1—SA1</u>
			<u>END OF PARTS IN ASSEMBLY NO. 147A1—SA1</u>
104R18	1	..	Engine Starting Crank Bracket Gasket
13023R70	3	..	Engine Starting Crank Bracket Cap Screw
G-36014	3	..	Engine Starting Crank Bracket Cap Screw Lockwasher— $\frac{3}{8}$ "—SAE—Special Light
13134A1	1	..	Engine Starting Crank Bracket Cap Screw Lock Wire—No. 16 B. W. G. A. x 12" Long
110A1	1	..	Engine Oil Pan
104C3	2	..	Engine Oil Pan and Crank Case Gasket
G-36501	2	..	Engine Oil Pan and Crank Case Taper Pin—No. 6 x 1" Long
G-10204	15	..	Engine Oil Pan and Crank Case Cap Screw— $\frac{3}{8}$ "—16 USS Thd. x 1" Long— $\frac{9}{16}$ " Hex. x $\frac{3}{8}$ " High
G-36014	15	..	Engine Oil Pan and Crank Case Cap Screw Lockwasher— $\frac{3}{8}$ "—SAE—Special Light
G-10208	13	..	Engine Oil Pan and Crank Case Bolt— $\frac{3}{8}$ "—16 USS Thd. x $1\frac{1}{2}$ " Long— $\frac{9}{16}$ " Hex. x $\frac{3}{8}$ " High
G-30502	13	..	Engine Oil Pan and Crank Case Bolt Nut— $\frac{3}{8}$ "—16 USS Thd.— $\frac{11}{16}$ " Hex. x $\frac{3}{8}$ " High— Plain
G-36014	13	..	Engine Oil Pan and Crank Case Bolt Nut Lockwasher— $\frac{3}{8}$ "—SAE—Special Light
G-37502	1	..	Engine Oil Pan Pipe Plug— $\frac{1}{4}$ " Pipe Thd.—Square Head—Iron
706A1	1	..	Engine Fan Drive Pulley
G-36330	1	..	Engine Fan Drive Pulley and Water Pump Shaft Nut Cotter— $\frac{1}{8}$ " x $1\frac{1}{2}$ " Long
G-36699	1	..	Engine Fan Drive Pulley and Water Pump Shaft Key—No. 9 Woodruff
151A1—SA1	1	..	<b>Engine Water Pump Drive Housing and Shaft Bushing Assembly—</b> CONSISTING OF—3—SUCCEEDING ITEMS—
151A1	..	1	Engine Water Pump Drive Housing
111C3	..	1	Engine Water Pump Drive Shaft Bushing
13009G7	..	1	Engine Water Pump Drive Shaft Bushing Dowel Pin
			<u>END OF PARTS IN ASSEMBLY NO. 151A1—SA1</u>
13024A1	1	..	Engine Water Pump Coupling—Drive End
G-36608	1	..	Engine Water Pump Coupling Key—No. 8 Woodruff
13024B2	1	..	Engine Water Pump Coupling—Driven End
G-36607	1	..	Engine Water Pump Coupling Key—No. 7 Woodruff
13008A1	1	..	Engine Water Pump Coupling Disc—Thermoid
13007A1	2	..	Engine Water Pump Coupling Disc—Spring Steel
13023K11	4	..	Engine Water Pump Coupling Screw
G-31200	4	..	Engine Water Pump Coupling Screw Nut—Castle— $\frac{1}{4}$ "—28 SAE Thd.— $\frac{7}{16}$ " Hex. x $\frac{3}{16}$ " High
G-36012	4	..	Engine Water Pump Coupling Screw Nut Lockwasher— $\frac{1}{4}$ " SAE—Special Light
G-36201	4	..	Engine Water Pump Coupling Screw Nut Washer— $\frac{1}{8}$ " I. D. x $\frac{3}{4}$ " O. D. x $\frac{1}{8}$ " Thick— Steel
G-36302	4	..	Engine Water Pump Coupling Screw Nut Cotter— $\frac{1}{8}$ " x $\frac{1}{2}$ " Long
G-36468	1	..	Engine Water Pump Coupling Taper Pin—No. 4 x $1\frac{3}{4}$ " Long
G-36302	1	..	Engine Water Pump Coupling Taper Pin Cotter— $\frac{1}{8}$ " x $\frac{1}{2}$ " Long

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## ENGINE—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
G37500	1	..	Engine Water Pump Pipe Plug— $\frac{1}{8}$ " Pipe Thd.—Square Head—Iron
152A1	1	..	Engine Water Pump Gear
	1	..	Engine Water Pump Gear Shaft Coupling Nut Washer
G-36319	1	..	Engine Water Pump Gear Shaft Coupling Nut Cotter— $\frac{3}{32}$ " x $1\frac{1}{4}$ " Long
153A1	1	..	Engine Water Pump Gear Shaft Oil Deflector
G-36612	1	..	Engine Water Pump Gear and Shaft Key—No. 11 Woodruff
104S19	1	..	Engine Water Pump Drive Housing Gasket
G-10204	3	..	Engine Water Pump Drive Housing Cap Screw— $\frac{3}{8}$ "—16 USS Thd. x 1" Long— $\frac{1}{16}$ " Hex. x $\frac{3}{8}$ " High
G-36014	3	..	Engine Water Pump Drive Housing Cap Screw Lockwasher— $\frac{3}{8}$ "—SAE—Special Light
G-26857-J	1	..	Engine Water Pump Drive Housing Set Screw— $\frac{3}{8}$ "—16 USS Thd. x $\frac{7}{8}$ " Long—Full Square Head—Cup Point—Steel
G-30502	1	..	Engine Water Pump Drive Housing Set Screw Nut— $\frac{3}{8}$ "—16 USS Thd.— $\frac{11}{16}$ " Hex. x $\frac{3}{8}$ " High—Plain
154A1—SA1	1	..	<b>Engine Water Pump Gear Shaft and Nuts Assembly—</b> CONSISTING OF—3—SUCCEEDING ITEMS—
154A1	..	1	Engine Water Pump Gear Shaft
13038X24	..	1	Engine Water Pump Gear Shaft Nut—Coupling End
13038Y25	..	1	Engine Water Pump Gear Shaft Nut—Fan Pulley End
			<u>END OF PARTS IN ASSEMBLY NO. 154A1—SA1</u>
154B2—SA1	1	..	<b>Engine Water Pump Assembly—</b> CONSISTING OF—15—SUCCEEDING ITEMS—
154B2	..	1	Engine Water Pump Shaft
13045C3	..	2	Engine Water Pump Grease Cup—Bowen No. 00— $\frac{1}{8}$ "—With Check Valve
13047A1	..	2	Engine Water Pump Grease Cup Extension
156A1	..	1	Engine Water Pump Runner
G-36608	..	1	Engine Water Pump Runner Key—No. 8 Woodruff
G-36468	..	1	Engine Water Pump Runner Taper Pin—No. 4 x $1\frac{1}{4}$ " Long
157A1	..	1	Engine Water Pump Body
158A1	..	1	Engine Water Pump Body Cover
104P16	..	1	Engine Water Pump Body Cover Gasket
13023L64	..	7	Engine Water Pump Body Cover Machine Screw
G-36012	..	7	Engine Water Pump Body Cover Machine Screw Lockwasher— $\frac{1}{4}$ " SAE—Special Light
13026J10	..	2	Engine Water Pump Packing—Cork
13027A1	..	2	Engine Water Pump Packing Gland
13028A1	..	1	Engine Water Pump Packing Nut—Front
13028B2	..	1	Engine Water Pump Packing Nut—Rear
			<u>END OF PARTS IN ASSEMBLY NO. 154B2—SA1</u>
13029A1	1	..	Engine Water Pump Hose—Pump Cover to Inlet Connection on Cylinder Block
13030C3	2	..	Engine Water Pump Hose Clamp—For $1\frac{1}{2}$ " Dia. Hose
103C3	1	..	Engine Water Pump Inlet—Bolted to Pump Cover
104H8	1	..	Engine Water Pump Inlet Gasket
13016K11	2	..	Engine Water Pump Inlet Bolt
G-30501	2	..	Engine Water Pump Inlet Bolt Nut— $\frac{1}{8}$ "—18 USS Thd.— $\frac{3}{32}$ " Hex. x $\frac{5}{16}$ " High—Plain
G-36013	2	..	Engine Water Pump Inlet Bolt Nut Lockwasher— $\frac{1}{8}$ " SAE—Special Light

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## ENGINE—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
159A1—SA1	1	..	<b>Engine Oil Pump Body Assembly—</b> CONSISTING OF—8—SUCCEEDING ITEMS—
159A1	..	1	Engine Oil Pump Body
160A1	..	1	Engine Oil Pump Body Cover
104D4	..	1	Engine Oil Pump Body Cover Gasket
13023S71	..	4	Engine Oil Pump Body Cover Machine Screw
G-36012	..	4	Engine Oil Pump Body Cover Machine Screw Lockwasher— $\frac{1}{4}$ " SAE Special Light
13134C3	..	1	Engine Oil Pump Body Cover Machine Screw Lock Wire—No. 16—BWGA x 7" Long
161A1	..	1	Engine Oil Pump Gear—Driver
161B2	..	1	Engine Oil Pump Gear—Driven
END OF PARTS IN ASSEMBLY No. 159A1—SA1			
104E5	1	..	Engine Oil Pump Body Gasket—Upper
13023T72	4	..	Engine Oil Pump Body Cap Screw
G-36014	4	..	Engine Oil Pump Body Cap Screw Lockwasher— $\frac{3}{8}$ " SAE—Special Light
13134B2	1	..	Engine Oil Pump Body Cap Screw Lock Wire—No. 16 BWGA x 10" Long
G-36433	2	..	Engine Oil Pump Body Taper Pin—No. 2 x 1" Long
162A1	1	..	Engine Oil Pump Drive Shaft
13049T46	1	..	Engine Oil Pump Drive Shaft Thrust Washer—Special
163A1	1	..	Engine Oil Pump Drive Shaft Spiral Gear—Driver
G-36602	1	..	Engine Oil Pump Drive Shaft Spiral Gear Key—No. 3 Woodruff
G-36417	1	..	Engine Oil Pump Drive Shaft Spiral Gear Taper Pin—No. 1 x 1" Long
164A1	1	..	Engine Oil Pump Drive Shaft Thrust Plate
104U21	1	..	Engine Oil Pump Drive Shaft Thrust Plate Gasket
G-10204	2	..	Engine Oil Pump Drive Shaft Thrust Plate Cap Screw— $\frac{3}{8}$ "—16 USS Thd. x 1" Long — $\frac{9}{16}$ " Hex. x $\frac{3}{8}$ " High
G-36014	2	..	Engine Oil Pump Drive Shaft Thrust Plate Cap Screw Lockwasher— $\frac{3}{8}$ " SAE—Special Light
140C3	1	..	Engine Oil Pump Screen
	1	..	Engine Oil Pump Screen Wire
G-26809-M	1	..	Engine Distributor Boss Set Screw— $\frac{1}{4}$ "—20 USS Thd. x $1\frac{1}{4}$ " Long—Square Head— Flat Dog Point
G-30500	1	..	Engine Distributor Boss Set Screw Lock Nut— $\frac{1}{4}$ "—20 USS Thd.— $\frac{1}{2}$ " Hex. x $\frac{1}{4}$ " High —Plain
END OF PARTS IN ASSEMBLY No. 100C3—A1			
165A1	4	..	Engine Spark Plug— $\frac{7}{8}$ "—18 Thd. (Champion)
166A1	4	..	Engine Spark Plug Gasket—For Above
13049U47	2	..	Engine and Front Support Washer—Fibre
G-14418	2	..	Engine and Front Support Cap Screw— $\frac{1}{2}$ "—20 SAE Thd. x $1\frac{3}{4}$ " Long— $\frac{3}{4}$ " Hex. x $\frac{3}{8}$ " High—Drilled End
G-31204	2	..	Engine and Front Support Cap Screw Castle Nut— $\frac{1}{2}$ "—20 SAE Thd.— $\frac{3}{4}$ " Hex. x $\frac{1}{8}$ " High
G-36317	2	..	Engine and Front Support Cap Screw Castle Nut Cotter— $\frac{3}{32}$ " x 1" Long
13049U47	2	..	Engine and Rear Support Washer—Fibre
G-14669	2	..	Engine and Rear Support Cap Screw— $\frac{5}{8}$ "—18 SAE Thd. x $5\frac{1}{8}$ " Long— $\frac{1}{8}$ " Hex. x $\frac{1}{8}$ " High—Drilled End
G-31206	2	..	Engine and Rear Support Cap Screw Castle Nut— $\frac{5}{8}$ "—18 SAE Thd.— $\frac{1}{8}$ " Hex. x $\frac{3}{8}$ " High
G-36328	2	..	Engine and Rear Support Cap Screw Castle Nut Cotter— $\frac{1}{8}$ " x $1\frac{1}{4}$ " Long

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ENGINE—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
112H8	2	..	Engine and Rear Support Bracket Spring
13049V48	2	..	Engine and Rear Support Bracket Spring Washer
G-37302	1	..	Engine Front Support Alemite Fitting— $\frac{1}{8}$ " Pipe Thd.—25° Angle
108D4	1	..	Engine Lower Water Inlet Connection—Bolted to Engine
G-10212	1	..	Engine Lower Water Inlet Connection Cap Screw— $\frac{3}{8}$ "—16 USS Thd. x 2" Long— $\frac{1}{8}$ " Hex. x $\frac{3}{8}$ " High

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## EQUIPMENT AND TOOLS

PART No.	No. per Truck	No. per Assy.	NAME OF PART
3308C3—SA2	1	..	<b>WHEEL RIM Assembly—(32 x 6 Pneumatic Tire)—Spare—</b> <b>Consisting of—3—Succeeding Items—</b>
3308C3	..	1	Wheel Rim Base—(32 x 6 Pneumatic Tire)
3309G7	..	2	Wheel Rim Side Ring—(32 x 6 Pneumatic Tire)
3309H8	..	1	Wheel Rim Locking Ring—(32 x 6 Pneumatic Tire)
<u>END OF PARTS IN ASSEMBLY No. 3308C3—SA2</u>			
11050B2— A1	1	..	<b>Tire Pump Assembly—(See Pages 80 and 81)—Mounted on Left Hand Side of</b> <b>Transmission for Pneumatics Only—</b>
11731A1	1	..	Oil Can
11732A1	1	..	Oil Can Bracket—(Screwed Onto Wood Dash)
G-32925	2	..	Oil Can Bracket Wood Screw—No. 10— $\frac{7}{8}$ " Long—Round Head
11736C3— A1	1	..	<b>Wheel Puller and Parts Assembly—</b> <b>CONSISTING OF—3—SUCCEEDING ITEMS—</b>
11736C3	..	1	Wheel Puller
G-26995L	..	1	Wheel Puller Screw— $\frac{3}{4}$ "—10 USS Thd. x 4" Long—Flat Point—Set Screw
<u>END OF PARTS IN ASSEMBLY No. 11736C3—A1</u>			
11733B2— A1	1	..	<b>Alemite Lubricating Gun—See Bassick Mfg. Co. Service Parts List—Their Part</b> <b>No. C1043</b>
11000B2— A1	1	..	<b>Jack Assembly—See Ashland Products Co. Service Parts List—Their Model No.31</b>
6625A1	1	..	Tool Box
G-32905	9	..	Tool Box Wood Screw—To Wood Dash and Toe Board—No. 10 x $\frac{7}{8}$ " Long—Round Head
6626A1	1	..	Tool Box Cover
G-32905	5	..	Tool Box Cover Wood Screw—To Wood Dash—No. 10 x $\frac{7}{8}$ " Long—Round Head
11734A1— A1	1	..	<b>Tool Kit Assembly—</b> <b>CONSISTING OF—12—SUCCEEDING ITEMS—</b>
11735A1	..	1	Case
11725F6	..	1	D. E. Wrench— $\frac{1}{4}$ " and $\frac{5}{8}$ "
11725G7	..	1	D. E. Wrench— $\frac{3}{8}$ " and $\frac{7}{8}$ "
11725H8	..	1	D. E. Wrench— $\frac{1}{2}$ " and $\frac{1}{2}$ "
11725J10	..	1	D. E. Wrench— $\frac{1}{2}$ " and $\frac{9}{8}$ "
11727A1	..	1	Cold Chisel— $\frac{1}{2}$ " Standard
11728A1	..	1	Solid Punch— $\frac{1}{2}$ " Standard
11729A1	..	1	Combination Pliers—8"
11730A1	..	1	Screw Driver—Square Shank—6" Long—Wood Handle
11725E5	..	1	Spark Plug Wrench— $\frac{7}{8}$ " and $1\frac{1}{8}$ "
11726A1	..	1	Hammer—10 Oz.—All Steel
11725C3	..	1	Auto Wrench—9"
<u>END OF PARTS IN ASSEMBLY No. 11734A1—A1</u>			
11725A1	1	..	Wrench—(For Hub Cap, Axle Shaft and Spindle Nut)
11725B2	1	..	Wrench—For Wheel Rim Nut
11725D4	1	..	Wrench—Spanner—For Water Pump Nut
11725N14	1	..	Wrench—For Magneto

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## FAN ASSEMBLY

PART No.	No. per Truck	No. per Assy.	NAME OF PART
700B2— A1	1	..	<b>FAN—Complete Assembly—</b>
			<b>Consisting of—21—Succeeding Items—</b>
701B2—SA1	1	..	<b>Fan Blade Spider and Blades Assembly—16" Dia.—Parts Not Sold Separately</b>
702A1	..	1	Fan Hub
104V22	..	1	Fan Hub and Blade Assembly Gasket
13023W49	..	4	Fan Hub and Blade Assembly Cap Screw
G-36063	..	4	Fan Hub and Blade Assembly Cap Screw Lockwasher— $\frac{5}{16}$ " SAE Special Heavy
187E5	..	1	Fan Hub Oil Plug—Special
13001C3	..	2	Fan Hub Bearing—No. 20 New Departure—Magneto Type—Ball
13049A27	..	1	Fan Hub Bearing Cone Clamp Washer
112J10	..	1	Fan Hub Bearing Cone Adjusting Spring
707A1	..	1	Fan Hub Bearing Cone Adjusting Spring Retainer
G-31304	..	1	Fan Hub Bearing Cone Clamp Nut— $\frac{1}{2}$ "—20 SAE Thd.— $\frac{3}{4}$ " Hex. x $\frac{7}{16}$ " High—Slotted
G-36016	..	1	Fan Hub Bearing Cone Clamp Nut Lockwasher— $\frac{1}{2}$ " SAE—Special Light
G-36304	..	1	Fan Hub Bearing Cone Clamp Nut Cotter— $\frac{1}{8}$ " x $\frac{3}{4}$ " Long
13005A1	..	1	Fan Hub Felt
707B2	..	1	Fan Hub Felt Retainer
13049B28	..	1	Fan Hub Felt Retainer Washer
703A1	..	1	Fan Spindle
13049C29	..	1	Fan Spindle Clamp Washer
13049D30	..	1	Fan Spindle Clamp Washer
G-31108	..	1	Fan Spindle Nut— $\frac{3}{4}$ "—16 SAE Thd.— $1\frac{1}{8}$ " Hex. x $\frac{3}{4}$ " High—Plain
G-36020	..	1	Fan Spindle Nut Lockwasher— $\frac{3}{4}$ " SAE—Special Light
			<b>END OF PARTS IN ASSEMBLY NO. 700A1—A1</b>
704A1	1	..	Fan Bracket—Bolted to Engine
G-26915-L	2	..	Fan Bracket Set Screw— $\frac{1}{2}$ "—13 USS Thd. x $2\frac{3}{4}$ " Long—Flat Point—Full Head
G-30504	2	..	Fan Bracket Set Screw Nut— $\frac{1}{2}$ "—13 USS Thd.— $\frac{7}{8}$ " Hex. x $\frac{1}{2}$ " High—Plain
G-14416	2	..	Fan Bracket and Engine Cap Screw— $\frac{1}{2}$ "—20 SAE Thd. x $1\frac{5}{8}$ " Long x $\frac{3}{4}$ " Hex. x $\frac{3}{8}$ " High—Drilled End
G-31204	2	..	Fan Bracket and Engine Cap Screw Castle Nut— $\frac{1}{2}$ "—20 SAE Thd.— $\frac{3}{4}$ " Hex. x $\frac{1}{16}$ " High
G-36317	2	..	Fan Bracket and Engine Cap Screw Castle Nut Cotter— $\frac{3}{32}$ " x 1" Long
13035A1	1	..	Fan Belt

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER

**FENDER—Front**

PART No	No. per Truck	No. per Assy.	NAME OF PART
6500B2— A1	1	..	<b>FENDER—Assembly Front Complete—Right Hand—</b>
6500A1— A1	1	..	<b>FENDER—Assembly Front Complete—Left Hand—</b>
G-14203	2	..	Fender and Frame Cap Screw— $\frac{3}{8}$ "—24 SAE Thd. x $\frac{1\frac{1}{8}}$ " Long— $\frac{1}{16}$ " Hex. x $\frac{3}{32}$ " High— Drilled End
13049G7	2	..	Fender and Frame Cap Screw Washer
G-31202	2	..	Fender and Frame Cap Screw Castle Nut— $\frac{3}{8}$ "—24 SAE Thd.— $\frac{1}{16}$ " Hex. x $\frac{1\frac{1}{2}}$ " High
G-36317	2	..	Fender and Frame Cap Screw Castle Nut Cotter— $\frac{3}{32}$ " x 1" Long
G-11605	6	..	Fender Irons Front to Frame Cap Screw— $\frac{3}{8}$ "—24 SAE Thd. x $1\frac{1}{8}$ " Long— $\frac{1}{16}$ " Hex x $\frac{3}{32}$ " High
G-35914	6	..	Fender Irons Front to Frame Cap Screw Lockwasher— $\frac{3}{8}$ "—SAE Standard
G-14212	6	..	Fender Irons Rear to Frame Cap Screw— $\frac{3}{8}$ "—24 SAE Thd. x $1\frac{1}{4}$ " Long— $\frac{1}{16}$ " Hex. x $\frac{3}{32}$ " High—Drilled End
G-31202	6	..	Fender Irons Rear to Frame Cap Screw Castle Nut— $\frac{3}{8}$ "—24 SAE Thd.— $\frac{1}{16}$ " Hex. x $\frac{1\frac{1}{2}}$ " High
G-36317	6	..	Fender Irons Rear to Frame Cap Screw Castle Nut Cotter— $\frac{3}{32}$ " x 1" Long
G-14209	4	..	Fender Support to Frame Cap Screw— $\frac{3}{8}$ "—24 SAE Thd. x $1\frac{1}{8}$ " Long— $\frac{1}{16}$ " Hex. x $\frac{3}{32}$ " High—Drilled End
G-31202	4	..	Fender Support to Frame Cap Screw Castle Nut— $\frac{3}{8}$ "—24 SAE Thd.— $\frac{1}{16}$ " Hex. x $\frac{1\frac{1}{2}}$ " High
G-36317	4	..	Fender Support to Frame Cap Screw Castle Nut Cotter— $\frac{3}{32}$ " x 1" Long
13018A1	2	..	Fender Mud Flap—Leather
13036A1	2	..	Fender Mud Flap Retainer
G-11403	8	..	Fender Mud Flap Retainer Cap Screw— $\frac{1}{4}$ "—28 SAE Thd. x $\frac{3}{4}$ " Long— $\frac{1}{16}$ " Hex. x $\frac{1}{16}$ " High
G-36256	8	..	Fender Mud Flap Retainer Washer— $\frac{3}{8}$ " I. D. x $\frac{5}{8}$ " O. D. x $\frac{1}{16}$ " Thick
G-35912	8	..	Fender Mud Flap Retainer Lockwasher— $\frac{1}{4}$ " SAE Standard
G-31100	8	..	Fender Mud Flap Retainer Nut— $\frac{1}{4}$ "—28 SAE Thd.— $\frac{1}{16}$ " Hex. x $\frac{7}{32}$ " High

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER

## FRAME AND PARTS—For 144" Wheel Base Only (See Succeeding Pages for Frame and Parts For Other Wheel Bases)

PART No.	No. per Truck	No. per Assy.	NAME OF PART
7000C3— A1	1	..	<b>FRAME AND PARTS—Complete Assembly—</b> <b>Consisting of—55—Succeeding Items—</b>
7000C3—SA1	1	..	<b>Frame Assembly—</b> <b>CONSISTING OF—28—SUCCEEDING ITEMS—</b>
7001B2	..	1	Frame Side Rail—Right Hand
7001A1	..	1	Frame Side Rail—Left Hand
7002A1	..	2	Frame Side Rail Reinforcement
G-38162B	..	6	Frame Side Rail Reinforcement Rivet— $\frac{1}{4}$ " Dia. x 1" Long—Oval Head—Iron
7003B2	..	1	Frame Front Spring Hanger—Front Right Hand
7003A1	..	1	Frame Front Spring Hanger—Front Left Hand
G-38527A	..	2	Frame Front Spring Hanger Rivet— $\frac{3}{8}$ " Dia. x $3\frac{1}{2}$ " Long—Round Head—Iron
G-38512A	..	4	Frame Front Spring Hanger Rivet— $\frac{3}{8}$ " Dia. x $1\frac{3}{8}$ " Long—Round Head—Iron
7004A1	..	1	Frame Cross Bar—Front—(Dropped)
G-38511A	..	12	Frame Cross Bar and Side Rail Rivet— $\frac{3}{8}$ " Dia. x $1\frac{1}{4}$ " Long—Round Head—Iron
7005A1	..	1	Frame Cross Member—Front—Center
7008B2	..	2	Frame Cross Member Gusset Plate—Right Hand Upper—Left Hand Lower
7008A1	..	2	Frame Cross Member Gusset Plate—Left Hand Upper—Right Hand Lower
G-38513A	..	4	Frame Cross Member, Side Rail and Gusset Plate Rivet— $\frac{3}{8}$ " Dia. x $1\frac{1}{2}$ " Long—Round Head—Iron
G-38511A	..	8	Frame Cross Member and Gusset Plate Rivet— $\frac{3}{8}$ " Dia. x $1\frac{1}{4}$ " Long—Round Head—Iron
G-38511A	..	8	Frame Gusset Plate and Side Rail Rivet— $\frac{3}{8}$ " Dia. x $1\frac{1}{4}$ " Long—Round Head—Iron
7005B2	..	1	Frame Cross Member—Rear—Center
G-38511A	..	6	Frame Cross Member to Frame Rivet— $\frac{3}{8}$ " Dia. x $1\frac{1}{4}$ " Long—Round Head—Iron
7007B2	..	2	Frame Cross Member Brace—Right Hand Forward—Left Hand Rear
7007A1	..	2	Frame Cross Member Brace—Left Hand Forward—Right Hand Rear
G-38511A	..	12	Frame Cross Member Brace Rivet— $\frac{3}{8}$ " Dia. x $1\frac{1}{4}$ " Long—Round Head—Iron
G-38605A	..	8	Frame Cross Member Brace to Frame Rivet— $\frac{1}{2}$ " Dia. x $1\frac{3}{8}$ " Long—Round Head—Iron
7005C3	..	1	Frame Cross Member—Rear
7008B2	..	2	Frame Cross Member Gusset Plate—Right Hand Upper—Left Hand Lower
7008A1	..	2	Frame Cross Member Gusset Plate—Left Hand Upper—Right Hand Lower
G-38511A	..	8	Frame Cross Member Gusset Plate Rivet— $\frac{3}{8}$ " Dia. x $1\frac{1}{4}$ " Long—Round Head—Iron
G-38511A	..	8	Frame Cross Member Gusset Plate and Side Rail Rivet— $\frac{3}{8}$ " Dia. x $1\frac{1}{4}$ " Long—Round Head—Iron
G-38513A	..	4	Frame Cross Member Gusset Plate and Side Rail Rivet— $\frac{3}{8}$ " Dia. x $1\frac{1}{2}$ " Long—Round Head—Iron
			<u>END OF PARTS IN ASSEMBLY NO. 7000C3—SA1</u>
7009A1	2	..	Frame Cross Tube
7004B2	2	..	Frame Cross Bar
13049W49	4	..	Frame Cross Bar Plain Washer
G-31204	4	..	Frame Cross Bar Castle Nut— $\frac{1}{2}$ "—20 SAE Thd.— $\frac{3}{4}$ " Hex. x $\frac{1}{16}$ " High
G-36317	4	..	Frame Cross Bar Castle Nut Cotter— $\frac{3}{32}$ " x 1" Long
7010A1	2	..	Radiator Support Bracket
G-38513A	6	..	Radiator Support Bracket and Frame Rivet— $\frac{3}{8}$ " Dia. x $1\frac{1}{2}$ " Long—Round Head—Iron
7010B2	1	..	Engine Support Bracket—Rear—Right Hand
7010C3	1	..	Engine Support Bracket—Rear—Left Hand
G-38513A	8	..	Engine Support Rivet— $\frac{3}{8}$ " Dia. x $1\frac{1}{2}$ " Long—Round Head—Iron

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER

## FRAME AND PARTS—For 144" Wheel Base Only—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
7010E5—SA1	1	..	<b>Steering Gear Bracket, Cap, Bushing and Parts—</b> CONSISTING OF—6—SUCCEEDING ITEMS—
7010E5	..	1	Steering Gear Bracket—On Left Hand Side—For Left Hand Steer
7011A1	..	1	Steering Gear Bracket Cap
13023Q69	..	4	Steering Gear Bracket and Cap Cap Screw
G-35914	..	4	Steering Gear Bracket and Cap Cap Screw Lockwasher— $\frac{3}{8}$ "—SAE Standard
13134D4	..	1	Steering Gear Bracket and Cap Cap Screw Lock Wire— $\frac{1}{16}$ " Dia. x 16" Long
7012A1	..	1	Steering Gear Bracket Bushing
			END OF PARTS IN ASSEMBLY No. 7010E5—SA1
G-38513-A	4	..	Steering Gear Bracket and Frame Rivet— $\frac{3}{8}$ " Dia. x $1\frac{1}{2}$ " Long—Round Head—Iron
7010D4—SA1	1	..	<b>Front Spring Bracket—Rear Right Hand and Bushing Assembly—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
7010D4	..	1	Front Spring Bracket—Rear—Right Hand
7012A1	..	1	Front Spring Bracket Bushing
			END OF PARTS IN ASSEMBLY No. 7010D4—SA1
G-38513-A	3	..	Front Spring Bracket (Rear) Rivet— $\frac{3}{8}$ " Dia. x $1\frac{1}{2}$ " Long—Round Head—Iron
7010F6	2	..	Rear Spring Bracket—Front
G-38607-A	10	..	Rear Spring Bracket and Frame Rivet— $\frac{1}{2}$ " Dia. x $1\frac{5}{8}$ " Long—Round Head—Iron
7010G7	2	..	Rear Spring Bracket—Rear
G-38513-A	10	..	Rear Spring Bracket and Frame Rivet— $\frac{3}{8}$ " Dia. x $1\frac{1}{2}$ " Long—Round Head—Iron
			END OF PARTS IN ASSEMBLY No. 7000C3—A1
13043A1	2	..	Step—Bolted to Frame
G-14212	7	..	Step and Frame Cap Screw— $\frac{3}{8}$ " Dia.—24 SAE Thd. x $1\frac{1}{4}$ " Long x $\frac{1}{16}$ " Hex. x $\frac{3}{16}$ " High —Drilled End
G-14213	1	..	Step and Frame Cap Screw— $\frac{3}{8}$ " Dia.—24 SAE Thd. x $1\frac{1}{4}$ " Long x $\frac{1}{16}$ " Hex. x $\frac{3}{16}$ " High —Drilled End
G-31202	8	..	Step and Frame Cap Screw Castle Nut— $\frac{3}{8}$ "—24 SAE Thd.— $\frac{1}{8}$ " Hex. x $\frac{1}{2}$ " High
G-36317	8	..	Step and Frame Cap Screw Castle Nut Cotter Pin— $\frac{3}{32}$ " x 1" Long
13014C3	1	..	Name Plate—Screwed to Frame—(Detroit Production Only)
13014D4	1	..	Name Plate—Screwed to Frame—(Walkerville Production Only)
G-26330	2	..	Name Plate and Frame Screw— $\frac{5}{16}$ " Dia.—18 USS Thd. x 1" Long—Machine Screw— Flat Head
G-30701	2	..	Name Plate and Frame Screw Nut— $\frac{5}{16}$ "—18 USS Thd.— $\frac{1}{2}$ " Hex. x $\frac{1}{8}$ " High
G-35913	2	..	Name Plate and Frame Screw Nut Lockwasher— $\frac{5}{16}$ "—SAE Standard

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER



## FUEL TANK AND FUEL LINES

PART No.	No per Truck	No. per Assy.	NAME OF PART
7801C3—SA1	1	..	<b>FUEL LINE TUBE (Titeflex) and Parts Assembly—Vacuum Tank to Carburetor—</b> <b>Consisting of—3—Succeeding Items—</b>
7801C3	..	1	Fuel Line Tube—Titeflex—Not Sold Separately
13060A1	..	1	Fuel Line Tube Union—Not Sold Separately
13061B2	..	1	Fuel Line Tube Male Coupling—Not Sold Separately
			<b>END OF PARTS IN ASSEMBLY No. 7801C3—SA1</b>
13057B2	1	..	Fuel Line Stop Cock—In Bottom of Vacuum Tank
13031C3—SA1	1	..	<b>Fuel Line Tube and Parts Assembly—Vacuum Tank to Fuel Tank—</b> <b>CONSISTING OF—3—SUCCEEDING ITEMS—</b>
13031C3	..	1	Fuel Line Tubing— $\frac{1}{8}$ " O. D. Copper x 84" Long
13059A1	..	1	Fuel Line Tubing Union Nut—Long
13059B2	..	1	Fuel Line Tubing Union Nut—Short
			<b>END OF PARTS IN ASSEMBLY No. 13031C3—SA1</b>
13082A1	1	..	Fuel Line Tube Elbow—At Vacuum Tank—For $\frac{1}{8}$ " O. D. Tube— $\frac{1}{8}$ " Pipe Thd.— $\frac{1}{2}$ " 20 SAE—Thd.
13133A1	6	..	Fuel Line Tube Clip
G-32904	6	..	Fuel Line Tube Clip Wood Screw—No. 10— $\frac{3}{4}$ " Long—Round Head
7801D4—SA1	1	..	<b>Fuel Suction Line Tube (Titeflex) and Parts Assembly—Vacuum Tank to</b> <b>Engine Manifold—</b> <b>CONSISTING OF—4—SUCCEEDING ITEMS—</b>
7801D4	..	1	Fuel Suction Line Tube—Titeflex—Not Sold Separately
13060B2	..	1	Fuel Suction Line Tube Gasoline Union—Not Sold Separately
13061A1	..	1	Fuel Suction Line Tube Male Coupling—Not Sold Separately
13058A1	..	1	Fuel Suction Line Tube Adapter—Sold Separately If Desired
			<b>END OF PARTS IN ASSEMBLY No. 7801D4—SA1</b>
13133A1	1	..	Fuel Suction Line Clip—For $\frac{1}{4}$ " Dia. Tube
G-32904	1	..	Fuel Suction Line Clip Wood Screw—No. 10— $\frac{3}{4}$ " Long—Round Head
7800A1	1	..	Fuel Tank
7509C3	1	..	Fuel Tank Filler Cap
7802A1	2	..	Fuel Tank Clamping Strip—Assembly
13049G7	4	..	Fuel Tank Clamping Strip Plain Washer
G-31102	4	..	Fuel Tank Clamping Strip Nut— $\frac{3}{8}$ "—24 SAE Thd.— $\frac{9}{16}$ " Hex. x $\frac{1}{4}$ " High—Plain
G-35914	4	..	Fuel Tank Clamping Strip Nut Lockwasher— $\frac{3}{8}$ " SAE Std.

**HOOD—Filler Plates—Radiator Apron and Mud Pans**

PART No.	No. per Truck	No. per Assy.	NAME OF PART
6525A1— A1	1	..	<b>HOOD—Complete Assembly—</b> <b>Consisting of—25—Succeeding Items—</b>
6526B2	..	1	Hood Top Plate—Right Hand
6526A1	..	1	Hood Top Plate—Left Hand
13037A1	..	1	Hood Top Plate Hinge Rod
6528A1	..	1	Hood Top Plate Hinge Rod Adjustable End—Rear
13013L12	..	1	Hood Top Plate Hinge Rod Adjustable End Stud—Sherardized
13038A1	..	1	Hood Top Plate Hinge Rod Adjustable End Acorn Nut—Sherardized
13049G7	..	1	Hood Top Plate Hinge Rod Adjustable End Washer
G-35914	..	1	Hood Top Plate Hinge Rod Adjustable End Lock Washer— $\frac{3}{8}$ " SAE Standard
G-31102	..	1	Hood Top Plate Hinge Rod Adjustable End Plain Nut— $\frac{3}{8}$ "—24 SAE Thd.— $\frac{9}{16}$ " Hex. x $\frac{11}{16}$ " High
G-31202	..	1	Hood Top Plate Hinge Rod Castle Nut—Front End— $\frac{3}{8}$ "—24 SAE Thd. $\frac{9}{16}$ " Hex. x $\frac{11}{16}$ " High
G-36317	..	1	Hood Top Plate Hinge Rod Cotter— $\frac{3}{32}$ " x 1" Long
13014F6	..	2	Hood Top Plate Name Plate
6527A1	..	2	Hood Top Plate Name Plate Reinforcement
G-26330	..	4	Hood Top Plate Name Plate Screw— $\frac{1}{8}$ "—18 USS Thd. x 1" Long Machine Screw—Flat Countersunk Head
G-30701	..	4	Hood Top Plate Name Plate Screw Nut— $\frac{1}{8}$ "—18 USS Thd.— $\frac{11}{16}$ " Hex. x $\frac{1}{8}$ " High
G-35913	..	4	Hood Top Plate Name Plate Screw Nut Lockwasher— $\frac{1}{8}$ " SAE—Standard
6526D4	..	1	Hood Side Plate—Right Hand
6526C3	..	1	Hood Side Plate —Left Hand
13037B2	..	2	Hood Side Plate Hinge Rod
13039A1	..	4	Hood Side Plate Hook—For Hood Latch
13049Y51	..	8	Hood Side Plate Hook Washer
G-37907-D	..	8	Hood Side Plate Hook Rivet— $\frac{3}{16}$ " Dia. x $\frac{5}{16}$ " Long—Oval Head—Iron
13040A1	..	2	Hood Handle
13049Y51	..	4	Hood Handle Washer
G-37907-D	..	4	Hood Handle Rivet— $\frac{3}{16}$ " Dia. x $\frac{5}{16}$ " Long—Oval Head—Iron
			<b>END OF PARTS IN ASSEMBLY NO. 6525A1—A1</b>
6526F6—SA1	1	..	<b>Hood Filler Plate and Parts Assembly—Right Hand—</b> <b>CONSISTING OF—5—SUCCEEDING ITEMS—</b>
6526F6	..	1	Hood Filler Plate—Right Hand
13025B2	..	1	Hood Filler Plate Anti Squeak— $\frac{1}{8}$ " x 1" x $29\frac{1}{4}$ " Long
13042H8	..	7	Hood Filler Plate Anti Squeak Rivet
13041A1	..	2	Hood Latch
13020F6	..	2	Hood Latch Pin
			<b>END OF PARTS IN ASSEMBLY NO. 6526F6—SA1</b>
6526E5—SA1	1	..	<b>Hood Filler Plate and Parts Assembly—Left Hand—</b> <b>CONSISTING OF—5—SUCCEEDING ITEMS—</b>
6526E5	..	1	Hood Filler Plate—Left Hand
13025B2	..	1	Hood Filler Plate Anti Squeak— $\frac{1}{8}$ " x 1" x $29\frac{1}{4}$ " Long
13042H8	..	7	Hood Filler Plate Anti Squeak Rivet
13041A1	..	2	Hood Latch
13020F6	..	2	Hood Latch Pin
			<b>END OF PARTS IN ASSEMBLY NO. 6526E5—SA1</b>

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER

## HOOD—Filler Plates—Radiator Apron and Mud Pans—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
G-11504	8	..	Hood Filler Plate and Frame Cap Screw— $\frac{5}{16}$ "—24 SAE Thd. x $\frac{3}{8}$ " Long— $\frac{1}{2}$ " Hex. x $\frac{1}{4}$ " High
13049X50	8	..	Hood Filler Plate and Frame Cap Screw Washer
G-31101	8	..	Hood Filler Plate and Frame Cap Screw Nut— $\frac{5}{16}$ "—24 SAE Thd.— $\frac{1}{2}$ " Hex. x $\frac{1}{4}$ " High
G-35913	8	..	Hood Filler Plate and Frame Cap Screw Nut Lockwasher— $\frac{5}{16}$ " SAE Standard
G-11505	2	..	Hood Filler Plate and Drop Cross Member Cap Screw— $\frac{5}{16}$ "—24 SAE Thd. x 1" Long— $\frac{1}{2}$ " Hex. x $\frac{1}{4}$ " High
13049E57	2	..	Hood Filler Plate and Drop Cross Member Cap Screw Washer
13049X50	2	..	Hood Filler Plate and Drop Cross Member Cap Screw Washer
G-31101	2	..	Hood Filler Plate and Drop Cross Member Cap Screw Nut— $\frac{5}{16}$ "—24 SAE Thd.— $\frac{1}{2}$ " Hex. x $\frac{1}{4}$ " High
G-35913	2	..	Hood Filler Plate and Drop Cross Member Cap Screw Lockwasher— $\frac{5}{16}$ " SAE Standard
6600A1	1	..	Apron—For Radiator
G-11505	4	..	Aprong for Radiator and Frame Cap Screw— $\frac{5}{16}$ "—24 SAE Thd. x 1" Long— $\frac{1}{2}$ " Hex. x $\frac{1}{4}$ " High
G-31101	4	..	Apron for Radiator and Frame Cap Screw Nut— $\frac{5}{16}$ "—24 SAE Thd.— $\frac{1}{2}$ " Hex. x $\frac{1}{4}$ " High—Plain
13049X50	4	..	Apron for Radiator and Frame Cap Screw Washer
13049F58	4	..	Apron for Radiator and Frame Cap Screw Washer— $\frac{1}{2}$ " I. D. x $\frac{3}{8}$ " O. D. x $\frac{1}{8}$ " Thick—Fibre
G-35913	4	..	Apron for Radiator and Frame Cap Screw Lockwasher— $\frac{5}{16}$ " SAE Standard
G-14002	4	..	Apron for Radiator and Filler Plate Cap Screw— $\frac{1}{4}$ "—28 SAE Thd. x $\frac{1}{2}$ " Long— $\frac{7}{16}$ " Hex. x $\frac{3}{16}$ " High
G-31100	4	..	Apron for Radiator and Filler Plate Cap Screw Nut— $\frac{1}{4}$ "—28 SAE Thd.— $\frac{7}{16}$ " Hex. x $\frac{3}{16}$ " High
13049E57	2	..	Apron for Radiator and Filler Plate Cap Screw Washer
13049X50	4	..	Apron for Radiator and Filler Plate Cap Screw Washer— $\frac{1}{2}$ " I. D. x $\frac{3}{4}$ " O. D. x $\frac{1}{16}$ " Thick—Steel
G-35913	4	..	Apron for Radiator and Filler Plate Cap Screw Lockwasher— $\frac{5}{16}$ "—SAE—Standard
6575A1	1	..	Mud Pan—Front
G-11403	5	..	Mud Pan—Front—To Frame Cap Screw— $\frac{1}{4}$ "—28 SAE Thd. x $\frac{3}{4}$ " Long— $\frac{7}{16}$ " Hex. x $\frac{3}{16}$ " High
G-31100	5	..	Mud Pan—Front—To Frame Cap Screw Nut— $\frac{1}{4}$ "—28 SAE Thd.— $\frac{7}{16}$ " Hex. x $\frac{3}{16}$ " High
G-36256	4	..	Mud Pan—Front—To Frame Cap Screw Washer— $\frac{3}{8}$ " I. D. x $\frac{5}{8}$ " O. D. x $\frac{1}{16}$ " Thick
G-35912	5	..	Mud Pan—Front—To Frame Cap Screw Lockwasher— $\frac{1}{4}$ " SAE Standard
6575B2	1	..	Mud Pan—Right Hand
G-11403	2	..	Mud Pan—Right Hand—To Frame Cap Screw— $\frac{1}{4}$ "—28 SAE Thd. x $\frac{3}{4}$ " Long— $\frac{7}{16}$ " Hex. x $\frac{3}{16}$ " High
G-31100	2	..	Mud Pan—Right Hand—To Frame Cap Screw Nut— $\frac{1}{4}$ "—28 SAE Thd.— $\frac{7}{16}$ " Hex. x $\frac{3}{16}$ " High—Plain
G-36256	2	..	Mud Pan—Right Hand—To Frame Cap Screw Washer— $\frac{3}{8}$ " I. D. x $\frac{5}{8}$ " O. D. x $\frac{1}{16}$ " Thick—Steel
G-35912	2	..	Mud Pan—Right Hand—To Frame Cap Screw Lockwasher— $\frac{1}{4}$ " SAE Standard
G-11405	2	..	Mud Pan—Right Hand—To Engine Cap Screw— $\frac{1}{4}$ "—28 SAE Thd. x 1" Long— $\frac{7}{16}$ " Hex. x $\frac{3}{16}$ " High
G-31100	2	..	Mud Pan—Right Hand—To Engine Cap Screw Nut— $\frac{1}{4}$ "—28 SAE Thd.— $\frac{7}{16}$ " Hex. x $\frac{3}{16}$ " High—Plain

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER

## HOOD—Filler Plates—Radiator Apron and Mud Pans—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
G-36256	2	..	Mud Pan—Right Hand—To Engine Cap Screw Washer— $\frac{9}{32}$ " I. D. x $\frac{5}{8}$ " O. D. x $\frac{1}{16}$ " Thick—Steel
G-35912	2	..	Mud Pan—Right Hand—To Engine Cap Screw Lockwasher— $\frac{1}{4}$ " SAE Standard
6575C3	1	..	Mud Pan—Left Hand
G-11403	2	..	Mud Pan—Left Hand—To Frame Cap Screw— $\frac{1}{4}$ "—28 SAE Thd. x $\frac{3}{4}$ " Long— $\frac{7}{16}$ " Hex. x $\frac{1}{8}$ " High
G-31100	2	..	Mud Pan—Left Hand—To Frame Cap Screw Nut— $\frac{1}{4}$ "—28 SAE Thd.— $\frac{7}{16}$ " Hex. x $\frac{7}{32}$ " High—Plain
G-36256	2	..	Mud Pan—Left Hand—To Frame Cap Screw Washer— $\frac{9}{32}$ " I. D. x $\frac{5}{8}$ " O. D. x $\frac{1}{16}$ " Thick—Steel
G-35912	2	..	Mud Pan—Left Hand—To Frame Cap Screw Lockwasher— $\frac{1}{4}$ " SAE Standard
G-11405	2	..	Mud Pan—Left Hand—To Engine Cap Screw— $\frac{1}{4}$ "—28 SAE Thd. x 1" Long— $\frac{7}{16}$ " Hex. x $\frac{1}{8}$ " High
G-31100	2	..	Mud Pan—Left Hand—To Engine Cap Screw Nut— $\frac{1}{4}$ "—28 SAE Thd.— $\frac{7}{16}$ " Hex. x $\frac{7}{32}$ " High—Plain
G-36256	2	..	Mud Pan—Left Hand—To Engine Cap Screw Washer— $\frac{9}{32}$ " I. D. x $\frac{5}{8}$ " O. D. x $\frac{1}{16}$ " Thick—Steel
G-35912	2	..	Mud Pan—Left Hand—To Engine Cap Screw Lockwasher— $\frac{1}{4}$ " SAE Standard

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ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER

## MUFFLER AND PARTS

PART No.	No. per Truck	No. per Assy.	NAME OF PART
900A1— A1	1	..	<b>MUFFLER—Complete Assembly—</b> <b>Consisting of—6—Succeeding Items—</b>
901A1	..	1	Muffler Inlet—For 2" Exhaust Tube
902A1	..	1	Muffler Outlet
G-28906	..	1	Muffler Bolt— $\frac{1}{8}$ "—18 USS Thd. x $2\frac{1}{2}$ " Long—Carriage
G-30801	..	1	Muffler Bolt Nut—(3 of These Furnished With Above Bolts) $\frac{5}{16}$ "—18 USS Thd. Square
903A1	..	1	Muffler Tail Pipe
G-37734-A	..	2	Muffler Tail Pipe and Outlet Rivet— $\frac{1}{4}$ " Dia. x $\frac{3}{8}$ " Long—Round Head—Iron
<b>END OF PARTS IN ASSEMBLY No. 900A1—A1</b>			
904A1	1	..	Exhaust Tube—From Muffler to Exhaust Pipe on Engine
G-36394	1	..	Muffler and Exhaust Tube Cotter— $\frac{3}{16}$ " Dia. x $3\frac{1}{4}$ " Long
G-14111	4	..	Muffler and Muffler Bracket Cap Screw— $\frac{1}{8}$ "—24 SAE Thd. x $1\frac{1}{8}$ " Long— $\frac{1}{2}$ " Hex. x $\frac{1}{4}$ " High—Drilled End
G-31201	4	..	Muffler and Muffler Bracket Cap Screw Nut— $\frac{5}{16}$ "—24 SAE Thd.— $\frac{1}{2}$ " Hex. x $\frac{1}{4}$ " High
G-36304	4	..	Muffler and Muffler Bracket Cap Screw Nut Cotter— $\frac{1}{8}$ " x $\frac{3}{4}$ " Long
905A1	1	..	Muffler Bracket—Bolted to Frame
G-14211	3	..	Muffler Bracket and Frame Cap Screw— $\frac{3}{8}$ "—24 SAE Thd. x $1\frac{3}{8}$ " Long— $\frac{9}{16}$ " Hex. x $\frac{3}{8}$ " High—Drilled End
G-31202	3	..	Muffler Bracket and Frame Cap Screw Castle Nut— $\frac{3}{8}$ "—24 SAE Thd.— $\frac{9}{16}$ " Hex. x $\frac{1}{2}$ " High
G-36317	3	..	Muffler Bracket and Frame Cap Screw Castle Nut Cotter— $\frac{3}{8}$ " Dia. x 1" Long

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**OIL GAUGE**

PART No.	No. per Truck	No. per Assy.	NAME OF PART
11450A1— A1	1	..	<b>OIL GAUGE—Complete Assembly—Silver Dial—Nickel Flange With 3 Screw Holes 50 Lb. Dial Reading <math>\frac{1}{8}</math>" Male Pipe Connection</b>
11451A1—SA1	1	..	<b>Oil Gauge Flange and Glass Assembly—This Is the Only Part Sold Separately— Note—When Oil Gauge Is In Need of Repairs It Must Be Returned to the Manufacturer Where It Will Be Put in Condition at a Nominal Cost</b>
13023F32	3	..	Oil Gauge and Instrument Panel Machine Screw
13038L12	3	..	Oil Gauge and Instrument Panel Machine Screw Nut
G-36051	3	..	Oil Gauge and Instrument Panel Machine Screw Nut Lockwasher—No. 4 SAE Special Heavy
13063A1	1	..	Oil Pressure Line Female Coupling— $\frac{1}{8}$ " Pipe Thread
13083A1	1	..	Oil Pressure Line Female Street Elbow— $\frac{1}{8}$ " Standard—At Engine Crank Case
7801E5—SA1	1	..	<b>Oil Pressure Line Tube (Titeflex) Complete Assembly—Engine Crankcase to Oil Gauge—</b>
			<b>CONSISTING OF—4—SUCCEEDING ITEMS—</b>
7801E5	..	1	Oil Pressure Tube—Titeflex— $34\frac{1}{4}$ " Long—Not Sold Separately
13060B2	..	1	Oil Pressure Tube Union—Not Sold Separately
13058A1	..	1	Oil Pressure Tube Union Adapter—Sold Separately If Desired
13061A1	..	1	Oil Pressure Tube Male Coupling—Not Sold Separately
			<b>END OF PARTS IN ASSEMBLY NO. 7801E5—SA1</b>
13133A1	1	..	Oil Pressure Line and Dash Clip—For $\frac{1}{4}$ " Dia. Tube
G-32904	1	..	Oil Pressure Line and Dash Clip Wood Screw—No. 10— $\frac{3}{4}$ " Long—Round Head

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**PROPELLOR SHAFT—Front—For 144" Wheel Base Only (See Succeeding Pages for Propellor Shaft Used on 131", 136" and 160" Wheel Base Jobs)**

PART No.	No. per Truck	No. per Assy.	NAME OF PART
2500F6— A1	1	..	<b>PROPELLOR SHAFT—Complete Assembly—Front—</b> <b>Consisting of—21—Succeeding Items—</b>
2502C3	1	..	Propellor Shaft Companion Flange—Transmission End
13023U99	6	..	Propellor Shaft Companion Flange to Flange Yoke Cap Screw—Special
G-36063	6	..	Propellor Shaft Companion Flange to Flange Yoke Cap Screw Lockwasher— $\frac{5}{16}$ "—SAE —Spec. Heavy
13038R44	6	..	Propellor Shaft Companion Flange to Flange Yoke Cap Screw Nut
2501E5—SA1	1	..	<b>Propellor Shaft Tubular Shaft (Permanent Fitting) Assembly—</b> <b>CONSISTING OF—16—SUCCEEDING ITEMS—</b>
2501E5	..	1	Propellor Shaft Tubular Shaft Assembly
2503B2	..	1	Propellor Shaft Flange Yoke
2504A1	..	1	Propellor Shaft Journal
2505A1	..	4	Propellor Shaft Journal Bushing
2508A1	..	4	Propellor Shaft Journal Bushing Retainer Ring
2506A1	..	1	Propellor Shaft Inner Casing
2506B2	..	1	Propellor Shaft Outer Casing
13026C3	..	1	Propellor Shaft Outer Casing Packing
2509A1	..	1	Propellor Shaft Outer Casing Spring
2507A1—SA1	1	..	<b>Propellor Shaft Lock Ring Assembly—</b> <b>CONSISTING OF—4—SUCCEEDING ITEMS—</b>
2507A1	..	1	Propellor Shaft Lock Ring (2 Pieces)
13016S19	..	2	Propellor Shaft Lock Ring Bolt
13132G7	..	4	Propellor Shaft Lock Ring Bolt Lockwasher— $\frac{3}{8}$ " SAE Standard
13038S45	..	2	Propellor Shaft Lock Ring Bolt Nut
			<u>END OF PARTS IN ASSEMBLY No. 2507A1—SA1</u>
13038J10	..	1	Propellor Shaft Nut—Slotted
G-36332	..	1	Propellor Shaft Nut Cotter— $\frac{1}{8}$ " x $1\frac{3}{4}$ " Long
			<u>END OF PARTS IN ASSEMBLY No. 2500E5—SA1</u>
			<u>END OF PARTS IN ASSEMBLY No. 2500F6—A1</u>
G-37300	1	..	Propellor Shaft Alemite Fitting— $\frac{1}{8}$ " Pipe Thread—Straight

**PROPELLOR SHAFT—Rear—For 136", 144", 160" Wheel Base Only (See Succeeding Pages for Propellor Shaft Used on 131" Wheel Base Job)**

PART No.	No. per Truck	No. per Assy.	NAME OF PART
2500B2— A1	1	..	<b>PROPELLOR SHAFT—Assembly—Rear—</b> <b>Consisting of—41—Succeeding Items—</b>
2502B2	1	..	Propellor Shaft Companion Flange—Special—Front End
13023T98	6	..	Propellor Shaft Companion Flange to Flange Yoke Cap Screw
G-36063	6	..	Propellor Shaft Companion Flange to Flange Yoke Cap Screw Lockwasher— $\frac{5}{16}$ " SAE —Special Heavy
13038R44	6	..	Propellor Shaft Companion Flange to Flange Yoke Cap Screw Nut
2503A1—SA1	1	..	<b>Propellor Shaft Sleeve Yoke Assembly (Slip Fitting)—</b> <b>CONSISTING OF—17—SUCCEEDING ITEMS—</b>
2503A1	..	1	Propellor Shaft Sleeve Yoke
2503B2	..	1	Propellor Shaft Flange Yoke
2510A1	..	1	Propellor Shaft Flange Yoke Dust Cap
13005D4	..	1	Propellor Shaft Flange Yoke Dust Felt
2511A1	..	1	Propellor Shaft Flange Yoke Dust Split Washer
2504A1	..	1	Propellor Shaft Journal
2505A1	..	4	Propellor Shaft Journal Bushing
2508A1	..	4	Propellor Shaft Journal Bushing Retainer Ring
2506A1	..	1	Propellor Shaft Inner Casing
2506B2	..	1	Propellor Shaft Outside Casing
13026C3	..	1	Propellor Shaft Outside Casing Packing
2509A1	..	1	Propellor Shaft Outside Casing Spring
2507A1—SA1	1	..	<b>Propellor Shaft Lock Ring Assembly—</b> <b>CONSISTING OF—4—SUCCEEDING ITEMS—</b>
2507A1	..	1	Propellor Shaft Lock Ring (2 Pieces)
13016S19	..	2	Propellor Shaft Lock Ring Bolt
13132G7	..	4	Propellor Shaft Lock Ring Bolt Lockwasher— $\frac{3}{8}$ " SAE Standard
13038S45	..	2	Propellor Shaft Lock Ring Bolt Nut
			<u>END OF PARTS IN ASSEMBLY NO. 2507A1—SA1</u>
			<u>END OF PARTS IN ASSEMBLY NO. 2503A1—SA1</u>
2502C3	1	..	Propellor Shaft Companion Flange—Rear End
13023T98	6	..	Propellor Shaft Companion Flange to Flange Yoke Cap Screw
G-36063	6	..	Propellor Shaft Companion Flange to Flange Yoke Cap Screw Lockwasher— $\frac{5}{16}$ " SAE— Special Heavy
13038R44	6	..	Propellor Shaft Companion Flange to Flange Yoke Cap Screw Nut
2501B2—SA1	1	..	<b>Propellor Shaft Tubular Shaft (Permanent Fitting) Assembly—</b> <b>CONSISTING OF—14—SUCCEEDING ITEMS—</b>
2501B2	..	1	Propellor Shaft Tubular Shaft Assembly
2503B2	..	1	Propellor Shaft Flange Yoke
2504A1	..	1	Propellor Shaft Journal
2505A1	..	4	Propellor Shaft Journal Bushing
2508A1	..	4	Propellor Shaft Journal Bushing Retainer Ring
2506A1	..	1	Propellor Shaft Inner Casing
2506B2	..	1	Propellor Shaft Outer Casing
13026C3	..	1	Propellor Shaft Outer Casing Packing

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER



PROPELLOR SHAFT—Rear—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
2509A1	..	1	Propellor Shaft Outer Casing Spring
2507A1—SA1	1	..	<b>Propellor Shaft Lock Ring Assembly—</b> CONSISTING OF—4—SUCCEEDING ITEMS—
2507A1	..	1	Propellor Shaft Lock Ring (2 Pieces)
13016S19	..	2	Propellor Shaft Lock Ring Bolt
13132G7	..	4	Propellor Shaft Lock Ring Bolt Lockwasher— $\frac{3}{8}$ " SAE Standard
13038S45	..	2	Propellor Shaft Lock Ring Bolt Nut
			<u>END OF PARTS IN ASSEMBLY NO. 2507A1—SA1</u>
			<u>END OF PARTS IN ASSEMBLY NO. 2501B2—SA1</u>
			<u>END OF PARTS IN ASSEMBLY NO. 2500B2—A1</u>
G-37300	2	..	Propellor Shaft Alemite Fitting— $\frac{1}{8}$ " Pipe Thd.—Straight

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER

**PROPELLOR SHAFT AMIDSHIP BEARING ASSEMBLY AND PARTS—Used on 136", 144" and 160" Wheel Base Only (Not Used on 131" Wheel Base)**

PART No.	No. per Truck	No. per Assy.	NAME OF PART
2515A1	1	..	Amidship Bearing Bracket—Bolted to Frame
G-11616	4	..	Amidship Bearing Bracket and Frame Cap Screw— $\frac{3}{8}$ "—24 SAE Thd. x $2\frac{3}{4}$ " Long— $\frac{1}{8}$ " Hex. x $\frac{3}{8}$ " High
G-31102	4	..	Amidship Bearing Bracket and Frame Cap Screw Nut— $\frac{3}{8}$ "—24 SAE Thd.— $\frac{1}{8}$ " Hex. x $\frac{1}{4}$ " High—Plain
G-35914	4	..	Amidship Bearing Bracket and Frame Cap Screw Nut Lockwasher— $\frac{3}{8}$ " SAE Std.
2512A1— A1	1	..	<b>Amidship Bearing Complete Assembly—</b> <b>Consisting of—11—Succeeding Items—</b>
2513A1	..	1	Amidship Bearing Housing
13002B2	..	1	Amidship Bearing—Self Aligning Ball—Double Row
2514A1—SA1	2	..	<b>Amidship Bearing Oil Seal Retainer and Parts Assembly—</b> <b>CONSISTING OF—5—SUCCEEDING ITEMS—</b>
2514A1	..	1	Amidship Bearing Oil Seal Retainer
13007B2	..	1	Amidship Bearing Oil Seal Retainer Disc
13004A1	..	1	Amidship Bearing Oil Seal Retainer Leather
2509B2	..	1	Amidship Bearing Oil Seal Retainer Spring
G-37634-A	..	8	Amidship Bearing Oil Seal Retainer Rivet— $\frac{3}{8}$ " Dia. x $\frac{3}{8}$ " Long—Round Head—Iron <b>END OF PARTS IN ASSEMBLY NO. 2514A1—SA1</b>
G-11417	6	..	Amidship Bearing Oil Seal Retainer and Parts Assembly and Housing Cap Screw— $\frac{1}{4}$ "—28 SAE Thd. x $2\frac{3}{4}$ " Long— $\frac{1}{8}$ " Hex. x $\frac{1}{8}$ " High
G-31100	6	..	Amidship Bearing Oil Seal Retainer and Parts Assembly and Housing Cap Screw Nut— $\frac{1}{4}$ "—28 SAE Thd.— $\frac{1}{8}$ " Hex. x $\frac{1}{8}$ " High—Plain
G-35912	6	..	Amidship Bearing Oil Seal Retainer and Parts Assembly and Housing Cap Screw Nut Lockwasher— $\frac{1}{4}$ " SAE Std. <b>END OF PARTS IN ASSEMBLY NO. 2512A1—A1</b>
13023S97	2	..	Amidship Bearing Bracket and Housing Cap Screw
G-11606	2	..	Amidship Bearing Bracket and Housing Cap Screw— $\frac{3}{8}$ "—24 SAE Thd. x $1\frac{1}{4}$ " Long— $\frac{1}{8}$ " Hex. x $\frac{3}{8}$ " High
G-31102	4	..	Amidship Bearing Bracket and Housing Cap Screw Nut— $\frac{3}{8}$ "—24 SAE Thd.— $\frac{1}{8}$ " Hex. x $\frac{1}{4}$ " High—Plain
G-35914	4	..	Amidship Bearing Bracket and Housing Cap Screw Nut Lockwasher— $\frac{3}{8}$ " SAE Std.
G-37300	1	..	Amidship Bearing Alemite Fitting— $\frac{1}{8}$ " Pipe Thd.—Straight

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## RADIATOR

PART No.	No. per Truck	No. per Assy.	NAME OF PART
6000A1—A1	1	..	<b>RADIATOR—Complete Assembly—</b> <b>Consisting of—32—Succeeding Items—</b>
6001A1	1	..	Radiator Core
6002A1	1	..	Radiator Tank—Upper
6011A1	1	..	Radiator Tank Bushing—Sherardized
13031A1—SA1	1	..	<b>Radiator Overflow Pipe and Union Elbow Assembly—</b> <b>CONSISTING OF—2—SUCCEEDING ITEMS—</b>
13031A1	..	1	Radiator Overflow Pipe—Inner— $\frac{1}{4}$ " O. D. x $4\frac{1}{4}$ " Long—Copper Tubing No. 24 Gauge
13080A1	..	1	Radiator Overflow Pipe Union Elbow
			<b>END OF PARTS IN ASSEMBLY No. 13031A1—SA1</b>
6002B2	1	..	Radiator Tank—Lower
6003A1	1	..	Radiator Side Member—Right Hand
6003B2	1	..	Radiator Side Member—Left Hand
6004A1	2	..	Radiator End Gasket—Upper— $\frac{1}{8}$ " x $1\frac{1}{2}$ " x $4\frac{3}{4}$ "—Cork
6004B2	2	..	Radiator End Gasket—Lower— $\frac{1}{8}$ " x $1\frac{3}{4}$ " x $4\frac{3}{4}$ "—Cork
6004C8	2	..	Radiator Top Gasket— $\frac{1}{8}$ " x $\frac{3}{4}$ " x $21\frac{1}{2}$ "—Cork
6004D4	2	..	Radiator Bottom Gasket— $\frac{1}{8}$ " x $\frac{3}{4}$ " x 22"—Cork
13016E5	2	..	Radiator Tie Bolt—Sherardized
13038D30	2	..	Radiator Tie Bolt Nut
13132E5	2	..	Radiator Tie Bolt Nut Lockwasher
6010A1	2	..	Radiator Clamping Strip—Outside—Polished
6010B2	2	..	Radiator Clamping Strip—Inside
13013G7	24	..	Radiator Clamping Strip Stud—Sherardized
13038E31	12	..	Radiator Clamping Strip Stud Nut
13038F32	12	..	Radiator Clamping Strip Stud Nut
13022B2	8	..	Radiator Dowel—Screwed Into Upper and Lower Tanks—For Holding Side Members
13013H8	2	..	Radiator Support Stud—To Frame—Sherardized
13038G33	2	..	Radiator Support Stud Nut
13031B2	1	..	Radiator Overflow Pipe—Outer
13133B2	2	..	Radiator Overflow Pipe Clip
G-25104	2	..	Radiator Overflow Pipe Clip Machine Screw—No. 10—24 Thd. $\frac{3}{8}$ " Long—Round Head
G-32107	2	..	Radiator Overflow Pipe Clip Machine Screw Nut—No. 10—24 Thd— $\frac{3}{8}$ " Hex. $\frac{1}{4}$ " High
13070A1	1	..	Radiator Overflow Pipe Sleeve—Compression— $\frac{3}{8}$ " O. D. Tube
13076A1	1	..	Radiator Overflow Pipe Coupling Nut (Used on Elbow 13080A1)— $\frac{3}{8}$ " O. D. Tube
13025A1	1	..	Radiator Ledge—Anti Squeak— $\frac{1}{8}$ " x $\frac{5}{8}$ " x 58" Long
13042H8	18	..	Radiator Ledge—Anti Squeak Rivet— $\frac{3}{16}$ " Dia. x $\frac{1}{16}$ " Long—Split—Japanned Iron
			<b>END OF PARTS IN ASSEMBLY No. 6000A1—A1</b>
13136A1	2	..	Radiator Support Stud Nut Cotter— $\frac{3}{32}$ " x 1" Long—Sherardized
13021A1	2	..	Radiator Rubber Cushion—Upper
13021B2	2	..	Radiator Rubber Cushion—Lower
13049Z52	4	..	Radiator Washer
6005A1	1	..	Radiator Cap
6004E5	1	..	Radiator Cap Gasket—Rubber
6006A1	1	..	Radiator Handle (Stud 13013J10 Cast In)
13049A53	1	..	Radiator Handle Washer—Fibre
6007A1	1	..	Radiator Handle Nut—Special
13136B2	1	..	Radiator Handle Nut Cotter

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER

**RADIATOR—Continued**

PART No'	No. per Truck	No. per Assy.	NAME OF PART
6008A1	1	..	Radiator Inlet
6004F6	1	..	Radiator Inlet Gasket
G-10205	2	..	Radiator Inlet Cap Screw— $\frac{3}{8}$ "—16 USS Thd. x $1\frac{1}{8}$ " Long— $\frac{1}{16}$ " Hex. x $\frac{3}{16}$ " High
G-35914	2	..	Radiator Inlet Cap Screw Lock Washer— $\frac{3}{8}$ " SAE Std.
13029B2	1	..	Radiator Inlet Hose—to Engine Connection
13030A1	2	..	Radiator Inlet Hose Clamp—Complete
6009A1	1	..	Radiator Outlet
6004G7	1	..	Radiator Outlet Gasket
G-10205	2	..	Radiator Outlet Cap Screw— $\frac{3}{8}$ "—16 USS Thd. x $1\frac{1}{8}$ " Long— $\frac{1}{16}$ " Hex. x $\frac{3}{16}$ " High
G-35914	2	..	Radiator Outlet Cap Screw Lockwasher— $\frac{3}{8}$ "—SAE Std.
13029C3	1	..	Radiator Outlet Hose—Radiator to Bracket on Engine
13030B2	2	..	Radiator Outlet Hose Clamp—Complete
13057A1	1	..	Radiator Outlet Drain Cock
13029D4	1	..	Radiator Outlet Hose—Bracket on Engine to Water Pump
13030B2	2	..	Radiator Outlet Hose Clamp—Complete

ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER

## SPRING AND PARTS—Front

RADIATOR—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
3429A1— A1	2	..	<b>FRONT SPRING—Assembly—</b>
			<b>Consisting of—18—Succeeding Items—</b>
3430A1—SA1	1	..	<b>Front Spring Leaf and Bushing Assembly—</b>
			<b>CONSISTING OF—2—SUCCEEDING ITEMS—</b>
3430A1	..	1	Front Spring—Leaf No. 1—No. 2 Gauge x 2 ¼" x 38 ½" Long
3405E5	..	2	Front Spring Bushing
			<b>END OF PARTS IN ASSEMBLY No. 3430A1—SA1</b>
3430B2	1	..	Front Spring—Leaf No. 2—No. 2 Gauge x 2 ¼" x 37 ½" Long
3430C3	1	..	Front Spring—Leaf No. 3—No. 2 Gauge x 2 ¼" x 33 ½" Long
3430D4	1	..	Front Spring—Leaf No. 4—No. 2 Gauge x 2 ¼" x 29 ¼" Long
3430E5	1	..	Front Spring—Leaf No. 5—No. 2 Gauge x 2 ¼" x 25 ¼" Long
3430F6	1	..	Front Spring—Leaf No. 6—No. 2 Gauge x 2 ¼" x 21 ¼" Long
3430G7	1	..	Front Spring—Leaf No. 7—No. 2 Gauge x 2 ¼" x 17 ¼" Long
3430H8	1	..	Front Spring—Leaf No. 8—No. 2 Gauge x 2 ¼" x 13" Long
3430J10	1	..	Front Spring—Leaf No. 9—No. 2 Gauge x 2 ¼" x 9" Long
13016Q17	1	..	Front Spring Center Bolt
G-31102	1	..	Front Spring Center Bolt Nut—¾" 24 SAE Thd.—⅝" Hex. x ⅜" Thick—Plain
3431A1	2	..	Front Spring Clip—On 3rd Leaf
3431B2	2	..	Front Spring Clip—On 6th Leaf
G-38407-A	4	..	Front Spring Clip Rivet—⅝" Dia. x ¾" Long—Round Head—Steel
3437B2	4	..	Front Spring Clip Spacer
13016R18	4	..	Front Spring Clip Bolt
G-37298	4	..	Front Spring Clip Bolt Nut—¾"—16 USS. Thd.—⅝" Hex. x ⅜" Thick—Plain
			<b>END OF PARTS IN ASSEMBLY No. 3429A1—A1</b>
3432A1	2	..	Front Spring Pressure Plate—On Top of Spring
3433C3	2	..	Front Spring Seat—Between Axle and Spring
3436A1	4	..	Front Spring Clip
G-31904	8	..	Front Spring Clip Nut—⅝" 18 SAE Thd.—⅜" Hex. x ⅜" High—Plain
G-36068	8	..	Front Spring Clip Nut Washer—⅝" SAE—Special Heavy
3411B2	2	..	Front Spring Pin—Front End
G-31206	2	..	Front Spring Pin Nut—Castle—⅝"—18 SAE Thd.—⅜" Hex. x ⅜" High
G-36328	2	..	Front Spring Pin Nut Cotter—⅝" x 1 ¼" Long
3411C3	4	..	Front Spring Pin—Rear End
G-31206	4	..	Front Spring Pin Nut—Castle—⅝"—18 SAE Thd.—⅜" Hex. x ⅜" High
G-36328	4	..	Front Spring Pin Nut Cotter—⅝" x 1 ¼" Long
3434A1	2	..	Front Spring Shackle
G-37300	2	..	Front Spring Bolt Alemite Fitting—Front End—⅝" Pipe Thd.—Straight
G-37304	4	..	Front Spring Bolt Alemite Fitting—Rear End—Upper and Lower—⅝" Pipe Thd. 45° Angle

SPRING AND PARTS—Rear

PART No.	No. per Truck	No. per Assy.	NAME OF PART
3429E5— A1	2	..	<b>REAR SPRING—Assembly—</b> Consisting of—23—Succeeding Items—
3430K11—SA1	1	..	<b>Rear Spring Leaf and Bushing Assembly—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
3430K11	..	1	Rear Spring Leaf No. 1— $\frac{3}{8}$ " x $2\frac{1}{2}$ " x 54" Long
3405F6	..	2	Rear Spring Leaf Bushing END OF PARTS IN ASSEMBLY No. 3430K11—SA1
3430L12	1	..	Rear Spring Leaf No. 2— $\frac{3}{8}$ " x $2\frac{1}{2}$ " x $53\frac{1}{2}$ " Long
3430T46	1	..	Rear Spring Leaf No. 3— $\frac{3}{8}$ " x $2\frac{1}{2}$ " x $48\frac{3}{4}$ " Long
3430U47	1	..	Rear Spring Leaf No. 4— $\frac{3}{8}$ " x $2\frac{1}{2}$ " x $43\frac{1}{8}$ " Long
3430V48	1	..	Rear Spring Leaf No. 5— $\frac{3}{8}$ " x $2\frac{1}{2}$ " x $39\frac{1}{8}$ " Long
3430W49	1	..	Rear Spring Leaf No. 6— $\frac{3}{8}$ " x $2\frac{1}{2}$ " x $34\frac{3}{8}$ " Long
3430X50	1	..	Rear Spring Leaf No. 7— $\frac{3}{8}$ " x $2\frac{1}{2}$ " x $29\frac{3}{8}$ " Long
3430Y51	1	..	Rear Spring Leaf No. 8— $\frac{3}{8}$ " x $2\frac{1}{2}$ " x $24\frac{7}{8}$ " Long
3430Z52	1	..	Rear Spring Leaf No. 9— $\frac{3}{8}$ " x $2\frac{1}{2}$ " x $20\frac{1}{8}$ " Long
3430A53	1	..	Rear Spring Leaf No. 10— $\frac{3}{8}$ " x $2\frac{1}{2}$ " x $15\frac{1}{4}$ " Long
3430B54	1	..	Rear Spring Leaf No. 11— $\frac{5}{16}$ " x $2\frac{1}{2}$ " x $11\frac{3}{4}$ " Long
3430C55	1	..	Rear Spring Leaf No. 12— $\frac{5}{16}$ " x $2\frac{1}{2}$ " x 8" Long
13016H34	1	..	Rear Spring Center Bolt
G-31102	1	..	Rear Spring Center Bolt Nut— $\frac{3}{8}$ "—24 SAE Thd.— $\frac{9}{16}$ " Hex. x $\frac{3}{4}$ " High
13049J62	1	..	Rear Spring Center Bolt Washer
3431J10	2	..	Rear Spring Leaf Clip—On 4th Leaf
3431K11	2	..	Rear Spring Leaf Clip—On 8th Leaf
G-38507A	4	..	Rear Spring Leaf Clip Rivet— $\frac{3}{8}$ " Dia. x $\frac{3}{4}$ " Long—Round Head—Steel
3437A1	4	..	Rear Spring Leaf Clip Spacer
13016P16	4	..	Rear Spring Leaf Clip Bolt
G-37298	4	..	Rear Spring Leaf Clip Bolt Nut— $\frac{3}{8}$ "—16 USS Thd.— $\frac{9}{16}$ " Hex. x $\frac{1}{2}$ " High—Plain END OF PARTS IN ASSEMBLY No. 3429E5—A1
3432B2	2	..	Rear Spring Pressure Plate—On Top of Spring
3433J10	2	..	Rear Spring Seat—Upper—(Between Axle and Spring)
3433K11	2	..	Rear Spring Seat—Lower
3435B2	8	..	Rear Spring Tie Bolt
G-31905	16	..	Rear Spring Tie Bolt Nut— $\frac{3}{4}$ "—16 SAE Thd.— $1\frac{1}{16}$ " Hex. x $1\frac{1}{8}$ " High—Plain
G-36070	16	..	Rear Spring Tie Bolt Nut Lockwasher— $\frac{3}{4}$ " SAE—Special Heavy
3411D4	2	..	Rear Spring Pin—Through Front Bracket
G-14232	2	..	Rear Spring Pin Cap Screw— $\frac{3}{8}$ "—24 SAE Thd. x $2\frac{1}{2}$ " Long— $\frac{9}{16}$ " Hex. x $\frac{5}{8}$ " High— Drilled End
G-31202	2	..	Rear Spring Pin Cap Screw Castle Nut— $\frac{3}{8}$ "—24 SAE Thd.— $\frac{9}{16}$ " Hex. x $\frac{1}{2}$ " High
G-36317	2	..	Rear Spring Pin Cap Screw Castle Nut Cotter— $\frac{3}{8}$ " x 1" Long
3411D4	2	..	Rear Spring Pin—Rear—Through Shackle
G-14228	4	..	Rear Spring Pin Cap Screw— $\frac{3}{8}$ "—24 SAE Thd. x $2\frac{1}{4}$ " Long— $\frac{9}{16}$ " Hex. x $\frac{5}{8}$ " High— Drilled End
G-31202	4	..	Rear Spring Pin Cap Screw Nut— $\frac{3}{8}$ "—24 SAE Thd.— $\frac{9}{16}$ " Hex. x $\frac{1}{2}$ " High
G-36317	4	..	Rear Spring Pin Cap Screw Nut Cotter— $\frac{3}{8}$ " x 1" Long
3434B2—SA1	2	..	<b>Rear Spring Shackle and Bushing Assembly—</b> CONSISTING OF—2—SUCCEEDING ITEMS—

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SPRING AND PARTS—Rear—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
3434B2	..	1	Rear Spring Shackle
3405G7	..	1	Rear Spring Shackle Bushing
			END OF PARTS IN ASSEMBLY No. 3434B2—SA1
3446A1	1	..	Rear Spring Shackle Cross Bar
13049K63	2	..	Rear Spring Shackle and Cross Bar Washer
G-11803	2	..	Rear Spring Shackle and Cross Bar Cap Screw— $\frac{1}{2}$ "—20 SAE Thd. x 1" Long— $\frac{3}{4}$ " Hex. x $\frac{3}{8}$ " High
G-35916	2	..	Rear Spring Shackle and Cross Bar Cap Screw Lockwasher— $\frac{1}{2}$ " SAE—Std.
G-37300	2	..	Rear Spring Pin—Front—Alemite Fitting— $\frac{1}{8}$ " Pipe Thd.—Straight
G-37300	2	..	Rear Spring Pin—Rear—Lower—Alemite Fitting $\frac{1}{8}$ " Pipe Thd.—Straight
G-37302	2	..	Rear Spring Shackle Alemite Fitting— $\frac{1}{8}$ " Pipe Thd.—25° Angle

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**SEDIMENT TRAP**

PART No.	No. per Truck	No. per Assy.	NAME OF PART
7650A1— A1	1	..	<b>SEDIMENT TRAP—Complete Assembly—</b> CONSISTING OF—13—SUCCEEDING ITEMS—
7504B2	1	..	Sediment Trap Body
7517E5—SA1	1	..	<b>Sediment Trap Drain Plug and Handle Assembly—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
7517E5	..	1	Sediment Trap Drain Plug
7602B2	..	1	Sediment Trap Drain Plug Handle <u>END OF PARTS IN ASSEMBLY NO. 7517E5—SA1</u>
7651A1—SA1	1	..	<b>Sediment Trap Valve Stem and Parts Assembly—</b> CONSISTING OF—5—SUCCEEDING ITEMS—
7651A1	..	1	Sediment Trap Valve Stem
7602C3	..	1	Sediment Trap Valve Stem Handle
13026D4	..	1	Sediment Trap Valve Stem Packing
13028C3	..	1	Sediment Trap Valve Stem Packing Nut—Special
7527B2	..	1	Sediment Trap Valve Stem Packing Retaining Washer—Brass <u>END OF PARTS IN ASSEMBLY NO. 7651A1—SA1</u>
7652A1—SA1	1	..	<b>Sediment Trap Outlet and Screen Assembly—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
7652A1	..	1	Sediment Trap Outlet
7519C3	..	1	Sediment Trap Outlet Screen <u>END OF PARTS IN ASSEMBLY NO. 7652A1—SA1</u> <u>END OF PARTS IN ASSEMBLY NO. 7650A1—A1</u>

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**SPEEDOMETER HEAD, SHAFT AND DRIVE GEARS—For Use with Brown-Lipe Model 31 U. P. P. Transmission—Used with 32" x 6" Pneu. Tires and 6.28:1 Axle Ratio Only—When Other Size Tires Are Used an Adapter is Necessary (See End of Speedometer Parts)**

PART No.	No. per Truck	No. per Assy.	NAME OF PART
11500A1— A1	1	..	<b>SPEEDOMETER HEAD—Complete Assembly—</b> Consisting of—23—Succeeding Items—
11501A1—SA1	..	1	Speedometer Bottom Jewel Assembly
11502A1—SA1	..	1	Speedometer Speed Indicator Dial Assembly
13023C81	..	1	Speedometer Speed Indicator Dial Assembly Screw
11503A1—SA1	..	1	Speedometer Case and Nuts Assembly
G-25124	..	2	Speedometer Case and Nuts Assembly Machine Screw—No. 10—32 Thd. x $\frac{3}{8}$ " Long—Round Head—Steel
13038J36	..	2	Speedometer Case and Nuts Assembly Machine Screw Nut
G-35910	..	2	Speedometer Case and Nuts Assembly Machine Screw Nut Lockwasher—No. 10 SAE Std.—For Round Head Screw
13023D82	..	2	Speedometer Case Machine Screw
11504A1—SA1	..	1	Speedometer Field Plate and Jewel Assembly
11505A1—SA1	..	1	Speedometer Odometer Assembly
13023E83	..	1	Speedometer Odometer Assembly Machine Screw
G-26124	..	2	Speedometer Odometer Assembly Machine Screw—No. 6—32 Thd. x $\frac{3}{8}$ " Long—Flat Countersunk Head—Steel
11506A1—SA1	..	1	Speedometer Frame Gears, Magnet and Sleeve Assembly
11507A1	..	1	Speedometer Hair Spring
11508A1	..	1	Speedometer Hair Spring Pin
11509A1	..	1	Speedometer Indicator Shaft Top Stop
11510A1	..	1	Speedometer Face Dial
11511A1	..	1	Speedometer Face Glass
11512A1	..	2	Speedometer Face Glass Gasket
11513A1	..	1	Speedometer Bezel
11514A1	..	1	Speedometer Flush Bracket
11515A1	..	1	Speedometer Flush Flange
13023J10	..	3	Speedometer Flush Flange Screw—Special
			END OF PARTS IN ASSEMBLY NO. 11500A1—A1
11516A1—SA1	1	..	<b>Speedometer Shaft Complete Assembly—</b> CONSISTING OF—7—SUCCEEDING ITEMS—
11516A1—SA2	..	1	Speedometer Shaft Casing and Ferrule Assembly
11517A1	..	1	Speedometer Shaft Sliding Bar and Clutch
11517B2	..	1	Speedometer Shaft Upper Clutch
11518A1	..	3	Speedometer Shaft Chain Link—Short
11518B2	..	2	Speedometer Shaft Chain Link—End
11518C3	..	37	Speedometer Shaft Chain Link—Regular
None	..	1	Speedometer Shaft Cork Plug—We Do Not Service This Part—(Used for Shipping Convenience Only)
			This Shaft Assembly Is 50" Long
			END OF PARTS IN ASSEMBLY NO. 11516A1—SA1
11519E5—SA1	1	..	<b>Speedometer Drive Gear Assembly—</b> CONSISTING OF—5—SUCCEEDING ITEMS—
11519E5	..	1	Speedometer Drive Gear—4 Teeth

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**SPEEDOMETER—Continued**

PART No.	No. per Truck	No. per Assy.	NAME OF PART
G-36602	..	1	Speedometer Drive Gear and Transmission Shaft Key—No. 3 Woodruff
11519F6	..	1	Speedometer Driven Gear—15 Teeth
11520A1	..	1	Speedometer Driven Gear Bushing
11521A1	..	1	Speedometer Driven Gear Sleeve

Note—The Parts in This Assembly No. 11519E5—SA1 for Use With 6.28:1 Ratio in Axle and 32" x 6" Pneumatic Tires, Are Assembled in The Transmission.

END OF PARTS IN ASSEMBLY NO. 11519E5—SA1

Note—When Other Size Tires or Gear Ratios Are Used an Adaptor is Necessary. This Can Be Procured From the Nearest Gotfredson Dealer or Stewart Warner Corporation Service Station.

Always Give Following Information When Ordering an Adaptor.

- Model and Make of Transmission
- Part Number of Speedometer Gears in Transmission
- Gear Ratio in Axle
- Size of Rear Tires (Pneumatic or Solid)

**ALWAYS SPECIFY MODEL, CHASSIS SERIAL AND PART NUMBER**

## STEERING GEAR—For Left Hand Steer—Gemmer Mfg. Co. Model-75 (Ratio 9½:1)

PART No.	No. per Truck	No. per Assy.	NAME OF PART
5000A1— A1	1	..	<b>STEERING GEAR—Complete Assembly—</b> Consisting of—97—Succeeding Items—
5000A1—SA1	1	..	<b>Steering Gear Complete Assembly (Less Wheel Rim and Spider Assembly)—</b> CONSISTING OF—90—SUCCEEDING ITEMS—
5001A1—SA1	1	..	<b>Steering Gear Housing and Bushing Assembly—</b> CONSISTING OF—4—SUCCEEDING ITEMS—
5001A1	..	1	Steering Gear Housing
5002A1	..	1	Steering Gear Housing Bushing—Upper
13022A1	..	1	Steering Gear Housing Bushing Dowel
5002B2	..	1	Steering Gear Housing Bushing—Lower
<u>END OF PARTS IN ASSEMBLY NO. 5001A1—SA1</u>			
5003A1	1	..	Steering Gear Housing Cover
13023F84	4	..	Steering Gear Housing Cover Cap Screw— $\frac{5}{16}$ "—18 USS Thd. x $\frac{1}{8}$ " Long— $\frac{1}{2}$ " Hex. x $\frac{1}{4}$ " High
G-36013	4	..	Steering Gear Housing Cover Cap Screw Lockwasher— $\frac{5}{16}$ "—SAE—Special Light
5004A1	1	..	Steering Gear Housing Cover Gasket
13023G85	1	..	Steering Gear Housing Clamp Screw
G-31101	1	..	Steering Gear Housing Clamp Screw Nut— $\frac{5}{8}$ "—24 SAE Thd.— $\frac{1}{2}$ " Hex. x $\frac{1}{4}$ " High— Plain
G-36013	1	..	Steering Gear Housing Clamp Screw Nut Lockwasher— $\frac{5}{8}$ "—SAE—Special Light
13005H8	1	..	Steering Gear Housing Lower Bushing Felt
5005A1	1	..	Steering Gear Worm Wheel—9½:1 Ratio—Left Hand
13049G59	1	..	Steering Gear Worm Wheel Thrust Block—Brass
13023G7	1	..	Steering Gear Worm Wheel Adjusting Screw
G-31102	1	..	Steering Gear Worm Wheel Adjusting Screw Nut— $\frac{3}{8}$ "—24 SAE Thd.— $\frac{9}{16}$ " Hex. x $\frac{1}{4}$ " High—Plain
G-35914	1	..	Steering Gear Worm Wheel Adjusting Screw Nut Lockwasher— $\frac{3}{8}$ " SAE—Standard
13049A1	1	..	Steering Gear Worm Wheel Thrust Washer—Fibre
5002C3	1	..	Steering Gear Worm Wheel Bushing
13020A1	1	..	Steering Gear Worm Wheel Bushing Retaining Pin—Special
5009A1	1	..	Steering Gear Worm Wheel Bushing Adjusting Plate—Rear
G-12709	1	..	Steering Gear Worm Wheel Bushing Adjusting Plate Pinch Screw— $\frac{1}{4}$ "—28 SAE Thd. x $1\frac{1}{2}$ " Long— $\frac{1}{8}$ " Hex. x $\frac{3}{16}$ " High—Slotted
G-31100	1	..	Steering Gear Worm Wheel Bushing Adjusting Plate Pinch Screw Nut— $\frac{1}{4}$ "—28 SAE Thd.— $\frac{1}{8}$ " Hex. x $\frac{1}{2}$ " High—Plain
G-35912	1	..	Steering Gear Worm Wheel Bushing Adjusting Plate Pinch Screw Nut Lockwasher— $\frac{1}{4}$ " SAE—Standard
5013A1	1	..	Steering Gear Worm Wheel Ball Arm— $1\frac{1}{8}$ " Dia. Ball
13038K37	1	..	Steering Gear Worm Wheel Ball Arm Nut—Special
13132F6	1	..	Steering Gear Worm Wheel Ball Arm Nut Lockwasher
5006A1	1	..	Steering Gear Worm—7½:1 Ratio—Left Hand
13012E5	1	..	Steering Gear Worm Key
5012A1	1	..	Steering Gear Worm Adjusting Nut
13023G85	1	..	Steering Gear Worm Adjusting Nut Clamp Screw
G-31101	1	..	Steering Gear Worm Adjusting Nut Clamp Screw Nut— $\frac{5}{8}$ "—24 SAE Thd.— $\frac{1}{2}$ " Hex. x $\frac{1}{4}$ " High—Plain
G-36013	1	..	Steering Gear Worm Adjusting Nut Clamp Screw Nut Lockwasher— $\frac{5}{8}$ "—SAE Special Light

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## STEERING GEAR—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
13001F6	2	..	Steering Gear Worm Thrust Bearing—Single Row Ball
5019A1	1	..	Steering Gear Main Column (1" x 46")
5015A1—SA1	1	..	<b>Steering Gear Jacket Tube and Bushing Assembly—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
5015A1	..	1	Steering Gear Jacket Tube ( $1\frac{3}{4}$ " x $38\frac{1}{8}$ " )
5002D4	..	1	Steering Gear Jacket Tube Bushing Assembly
			<u>END OF PARTS IN ASSEMBLY No. 5015A1—SA1</u>
8000A1—SA1	1	..	<b>Steering Gear Electric Push Button Wire and Terminal Assembly—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
8000A1	..	1	Steering Gear Electric Push Button Wire—96" Long
8001A1	..	1	Steering Gear Electric Push Button Wire Terminal—Special
			<u>END OF PARTS IN ASSEMBLY No. 8000A1—SA1</u>
5010A1—SA1	1	..	<b>Steering Gear Horn Button Assembly—</b> CONSISTING OF—5—SUCCEEDING ITEMS—
5010A1	..	1	Steering Gear Horn Button
5023A1	..	1	Steering Gear Horn Button Locking Ring
5024A1	..	1	Steering Gear Horn Button Spring Retainer
13023J88	..	1	Steering Gear Horn Button Spring Retainer Screw—Special
13132G7	..	1	Steering Gear Horn Button Spring Retainer Screw Lockwasher
			<u>END OF PARTS IN ASSEMBLY No. 5010A1—SA1</u>
5003B2	1	..	Steering Gear Upper Control Cover
5025A1	1	..	Steering Gear Horn Button Spring
5022A1—SA1	1	..	<b>Steering Gear Spark—Throttle—Controls and Tubes Assembly—</b> CONSISTING OF—21—SUCCEEDING ITEMS—
5009E5	1	..	Steering Gear Horn Button Contact Cup and Compression Plate Assembly
13049H60	1	..	Steering Gear Horn Button Contact Cup Insulator Washer—Fibre
5009F6	1	..	Steering Gear Upper Control Cover Plate
13013F6	2	..	Steering Gear Upper Control Cover Stud
5012B2	2	..	Steering Gear Upper Control Cover Stud Nut—Special—Slotted—Brass
G-32158	2	..	Steering Gear Upper Control Cover Stud Nut—No. 10—32 Thd.— $\frac{3}{8}$ " Hex. x $\frac{3}{4}$ " High—Plain
13132G7	2	..	Steering Gear Upper Control Cover Stud Nut Lockwasher
5020A1	1	..	Steering Gear Upper Control Base
5016A1	1	..	Steering Gear Upper Spark Lever
5016B2	1	..	Steering Gear Upper Throttle Lever
5008A1	3	..	Steering Gear Upper Throttle and Spark Lever Friction Washer—Special
5015B2—SA1	1	..	<b>Steering Gear Long Spark Tube and Upper Spark Lever Driving Plate Assembly—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
5015B2	..	1	Steering Gear Long Spark Tube—( $\frac{1}{8}$ " x $49\frac{5}{8}$ " )
5009B2	..	1	Steering Gear Upper Spark Lever Driving Plate
			<u>END OF ASSEMBLY No. 5015B2—SA1</u>
5015C3—SA1	1	..	<b>Steering Gear Long Throttle Tube and Upper Throttle Lever Driving Plate Assembly—</b>

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## STEERING GEAR—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
			CONSISTING OF—2—SUCCEEDING ITEMS—
5015C3	..	1	Steering Gear Long Throttle Tube—( $\frac{1}{2}$ " x $48\frac{5}{16}$ ")
5009C3	..	1	Steering Gear Upper Throttle Lever Driving Plate
			END OF PARTS IN ASSEMBLY No. 5015C3—SA1
5015D4—SA1	1	..	<b>Steering Gear Sector Bracket Tube and Sector Tube Plate and Upper Column Bushing Assembly—</b>
			CONSISTING OF—3—SUCCEEDING ITEMS—
5015D4	..	1	Steering Gear Sector Bracket Tube—( $\frac{5}{8}$ " x $47\frac{1}{4}$ ")
5009D4	..	1	Steering Gear Sector Tube Plate
5002E5	..	1	Steering Gear Upper Column Bushing
			END OF PARTS IN ASSEMBLY No. 5015D4—SA1
			END OF PARTS IN ASSEMBLY No. 5022A1—SA1
5007A1	2	..	Steering Gear Stationary Tube Spring Silencer
5021A1	1	..	Steering Gear Sector Bracket Tube Clamp
G-24086	2	..	Steering Gear Sector Bracket Tube Clamp Machine Screw— $\frac{1}{4}$ "—20 Thd. x $\frac{1}{2}$ " Long—Oval Fill. Head
G-35912	2	..	Steering Gear Sector Bracket Tube Clamp Machine Screw Lockwasher— $\frac{1}{4}$ "—SAE—Standard
G-10009	1	..	Steering Gear Sector Bracket Tube Clamp Pinch Screw— $\frac{1}{4}$ "—20 USS Thd. x $1\frac{1}{2}$ " Long— $\frac{7}{16}$ " Hex. x $\frac{1}{4}$ " High
13038L38	1	..	Steering Gear Sector Bracket Tube Clamp Pinch Screw Nut
G-35912	1	..	Steering Gear Sector Bracket Tube Clamp Pinch Screw Nut Lockwasher— $\frac{1}{4}$ " SAE—Standard
5008B2	1	..	Steering Gear Sector Bracket Tube Clamp Pinch Screw Nut Washer—Tongued
5016C3	1	..	Steering Gear Lower Spark Lever
G-24090	1	..	Steering Gear Lower Spark Lever Pinch Screw— $\frac{1}{4}$ "—20 Thd. x 1" Long—Oval Fill. Head Machine Screw
13038M39	1	..	Steering Gear Lower Spark Lever Pinch Screw Nut
G-35912	1	..	Steering Gear Lower Spark Lever Pinch Screw Nut Lockwasher— $\frac{1}{4}$ " SAE Std.
5008B2	1	..	Steering Gear Lower Spark Lever Pinch Screw Nut Washer—Tongued
5016D4	1	..	Steering Gear Lower Throttle Lever
G-24090	1	..	Steering Gear Lower Throttle Lever Pinch Screw— $\frac{1}{4}$ "—20 Thd. x 1" Long—Oval Fill. Head Machine Screw
13038M39	1	..	Steering Gear Lower Throttle Lever Pinch Screw Nut
G-35912	1	..	Steering Gear Lower Throttle Lever Pinch Screw Nut Lockwasher— $\frac{1}{4}$ " SAE Std.
5008B2	1	..	Steering Gear Lower Throttle Lever Pinch Screw Nut Washer—Tongued
			END OF PARTS IN ASSEMBLY No. 5000A1—SA1
5017A1—SA1	1	..	<b>Steering Gear Wheel Assembly—</b>
			CONSISTING OF—3—SUCCEEDING ITEMS—
5017A1	..	1	Steering Gear Wheel Rim—18" Dia.—Walnut Finish
5018A1	..	1	Steering Gear Wheel Rim Spider
G-33346	..	4	Steering Gear Wheel Rim and Spider Screw—No. 12 x 1" Oval Head Wood Screw
			END OF PARTS IN ASSEMBLY No. 5017A1—SA1
13012D4	1	..	Steering Gear Wheel and Tube Key
13038N40	1	..	Steering Gear Wheel and Tube Nut
			END OF PARTS IN ASSEMBLY No. 5000A1—A1

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STEERING GEAR—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
G-10105	1	..	Steering Gear Worm Wheel Bushing Adjusting Plate Cap Screw— $\frac{1}{8}$ "—18 USS Thd. x 1" Long— $\frac{1}{2}$ " Hex. x $\frac{1}{8}$ " High
G-35913	1	..	Steering Gear Worm Wheel Bushing Adjusting Plate Cap Screw Lockwasher— $\frac{1}{8}$ " SAE—Standard
5011A1	1	..	Steering Gear Support Bracket
G-11610	3	..	Steering Gear Support Bracket and Dash Cap Screw— $\frac{3}{8}$ "—24 SAE Thd. x $1\frac{3}{4}$ " Long— $\frac{9}{16}$ " Hex. x $\frac{5}{8}$ " High
G-31102	3	..	Steering Gear Support Bracket and Dash Cap Screw Nut— $\frac{3}{8}$ "—24 SAE Thd.— $\frac{9}{16}$ " Hex. x $\frac{11}{16}$ " High—Plain
G-35914	3	..	Steering Gear Support Bracket and Dash Cap Screw Nut Lockwasher— $\frac{3}{8}$ " SAE Std.
13049G7	3	..	Steering Gear Support Bracket and Dash Cap Screw Washer
13019A1	1	..	Steering Gear and Support Spoke Clip
13038C29	2	..	Steering Gear and Support Spoke Clip Nut
G-37307	1	..	Steering Gear Alemite Fitting—65° Angle— $\frac{1}{4}$ " Pipe Thd.—As Required
G-37306	1	..	Steering Gear Alemite Fitting—65° Angle— $\frac{1}{8}$ " Pipe Thd.—As Required
8001E5	1	..	Steering Gear Electric Push Button Wire Terminal—On Junction Block End

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## TIRE PUMP—(Detroit Accessories Corp.—Model-396-F)—For Use on Left Hand Side of Transmission. Pneumatic Tire Equipment Only

PART No.	No. per Truck	No. per Assy.	NAME OF PART
11050B2— A1	1	..	<b>TIRE PUMP, Copper Tube, Hose and Gauge Assembly—</b> Consisting of—65—Succeeding Items—
11050B2— A2	1	..	<b>Tire Pump Assembly—</b> CONSISTING OF—49—SUCCEEDING ITEMS—
11051A1—SA1	1	..	<b>Tire Pump Housing and Bushing Assembly—</b> CONSISTING OF—4—SUCCEEDING ITEMS—
11051A1	..	1	Tire Pump Housing
11052A1	..	1	Tire Pump Crank Bushing—Large
11052B2	..	1	Tire Pump Crank Bushing—Small
11053A1	..	1	Tire Pump Crank Bushing Plug—(Pressed into Housing) <u>END OF PARTS IN ASSEMBLY NO. 11051A1—SA1</u>
11054A1	1	..	Tire Pump Housing Cover
11055A1	1	..	Tire Pump Housing Cover Gasket
G-25062	1	..	Tire Pump Housing Cover Screw—No. 8—32 Thd. x ¼" Long—Mach. Screw—Round Head
11056A1—SA1	1	..	<b>Tire Pump Sliding Gear and Bushing Assembly—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
11056A1	..	1	Tire Pump Sliding Gear—(22 Teeth)—6-8 Pitch
11052C3	..	1	Tire Pump Sliding Gear Bushing <u>END OF PARTS IN ASSEMBLY NO. 11056A1—SA1</u>
11057A1	1	..	Tire Pump Sliding Gear Shaft
G-36332	1	..	Tire Pump Sliding Gear Shaft Cotter—⅛" x 1 ¼" Long
11058A1	1	..	Tire Pump Crank
11056B2	1	..	Tire Pump Crank Gear—(20 Teeth)—6-8 Pitch
G-36616	1	..	Tire Pump Crank Gear Key—No. 13 Woodruff
11057B2— A1	1	..	<b>Tire Pump Shifter Shaft and Arm Assembly—</b> CONSISTING OF—3—SUCCEEDING ITEMS—
11057B2	..	1	Tire Pump Shifter Shaft
11059A1	..	1	Tire Pump Shifter Shaft Arm
13020U21	..	1	Tire Pump Shifter Shaft Arm Pin <u>END OF PARTS IN ASSEMBLY NO. 11057B2—A1</u>
11060A1	1	..	Tire Pump Shifter Fork
G-36604	1	..	Tire Pump Shifter Fork and Shaft Key—No. 5 Woodruff
13134M13	1	..	Tire Pump Shifter Fork Lock Wire
13046B2	1	..	Tire Pump Shifter Shaft Arm Spring—Used After January 1st, 1926
13020V22	1	..	Tire Pump Shifter Shaft Arm Spring Pin—⅜" Dia.—Used After January 1st, 1926
13046C3	1	..	Tire Pump Shifter Shaft Arm Spring—Used Prior to January 1, 1926
13020W23	1	..	Tire Pump Shifter Shaft Arm Spring Pin—¼" Dia.—Used Prior to Jan. 1st, 1926
11061A1—SA1	1	..	<b>Tire Pump Cylinder and Valve Assembly—</b> CONSISTING OF—11—SUCCEEDING ITEMS—
11061A1	..	1	Tire Pump Cylinder
11062A1	..	1	Tire Pump Cylinder Inlet Valve
11063A1	..	1	Tire Pump Cylinder Inlet Valve Guide
11064A1	..	1	Tire Pump Cylinder Inlet Valve Guide Washer
G-36300	..	1	Tire Pump Cylinder Inlet Valve Guide Cotter—⅛" x ⅜" Long

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## TIRE PUMP—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
13046D4	..	1	Tire Pump Cylinder Inlet Valve Spring
13135B2	..	1	Tire Pump Cylinder Outlet Valve—(Steel Ball)
13046E5	..	1	Tire Pump Cylinder Outlet Valve Spring
11054B2	..	1	Tire Pump Cylinder Valve Cover
11055B2	..	2	Tire Pump Cylinder Valve Cover Gasket
13060C3	..	1	Tire Pump Cylinder Valve Outlet Union
END OF PARTS IN ASSEMBLY NO. 11061A1—SA1			
G-10108	4	..	Cylinder to Housing Screw— $\frac{1}{8}$ "—18 USS Thd. x $\frac{3}{4}$ " Long— $\frac{1}{2}$ " Hex. x $\frac{3}{16}$ " High
G-35913	4	..	Cylinder to Housing Screw Lockwasher— $\frac{1}{8}$ " SAE—Std.
11065A1—SA1	1	..	<b>Tire Pump Piston, Pin and Connecting Rod Assembly—</b> CONSISTING OF—6—SUCCEEDING ITEMS—
11065A1	1	..	Tire Pump Piston
11066A1	1	..	Tire Pump Piston Pin
G-36317	1	..	Tire Pump Piston Pin Cotter— $\frac{3}{32}$ " x 1" Long
11067A1—SA1	1	..	<b>Tire Pump Connecting Rod and Bushing Assembly—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
11067A1	..	1	Tire Pump Connecting Rod
11052D4	..	1	Tire Pump Connecting Rod Bushing
END OF PARTS IN ASSEMBLY NO. 11067A1—SA1			
END OF PARTS IN ASSEMBLY NO. 11065A1—SA1			
11068A1	6	..	Tire Pump Piston Ring
END OF PARTS IN ASSEMBLY NO. 11050B2—A2			
13031F6—SA1	1	..	<b>Tire Pump Tube and Frame Connection Assembly—</b> CONSISTING OF—7—SUCCEEDING ITEMS—
13031F6—SA2	1	..	<b>Tire Pump Tube and Union Nuts Assembly—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
13031F6	..	1	Tire Pump Tube—Copper— $\frac{1}{8}$ " O. D. x No. 20 G. A. x 36" Long
13059A1	..	2	Tire Pump Tube Union Nut— $\frac{1}{2}$ "—SAE—Std.
END OF PARTS IN ASSEMBLY NO. 13031F6—SA2			
11069A1	1	..	Tire Pump Tube Frame Connection
13038D82	1	..	Tire Pump Tube Frame Connection Nut— $\frac{1}{2}$ "—20 SAE Thd.— $\frac{3}{4}$ " Hex. x $\frac{1}{4}$ " High
G-36016	1	..	Tire Pump Tube Frame Connection Nut Lockwasher— $\frac{1}{2}$ " SAE—Special Light
11070A1	1	..	Tire Pump Tube Frame Connection Dust Cap
END OF PARTS IN ASSEMBLY NO. 13031F6—SA1			
13029J10—SA1	1	..	<b>Tire Pump Hose and Gauge Assembly—</b> CONSISTING OF—6—SUCCEEDING ITEMS—
13029J10	..	1	Tire Pump Hose— $\frac{1}{4}$ " I. D. x $\frac{11}{16}$ " O. D. x 12' 6" Long—Rubber Tubing
13029K11	..	1	Tire Pump Hose— $\frac{1}{4}$ " I. D. x $\frac{11}{16}$ " O. D. x 2' 6" Long—Rubber Tubing
11071A1	..	2	Tire Pump Hose Thumblock
11452A1	..	1	Tire Pump Hose Gauge Assembly— $\frac{1}{4}$ " Briggs Pipe Thd.
13071A1	..	1	Tire Pump Hose Gauge Tee— $\frac{1}{4}$ " Briggs Pipe Thd.
13030F6	..	4	Tire Pump Hose Clamp— $\frac{1}{4}$ " Std.
END OF PARTS IN ASSEMBLY NO. 13029J10—SA1			
END OF PARTS IN ASSEMBLY NO. 11050B2—A1			
G-10205	6	..	Tire Pump to Transmission Cap Screw— $\frac{3}{8}$ "—16 USS Thd. x $1\frac{1}{8}$ " Long— $\frac{9}{16}$ " Hex. x $\frac{3}{8}$ " High
G-35914	6	..	Tire Pump to Transmission Cap Screw Lockwasher— $\frac{3}{8}$ " SAE—Std.

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**TRANSMISSION—For Use with Borg & Beck Clutch 11QL—Brown Lipe Model 31  
3 Speed—U. P. P. Their Dwg. 548 XX—Overhead Shift—Left Hand Steer—  
Case 16 $\frac{1}{2}$ " Bell—Drive Gear for Borg and Beck Push Type Clutch No. 11QL  
—Bearing Cap for Speedometer Drive—Outside Adjustment—Pump and  
Power Take Off Apertures.**

PART No.	No. per Truck	No. per Assy.	NAME OF PART
1500C3— A1	1	..	<b>TRANSMISSION—Complete Assembly— Consisting of—149—Succeeding Items—</b>
1501C3—SA1	1	..	<b>Transmission Case and Shifter Shaft Bushing Assembly— CONSISTING OF—3—SUCCEEDING ITEMS—</b>
1501C3	..	1	Transmission Case
1024B2	..	2	Clutch Shifter Shaft Bushing
1024D4	..	2	Transmission Shifting Rod Poppet Bushing
<u>END OF PARTS IN ASSEMBLY NO. 1501C3—SA1</u>			
G-37508	1	..	Transmission Case Oil Hole Filler Plug— $\frac{3}{4}$ "—Pipe Thd.—Square Head
G-37506	1	..	Transmission Case Oil Hole Drain Plug— $\frac{1}{2}$ "—Pipe Thd.—Square Head
1021B2	1	..	Clutch Hand Hole Cover
G-10101	2	..	Clutch Hand Hole Cover Cap Screw— $\frac{5}{8}$ "—18 USS Thd. x $\frac{1}{2}$ " Long— $\frac{1}{2}$ " Hex. x $\frac{1}{8}$ " High
1021F6	1	..	Power Take Off Aperture Cover
1519H8	1	..	Power Take Off Aperture Cover Gasket
G-10201	6	..	Power Take Off Aperture Cover Cap Screw— $\frac{3}{8}$ "—16 USS Thd. x $\frac{5}{8}$ " Long— $\frac{9}{16}$ " Hex. x $\frac{3}{8}$ " High
G-36014	6	..	Power Take Off Aperture Cover Cap Screw Lockwasher— $\frac{3}{8}$ " SAE—Special Light
1021F6	1	..	Pump Aperture Cover—(Not Used When Pneumatic Tires Are Specified)
1519H8	1	..	Pump Aperture Cover Gasket
G-10201	6	..	Pump Aperture Cover Cap Screw— $\frac{3}{8}$ "—16 USS Thd. x $\frac{5}{8}$ " Long— $\frac{9}{16}$ " Hex. x $\frac{3}{8}$ " High —(Not Used When Pneumatic Tires Are Specified)
G-36014	6	..	Pump Aperture Cover Cap Screw Lockwasher— $\frac{3}{8}$ " SAE—Special Light—(Not Used When Pneumatic Tires Are Specified)
1512C3—SA1	1	..	<b>Transmission Counter Shaft With Gears and Separators Assembly— CONSISTING OF—7—SUCCEEDING ITEMS—</b>
1512C3	..	1	Transmission Countershaft—With 12 Tooth and 15 Tooth Gear Integral
1513R18	..	1	Transmission Countershaft Medium Speed Gear—(24 Teeth)
13012M13	..	2	Transmission Countershaft Medium Speed Gear Key
1514A1	..	1	Transmission Countershaft Medium and Low Speed Gear Separator— $\frac{1}{4}$ " Wide
1514B2	..	1	Transmission Countershaft Medium and Drive Gear Separator— $\frac{3}{8}$ " Wide
1513S19	..	1	Transmission Countershaft Drive Gear—(34 Teeth)
13012M13	..	2	Transmission Countershaft Drive Gear Key
<u>END OF PARTS IN ASSEMBLY NO. 1512C3—SA1</u>			
13000C3	1	..	Transmission Countershaft Front Bearing Cone—Timken No. 17118
1519M13	1	..	Transmission Countershaft Front Bearing Cap Gasket
13023K89	4	..	Transmission Countershaft Front Bearing Cap Cap Screw
G-36014	4	..	Transmission Countershaft Front Bearing Cap Cap Screw Lockwasher— $\frac{3}{8}$ " SAE— Special Light
13134H8	2	..	Transmission Countershaft Front Bearing Cap Cap Screw Lockwire— $\frac{1}{16}$ " x $4\frac{1}{2}$ " Long
1509J10—SA1	1	..	<b>Transmission Countershaft Front Bearing Cap and Cup Assembly— CONSISTING OF—2—SUCCEEDING ITEMS—</b>

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**TRANSMISSION—For Use with Borg & Beck Clutch 11QL—Continued**

PART No.	No. per Truck	No. per Assy.	NAME OF PART
1509J10	..	1	Transmission Countershaft Bearing Cap—Front
13000D4	..	1	Transmission Countershaft Bearing Cup—Front—Timken No. 17244
			<u>END OF PARTS IN ASSEMBLY No. 1509J10—SA1</u>
13000L64	1	..	Transmission Countershaft Rear Bearing Cone—Timken No. 26118
1519J10	1	..	Transmission Countershaft Rear Bearing Cap Gasket
13023K89	4	..	Transmission Countershaft Rear Bearing Cap Cap Screw
G-36014	4	..	Transmission Countershaft Rear Bearing Cap Cap Screw Lockwasher— $\frac{3}{8}$ " SAE—Special Light
13134H8	2	..	Transmission Countershaft Rear Bearing Cap Cap Screw Lockwire— $\frac{1}{8}$ " x $4\frac{1}{2}$ " Long
1509F6—SA2	1	..	<b>Transmission Countershaft Rear Bearing Cap, Cup and Adjuster Assembly—</b> CONSISTING OF—5—SUCCEEDING ITEMS—
1509F6	..	1	Transmission Countershaft Bearing Cap—Rear
13000M65	..	1	Transmission Countershaft Bearing Cup—Rear—Timken No. 26283
1518C3	..	1	Transmission Countershaft Bearing Cup Adjuster
13023H8	..	1	Transmission Countershaft Bearing Cup Adjuster Screw—Special
G-30904	..	1	Transmission Countershaft Bearing Cup Adjuster Screw Check Nut— $\frac{1}{2}$ "—13 USS Thd.— $\frac{7}{8}$ " Hex. x $\frac{1}{8}$ " High
			<u>END OF PARTS IN ASSEMBLY No. 1509F6—SA2</u>
1513T20—SA1	1	..	<b>Transmission Reverse Idler Gear and Bushing Assembly—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
1513T20	..	1	Transmission Reverse Idler Gear—(20 Teeth)
1024F6	..	1	Transmission Reverse Idler Gear Bushing
			<u>END OF PARTS IN ASSEMBLY No. 1513T20—SA1</u>
1521C3	1	..	Transmission Reverse Idler Gear Shaft
13023L90	2	..	Transmission Reverse Idler Gear Shaft Cap Screw
G-36014	2	..	Transmission Reverse Idler Gear Shaft Cap Screw Lockwasher— $\frac{3}{8}$ " SAE—Special Light
1513U21—SA1	1	..	<b>Transmission Drive Gear and Pocket Bearing Cup Assembly—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
1513U21	..	1	Transmission Drive Gear—Splined End—(17 Teeth)
13000H8	..	1	Transmission Drive Gear Pocket Bearing Cup—Timken No. 20187
			<u>END OF PARTS IN ASSEMBLY No. 1513U21—SA1</u>
13000G7	1	..	Transmission Drive Gear Pocket Bearing Cone—Timken No. 20074
1508C3	1	..	Transmission Main Shaft—Square
13038H60	1	..	Transmission Main Shaft Nut
1509K11—SA1	1	..	<b>Transmission Main Shaft Front Bearing Cap and Cup Assembly—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
1509K11	..	1	Transmission Main Shaft Bearing Cap—Front
13000F6	..	1	Transmission Main Shaft Bearing Cup—Front—Timken No. 11315
			<u>END OF PARTS IN ASSEMBLY No. 1509K11—SA1</u>
13000E5	1	..	Transmission Main Shaft Front Bearing Cone—Timken No. 11157
1519N14	1	..	Transmission Main Shaft Front Bearing Cap Gasket
13023K89	4	..	Transmission Main Shaft Front Bearing Cap Cap Screw
G-36014	4	..	Transmission Main Shaft Front Bearing Cap Cap Screw Lockwasher— $\frac{3}{8}$ " SAE—Special Light
13134H8	2	..	Transmission Main Shaft Front Bearing Cap Cap Screw Lockwire— $\frac{1}{8}$ " x $4\frac{1}{2}$ " Long

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## TRANSMISSION—For Use with Borg &amp; Beck Clutch 11QL—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
1509L12—SA1	1	..	Transmission Main Shaft Rear Bearing Cap, Cup and Parts Assembly— CONSISTING OF—10—SUCCEEDING ITEMS—
1509L12—SA2	1	..	Transmission Main Shaft Rear Bearing Cap and Pin Assembly— CONSISTING OF—2—SUCCEEDING ITEMS—
1509L12	..	1	Transmission Main Shaft Bearing Cap—Rear
13020S19	..	1	Transmission Main Shaft Bearing Adjuster Pin END OF PARTS IN ASSEMBLY NO. 1509L12—SA2
13000N66	1	..	Transmission Main Shaft Rear Bearing Cup—Timken No. 19233
1510C3	1	..	Transmission Main Shaft Rear Bearing Adjusting Ring
1504B2	1	..	Transmission Main Shaft Rear Bearing Adjusting Ring Lock Plate
2014D4	1	..	Transmission Main Shaft Rear Bearing Adjusting Ring Lock Plate Lock
G-25124	1	..	Transmission Main Shaft Rear Bearing Adjusting Ring Lock Plate Lock Mach. Screw— No. 10—32 Thd. x $\frac{3}{8}$ " Long—Round Head—Steel
G-35910	1	..	Transmission Main Shaft Rear Bearing Adjusting Ring Lock Plate Lock Mach. Screw Lockwasher—For No. 10 Round Head Mach. Screw
1518E5	1	..	Transmission Main Shaft Rear Bearing Adjuster END OF PARTS IN ASSEMBLY NO. 1509L12—SA1
13000P68	1	..	Transmission Main Shaft Rear Bearing Cone—Timken No. 19138
1519N14	1	..	Transmission Main Shaft Rear Bearing Cap Gasket
13023K89	3	..	Transmission Main Shaft Rear Bearing Cap Cap Screw—Short
13023B106	1	..	Transmission Main Shaft Rear Bearing Cap Cap Screw—Long
G-36014	4	..	Transmission Main Shaft Rear Bearing Cap Cap Screw Lockwasher— $\frac{3}{8}$ " SAE—Special Light
13134H8	2	..	Transmission Main Shaft Rear Bearing Cap Cap Screw Lockwire— $\frac{1}{8}$ " x $4\frac{1}{2}$ " Long
1513V22	1	..	Transmission Gear—On Main Shaft—Reverse and 1st Speed—Sliding—(36 Teeth)
1513W23	1	..	Transmission Gear—On Main Shaft—2nd and 3rd Speed—Sliding—(20 Teeth)
1517F6	1	..	Transmission Reverse and 1st Speed Shifting Rod
1005J10	1	..	Transmission Reverse and 1st Speed Shifting Rod Sleeve—Front
1005K11	1	..	Transmission Reverse and 1st Speed Shifting Rod Sleeve—Rear
1516E5	1	..	Transmission Reverse and 1st Speed Shifting Fork
13023R96	1	..	Transmission Reverse and 1st Speed Shifting Fork Screw
G-36014	1	..	Transmission Reverse and 1st Speed Shifting Fork Screw Lockwasher— $\frac{3}{8}$ " SAE—Special Light
1517G7	1	..	Transmission 2nd and 3rd Speed Shifting Rod
1005K11	1	..	Transmission 2nd and 3rd Speed Shifting Rod Sleeve
1516E5	1	..	Transmission 2nd and 3rd Speed Shifting Fork
13023R96	1	..	Transmission 2nd and 3rd Speed Shifting Fork Screw
G-36014	1	..	Transmission 2nd and 3rd Speed Shifting Fork Screw Lockwasher— $\frac{3}{8}$ " SAE—Special Light
1520A1	1	..	Transmission Shifting Rod Interlock
1506A1	2	..	Transmission Shifting Rod Poppet
1006R18	2	..	Transmission Shifting Rod Poppet Spring
1505A1	2	..	Transmission Shifting Rod Poppet Plug
1021E5	1	..	Transmission Shifting Rod Cover
1519G7	1	..	Transmission Shifting Rod Cover Gasket
G-25124	2	..	Transmission Shifting Rod Cover Machine Screw—No. 10—32 Thd. x $\frac{3}{8}$ " Long—Round Head—Steel

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**TRANSMISSION—For Use with Borg & Beck Clutch 11QL—Continued**

PART No.	No. per Truck	No. per Assy.	NAME OF PART
G-35910	2	..	Transmission Shifting Rod Cover Machine Screw Lockwasher—For No. 10—Round Head Machine Screw
1519P16	1	..	Transmission Cover Gasket
13023L90	4	..	Transmission Cover Cap Screw
G-36014	4	..	Transmission Cover Cap Screw Lockwasher— $\frac{3}{8}$ " SAE—Special Light
2001F6—SA1	1	..	<b>Transmission Shifting Lever and Cover Parts Assembly—</b> CONSISTING OF—9—SUCCEEDING ITEMS—
2001F6—SA2	1	..	<b>Transmission Shifting Lever, Handle and Steady Pin Assembly—</b> CONSISTING OF—3—SUCCEEDING ITEMS—
2001F6	..	1	Transmission Shifting Lever
2005A1	..	1	Transmission Shifting Lever Ball— $1\frac{3}{4}$ " Dia.
1511D4	..	1	Transmission Shifting Lever Steady Pin
			<u>END OF PARTS IN ASSEMBLY No. 2001F6—SA2</u>
1021K11	1	..	Transmission Cover—Gray Iron
2012A1	1	..	Transmission Shifting Lever Compression Cup
1006F6	1	..	Transmission Shifting Lever Spring
1022B2	1	..	Transmission Shifting Lever Lock Nut—Special
1006K11	1	..	Transmission Shifting Lever Lock Nut Spring—(Used as Lock Ring)
			<u>END OF PARTS IN ASSEMBLY No. 2001F6—SA1</u>
1012C3	1	..	Clutch Shifter
1011E5	1	..	Clutch Shifter Shaft—Long
1011F6	1	..	Clutch Shifter Shaft—Short
13049L64	1	..	Clutch Shifter Shaft Key
G-26585R	1	..	Clutch Shifter Shaft Set Screw— $\frac{7}{8}$ "—14 USS Thd. x $1\frac{1}{2}$ " Long—Oval Pivot Point—Headless
13038Q43	1	..	Clutch Shifter Shaft Set Screw Nut
13023M91	2	..	Clutch Shifter Cap Screw
G-36015	2	..	Clutch Shifter Cap Screw Lockwasher— $\frac{7}{8}$ " SAE—Special Light
2001G7—SA1	1	..	<b>Transmission Brake Lever, Pawl and Parts Assembly—</b> CONSISTING OF—21—SUCCEEDING ITEMS—
2001G7—SA2	1	..	<b>Transmission Brake Lever and Pawl Assembly—</b> CONSISTING OF—16—SUCCEEDING ITEMS—
2001G7—SA3	1	..	<b>Transmission Brake Lever, Pin and Collar Assembly—</b> CONSISTING OF—5—SUCCEEDING ITEMS—
2001G7	1	..	Transmission Brake Lever—(For Emergency Brake—On Transmission)
1511J10—SA1	1	..	<b>Transmission Brake Lever Pawl Walking Beam Pin and Collar Assembly—</b> CONSISTING OF—2—SUCCEEDING ITEMS—
1511J10	..	1	Transmission Brake Lever Pawl Walking Beam Pin
2015A1	..	1	Transmission Brake Lever Pawl Walking Beam Pin Collar
			<u>END OF PARTS IN ASSEMBLY No. 1511J10—SA1</u>
13020X24	1	..	Transmission Brake Lever Pawl Walking Beam Pin Retainer Pin
			<u>END OF PARTS IN ASSEMBLY No. 2001G7—SA3</u>

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## TRANSMISSION—For Use with Borg &amp; Beck Clutch 11QL—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
2002C3	1	..	Transmission Brake Lever Pawl Rod
2008A1	1	..	Transmission Brake Lever Pawl Rod Button—(Brass)
13020P16	1	..	Transmission Brake Lever Pawl Rod Button Pin
1006G7	1	..	Transmission Brake Lever Pawl Rod Button Spring
G-36313	1	..	Transmission Brake Lever Pawl Rod and Walking Beam Cotter— $\frac{3}{32}$ " x $\frac{1}{2}$ " Long
2016A1	1	..	Transmission Brake Lever Pawl Walking Beam
G-36313	1	..	Transmission Brake Lever Pawl Walking Beam and Pin Cotter— $\frac{3}{32}$ " x $\frac{1}{2}$ " Long
2004C3	1	..	Transmission Brake Lever Pawl
13023Q121	1	..	Transmission Brake Lever Pawl Screw—Special
G-36313	1	..	Transmission Brake Lever Pawl and Walking Beam Cotter— $\frac{3}{32}$ " x $\frac{1}{2}$ " Long
END OF PARTS IN ASSEMBLY NO. 2001G7—SA2			
2010C3	1	..	Transmission Brake Lever Shaft Bracket
G-31204	1	..	Transmission Brake Lever Shaft Bracket Castle Nut— $\frac{1}{2}$ "—20 SAE Thd.— $\frac{3}{4}$ " Hex. x $\frac{1}{8}$ " High
13049M65	1	..	Transmission Brake Lever Shaft Bracket Castle Nut Washer
G-36326	1	..	Transmission Brake Lever Shaft Bracket Castle Nut Cotter— $\frac{1}{8}$ " x 1" Long
END OF PARTS IN ASSEMBLY NO. 2001G7—SA1			
13023L90	2	..	Transmission Brake Lever Shaft Bracket Cap Screw
G-36014	2	..	Transmission Brake Lever Shaft Bracket Cap Screw Lockwasher— $\frac{3}{8}$ " SAE—Special Light
2006D4	1	..	Transmission Brake Lever Quadrant
13023L90	2	..	Transmission Brake Lever Quadrant Cap Screw
G-36014	2	..	Transmission Brake Lever Quadrant Cap Screw Lockwasher— $\frac{3}{8}$ " SAE—Special Light
END OF PARTS IN ASSEMBLY NO. 1500C3—A1			
G-10205	12	..	Transmission and Crank Case Cap Screw— $\frac{3}{8}$ "—16 USS Thd. x $1\frac{1}{8}$ " Long— $\frac{9}{16}$ " Hex. x $\frac{3}{8}$ " High
G-35914	12	..	Transmission and Crank Case Cap Screw Lockwasher— $\frac{3}{8}$ " SAE—Std.
13012A1	1	..	Transmission Main Shaft and Propellor Shaft Companion Flange Key
G-36332	1	..	Transmission Main Shaft and Propellor Shaft Companion Flange Nut Cotter— $\frac{1}{8}$ " x $1\frac{3}{4}$ " Long

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## VACUUM TANK—Stewart-Warner Model 216-A

PART No.	No. per Truck	No. per Assy.	NAME OF PART
7700A1— A1	1	..	VACUUM TANK—Complete Assembly— Consisting of—40—Succeeding Items—
7701A1	1	..	Vacuum Tank Outside Shell—Assembly
G-37500	1	..	Vacuum Tank Outside Shell Pipe Plug—In Bottom of Tank— $\frac{1}{8}$ " Pipe Thd.—Square Head—Iron
7506B2	2	..	Vacuum Tank Band Bracket
G-24097	2	..	Vacuum Tank Band Bracket Machine Screw— $\frac{1}{4}$ "—20 Thd. x $2\frac{1}{2}$ " Long—Oval Fillister Head—Steel
7527C3	2	..	Vacuum Tank Band Bracket Machine Screw Washer—Shake Proof—(Under Head)
G-32109	2	..	Vacuum Tank Band Bracket Machine Screw Nut— $\frac{1}{4}$ "—20 Thd.— $\frac{1}{2}$ " Hex. x $\frac{1}{8}$ " High—Plain
7801B2	1	..	Vacuum Tank Vent Tube
13038G7	1	..	Vacuum Tank Vent Tube Nut
7510B2	1	..	Vacuum Tank Vent Tube Compression Collar
13017A1	1	..	Vacuum Tank Connection Nipple (Vacuum Connection)
7513E5	1	..	Vacuum Tank Cover Gasket
G-23965	8	..	Vacuum Tank Cover Machine Screw—No. 8—32 Thd. x $\frac{7}{8}$ " Long—Oval Fillister Head—Steel
7507F6—SA1	1	..	Vacuum Tank Gas Inlet Bushing and Strainer Assembly— CONSISTING OF—2—SUCCEEDING ITEMS—
7507F6	..	1	Vacuum Tank Gas Inlet Bushing
7519D4	..	1	Vacuum Tank Gas Inlet Bushing Strainer Screen END OF PARTS IN ASSEMBLY NO. 7507F6—SA1
7701B2—SA1	1	..	Vacuum Tank Inner Shell and Flapper Valve Assembly— CONSISTING OF—2—SUCCEEDING ITEMS—
7701B2	..	1	Vacuum Tank Inner Shell—Assembly—Sold Separately If Desired
7525B2	..	1	Vacuum Tank Inner Shell Flapper Valve Assembly—Sold Separately If Desired END OF PARTS IN ASSEMBLY NO. 7701B2—SA1
7702A1—SA1	1	..	Vacuum Tank Mechanism Assembly— CONSISTING OF—21—SUCCEEDING ITEMS—
7512B2	1	..	Vacuum Tank Float Assembly
7523B2	1	..	Vacuum Tank Tension Spring—At Float Stem
13020B2	1	..	Vacuum Tank Float Lever Pin
7511B2—SA1	1	..	Vacuum Tank Cover and Levers Assembly— CONSISTING OF—17—SUCCEEDING ITEMS—
7511B2—SA2	1	..	Vacuum Tank Cover and Bushing Assembly— CONSISTING OF—3—SUCCEEDING ITEMS—
7511B2	..	1	Vacuum Tank Cover
7507E5	..	1	Vacuum Tank Atmospheric Valve Bushing
7507D4	..	1	Vacuum Tank Valve Bushing END OF PARTS IN ASSEMBLY NO. 7511B2—SA2
7516C3—SA1	1	..	Vacuum Tank Levers and Pins Assembly— CONSISTING OF—4—SUCCEEDING ITEMS—
7516C3	..	1	Vacuum Tank Spring Lever

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## VACUUM TANK—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
7516D4	..	1	Vacuum Tank Connecting Link Lever
7516E5	..	1	Vacuum Tank Combination Float and Tip Lever
13020C3	..	2	Vacuum Tank Lever Pin
<u>END OF PARTS IN ASSEMBLY No. 7516C3—SA1</u>			
13020D4	1	..	Vacuum Tank Float Lever Pin
7703A1	1	..	Vacuum Tank Valve Stem Sleeve
7510C3	2	..	Vacuum Tank Valve Stem Collar
7516F6	1	..	Vacuum Tank Valve Stem Lever
13020E5	1	..	Vacuum Tank Valve Stem Lever Pin
7703B2	1	..	Vacuum Tank Valve Sleeve
7651B2	1	..	Vacuum Tank Atmospheric Valve Stem
7523C3	2	..	Vacuum Tank Valve Tension Spring
<u>END OF PARTS IN ASSEMBLY No. 7511B2—SA1</u>			
<u>END OF PARTS IN ASSEMBLY No. 7702A1—SA1</u>			
<u>END OF PARTS IN ASSEMBLY No. 7700A1—A1</u>			
G-28901	4	..	Vacuum Tank Band Bracket and Dash Carriage Bolt— $\frac{1}{8}$ "—18 USS Thd. x $1\frac{1}{4}$ " Long
G-32210	4	..	Vacuum Tank Band Bracket and Dash Carriage Bolt Nut—With Bolt— $\frac{1}{8}$ "—18 USS Thd.—Square
G-35913	4	..	Vacuum Tank Band Bracket and Dash Carriage Bolt Nut Lockwasher— $\frac{1}{8}$ " SAE Std.
13049X50	4	..	Vacuum Tank Band Bracket and Dash Carriage Bolt Plain Washer

## WINDSHIELD

PART No.	No. per Truck	No. per Assy.	NAME OF PART
10000A1— A1	1	..	<b>WINDSHIELD AND PARTS—Complete Assembly—</b> CONSISTING OF—61—SUCCEEDING ITEMS—
10000A1— A2	1	..	<b>Windshield Assembly—</b> CONSISTING OF—27—SUCCEEDING ITEMS—
10001A1—SA1	1	..	<b>Windshield Upper Frame and Glass Assembly—</b> CONSISTING OF—15—SUCCEEDING ITEMS—
10001A1—SA2	1	..	<b>Windshield Upper Frame Assembly—</b> CONSISTING OF—9—SUCCEEDING ITEMS—
None	..	1	Windshield Upper Frame Hinge and Fence—Right Hand—Not Sold Separately
None	..	1	Windshield Upper Frame Hinge and Fence—Left Hand—Not Sold Separately
13012C3	..	1	Windshield Upper Frame Hinge and Fence Top Plug—Not Sold Separately
G-26206	..	4	Windshield Upper Frame Hinge and Fence Top Plug Machine Screw—No. 10—24 Thd. x ½" Long—Flat Countersunk Head
10002B2	..	1	Windshield Upper Frame Swing Arm Bracket—Assembly—Right Hand
10002A1	..	1	Windshield Upper Frame Swing Arm Bracket—Assembly—Left Hand
G-37738-A	..	4	Windshield Upper Frame Swing Arm Bracket Rivet—⅛" Dia. x ¾" Long—Round Head—Iron
13040B2	..	2	Windshield Upper Frame Pull to Handle
G-37738-A	..	4	Windshield Upper Frame Pull to Handle Rivet—⅛" Dia. x ¾" Long—Round Head— Iron
<u>END OF PARTS IN ASSEMBLY NO. 10001A1—SA2</u>			
10006A1	1	..	Windshield Upper Frame Glass—10" Wide x 40" Long—⅜" Thick—Selected Plate
13005L12	1	..	Windshield Upper Frame Glass Felt (x-423 Form—63" Long)
13044A1	1	..	Windshield Upper Frame Glass Tape (x-51 Form—62" Long)
10003A1	2	..	Windshield Upper Frame Glass Clip
13023W75	2	..	Windshield Upper Frame Glass Clip Machine Screw
<u>END OF PARTS IN ASSEMBLY NO. 10001A1—SA1</u>			
10001B2—SA1	1	..	<b>Windshield Lower Frame and Glass Assembly—</b> CONSISTING OF—6—SUCCEEDING ITEMS—
10001B2—SA2	..	1	<b>Windshield Lower Frame Assembly—</b>
10006B2	..	1	Windshield Lower Frame Glass—10" Wide x 38" Long—⅜" Thick—Selected Plate
13005M13	..	1	Windshield Lower Frame Glass Felt (x-423 Form—59" Long)
13044B2	..	1	Windshield Lower Frame Glass Tape (x-51 Form—58" Long)
10003B2	..	2	Windshield Lower Frame Glass Clip
13023W75	..	2	Windshield Lower Frame Glass Clip Machine Screw
<u>END OF PARTS IN ASSEMBLY NO. 10001B2—SA1</u>			
10007A1	2	..	Windshield Swing Arm—N. P.
13049C3	2	..	Windshield Swing Arm Washer—N. P.
13023P16	2	..	Windshield Swing Arm Screw—N. P.
10009A1	1	..	Windshield Rainstrip—Rubber
<u>END OF PARTS IN ASSEMBLY NO. 10000A1—A2</u>			
10010B2—SA1	1	..	<b>Windshield Side Member Right Hand and Parts Assembly—</b> CONSISTING OF—15—SUCCEEDING ITEMS—
10010B2	..	1	Windshield Side Member—Right Hand—Aluminum
10008A1	..	1	Windshield Side Member Upper Side Plate

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## WINDSHIELD—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
G-35022	..	4	Windshield Side Member Upper Side Plate Drive Screw—No. 2 x ¼" Long—Brass Plated
10002D4	..	1	Windshield Body Bracket—Right Hand
13023V74	..	2	Windshield Body Bracket Machine Screw
13132C3	..	2	Windshield Body Bracket Machine Screw Lockwasher
10001D4—SA1	1	..	<b>Windshield Side Frame and Glass Assembly—Right Hand</b> CONSISTING OF—8—SUCCEEDING ITEMS—
10001D4—SA2	1	..	<b>Windshield Side Frame Assembly—Right Hand</b> CONSISTING OF—3—SUCCEEDING ITEMS—
10011B2	..	1	Windshield Side Frame Front Piece—Right Hand Side
10011A1	..	1	Windshield Side Frame Rear Piece
G-26161	..	2	Windshield Side Frame Rear Piece Machine Screw—No. 8—32 Thd. x ⅜" Long—Flat Head—Steel
			<u>END OF PARTS IN ASSEMBLY No. 10001D4—SA2</u>
10006C3	1	..	Windshield Side Frame Glass—⅜" Thick Plate—Special Shape
13005N14	1	..	Windshield Side Frame Glass Felt
13044C3	1	..	Windshield Side Frame Glass Tape
G-25663	8	..	Windshield Side Frame Assembly and Side Member Machine Screw—No. 8—32 SAE Thd. x ⅜" Long—Oval Countersunk—Steel
			<u>END OF PARTS IN ASSEMBLY No. 10001D4—SA1</u>
			<u>END OF PARTS IN ASSEMBLY No. 10010B2—SA1</u>
10010A1—SA1	1	..	<b>Windshield Side Member—Left Hand and Parts Assembly—</b> CONSISTING OF—15—SUCCEEDING ITEMS—
10010A1	..	1	Windshield Side Member—Left Hand—Aluminum
10008A1	..	1	Windshield Side Member Upper Side Plate
G-35022	..	4	Windshield Side Member Upper Side Plate Drive Screw—No. 2 x ¼" Long—Brass Plated
10002C3	..	1	Windshield Body Bracket—Left Hand
13023V74	..	2	Windshield Body Bracket Machine Screw
13132C3	..	2	Windshield Body Bracket Machine Screw Lockwasher
10001C3—SA1	1	..	<b>Windshield Side Frame and Glass Assembly—Left Hand—</b> CONSISTING OF—8—SUCCEEDING ITEMS—
10001C3—SA2	1	..	<b>Windshield Side Frame Assembly—Left Hand—</b> CONSISTING OF—3—SUCCEEDING ITEMS—
10011C3	..	1	Windshield Side Frame Front Piece—Left Hand Side
10011A1	..	1	Windshield Side Frame Rear Piece
G-26161	..	2	Windshield Side Frame Rear Piece Machine Screw—No. 8—32 Thd. x ⅜" Long—Flat Head—Steel
			<u>END OF PARTS IN ASSEMBLY No. 10001C3—SA2</u>
10006C3	1	..	Windshield Side Frame Glass—⅜" Thick Plate—Special Shape
13005N14	1	..	Windshield Side Frame Glass Felt
13044C3	1	..	Windshield Side Frame Glass Tape

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## WINDSHIELD—Continued

PART No.	No. per Truck	No. per Assy.	NAME OF PART
G-25663	8	..	Windshield Side Frame Assembly and Side Member Machine Screw—No. 8—32 Thd. $\frac{1}{8}$ " Long—Oval Countersunk—Steel <u>END OF PARTS IN ASSEMBLY NO. 10001C3—SA1</u> <u>END OF PARTS IN ASSEMBLY NO. 10010A1—SA1</u> <u>END OF PARTS IN ASSEMBLY NO. 10000A1—A1</u>
10005A1	2	..	Windshield Lower Frame and Side Member Weather Strip— $\frac{1}{8}$ " x 12" Long—Each
10004A1	1	..	Windshield Lower Frame Fence—Screwed to Cowl
13023X76	12	..	Windshield Lower Frame Fence and Cowl Wood Screw
13023Z78	6	..	Windshield Lower Frame and Side Member Machine Screw
13023Y77	8	..	Windshield Upper Frame, Hinge and Fence Assembly Wood Screw
13023A79	4	..	Windshield Side Member and Cowl Cap Screw
G-31100	4	..	Windshield Side Member and Cowl Cap Screw Nut— $\frac{1}{4}$ "—28 SAE Thd.— $\frac{1}{8}$ " Hex. x $\frac{1}{2}$ " High—Plain
13049Y51	4	..	Windshield Side Member and Cowl Cap Screw Washer
13023B80	2	..	Windshield Side Member and Cowl Lag Screw
13056A1	2	..	Windshield Swing Arm Thumb Screw